

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

20

© COPYRIGHT 20

BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

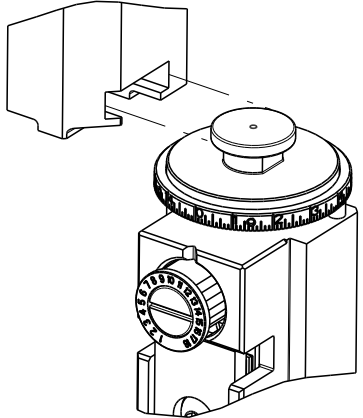
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151528-2

D

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

SERVO LATCH PLATE
SMART APPLICATOR

2119951-1
2161326-1

-
-

8-2151528-5
8-2151528-4

1901094-3
-

-
-

2168400-6 (QUANTITY 2)
-

2151528-5

D

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

PNEUMATIC FEED

2119950-1
1338685-1

5-18022-5

2119641-1
2119799-1

2063440-1

2151528-6

D

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

-

-

-

-

-

-

2151528-7

D

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2151528-7

D

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

0.64 mm [.025]

F

INSUL

0.61 mm [.024]

F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: HIROSE TERMINAL HIROSE CRIMP SPECIFICATION

TERMINAL NAME: HIROSE TERMINAL

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

1.20-1.90 mm [.047-.075 IN]

Ø0.50-0.60 mm [.020-.024 IN]

TERMINAL APPLICATION SPECIFICATION

TAD-P 0506

-

-

TERMINALS APPLIED

TE TERMINAL

HIROSE TERMINAL

TE TERMINAL

HIROSE TERMINAL

1949699-1

DF20F-2830SCFA

1949699-2

DF20B-2830SCFA

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

28 AWG

0.52+/-0.02 [.020+/- .001]

10.3

30 AWG

0.50+/-0.02 [.020+/- .001]

10.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151528-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151528-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151528-6

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.

13.

TERMINAL REQUIRES LUBRICATION.

-

-

1

-

-

2119957-2

APPLICATOR SHIM PACK

260

-77

-7

-6

-5

-2

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CORRECTNESS OF THE INFORMATION CONTAINED HEREIN. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CORRECTNESS OF THE INFORMATION CONTAINED HEREIN.

OWN C. MOYER 200CT2011

CHK T. ELBIN 200CT2011

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±. FINISH

MATERIAL

APVD T. ELBIN 200CT2011

PRODUCT SPEC

APPLICATION SPEC

SIZE CASE CODE DRAWING NO

RESTRICTED TO

WEIGHT

Customer Accessible Production Drawing

SCALE 1:2

SHEET 1 OF 4

REV D

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed Applicator

00779 ©=2151528

REVISIONS

SET UP GAUGE 2119599-1

LOC A

DIST 66

P LTR

DESCRIPTION

DATE

OWN

APVD

D

ECR-15-007505

14MAY2015

MR

GB

7

-

1

-

1

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

-

-

-

-

1

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

-

-

-

1

2119641-1

FEED CAM, AIR FEED

248

-

1

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

-

1

1

1

1

2119082-1

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

6

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

2

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

1

1

-

2119740-2

TAG, IDENTIFICATION

213

-

-

1

1

-

1901094-3

SPACER, FEEDER

198

-

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

8

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

1

2119799-1

HOLDER, FEED FINGER, AF

136

-

-

REF

REF

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1-22281-8

SPRING, COMPRESSION

121

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

REF

REF

-

2119944-1

FEED FINGER ASSEMBLY, SF

117

-

1

1

1

1

2119955-1

ASSY, LUBRICATOR, SIDE FEED

113

-

1

1

1

1

1-690438-0

FRONT STRIP GUIDE

96

-

2

2

2

2

2168083-1

SCR, SKT HD CAP, RoHS, M3 X 8.0

95

-

1

1

1

1

2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

-

1

1

1

1

1803078-5

SPACER, PRECISION

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

1

1

1

1-2119791-4

DEPRESSOR, WIRE

70

-

1

1

1

1

2119943-1

WASHER, SPACER

69

-

1

1

-

1

2119740-1

TAG, IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

6

-

1

-

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

1

1338685-1

PAWL, FEED

56

-

4

4

4

4

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

-

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

1

1

1

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

-

1

-

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

2119957-1

APPLICATOR SHIM PACK

39

6

-

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

7

-

1

1

1

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

1

1

1

1

4-1752356-7

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1320908-8

SPACER, STRIP GUIDE

30

-

1

1

1

1

2-1901086-0

PLATE, STRIP GUIDE

29

-

2

2

2

2

22283-1

SPRING, COMPRESSION

27

-

1

1

1

1

356835-1

LEVER, DRAG RELEASE

26

-

1

1

1

1

240792-1

DRAG, TERMINAL

25

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

23

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-5

STOP, SHEAR

11

1

-

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

1

-

1

1

1

1803095-6

FLOATING SHEAR, FRONT

9

1

1

1

1

1

1633927-3

ANVIL, COMBINATION

8

-

1

1

1

1

1-2119757-9

DEPRESSOR, SHEAR

5

-

1

1

1

1

2-238011-8

BLOCK, CRIMPER SPACER

4

1

1

1

1

1

1633962-8

CRIMPER, INSULATION F PREMIUM

3

-

1

1

1

1

1803078-6

SPACER, PRECISION

2

1

1

1

1

1

1-1633713-7

CRIMPER, WIRE PREMIUM

1

-77

-7

-6

-5

-2

PART NO

DESCRIPTION

ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CORRECTNESS OF THE INFORMATION CONTAINED HEREIN. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CORRECTNESS OF THE INFORMATION CONTAINED HEREIN.

OWN C. MOYER 200CT2011

CHK T. ELBIN 200CT2011

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±. FINISH

MATERIAL

APVD T. ELBIN 200CT2011

PRODUCT SPEC

APPLICATION SPEC

SIZE CASE CODE DRAWING NO

RESTRICTED TO

WEIGHT

Customer Accessible Production Drawing

SCALE 1:2

SHEET 1 OF 4

REV D

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed Applicator

00779 ©=2151528

REVISIONS

SET UP GAUGE 2119599-1

LOC A

DIST 66

P LTR

DESCRIPTION

DATE

OWN

APVD

D

ECR-15-007505

14MAY2015

MR

GB

7

-

1

-

1

1

8-21084-0

O-RING, .676 ID, .070 DIA. MAT.

252

-

-

-

-

1

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

1

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

-

-

-

1

2119641-1

FEED CAM, AIR FEED

248

-

1

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

2119758-1

RAM, AMP STYLE, SIDE FEED, NON-ADJ.

245

-

1

1

1

1

2119082-1

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

6

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

2

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

1

1

-

2119740-2

TAG, IDENTIFICATION

213

-

-

1

1

-

1901094-3

SPACER, FEEDER

198

-

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

8

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

-

1

2119799-1

HOLDER, FEED FINGER, AF

136

-

-

REF

REF

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1-22281-8

SPRING, COMPRESSION

121

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

REF

REF

-

2119944-1

FEED FINGER ASSEMBLY, SF

117

-

1

1

1

1

2119955-1

ASSY, LUBRICATOR, SIDE FEED

113

-

1

1

1

1

1-690438-0

FRONT STRIP GUIDE

96

-

2

2

2

2

2168083-1

SCR, SKT HD CAP, RoHS, M3 X 8.0

95

-

1

1

1

1

2168083-6

SCR, SKT HD CAP, RoHS, M5 X 65

93

-

1

1

1

1

1803078-5

SPACER, PRECISION

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

1

1

1

1-2119791-4

DEPRESSOR, WIRE

70

-

1

1

1

1

2119943-1

WASHER, SPACER

69

-

1

1

-

1

2119740-1

TAG, IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

6

-

1

-

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

-

-

-

1

1338685-1

PAWL, FEED

56

-

4

4

4

4

2168400-1

SHCS, LOW HEAD, RoHS, M4 X 12

54

-

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

1

1

1

1

2119656-9

APPLICATOR BASIC ASSEMBLY, SF

46

-

1

-

1

1

2119370-1

RAM, AMP STYLE, SIDE FEED

44

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

2119957-1

APPLICATOR SHIM PACK

39

6

-

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

7

-

1

1

1

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

1

1

1

1

4-1752356-7

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1320908-8

SPACER, STRIP GUIDE

30

-

1

1

1

1

2-1901086-0

PLATE, STRIP GUIDE

29

-

2

2

2

2

22283-1

SPRING, COMPRESSION

27

-

1

1

1

1

356835-1

LEVER, DRAG RELEASE

26

-

1

1

1

1

240792-1

DRAG, TERMINAL

25

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

23

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

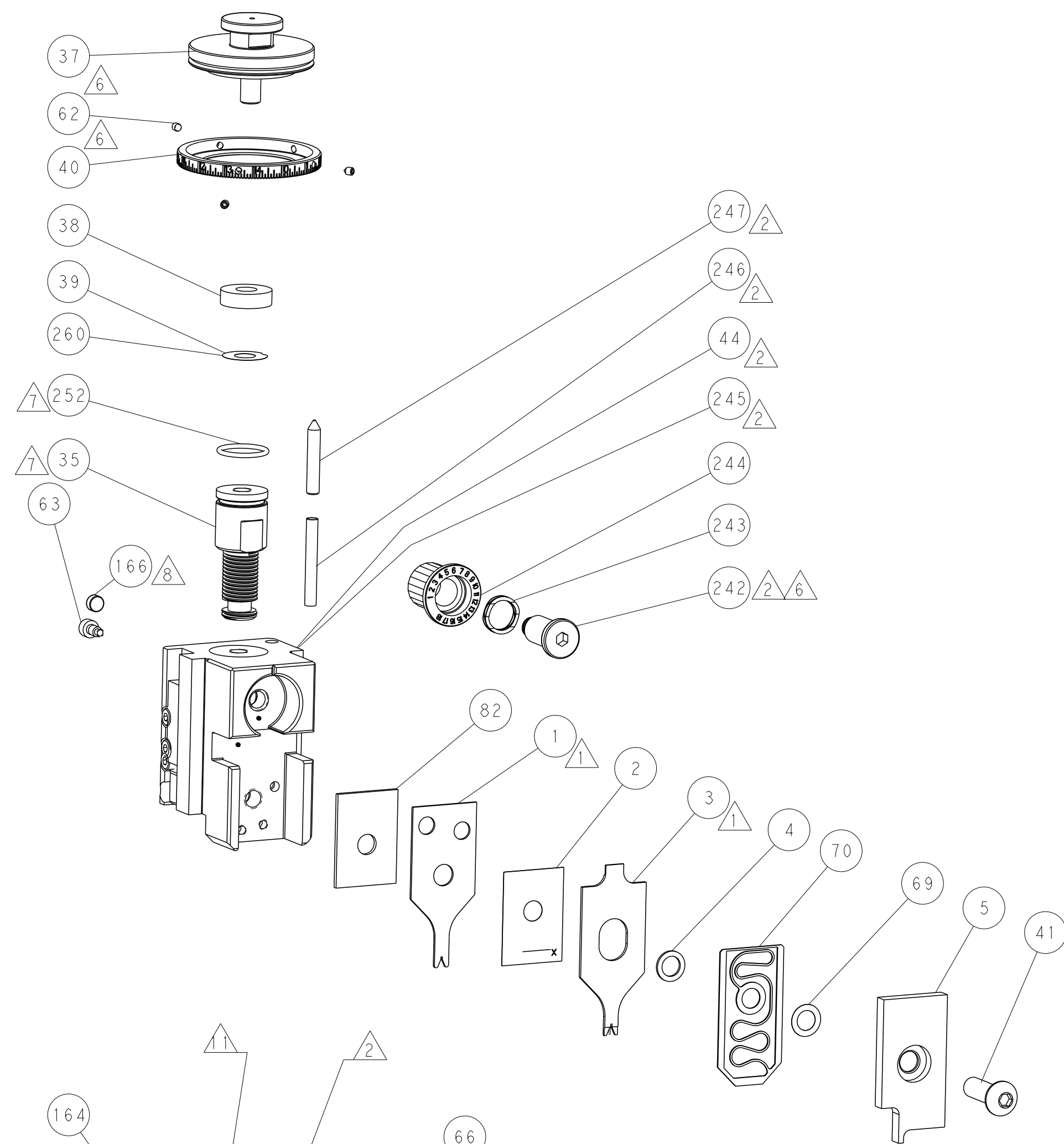
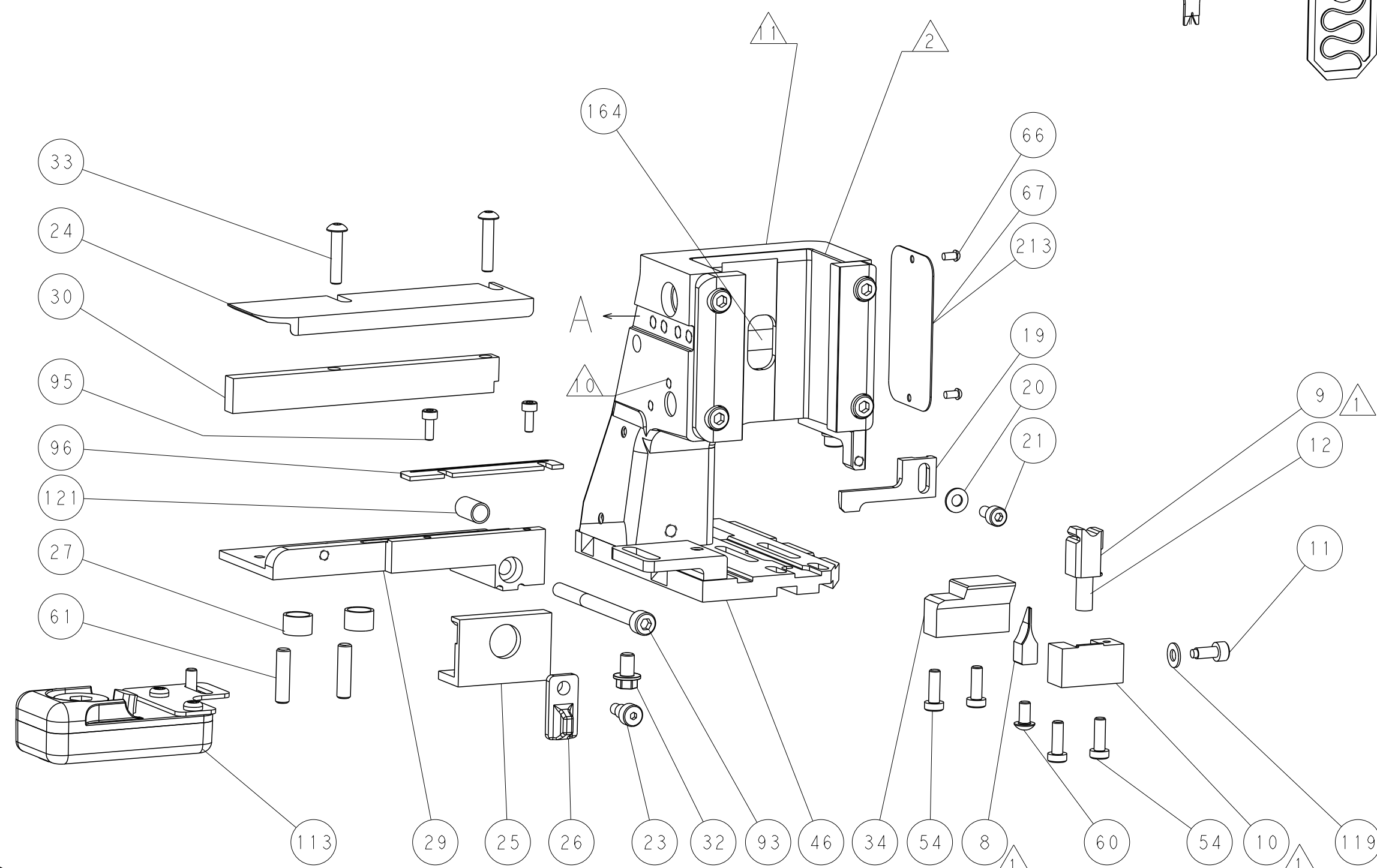
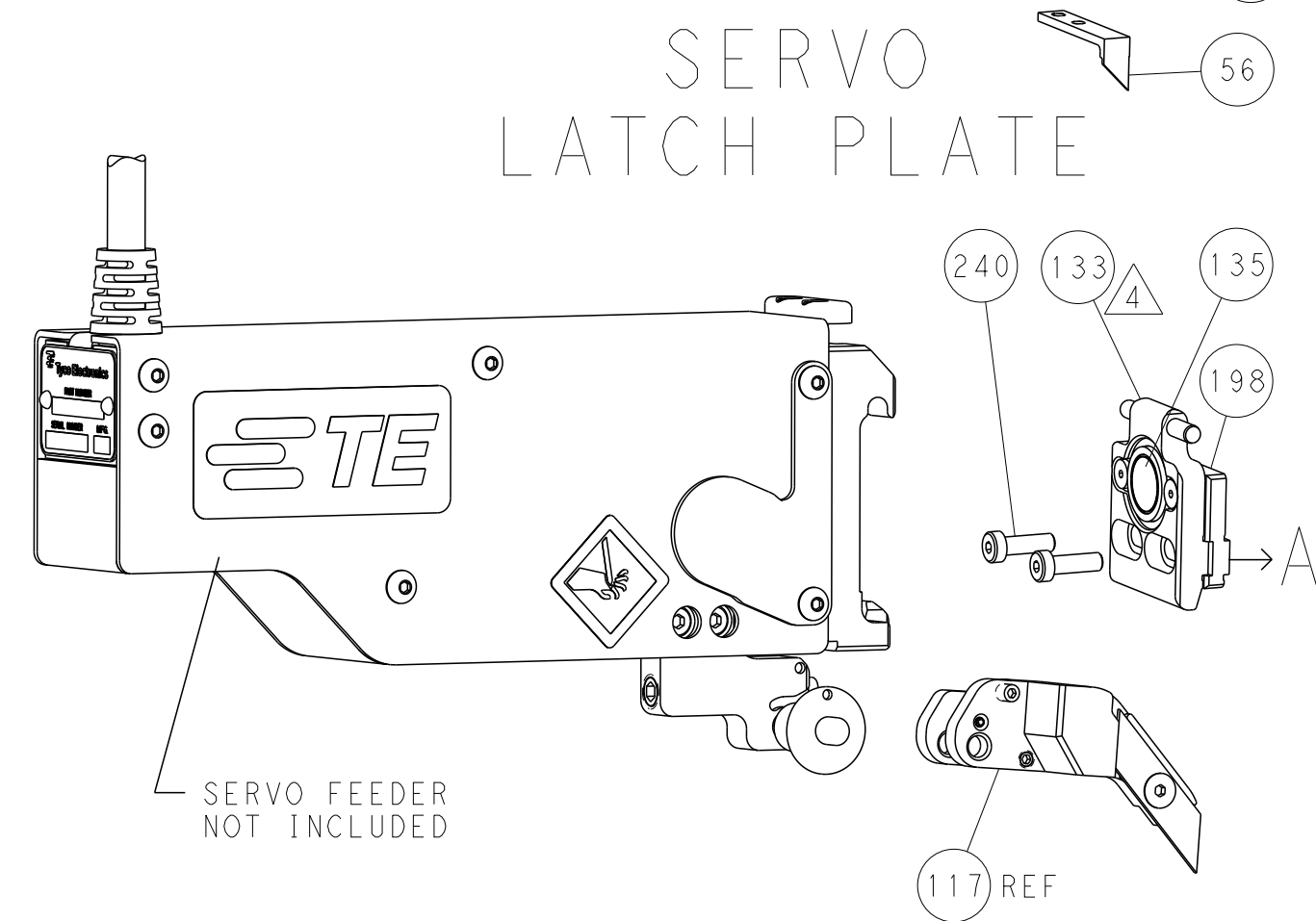
1

1

1

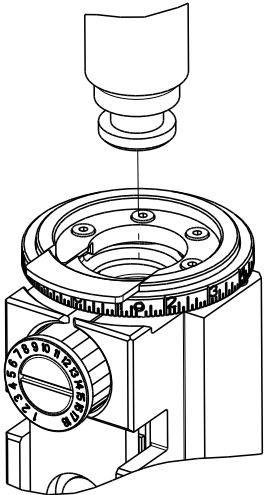
1

1-



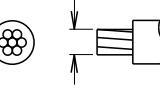
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT AND THE LATEST EDITION SHALL BE USED FOR ALL PROJECTS. IT IS THE RESPONSIBILITY OF THE USER TO OBTAIN THE LATEST VERSION.						DWN MOYER 200C2T011		 TE Connectivity			
						CHG ELBIN 200C2T011		Harrisburg PA 17105-3608			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		Ocean Side Feed Applicator			
mm						APPROD ELBIN 200C2T011					
						PRODUCT SPEC					
						APPLICATION SPEC					
MATERIAL		WEIGHT				SIZE CASE CODE DRAWING NO		RESTRICTED TO			
-		-				A 00779 C=2151528		-			
Customer Accessible Production Drawing						SCALE 1:2		SHEET 2 OF 4		REV D	

8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
© COPYRIGHT 20		20	
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2151528-1	D	FINE CRIMP HEIGHT ADJUST
	2-2151528-2	D	FINE CRIMP HEIGHT ADJUST
	2-2151528-5	D	FINE CRIMP HEIGHT ADJUST
	2-2151528-7	D	FINE CRIMP HEIGHT ADJUST
	7-2151528-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.64 mm [.025]	F
INSUL	0.61 mm [.024]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: HIROSE TERMINAL		HIROSE CRIMP SPECIFICATION	
TERMINAL NAME: HIROSE TERMINAL			
WIRE STRIP LENGTH 1.20-1.90 mm [.047-.075 IN]		 INSULATION DIAMETER RANGE Ø0.50-0.60 mm [.020-.024 IN]	
TERMINAL APPLICATION SPECIFICATION	TAD-P 0506	-	-
TERMINALS APPLIED			
TE TERMINAL	HIROSE TERMINAL	TE TERMINAL	HIROSE TERMINAL
1949699-1	DF20F-2830SCFA		
1949699-2	DF20B-2830SCFA		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
28 AWG		0.52+/-0.02 [.020+/- .001]		10.3
30 AWG		0.50+/-0.02 [.020+/- .001]		10.4



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151528-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151528-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. TERMINAL REQUIRES LUBRICATION.

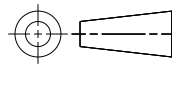
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	OWN	APVD
-	-	SEE SHEET 1			-	-	-

-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	1803078-5	SPACER, PRECISION	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1-2119791-4	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	4-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-5	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1633927-3	ANVIL, COMBINATION	8
-	1	1	1	1	1-2119757-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1633962-8	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1803078-6	SPACER, PRECISION	2
1	1	1	1	1	1-1633713-7	CRIMPER, WIRE PREMIUM	1

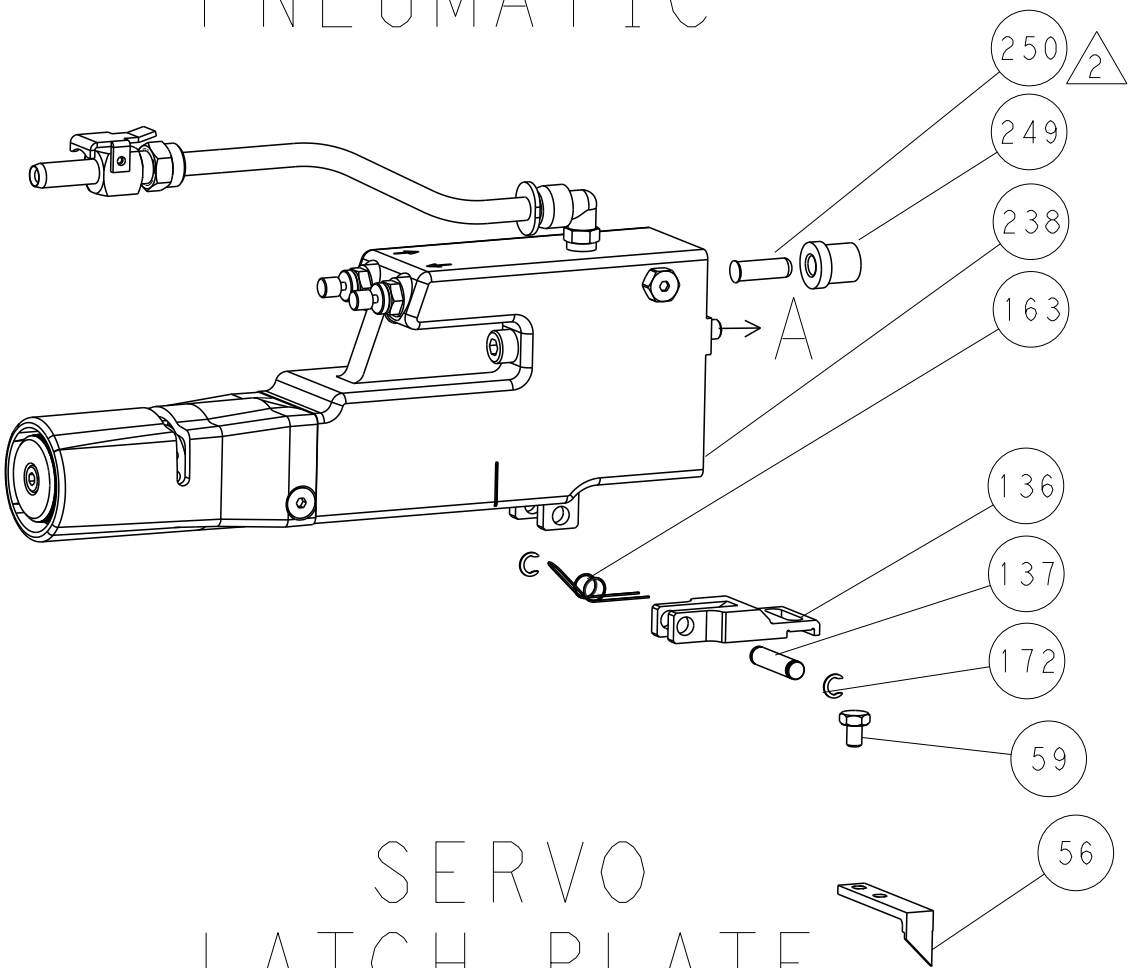
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER.		OWN C. MOYER	200CT2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK T. ELBIN	200CT2011	NAME Ocean Side Feed Applicator	
		APVD T. ELBIN	200CT2011	SIZE 00779	
MATERIAL -		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.05 2 PLC ±.03 3 PLC ±.013 4 PLC ±.0001 ANGLES ±.5 FINISH -		DRAWING NO C=2151528	
		WEIGHT -		RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2	
				SHEET 3 OF 4	
				REV D	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

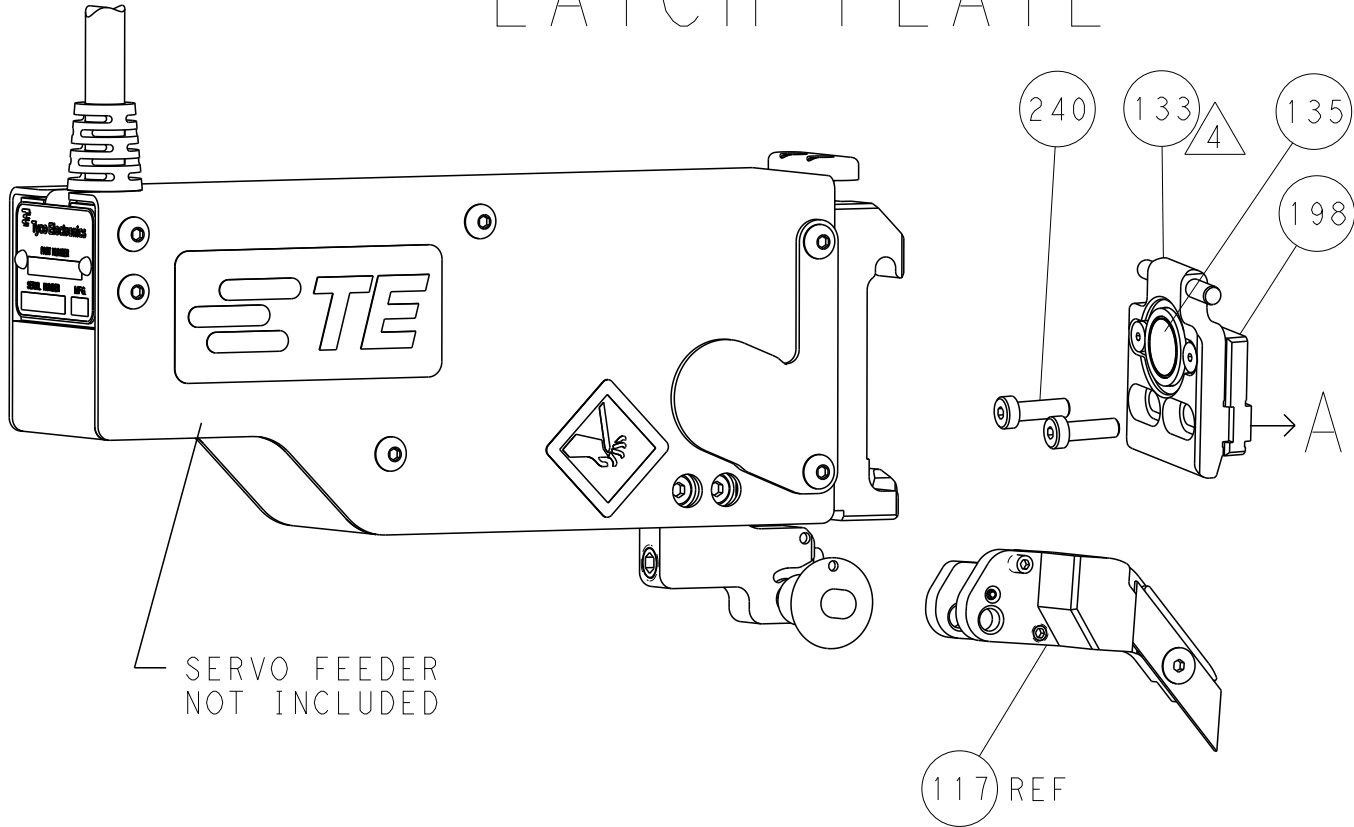
LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE

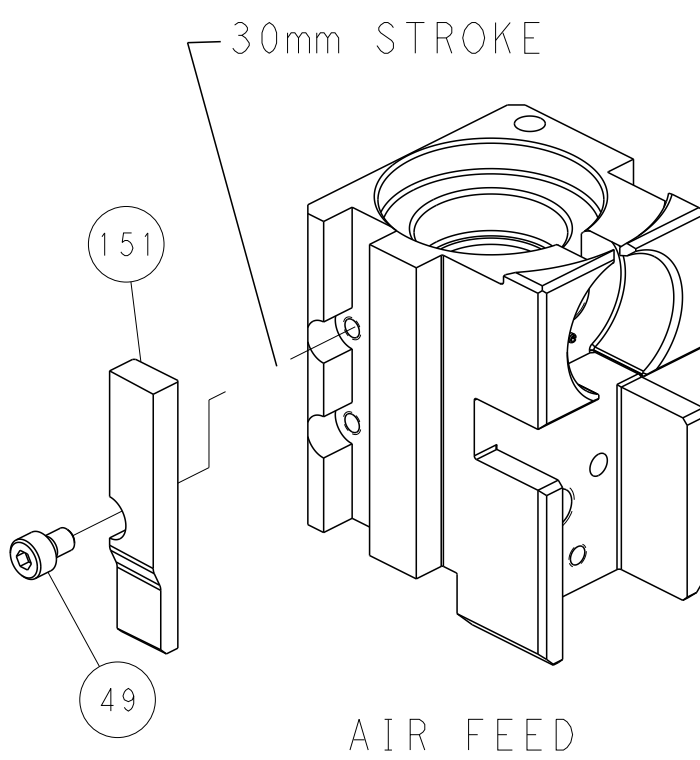
PNEUMATIC



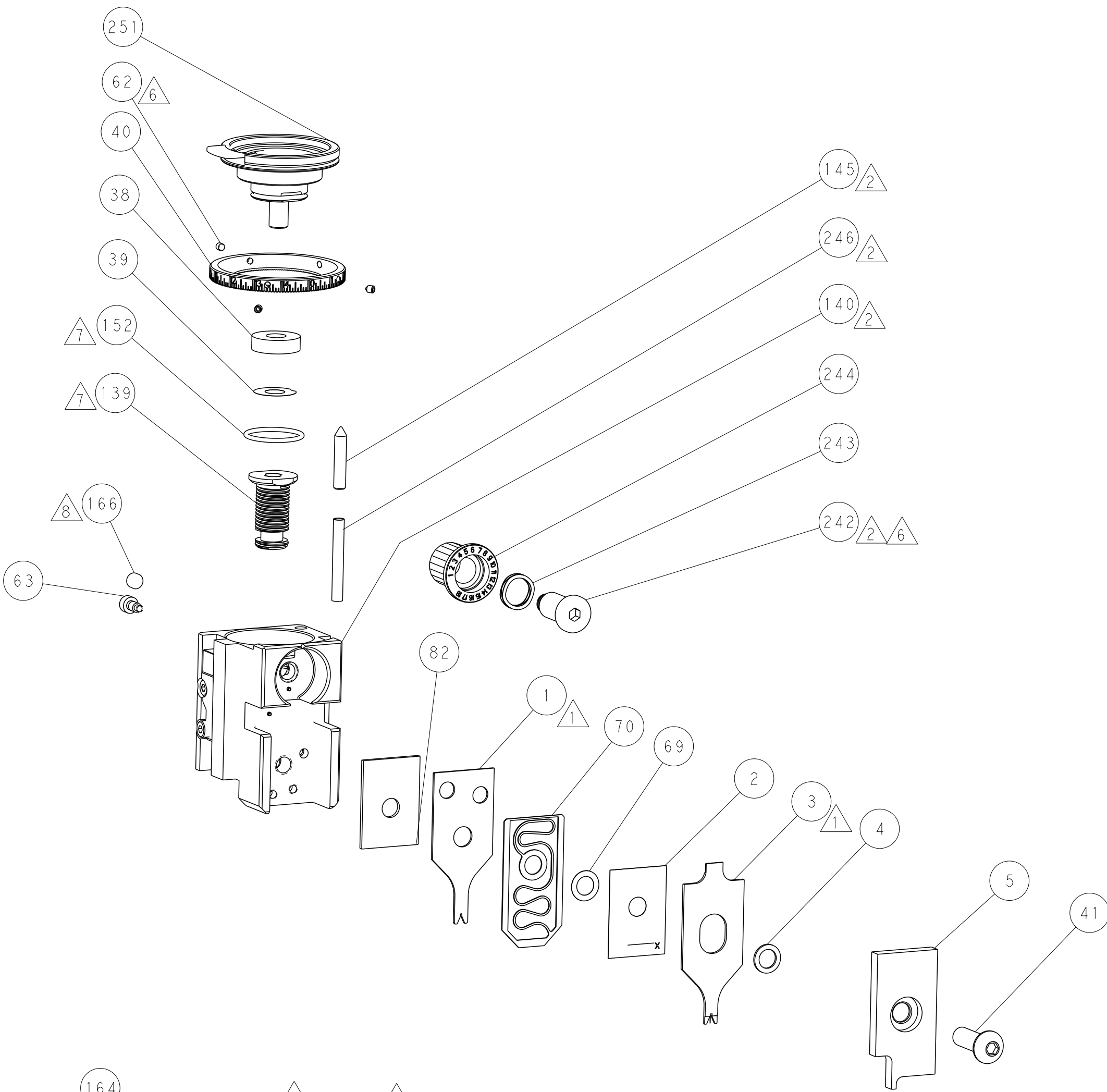
SERVO LATCH PLATE



CAM POSITIONS



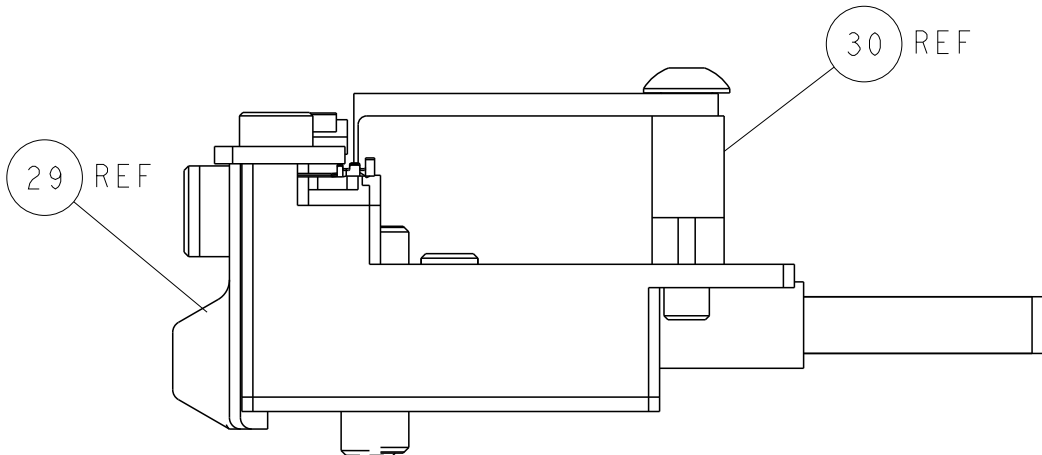
AIR FEED



0.00
[0.0001]

TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO CONTACT THE ORGANIZATION FOR THE LATEST VERSION.				DWN C. MOYER 20OCT2011				TE Connectivity Harrisburg, PA 17105-3608			
CHK T. ELBIN 20OCT2011				APVD T. ELBIN 20OCT2011				NAME Ocean Side Feed Applicator			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED:				SIZE A1			
0 PLC ±.5				1 PLC ±0.13				CAGE CODE 00779			
2 PLC ±0.13				3 PLC ±0.013				DRAWING NO 2151528			
4 PLC ±0.001				FINISH				RESTRICTED TO			
MATERIAL				WEIGHT				Customer Accessible Production Drawing			
				SCALE				1:2			
				SHEET				4 of 4			
				REV				D			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9