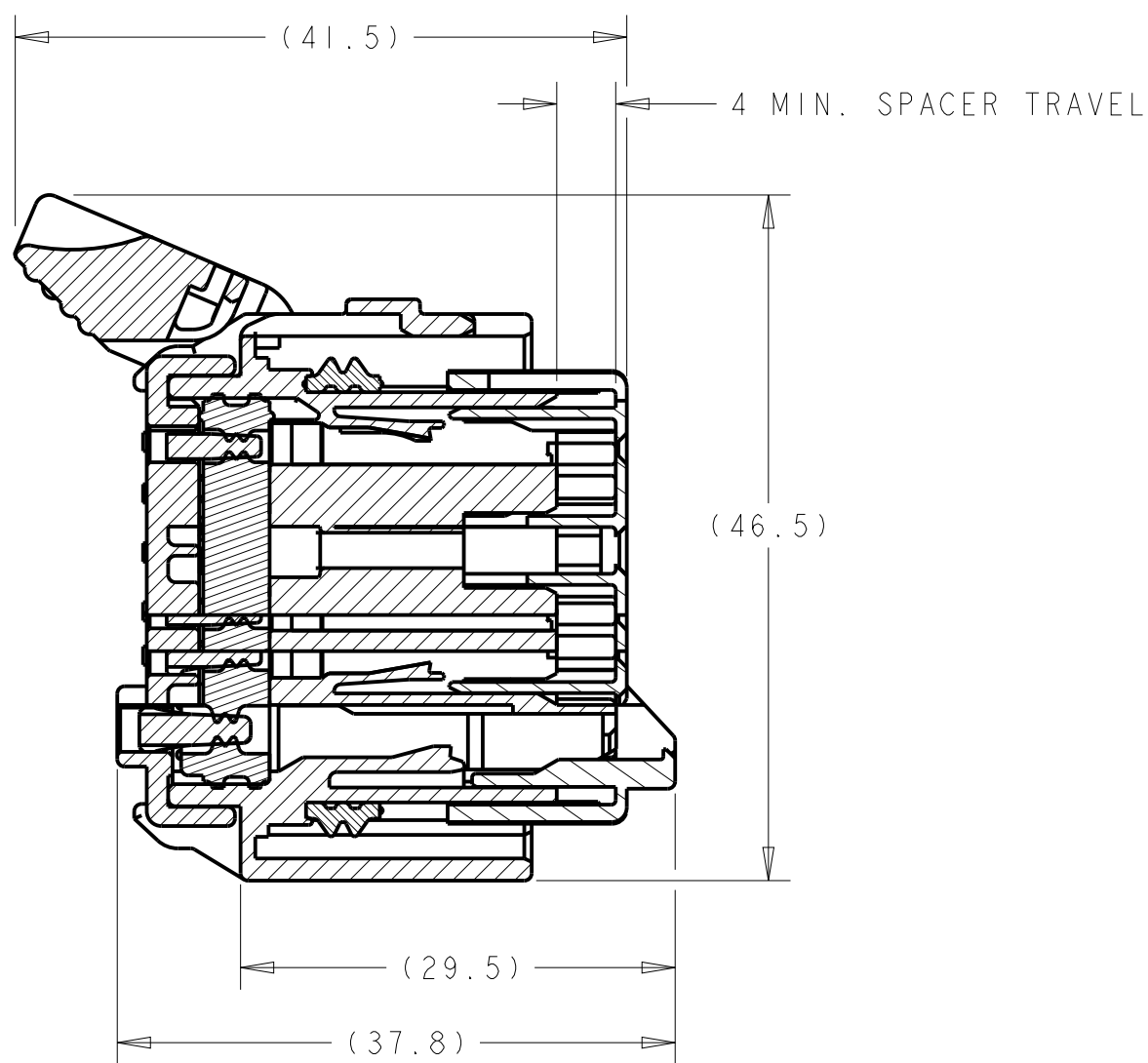
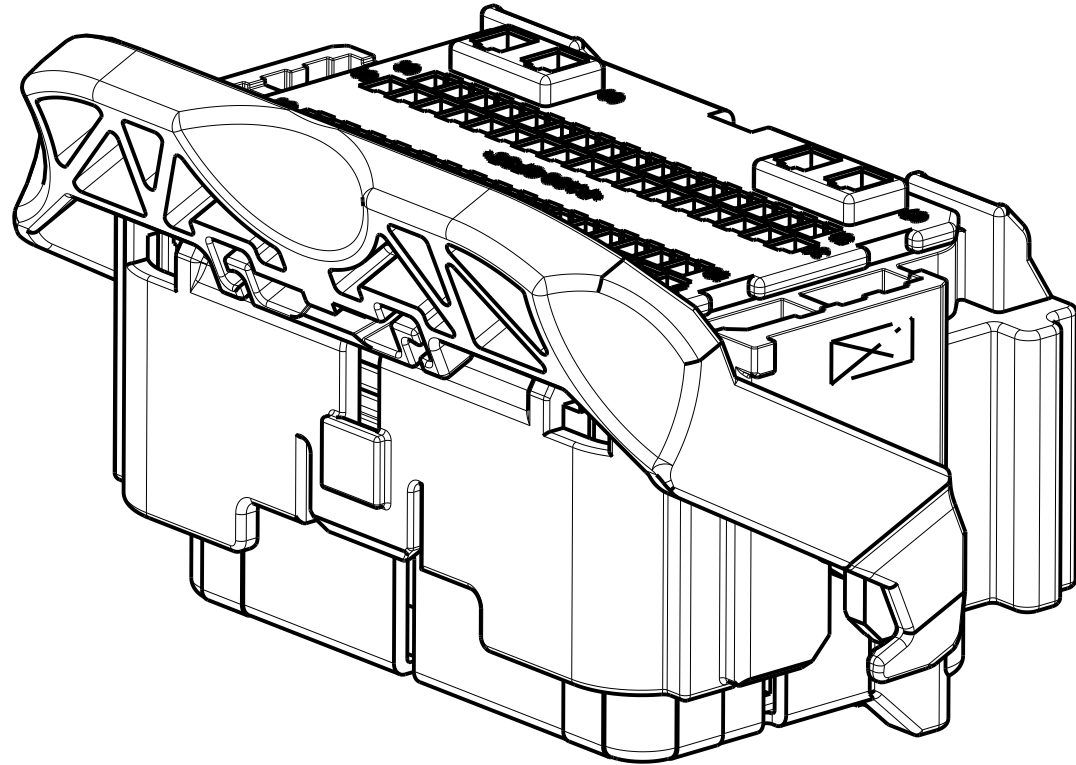
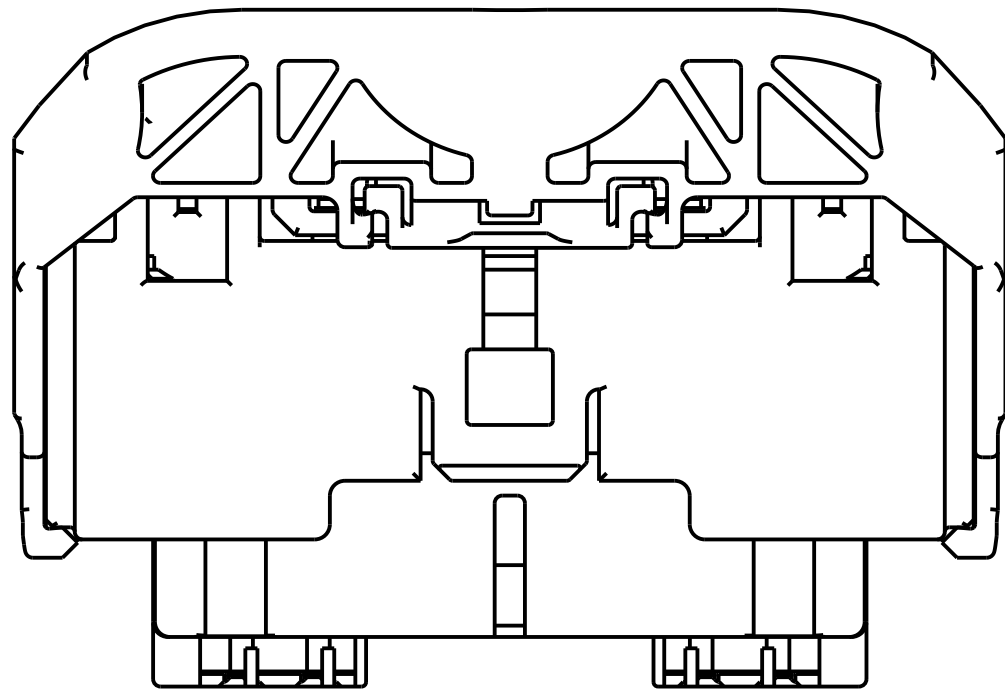
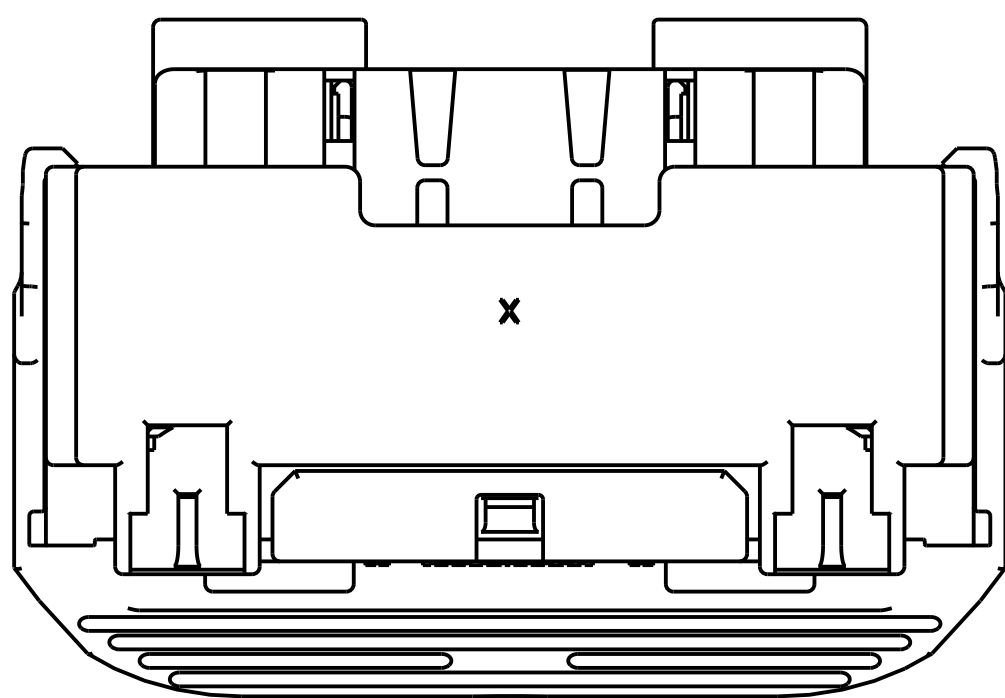




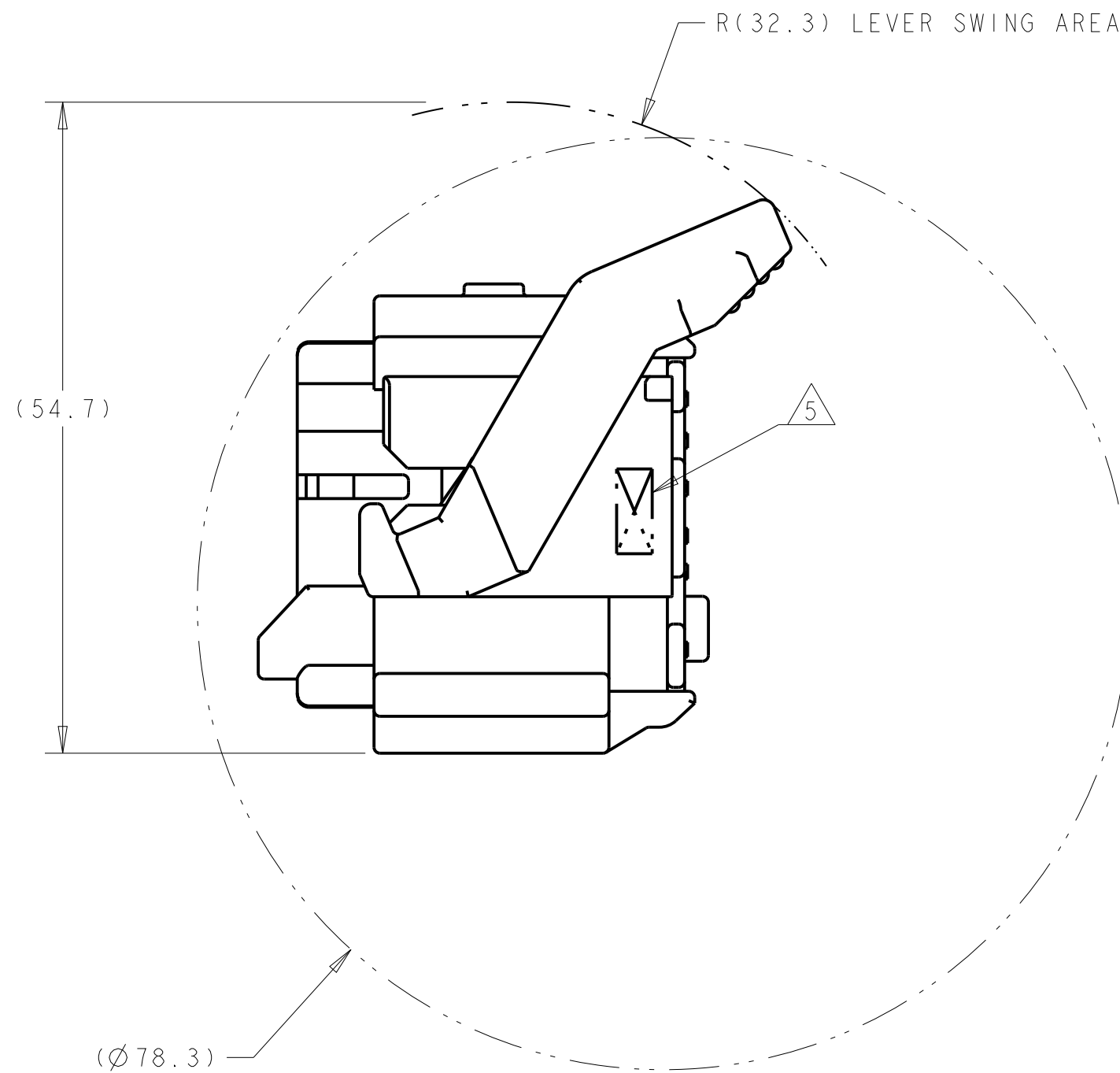
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSITION



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

4. REFERENCE TE INSTRUCTION SHEET 408-8893.

COMPANY LOGO.

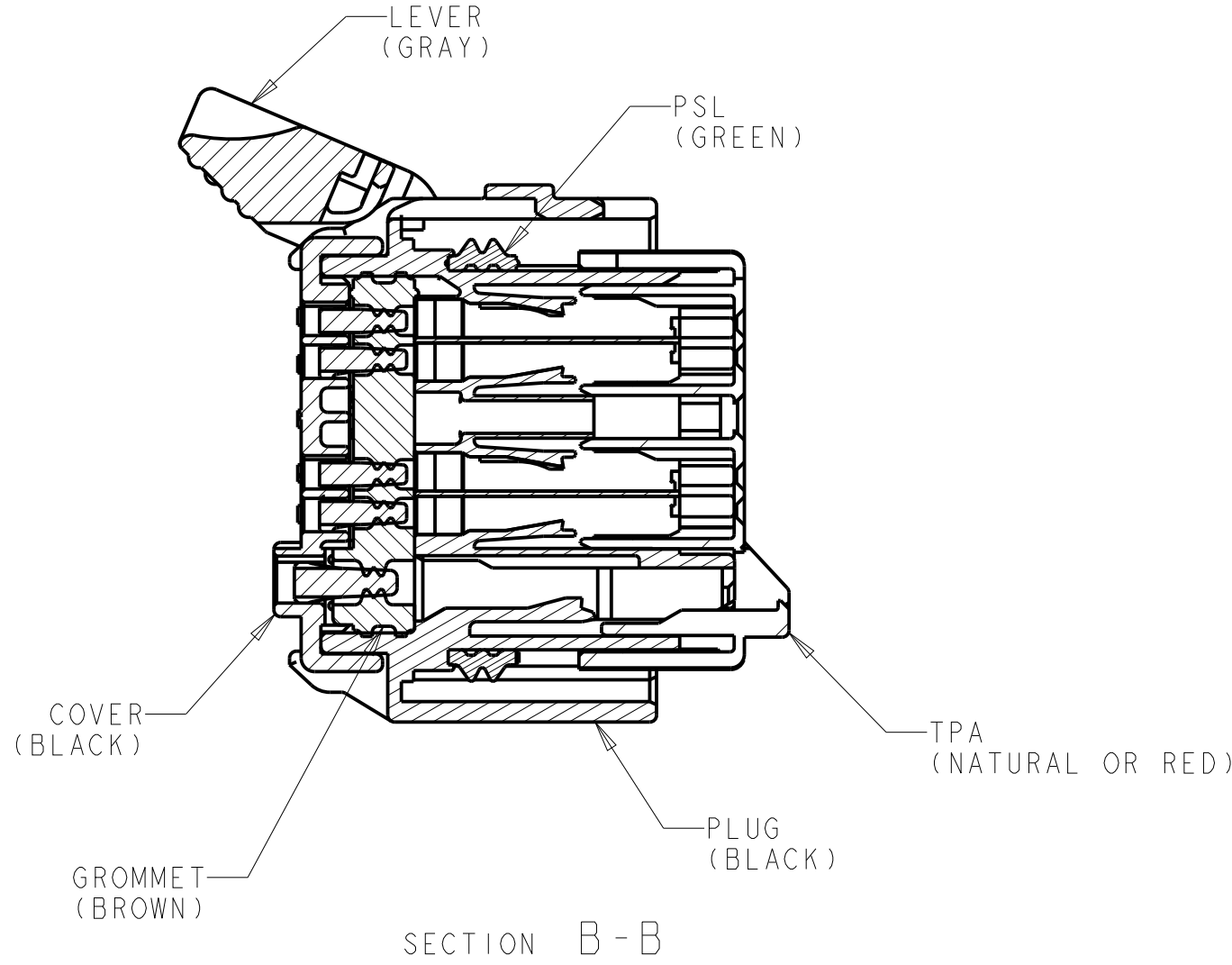
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

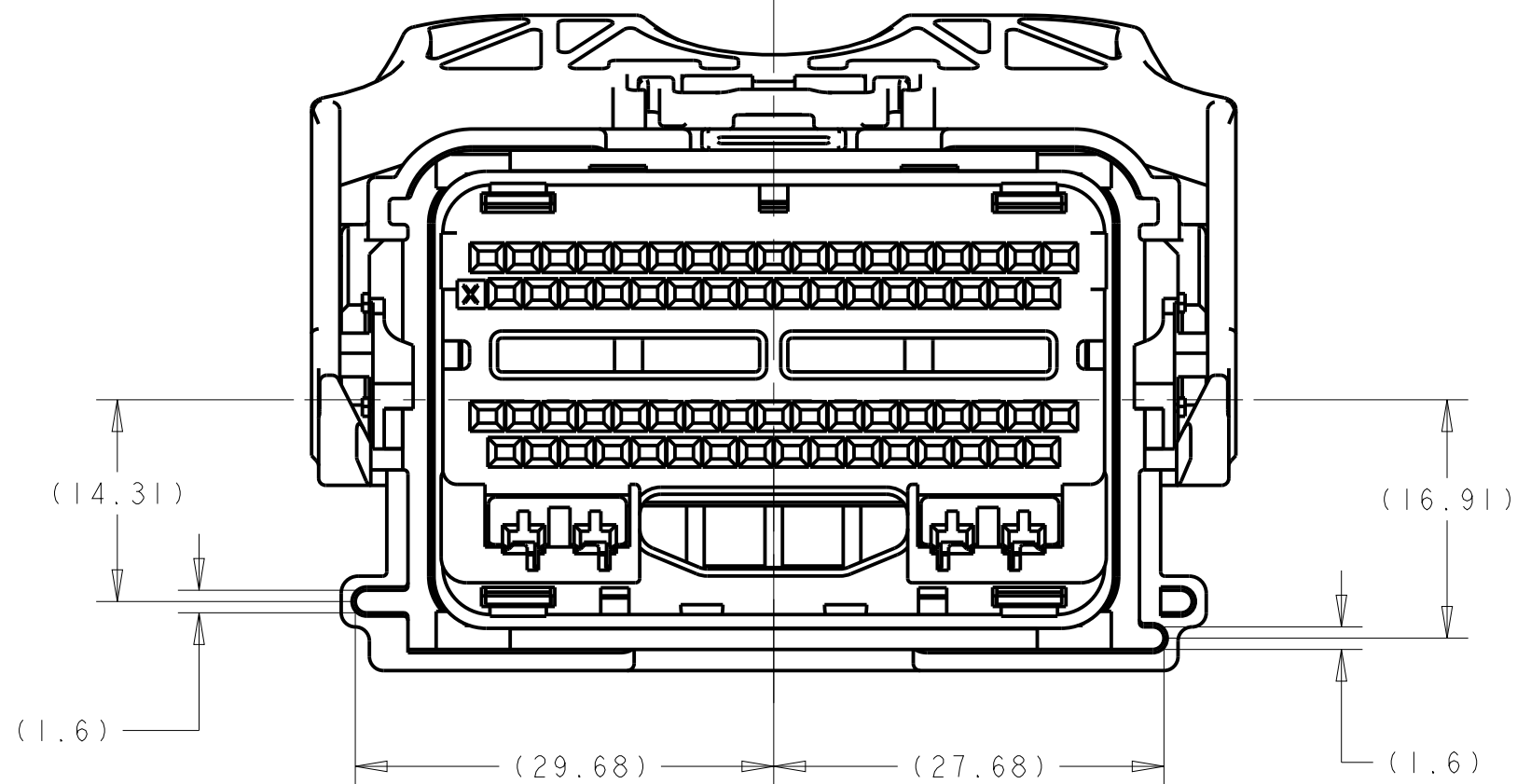
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK. T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
	2 PLC ±.1	WEIGHT	SIZE CAGE CODE DRAWING NO	
	3 PLC ±.1	CUSTOMER DRAWING	A100779C=1438136	
MATERIAL	FINISH	SCALE 2:1	SHEET 1 OF 11	
-	-		REV. G47	

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD.
-	-	SEE SHEET 1	-	-



KEYING OPTION "A"



KEYING OPTION "B"



KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
MATERIAL	-	APPLICATION SPEC		SIZE	RESTRICTED TO
-	-	WEIGHT	-	A100779C=1438136	-
-	-	CUSTOMER DRAWING		SCALE	SHEET
				2:1	2 OF 11

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS: mm		CHG T. VALASEK 15APR2005	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°		APVD T. VALASEK 15APR2005	70-WAY HARNESS ASSEMBLY	
		PRODUCT SPEC -	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL - -		APPLICATION SPEC -	A100779C=1438136	
FINISH - -		WEIGHT -	SCALE 2:1 SHEET 3 OF 11 REV 647	
CUSTOMER DRAWING				

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REVISIONS					
NO	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET I	-	-	-

KEYING OPTION A

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RES. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APP'D T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 .1 PLC ±.03 .2 PLC ±.04 .3 PLC ±.05 .4 PLC ±.06 .5 PLC ±.07 .6 PLC ±.08 .7 PLC ±.09 .8 PLC ±.10 .9 PLC ±.11 1.0 PLC ±.12 1.1 PLC ±.13 1.2 PLC ±.14 1.3 PLC ±.15 1.4 PLC ±.16 1.5 PLC ±.17 1.6 PLC ±.18 1.7 PLC ±.19 1.8 PLC ±.20 1.9 PLC ±.21 2.0 PLC ±.22 2.1 PLC ±.23 2.2 PLC ±.24 2.3 PLC ±.25 2.4 PLC ±.26 2.5 PLC ±.27 2.6 PLC ±.28 2.7 PLC ±.29 2.8 PLC ±.30 2.9 PLC ±.31 3.0 PLC ±.32 3.1 PLC ±.33 3.2 PLC ±.34 3.3 PLC ±.35 3.4 PLC ±.36 3.5 PLC ±.37 3.6 PLC ±.38 3.7 PLC ±.39 3.8 PLC ±.40 3.9 PLC ±.41 4.0 PLC ±.42 4.1 PLC ±.43 4.2 PLC ±.44 4.3 PLC ±.45 4.4 PLC ±.46 4.5 PLC ±.47 4.6 PLC ±.48 4.7 PLC ±.49 4.8 PLC ±.50 4.9 PLC ±.51 5.0 PLC ±.52 5.1 PLC ±.53 5.2 PLC ±.54 5.3 PLC ±.55 5.4 PLC ±.56 5.5 PLC ±.57 5.6 PLC ±.58 5.7 PLC ±.59 5.8 PLC ±.60 5.9 PLC ±.61 6.0 PLC ±.62 6.1 PLC ±.63 6.2 PLC ±.64 6.3 PLC ±.65 6.4 PLC ±.66 6.5 PLC ±.67 6.6 PLC ±.68 6.7 PLC ±.69 6.8 PLC ±.70 6.9 PLC ±.71 7.0 PLC ±.72 7.1 PLC ±.73 7.2 PLC ±.74 7.3 PLC 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27.7 PLC ±.279 27.8 PLC ±.280 27.9 PLC ±.281 28.0 PLC ±.282 28.1 PLC ±.283 28.2 PLC ±.284 28.3 PLC ±.285 28.4 PLC ±.286 28.5 PLC ±.287 28.6 PLC ±.288 28.7 PLC ±.289 28.8 PLC ±.290 28.9 PLC ±.291 29.0 PLC ±.292 29.1 PLC ±.293 29.2 PLC ±.294 29.3 PLC ±.295 29.4 PLC ±.296 29.5 PLC ±.297 29.6 PLC ±.298 29.7 PLC ±.299 29.8 PLC ±.300 29.9 PLC ±.301 30.0 PLC ±.302 30.1 PLC ±.303 30.2 PLC ±.304 30.3 PLC ±.305 30.4 PLC ±.306 30.5 PLC ±.307 30.6 PLC ±.308 30.7 PLC ±.309 30.8 PLC ±.310 30.9 PLC ±.311 31.0 PLC ±.312 31.1 PLC ±.313 31.2 PLC ±.314 31.3 PLC ±.315 31.4 PLC ±.316 31.5 PLC ±.317 31.6 PLC ±.318 31.7 PLC ±.319 31.8 PLC ±.320 31.9 PLC ±.321 32.0 PLC ±.322 32.1 PLC ±.323 32.2 PLC ±.324 32.3 PLC ±.325 32.4 PLC ±.326 32.5 PLC ±.327 32.6 PLC ±.328 32.7 PLC ±.329 32.8 PLC ±.330 32.9 PLC ±.331 33.0 PLC ±.332 33.1 PLC ±.333 33.2 PLC ±.334 33.3 PLC ±.335 33.4 PLC ±.336 33.5 PLC ±.337 33.6 PLC ±.338 33.7 PLC ±.339 33.8 PLC ±.340 33.9 PLC ±.341 34.0 PLC ±.342 34.1 PLC ±.343 34.2 PLC ±.344 34.3 PLC 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PLC ±.612 61.1 PLC ±.613 61.2 PLC ±.614 61.3 PLC ±.615 61.4 PLC ±.616 61.5 PLC ±.617 61.6 PLC ±.618 61.7 PLC ±.619 61.8 PLC ±.620 61.9 PLC ±.621 62.0 PLC ±.622 62.1 PLC ±.623 62.2 PLC ±.624 62.3 PLC ±.625 62.4 PLC ±.626 62.5 PLC ±.627 62.6 PLC ±.628 62.7 PLC ±.629 62.8 PLC ±.630 62.9 PLC ±.631 63.0 PLC ±.632 63.1 PLC ±.633 63.2 PLC ±.634 63.3 PLC ±.635 63.4 PLC ±.636 63.5 PLC ±.637 63.6 PLC ±.638 63.7 PLC ±.639 63.8 PLC ±.640 63.9 PLC ±.641 64.0 PLC ±.642 64.1 PLC ±.643 64.2 PLC ±.644 64.3 PLC ±.645 64.4 PLC ±.646 64.5 PLC ±.647 64.6 PLC ±.648 64.7 PLC ±.649 64.8 PLC ±.650 64.9 PLC ±.651 65.0 PLC ±.652 65.1 PLC ±.653 65.2 PLC ±.654 65.3 PLC ±.655 65.4 PLC ±.656 65.5 PLC ±.657 65.6 PLC ±.658 65.7 PLC ±.659 65.8 PLC ±.660 65.9 PLC ±.661 66.0 PLC ±.662 66.1 PLC ±.663 66.2 PLC ±.664 66.3 PLC ±.665 66.4 PLC ±.666 66.5 PLC ±.667 66.6 PLC ±.668 66.7 PLC ±.669 66.8 PLC ±.670 66.9 PLC ±.671 67.0 PLC ±.672 67.1 PLC ±.673 67.2 PLC ±.674 67.3 PLC ±.675 67.4 PLC ±.676 67.5 PLC ±.677 67.6 PLC ±.678 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87.7 PLC ±.879 87.8 PLC ±.880 87.9 PLC ±.881 88.0 PLC ±.882 88.1 PLC ±.883 88.2 PLC ±.884 88.3 PLC ±.885 88.4 PLC ±.886 88.5 PLC ±.887 88.6 PLC ±.888 88.7 PLC ±.889 88.8 PLC ±.890 88.9 PLC ±.891 89.0 PLC ±.892 89.1 PLC ±.893 89.2 PLC ±.894 89.3 PLC ±.895 89.4 PLC ±.896 89.5 PLC ±.897 89.6 PLC ±.898 89.7 PLC ±.899 89.8 PLC ±.900 89.9 PLC ±.901 90.0 PLC ±.902 90.1 PLC ±.903 90.2 PLC ±.904 90.3 PLC ±.905 90.4 PLC ±.906 90.5 PLC ±.907 90.6 PLC ±.908 90.7 PLC ±.909 90.8 PLC ±.910 90.9 PLC ±.911 91.0 PLC ±.912 91.1 PLC ±.913 91.2 PLC ±.914 91.3 PLC ±.915 91.4 PLC ±.916 91.5 PLC ±.917 91.6 PLC ±.918 91.7 PLC ±.919 91.8 PLC ±.920 91.9 PLC ±.921 92.0 PLC ±.922 92.1 PLC ±.923 92.2 PLC ±.924 92.3 PLC ±.925 92.4 PLC ±.926 92.5 PLC ±.927 92.6 PLC ±.928 92.7 PLC ±.929 92.8 PLC ±.930 92.9 PLC ±.931 93.0 PLC ±.932 93.1 PLC ±.933 93.2 PLC ±.934 93.3 PLC ±.935 93.4 PLC ±.936 93.5 PLC ±.937 93.6 PLC ±.938 93.7 PLC ±.939 93.8 PLC ±.940 93.9 PLC ±.941 94.0 PLC ±.942 94.1 PLC ±.943 94.2 PLC ±.944 94.3 PLC ±.945 94.4 PLC ±.946 94.5 PLC ±.947 94.6 PLC ±.948 94.7 PLC ±.949 94.8 PLC ±.950 94.9 PLC ±.951 95.0 PLC ±.952 95.1 PLC ±.953 95.2 PLC ±.954 95.3 PLC ±.955 95.4 PLC ±.956 95.5 PLC ±.957 95.6 PLC ±.958 95.7 PLC ±.959 95.8 PLC ±.960 95.9 PLC ±.961 96.0 PLC ±.962 96.1 PLC ±.963 96.2 PLC ±.964 96.3 PLC ±.965 96.4 PLC ±.966 96.5 PLC ±.967 96.6 PLC ±.968 96.7 PLC ±.969 96.8 PLC ±.970 96.9 PLC ±.971 97.0 PLC ±.972 97.1 PLC ±.973 97.2 PLC ±.974 97.3 PLC ±.975 97.4 PLC ±.976 97.5 PLC ±.977 97.6 PLC ±.978 97.7 PLC ±.979 97.8 PLC ±.980 97.9 PLC ±.981 98.0 PLC ±.982 98.1 PLC ±.983 98.2 PLC ±.984 98.3 PLC ±.985 98.4 PLC ±.986 98.5 PLC ±.987 98.6 PLC ±.988 98.7 PLC ±.989 98.8 PLC ±.990 98.9 PLC ±.991 99.0 PLC ±.992 99.1 PLC ±.993 99.2 PLC ±.994 99.3 PLC ±.995 99.4 PLC ±.996 99.5 PLC ±.997 99.6 PLC ±.998 99.7 PLC ±.999 99.8 PLC ±.1000 99.9 PLC ±.1001 100.0 PLC ±.1002 100.1 PLC ±.1003 100.2 PLC ±.1004 100.3 PLC ±.1005 100.4 PLC ±.1006 100.5 PLC ±.1007 100.6 PLC ±.1008 100.7 PLC ±.1009 100.8 PLC ±.1010 100.9 PLC ±.1011 101.0 PLC ±.1012 101.1 PLC ±.1013 101.2 PLC ±.1014 101.3 PLC ±.1015 101.4 PLC ±.1016 101.5 PLC ±.1017 101.6 PLC ±.1018 101.7 PLC ±.1019 101.8 PLC ±.1020 101.9 PLC ±.1021 102.0 PLC ±.1022 102.1 PLC ±.1023 102.2 PLC ±.1024 102.3 PLC ±.1025 102.4 PLC ±.1026 102.5 PLC ±.1027 102.6 PLC ±.1028 102.7 PLC ±.1029 102.8 PLC ±.1030 102.			

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

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DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC ±.3

1 PLC ±0.10

2 PLC ±.

3 PLC ±.

4 PLC ±.

ANGLES ±1°

FINISH

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

NAME

70-WAY HARNESS ASSEMBLY

SIZE CAGE CODE DRAWING NO

A100779C=1438136

RESTRICTED TO

-

SCALE

2:1

SHEET

5

OF

11

REV

647

TE Connectivity

ASSEMBLY PART NUMBER

FORD PART NUMBER

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REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET I	-	-	-

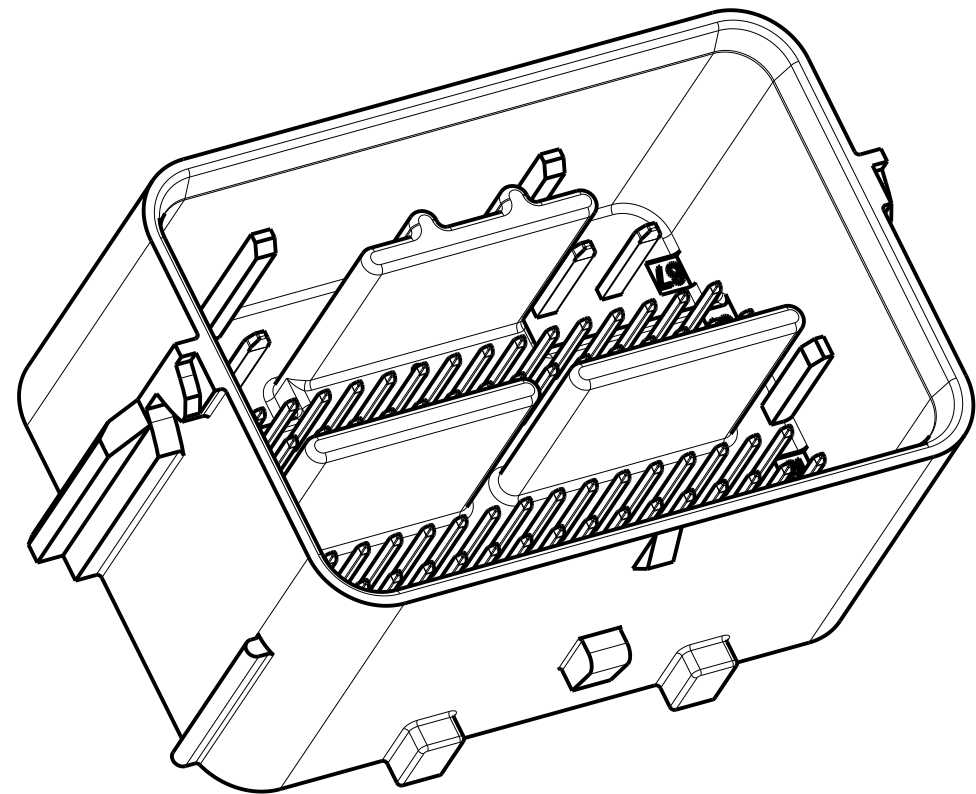
KEYING OPTION F

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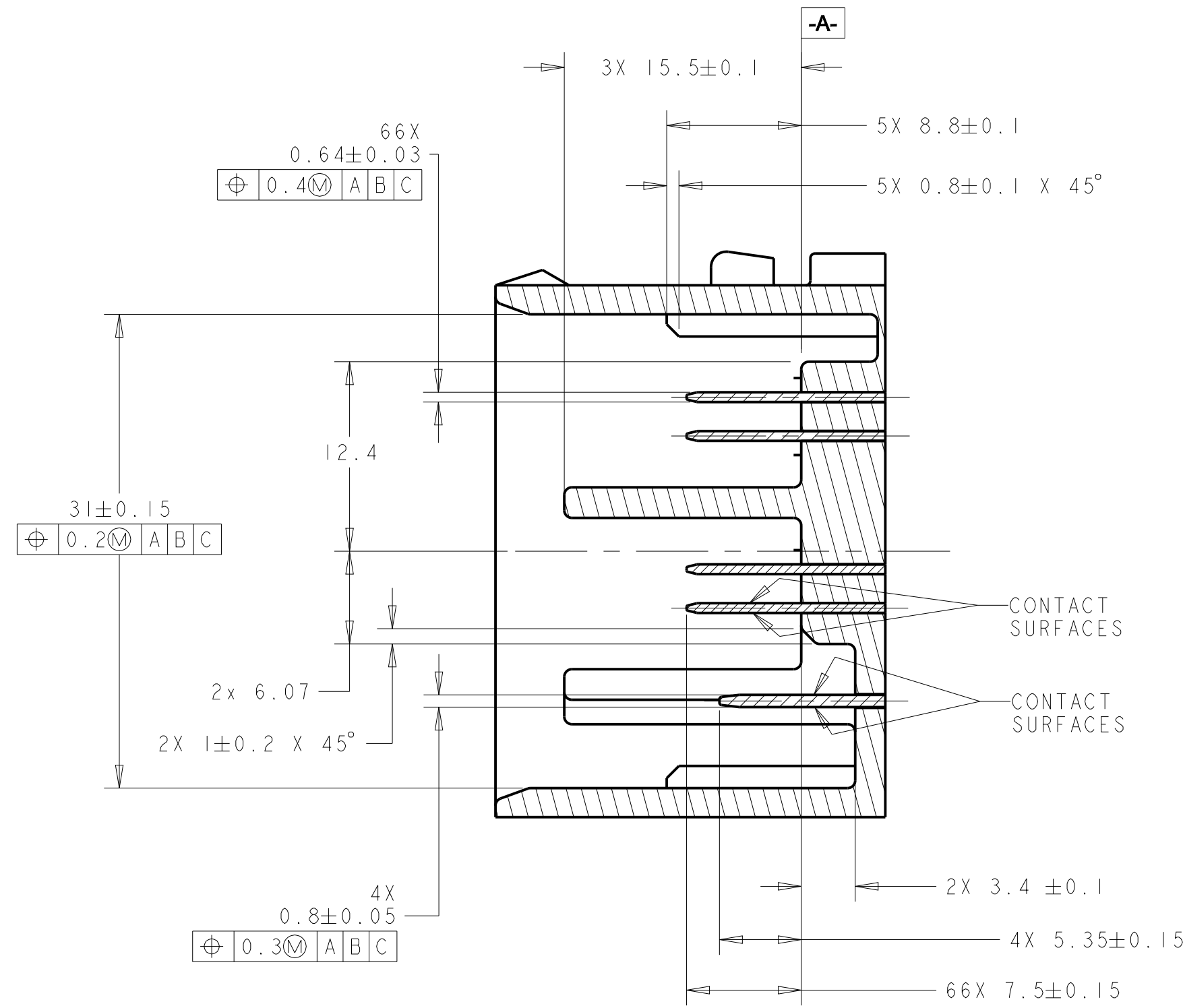
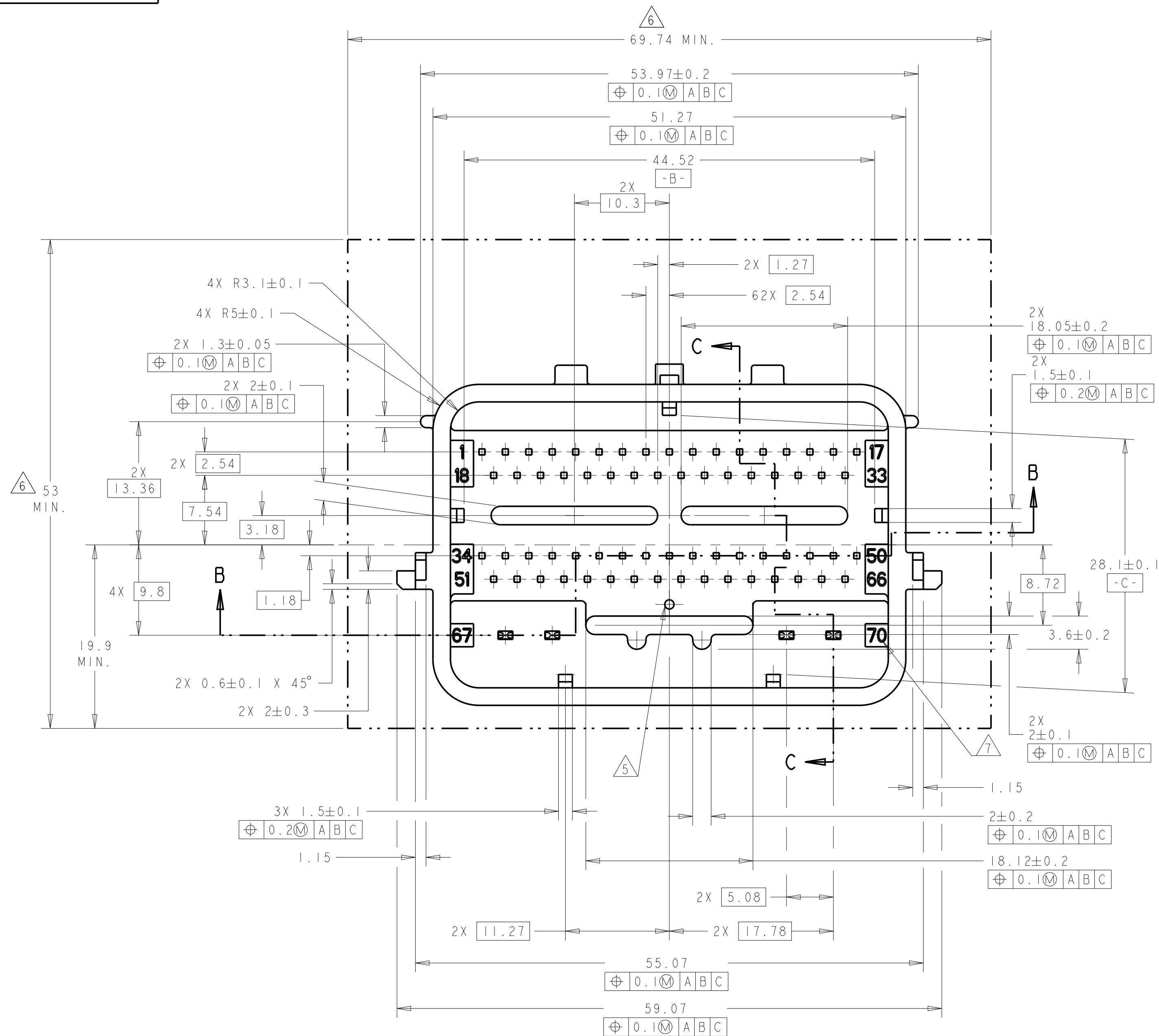
KEYING OPTION E

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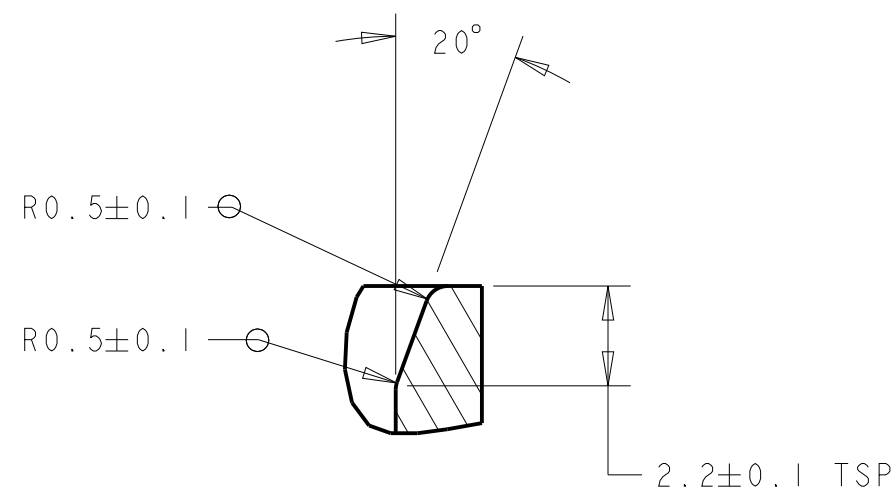
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RES. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APP'D T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±.3 2 PLC ±.0..10 3 PLC ±. 4 PLC ±. 5 PLC ±. 6 PLC ±. 7 ANGLES ±.°		NAME 70-WAY HARNESS ASSEMBLY	
MATERIAL - - -		FINISH - - -		PRODUCT SPEC - APPLICATION SPEC - SIZE CAGE CODE DRAWING NO A100779C1438136 RESTRICTED TO -	
WEIGHT -		CUSTOMER DRAWING		SCALE 2:1 SHEET 9 OF 11 REG 47	



SCALE 2:1



SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN
DRAWING TOLERANCE.

3 SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

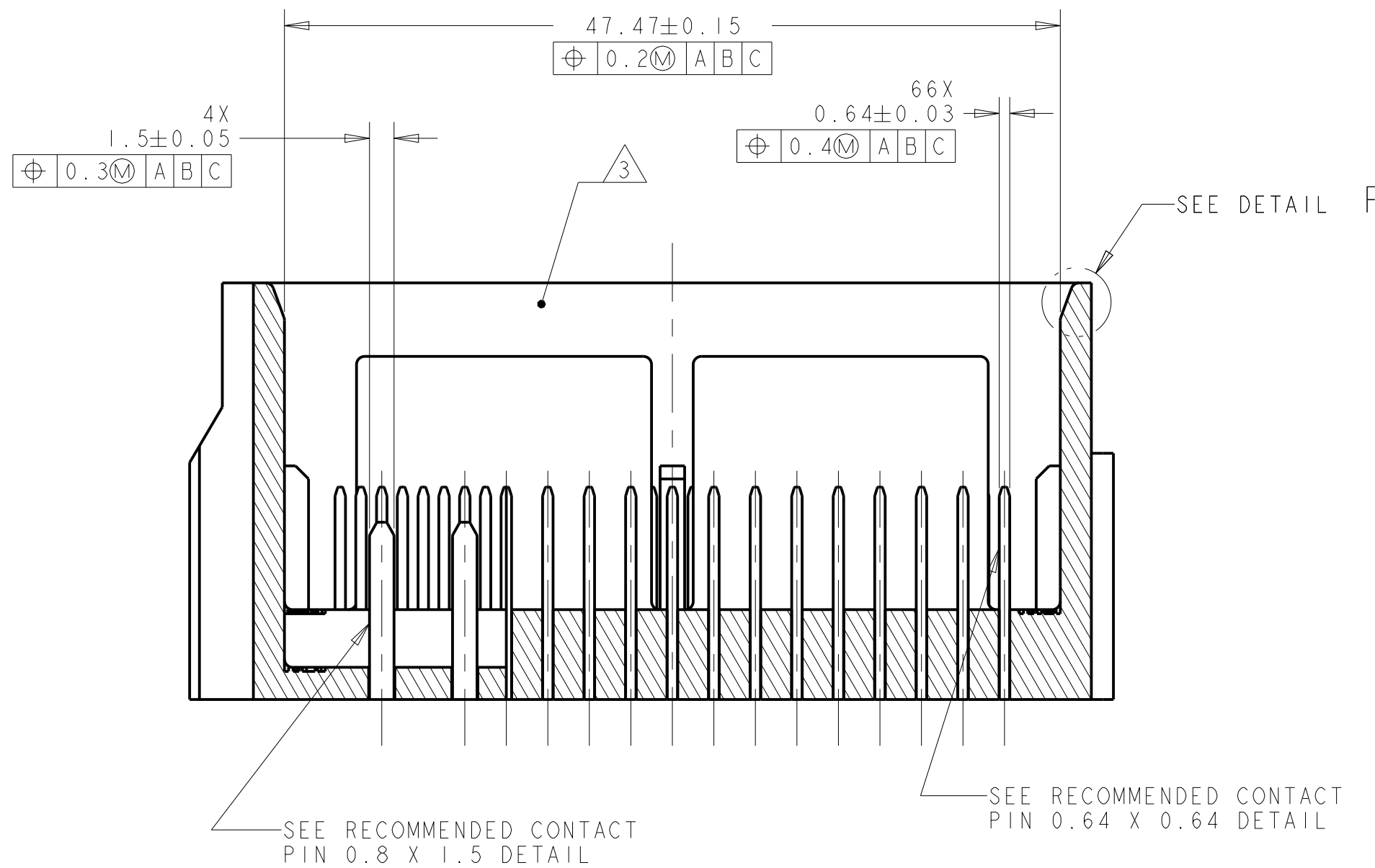
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7 TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

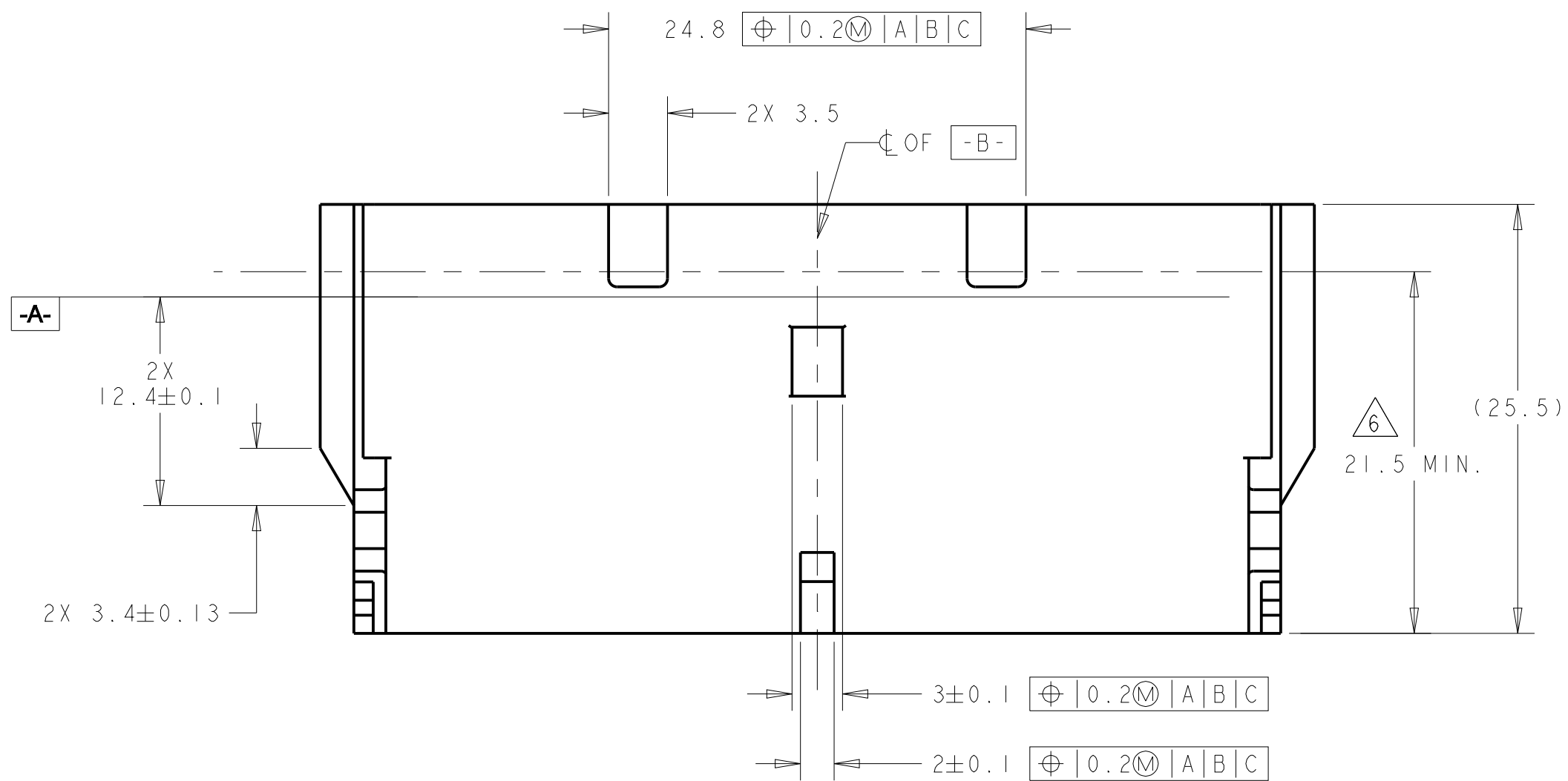
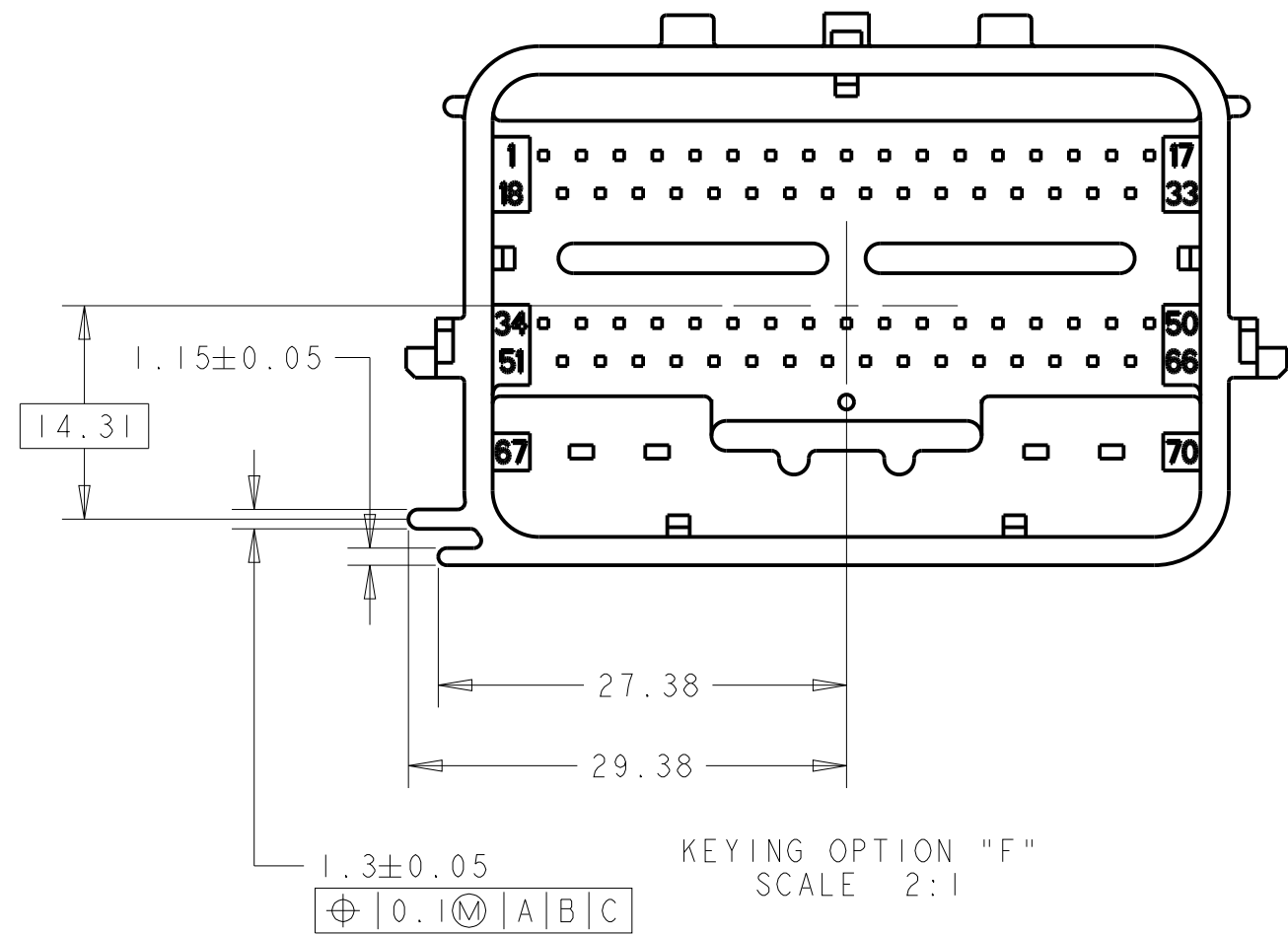
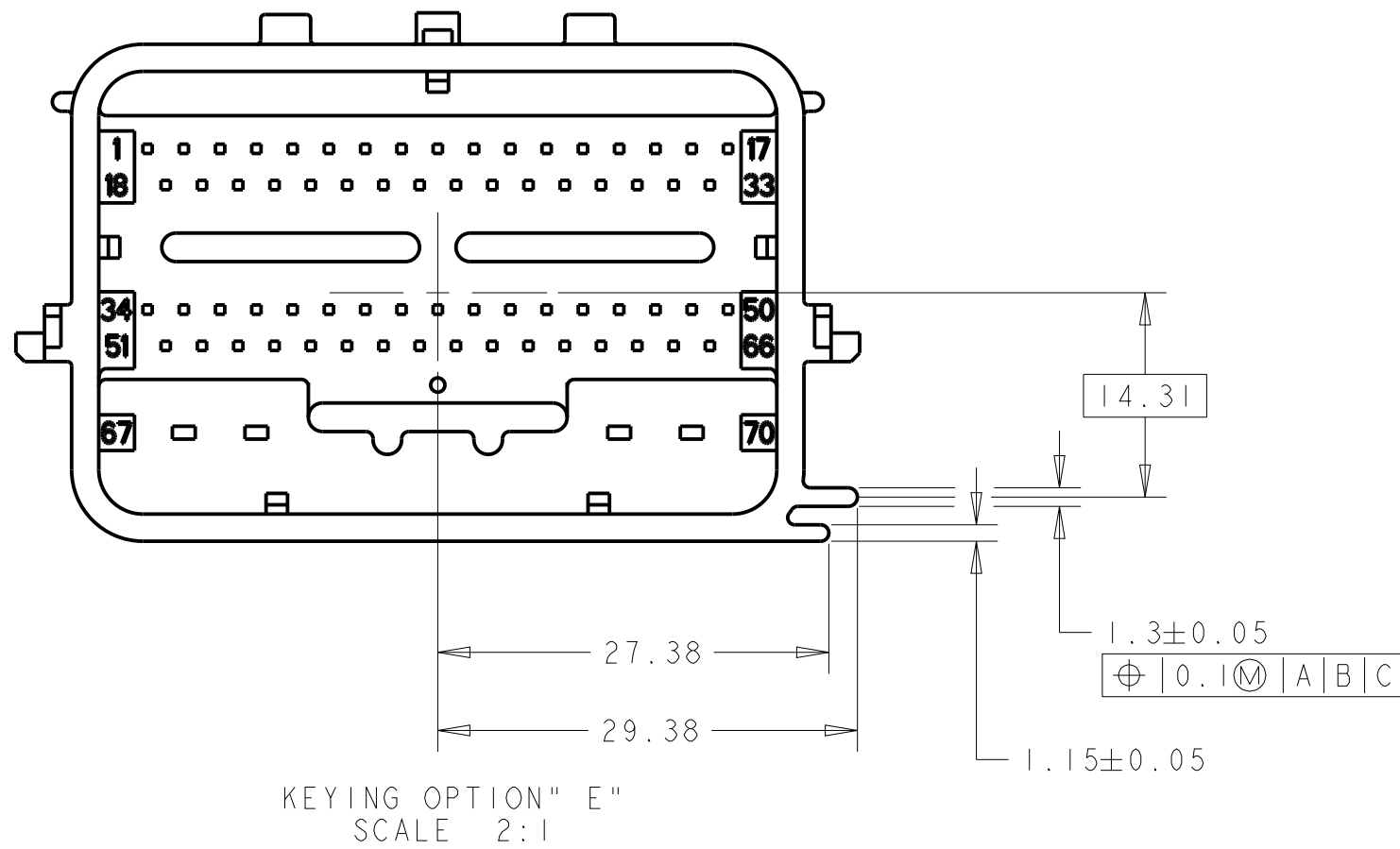
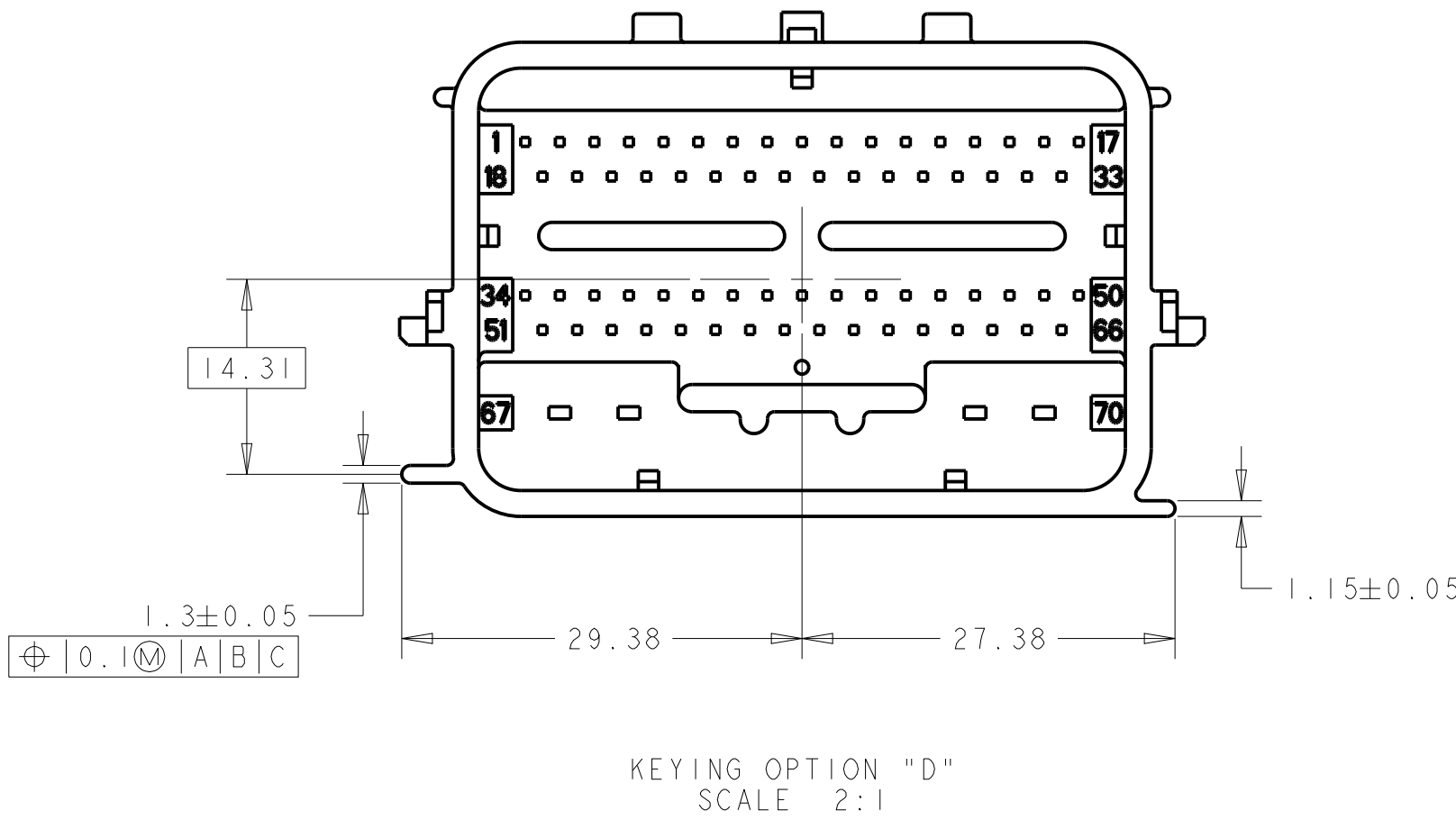


SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005		 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005			
mm		APVD T. VALASEK 15APR2005		NAME	
		PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
		APPLICATION SPEC			
MATERIAL		WEIGHT		SIZE	CAGE CODE
-		-		A100779	C=1438136
FINISH		CUSTOMER DRAWING		SCALE	2:1
-				SHEET	10 OF 11
				REV	647

HEADER INTERFACE KEYING OPTIONS

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS:		CHK. T. VALASEK 15APR2005	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME
	0 PLC ±0.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY
	1 PLC ±0.10	APPLICATION SPEC	
MATERIAL	FINISH	WEIGHT	SIZE CAGE CODE DRAWING NO. RESTRICTED TO
-	-	-	A100779C=1438136
CUSTOMER DRAWING		SCALE 2:1	SHEET 11 OF 11 REV. 647

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

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