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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

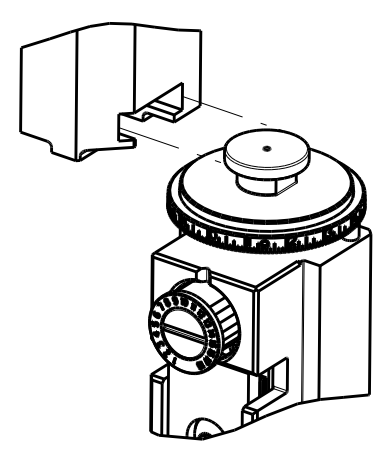
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151127-1

A

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED
SERVO LATCH PLATE
SMART APPLICATOR

2119950-1
2119951-1
2161326-1

1338685-1
-
-

5-18022-5
8-2151127-5
8-2151127-4

2119641-1
1901094-3
-

2119799-1
-
-

2063440-1
2168400-6 (QUANTITY 2)
-

2151127-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED
SERVO LATCH PLATE
SMART APPLICATOR

2119949-1
2119951-1
2161326-1

1338685-1
-
-

5-18022-5
8-2151127-5
8-2151127-4

2119653-1
1901094-3
-

-
-
-

2168400-6 (QUANTITY 2)
-

2151127-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED
PNEUMATIC FEED

2119949-1
2119950-1

1338685-1
1338685-1

5-18022-5
5-18022-5

2119653-1
2119641-1

-
2119799-1

-
2063440-1

2151127-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴¹²

-
-

-
-

-
-

-
-

-
-

2151127-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2151127-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP SIZE TYPE

WIRE 1.16 mm [.046] F

INSUL 1.78 mm [.070] F

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: GRACE INERTIA CONNECTOR 2.5 REC CONTACT

WIRE STRIP LENGTH INSULATION DIAMETER RANGE

1.70-2.30 mm [.067- .091 IN] Ø1.08-1.90 mm [.043- .075 IN]

TERMINAL APPLICATION SPECIFICATION

114-5359 - -

TERMINALS APPLIED

TE TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL

1747063-1 1871859-1 1871859-2

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

0.31-0.38mm2 (22AWG) 0.80+/-0.03 [.031+/- .001] 8.3

0.21-0.23mm2 (24AWG) 0.73+/-0.03 [.029+/- .001] 9.0

0.12-0.15mm2 (26AWG) 0.67+/-0.03 [.026+/- .001] 9.7

0.079mm2 (28AWG) 0.64+/-0.03 [.025+/- .001] 10.0

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151127-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151127-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151127-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151127-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

- - 1 - - - 2119957-2 APPLICATOR SHIM PACK 260

- 1 - 1 1 1 8-21084-0 O-RING, .676 ID, .070 DIA. MAT. 252

- - - - 1 - 2119640-1 PUSH ROD, AIR FEED 250

-77 -7 -6 -5 -2 -1 PART NO DESCRIPTION ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1

LOC A

DIST 66

REVISIONS

DESCRIPTION DATE DWN APVD

RELEASED 20JUN2013 CC TE

- - - - 1 - 2079988-1 BUSHING, LCH5-12, MISUMI 249

- - - - 1 - 2119641-1 FEED CAM, AIR FEED 248

- 1 - 1 1 1 2119798-1 DETENT PIN 247

- 1 - 1 1 1 1-22279-3 SPRING, COMPRESSION 246

- - 1 - - - 2119758-1 RAM, AMP STYLE, SIDE FEED, NON-ADJ. 245

- 1 1 1 1 1 2119082-9 CAM, SNAIL, INSULATION ADJUSTMENT 244

- 1 1 1 1 1 2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST 243

- 1 1 1 1 1 2119083-1 RETAINER, INSULATION DIAL 242

- 1 1 1 1 1 7-18023-7 SCR, SKT HD CAP M3 X 4.0 241

- - 2 2 - - 2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16 240

- - - - - 1 2119580-1 MECHANICAL FEED ASSEMBLY 239

- - - - 1 - 2063440-1 AIR FEED MODULE 238

- - 1 1 - - 2119740-2 TAG,IDENTIFICATION 213

- - 1 1 - - 1901094-3 SPACER, FEEDER 198

- - - - 2 - 21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT 172

- 1 1 1 1 1 994969-1 MAGNET, RARE EARTH HIGH ENERGY 166

- REF REF REF REF REF 994970-2 COUNTER, MAGNETIC 164

- - - - 1 - 240638-1 SPRING, FEED FINGER 163

- - - - 1 - 3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854 137

- - - - 1 - 2119799-1 HOLDER,FEED FINGER, AF 136

- - REF REF - - SEE NOTE 4 MEMORY CHIP, PROGRAMMED 135

- - 1 1 - - 1633743-1 SERVO FEED LATCH ASM 133

- 1 1 1 1 1 1-18028-2 WASHER, FLAT, REG M4 119

- - REF REF - - 2119944-1 FEED FINGER ASSEMBLY,SF 117

- 1 1 1 1 1 1-455888-5 SPACER, CRIMPER 82

- 1 1 1 1 1 5-547505-2 SPRING, COMPRESSION 77

- 1 1 1 1 1 854769-4 HOLDER, INS 74

- 1 1 1 1 1 2119956-1 DOCUMENTATION PACKAGE 71

- 1 - - 1 1 2119740-1 TAG,IDENTIFICATION 67

- 2 2 2 2 2 2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188 66

- 1 - 1 1 1 2119793-1 LIMITER, ADJUSTMENT BOLT 63

- 3 - 3 3 3 992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0 62

- 1 1 1 1 1 2079383-4 SCR, BHSC, RoHS (M4 X 8) 60

- - - - 1 1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0 59

- 1 1 1 1 1 21028-2 PIN, SLOTTED SPRING .062 X .250 58

- - - - 1 1 1338685-1 PAWL, FEED 56

- 4 4 4 4 4 2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12 54

- 2 2 2 2 2 18023-8 SCR, SKT HD CAP M4 X 5.0 53

- - - - 1 2 18023-9 SCR, SKT HD CAP M4 X 6.0 49

- - - - - 1 2119652-1 FEED CAM, PRE FEED 48

- - - - - 1 2119653-1 FEED CAM, POST FEED 47

- 1 1 1 1 1 2119656-9 APPLICATOR BASIC ASSEMBLY, SF 46

- 1 - 1 1 1 2119370-1 RAM, AMP STYLE, SIDE FEED 44

- 1 1 1 1 1 2079383-7 SCR, BHSC, RoHS (M8 X 25) 41

- 1 - - 1 1 1 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40

- 1 - 1 1 1 1 2119957-1 APPLICATOR SHIM PACK 39

- 1 1 1 1 1 2119644-1 RAM WASHER, PRECISION 38

- 1 1 1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 37

- 1 - 1 1 1 1 2119092-1 BOLT, ADJUSTMENT 35

- 1 1 1 1 1 2-1752356-5 SUPPORT, TERMINAL 34

- 2 2 2 2 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 33

- 1 1 1 1 1 2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG 32

- 1 1 1 1 1 1320908-6 SPACER, STRIP GUIDE 30

- 1 1 1 1 1 2119959-1 ASSEMBLY, STRIP GUIDE 29

- 1 1 1 1 1 455888-3 SPACER, CRIMPER 28

- 1 1 1 1 1 1320928-2 STRIP GUIDE 24

- 1 1 1 1 1 2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21

- 1 1 1 1 1 1-18028-2 WASHER, FLAT, REG M4 20

- 1 1 1 1 1 2119533-1 STRIPPER, SIDE FEED 19

- 1 1 1 1 1 1-690518-9 HOLD DOWN, TERMINAL 18

- 1 1 1 1 1 2119806-1 INSERT, SHEAR 13

- 1 1 1 1 1 3-22280-3 SPRING, COMPRESSION 12

- 1 1 1 1 1 1-356885-4 STOP, SHEAR 11

- 1 1 1 1 1 2119805-1 SHEAR HOLDER, FRONT 10

- 1 1 1 1 1 462006-6 FLOATING SHEAR, FRONT 9

- 1 1 1 1 1 6-1633703-9 ANVIL, COMBINATION 8

- - - - - - - 7

- - - - - - - 6

- 1 1 1 1 1 2119780-9 DEPRESSOR, SHEAR 5

- 1 1 1 1 1 2-238011-0 BLOCK, CRIMPER SPACER 4

- 1 1 1 1 1 1-2119582-2 CRIMPER, INSULATION F PREMIUM 3

- - - - - - - 2

- 1 1 1 1 1 6-1633305-7 CRIMPER, WIRE PREMIUM 1

-77 -7 -6 -5 -2 -1 PART NO DESCRIPTION ITEM NO

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE CURRENT REVISIONS OF THIS DRAWING. ANY CHANGES TO THIS DRAWING SHALL BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.13 4 PLC ±0.0001 ANGLES ±.5 FINISH

MATERIAL

DWN C.CHEN 22JUN2011 CHK S.XI 22JUN2011 APVD J.CRUZ 22JUN2011

NAME Ocean Side Feed Applicator

SIZE CASE CODE DRAWING NO RESTRICTED TO

00779 ©=2151127

Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV A

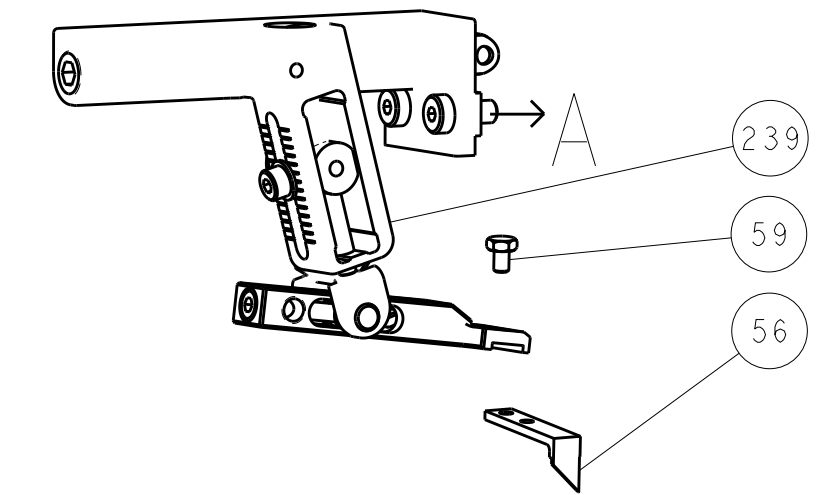
AMF 4805 REV 31MAR2000

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

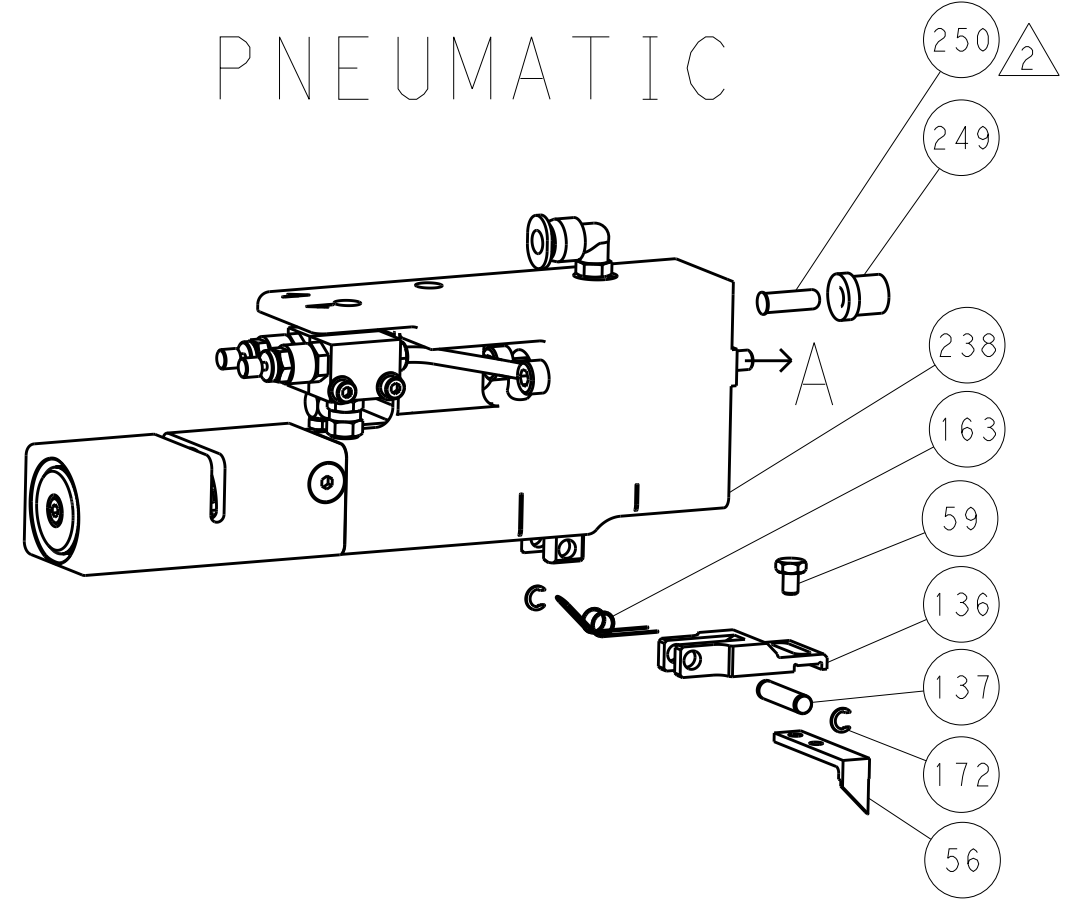
DIMENSIONS AND TOLERANCING PER ASME Y14.5M-2009.

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

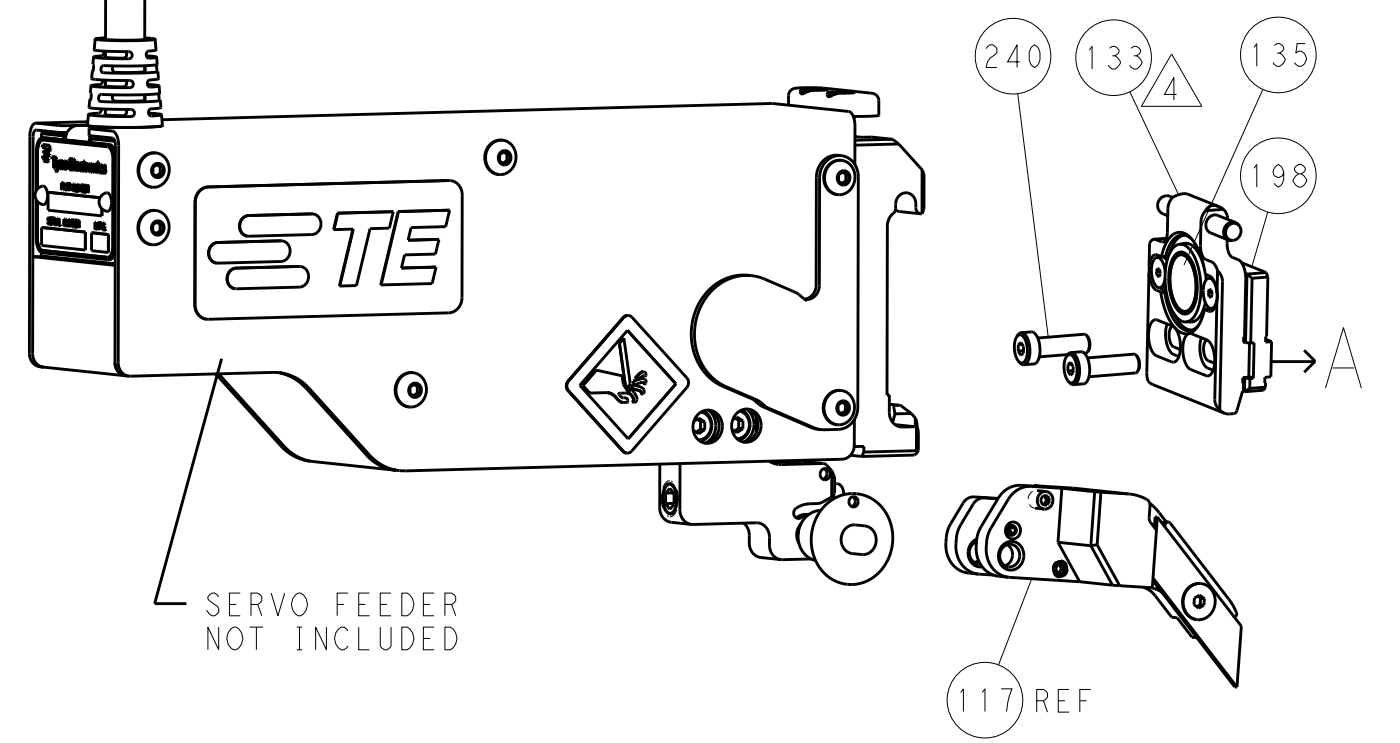
FEED TYPE MECHANICAL



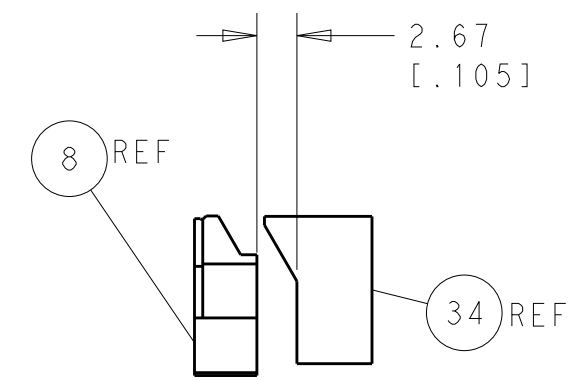
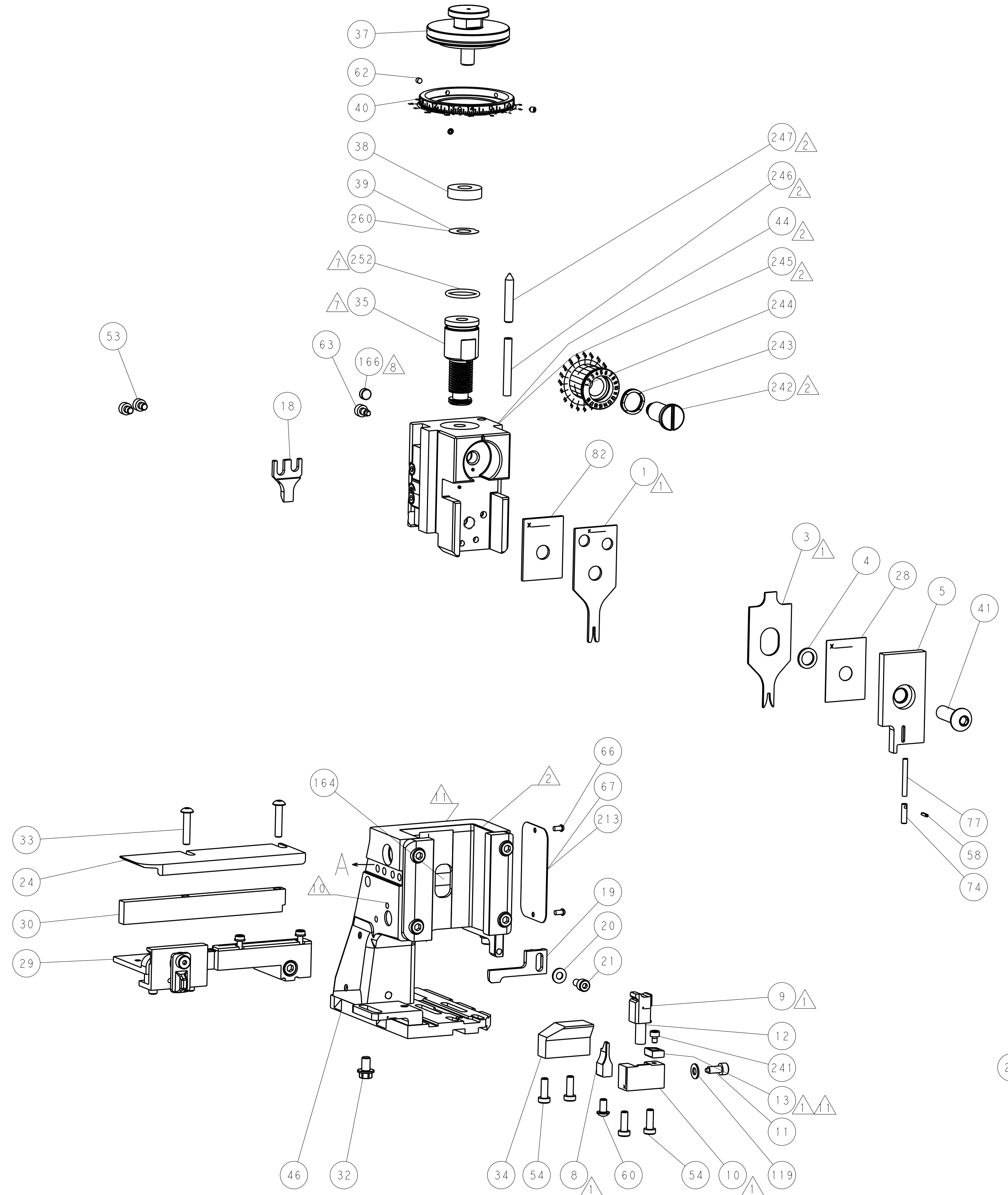
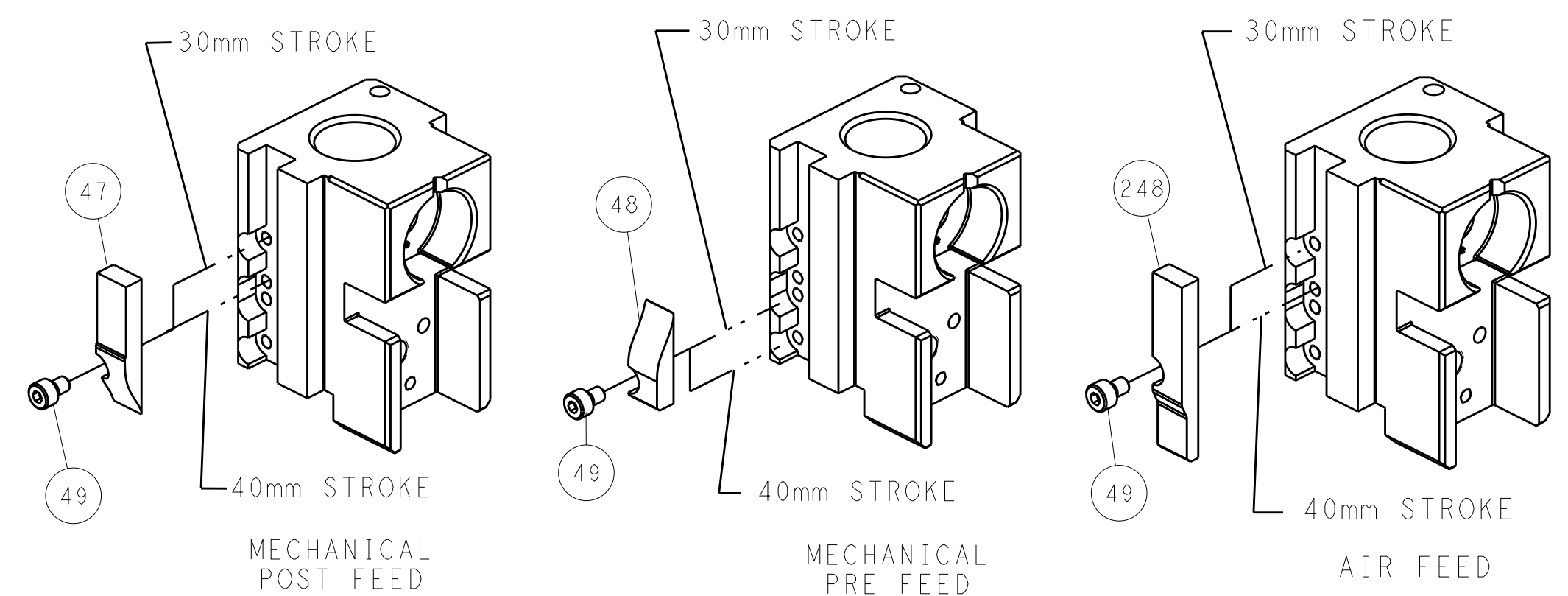
PNEUMATIC



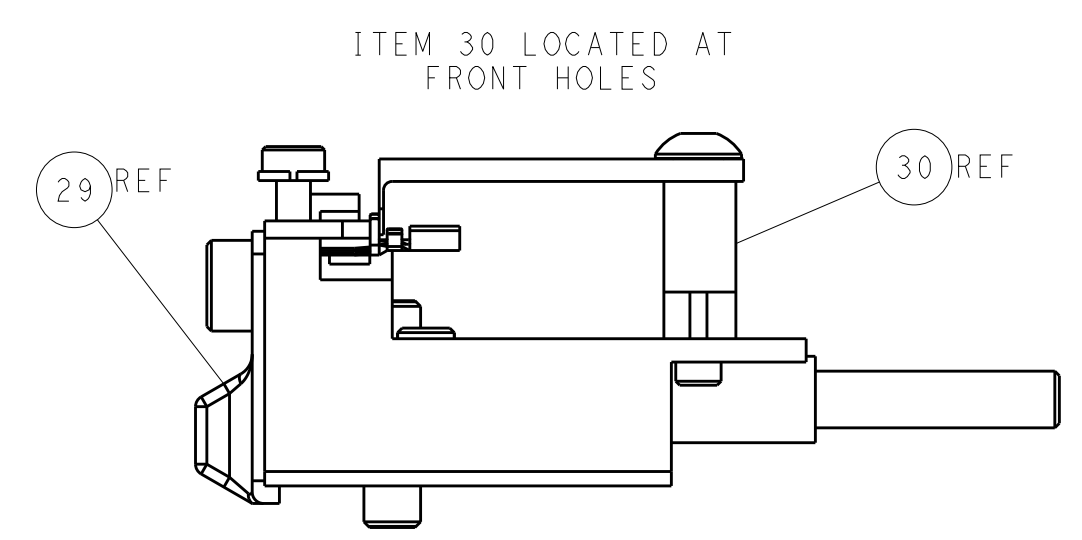
SERVO LATCH PLATE



CAM POSITIONS



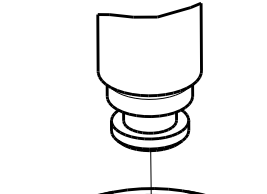
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		CHK S. XI 22JUN2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		APVD J. CRUZ 22JUN2011	RESTRICTED TO -	
MATERIAL -		FINISH -	SIZE A1	
		WEIGHT -	CAGE CODE 00779	
			DRAWING NO. C=2151127	
			Customer Accessible Production Drawing	
			SCALE 1:2	
			SHEET 2 of 4	
			REV A	

8		7		6		5		4		3	
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	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151127-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151127-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151127-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151127-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					-	-	-	-	-	-	-
					-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.16 mm [.046]	F
INSUL	1.78 mm [.070]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: GRACE INERTIA CONNECTOR 2.5 REC CONTACT			
WIRE STRIP LENGTH 1.70-2.30 mm [.067-.091 IN]		INSULATION DIAMETER RANGE Ø1.08-1.90 mm [.043-.075 IN]	
TERMINAL APPLICATION 		114-5359	
SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1747063-1	1871859-1	1871859-2	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
0.31-0.38mm2 (22AWG)			0.80+/- 0.03 [.031+/- .001]		8.3
0.21-0.23mm2 (24AWG)			0.73+/- 0.03 [.029+/- .001]		9.0
0.12-0.15mm2 (26AWG)			0.67+/- 0.03 [.026+/- .001]		9.7
0.079mm2 (28AWG)			0.64+/- 0.03 [.025+/- .001]		10.0



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151127-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151127-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151127-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151127-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- 8 MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
 APPLY #1-23419-5 LOC-TITE TO THREADS.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

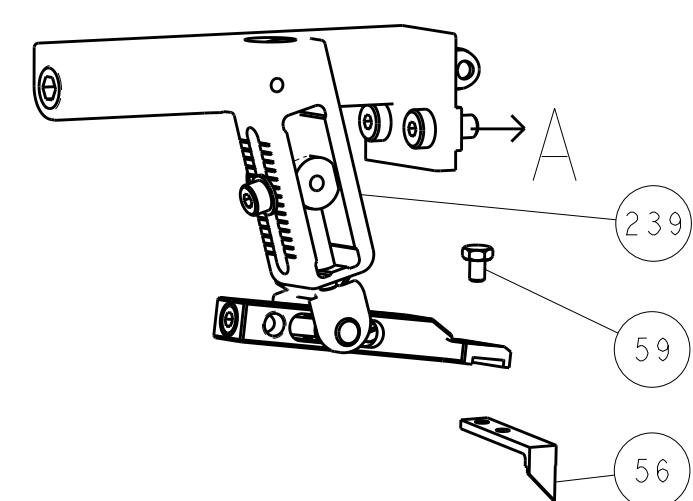
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

2				1						
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS						
				P	LTR	DESCRIPTION	DATE	OWN	APVD	
					-	SEE SHEET 1	-	-	-	
-	-	1	-	2119640-1	PUSH ROD, AIR FEED				250	
-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI				249	
1	1	1	1	1-22279-3	SPRING, COMPRESSION				246	
1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT				244	
1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST				243	
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL				242	
1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0				241	
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16				240	
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY				239	
-	-	1	-	2063440-1	AIR FEED MODULE				238	
-	1	-	-	2119740-2	TAG, IDENTIFICATION				213	
-	1	-	-	1901094-3	SPACER, FEEDER				198	
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT				172	
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY				166	
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC				164	
-	-	1	-	240638-1	SPRING, FEED FINGER				163	
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.				152	
-	-	1	-	2119641-2	FEED CAM, AIR FEED				151	
1	1	1	1	2119798-2	DETENT PIN				145	
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)				144	
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20				143	
-	-	-	1	2119653-2	FEED CAM, POST FEED				142	
1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF				141	
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED				140	
1	1	1	1	2119092-2	BOLT, ADJUSTMENT				139	
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854				137	
-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF				136	
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED				135	
-	1	-	-	1633743-1	SERVO FEED LATCH ASM				133	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4				119	
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF				117	
1	1	1	1	1-455888-5	SPACER, CRIMPER				82	
1	1	1	1	5-547505-2	SPRING, COMPRESSION				77	
1	1	1	1	854769-4	HOLDER, INS				74	
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE				71	
1	-	1	1	2119740-1	TAG, IDENTIFICATION				67	
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188				66	
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT				63	
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0				62	
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0				59	
1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250				58	
-	-	1	1	1338685-1	PAWL, FEED				56	
2	2	2	2	18023-8	SCR, SKT HD CAP M4 X 5.0				53	
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0				49	
-	-	-	1	2119652-1	FEED CAM, PRE FEED				48	
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)				41	
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT				40	
1	1	1	1	2119957-1	APPLICATOR SHIM PACK				39	
1	1	1	1	2119644-1	RAM WASHER, PRECISION				38	
1	1	1	1	2-1752356-5	SUPPORT, TERMINAL				34	
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)				33	
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG				32	
1	1	1	1	1320908-6	SPACER, STRIP GUIDE				30	
1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE				29	
1	1	1	1	455888-3	SPACER, CRIMPER				28	
1	1	1	1	1320928-2	STRIP GUIDE				24	
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0				21	
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4				20	
1	1	1	1	2119533-1	STRIPPER, SIDE FEED				19	
1	1	1	1	1-690518-9	HOLD DOWN, TERMINAL				18	
1	1	1	1	2119806-1	INSERT, SHEAR				13	
1	1	1	1	3-22280-3	SPRING, COMPRESSION				12	
1	1	1	1	1-356885-4	STOP, SHEAR				11	
1	1	1	1	2119805-1	SHEAR HOLDER, FRONT				10	
1	1	1	1	462006-6	FLOATING SHEAR, FRONT				9	
1	1	1	1	6-1633703-9	ANVIL, COMBINATION				8	
-	-	-	-	-	-				7	
-	-	-	-	-	-				6	
1	1	1	1	2119780-9	DEPRESSOR, SHEAR				5	
1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER				4	
1	1	1	1	1-2119582-2	CRIMPER, INSULATION F PREMIUM				3	
-	-	-	-	-	-				2	
1	1	1	1	6-1633305-7	CRIMPER, WIRE PREMIUM				1	
-27	-25	-22	-21	PART NO		DESCRIPTION			ITEM NO	

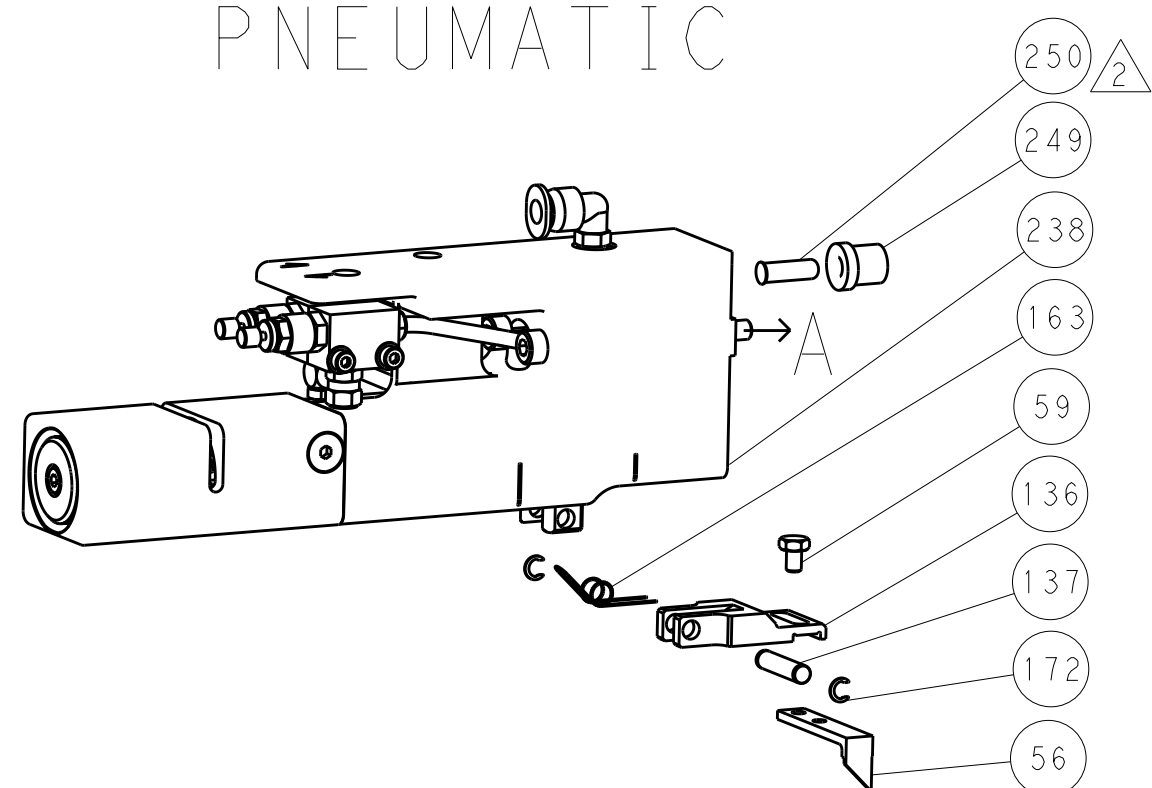
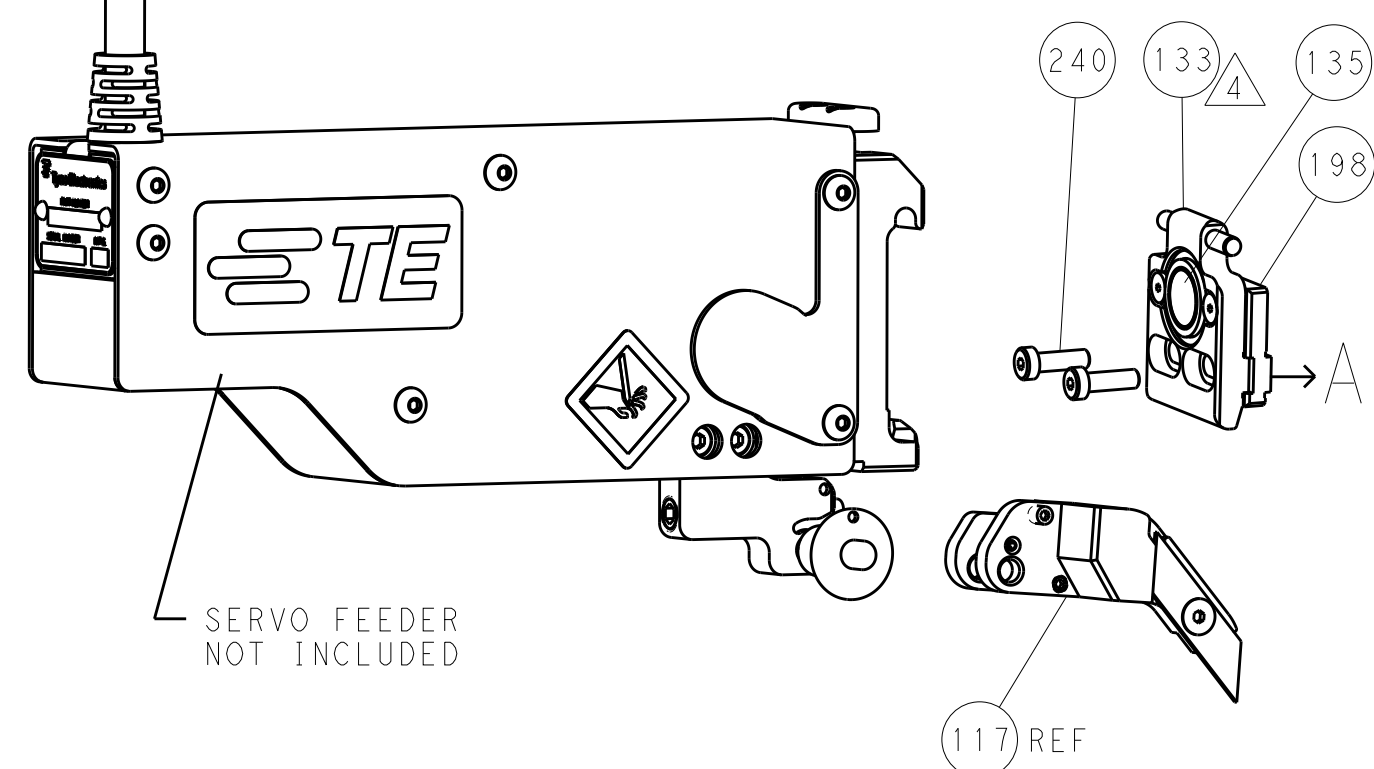
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				CHK. S-XI 22JUN2011		Harrisburg, PA 17105-3608	
				APPRO. CRUZ 22JUN2011		NAME Ocean Side Feed Applicator	
DIMENSIONS: IN mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
		D PL/C #0.125 ±.005 .125 ±.013 .125 ±.013 .125 ±.00001 ANGLES FINISH		APPLICATION SPEC			
MATERIAL -		WEIGHT -		SIZE A CAGE CODE 00779 DRAWING NO. C=2151127		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2		SHEET 3 OF 4 REV A	

2		7					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

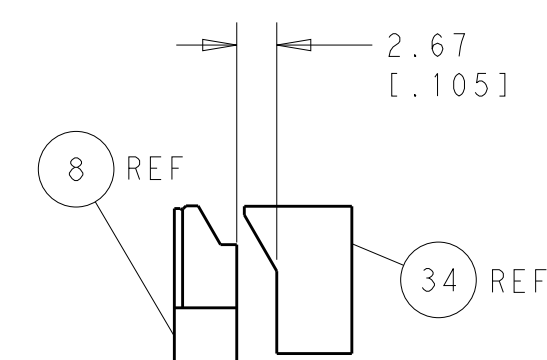
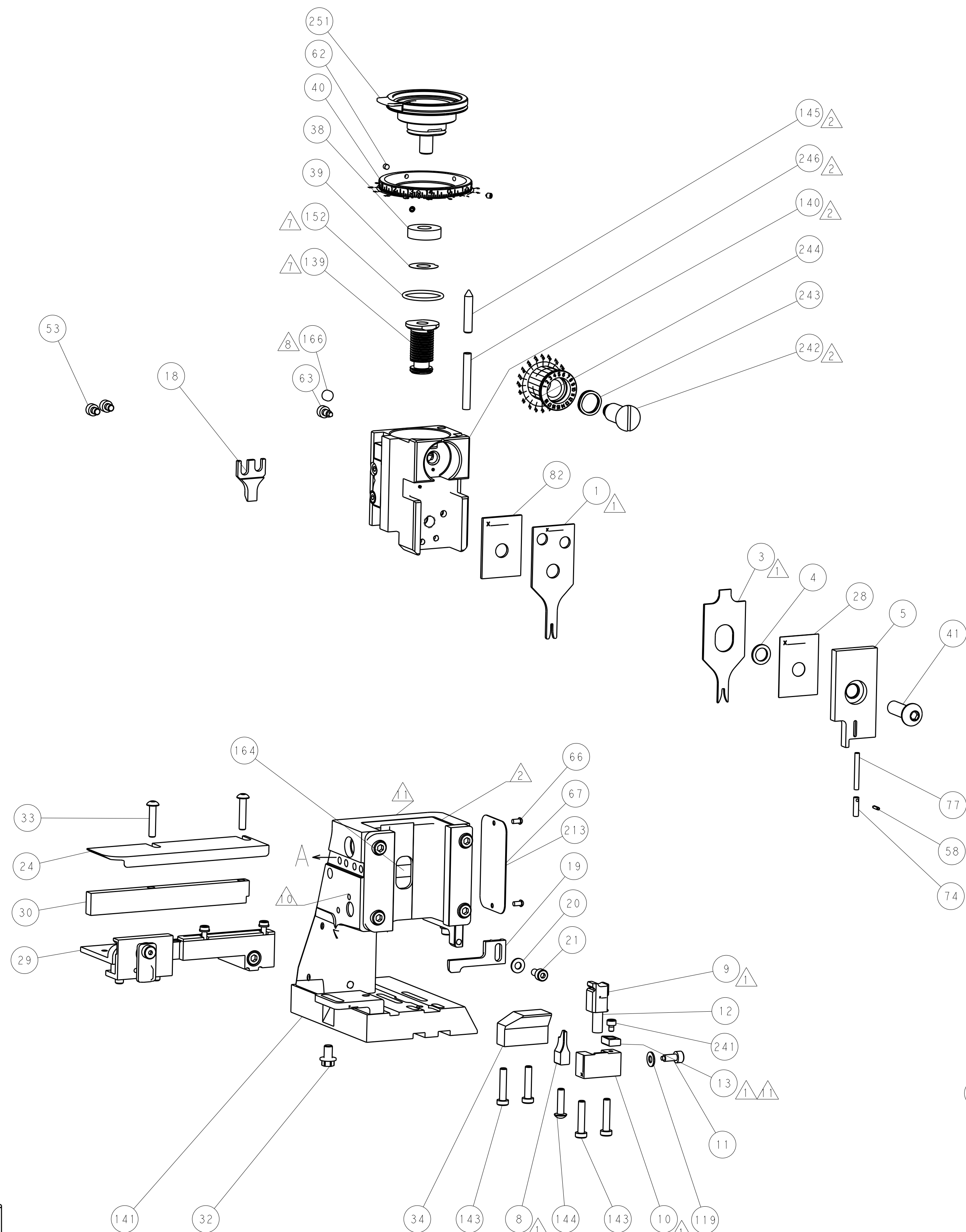
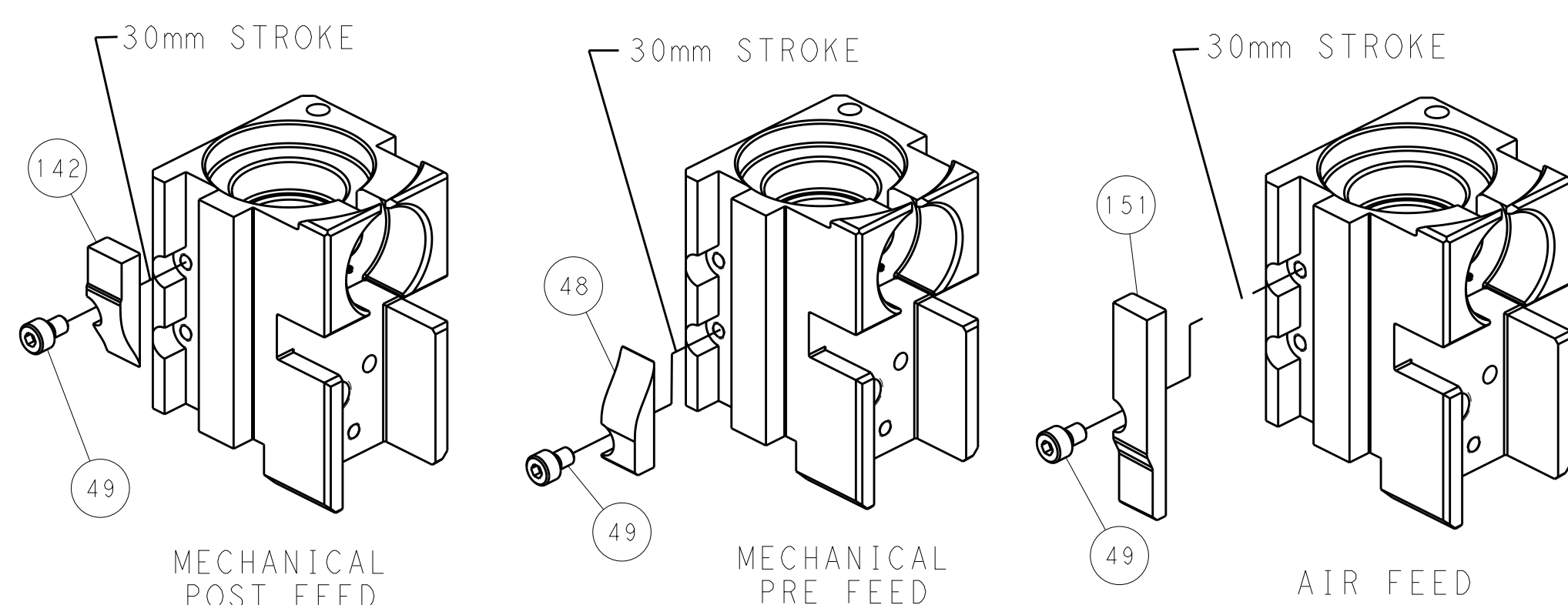
FEED TYPE
MECHANICAL



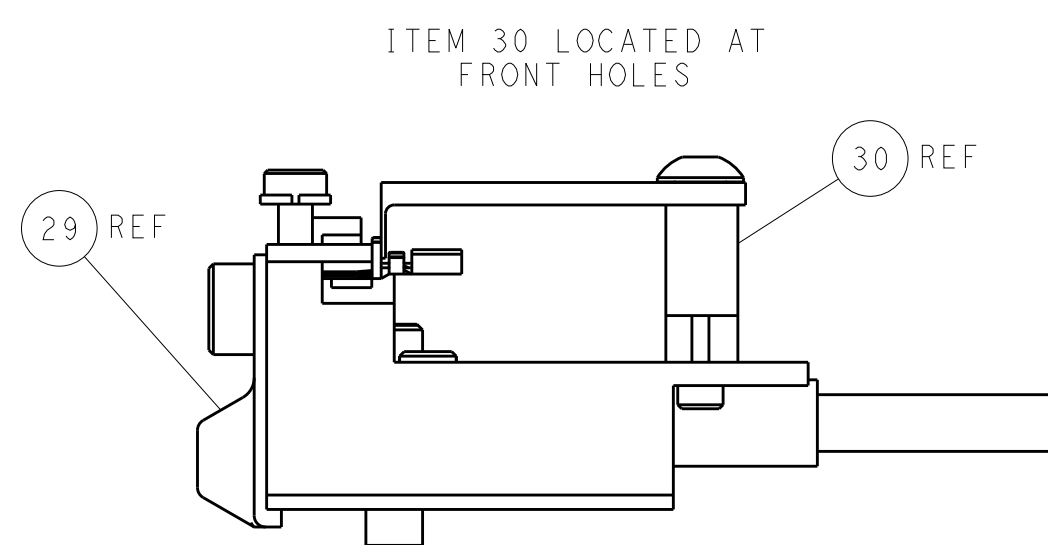
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL -		FINISH -		CAGE CODE 00779	
WEIGHT -		DRAWING NO C=2151127		RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:1 SHEET 4 OF 4 REV A	

Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

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