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3

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-018880	26DEC2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266503-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855216
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

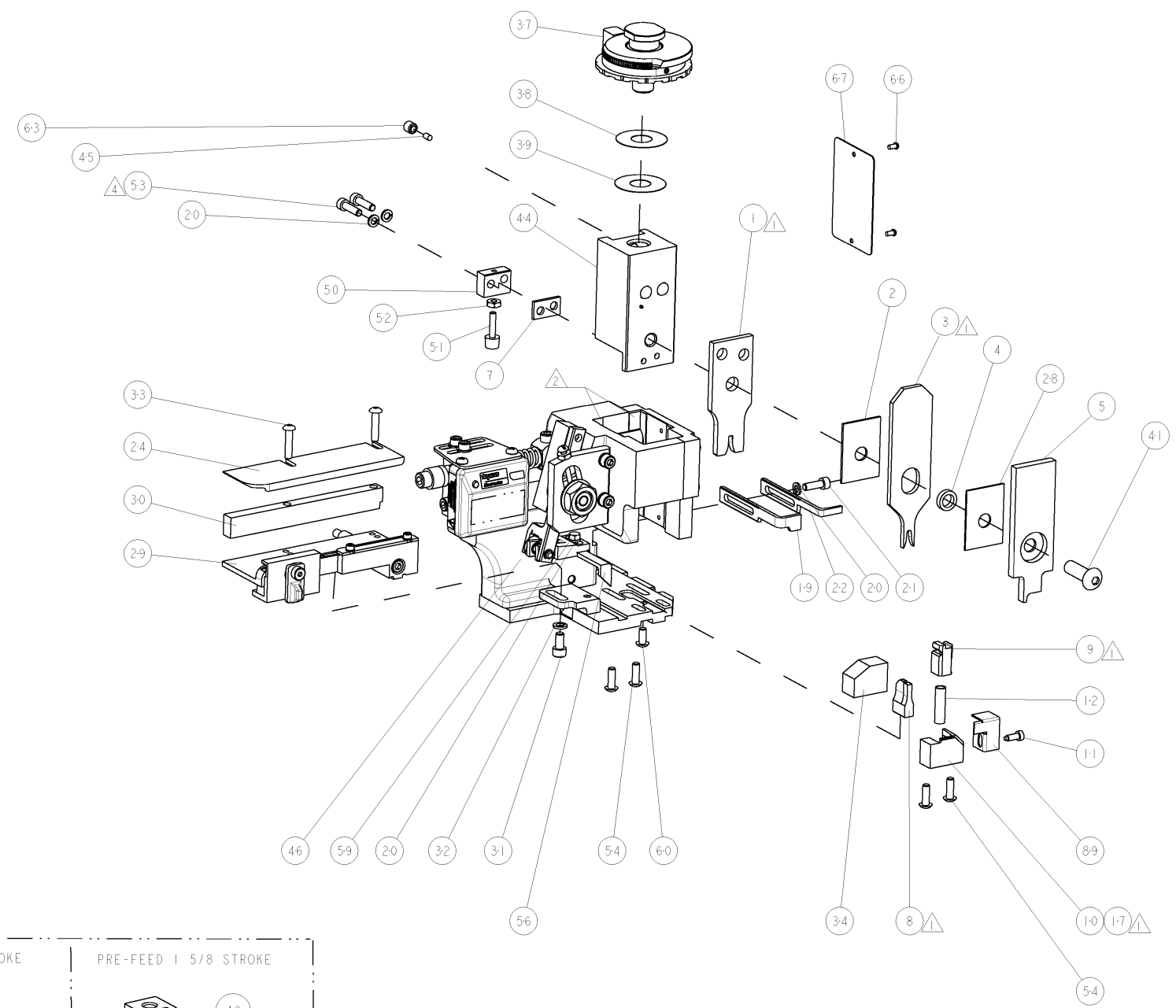
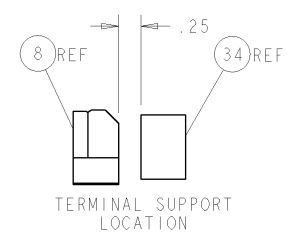
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855216

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity				
DIMENSIONS:		CHK	RAGHAVENDRA						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
		0 PLC ±		FINE ADJUST SIDE FEED HDM					
		1 PLC ±		APPLICATOR					
2 PLC ±		APVD		RAGHAVENDRA		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
3 PLC ±		PRODUCT SPEC							
4 PLC ±		APPLICATION SPEC							
ANGLES ±		WEIGHT		A 3					
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A1	

The diagram consists of two separate panels, each showing a different type of terminator guard. The left panel shows the 'AMP-O-LECTRIC TERM GUARD' (part number 116). It is a complex, multi-faceted metal component with several flanges and a central opening. A callout line points from the part number '116' in a circle to a specific feature on the top surface. A small triangle with the number '3' is located below the part number. The right panel shows the 'G TERMINATOR GUARD' (part number 115). It is a simpler, more rectangular component with a central slot and a small protrusion. A callout line points from the part number '115' in a circle to the central slot. A small triangle with the number '3' is located below the part number.

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APRD
			A	RELEASED	13APR2007	LG	GB

- ```
* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.
```



|   |   |   |     |     |   |    |            |                                       |     |
|---|---|---|-----|-----|---|----|------------|---------------------------------------|-----|
| 3 | - | - | -   | REF | - | .. | 455749-1   | GUARD WINDOW                          | 116 |
| 3 | - | - | REF | -   | - | .. | 679532-1   | INSERT, GUARD                         | 115 |
|   | - | 1 | 1   | 1   | 1 | -  | 1-21002-7  | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
|   | - | 1 | 1   | 1   | 1 | -  | 318563-1   | GUARD, FRONT CHIP                     | 89  |
|   | - | 1 | 1   | 1   | 1 | -  | 4088040    | SF APPL INST 408-8040                 | 72  |
|   | - | 1 | 1   | 1   | 1 | -  | 217238-1   | GENERAL INSTRUCTION PKG               | 71  |
|   | - | 1 | 1   | 1   | 1 | -  | 461264-5   | PLATE, IDENTIFICATION                 | 67  |
|   | - | 2 | 2   | 2   | 2 | -  | 21017-2    | SCREW, DRIVE                          | 66  |
|   | - | 1 | 1   | 1   | 1 | -  | 21009-2    | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
|   | - | 1 | 1   | 1   | 1 | -  | 22733-8    | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
|   | - | 1 | 1   | 1   | 1 | -  | 2-22603-0  | SCR, HEX HD CAP 8-32 X .312           | 59  |
|   | - | 1 | 1   | 1   | 1 | -  | 458537-2   | PAWL, FEED                            | 56  |
| 4 | - | 4 | 4   | 4   | 4 | -  | 2-21002-2  | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
|   | - | 2 | 2   | 2   | 2 | -  | 2-21000-8  | SCR, SKT HD CAP 8-32 X .625           | 53  |
|   | - | 1 | 1   | 1   | 1 | -  | 21018-5    | NUT, HEX, REG 6-32                    | 52  |
|   | - | 1 | 1   | 1   | 1 | -  | 811242-2   | BUMPER, HOLD DOWN                     | 51  |
|   | - | 1 | 1   | 1   | 1 | -  | 690753-1   | SPACER, TONKER                        | 50  |
|   | - | - | 1   | -   | - | .. | 690602-6   | CAM, PRE FEED, 1 5/8                  | 49  |
|   | - | - | -   | 1   | - | .. | 690602-5   | CAM, PRE FEED, 1 1/8                  | 48  |
|   | - | 1 | -   | -   | 1 | -  | 690501-4   | CAM, POST FEED, 1 5/8                 | 47  |
|   | - | 1 | 1   | 1   | 1 | -  | 459456-1   | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 46  |
|   | - | 1 | 1   | 1   | 1 | -  | 690191-1   | PLUG,NYLON                            | 45  |
|   | - | 1 | 1   | 1   | 1 | -  | 455673-1   | RAM, SIDE FEED                        | 44  |
|   | - | 1 | 1   | 1   | 1 | -  | 7-21002-9  | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
|   | - | 1 | 1   | 1   | 1 | -  | 690125-1   | SHIM SUB-ASSY                         | 39  |
|   | - | 1 | 1   | 1   | 1 | -  | 469367-1   | SHIM                                  | 38  |
|   | - | 1 | 1   | 1   | 1 | -  | 879103-2   | FINE ADJUST HEAD ASSEMBLY             | 37  |
|   | - | 1 | 1   | 1   | 1 | -  | 690786-4   | TERMINAL SUPPORT                      | 34  |
|   | - | 2 | 2   | 2   | 2 | -  | 2-21002-4  | SCR, BTN SKT HD CAP 8-32 X .750       | 33  |
|   | - | 1 | 1   | 1   | 1 | -  | 21024-5    | WASHER, SPRG LOCK, REG NO 10          | 32  |
|   | - | 1 | 1   | 1   | 1 | -  | 3-21000-4  | SCR, SKT HD CAP 10-32 X .375          | 31  |
|   | - | 1 | 1   | 1   | 1 | -  | 1320908-8  | SPACER, STRIP GUIDE                   | 30  |
|   | - | 1 | 1   | 1   | 1 | -  | 1633091-1  | ASSEMBLY, STRIP GUIDE                 | 29  |
|   | - | 1 | 1   | 1   | 1 | -  | 455888-8   | SPACER, CRIMPER                       | 28  |
|   | - | 1 | 1   | 1   | 1 | -  | 1320928-1  | PLATE, STRIP GUIDE                    | 24  |
|   | - | 1 | -   | -   | 1 | -  | 690472-2   | STRIPPER                              | 22  |
|   | - | 1 | 1   | 1   | 1 | -  | 2-21000-7  | SCR, SKT HD CAP 8-32 X .500           | 21  |
|   | - | 4 | 4   | 4   | 4 | -  | 21024-4    | WASHER, SPRG LOCK, REG NO 8           | 20  |
| 1 | - | - | 1   | 1   | - | -  | 691353-1   | STRIPPER                              | 19  |
|   | - | 1 | -   | -   | - | -  | 679625-1   | SHEAR HOLDER, FRONT (NO CUT)          | 17  |
|   | - | 1 | 1   | 1   | 1 | -  | 3-22280-3  | SPRING, COMPRESSION                   | 12  |
|   | - | 1 | 1   | 1   | 1 | -  | 690461-1   | STOP, SHEAR                           | 11  |
|   | - | - | 1   | 1   | - | -  | 690459-1   | SHEAR HOLDER, FRONT                   | 10  |
| 1 | - | 1 | 1   | 1   | 1 | -  | 454276-1   | FLOATING SHEAR, FRONT                 | 9   |
| 1 | 1 | 1 | 1   | 1   | 1 | -  | 8-803653-8 | ANVIL, COMBINATION                    | 8   |
|   | - | 1 | 1   | 1   | 1 | -  | 1-240641-3 | SPACER                                | 7   |
|   | - | 1 | 1   | 1   | 1 | -  | 2-455889-0 | DEPRESSOR, SHEAR                      | 5   |
|   | - | 1 | 1   | 1   | 1 | -  | 238011-2   | BLOCK, CRIMPER SPACER                 | 4   |
| 1 | 1 | 1 | 1   | 1   | 1 | -  | 1-456135-6 | CRIMPER, INSULATION 0 PREMIUM         | 3   |
|   | - | 1 | 1   | 1   | 1 | -  | 1-455888-1 | SPACER, CRIMPER                       | 2   |
| 1 | 1 | 1 | 1   | 1   | 1 | -  | 456407-4   | CRIMPER, WIRE PREMIUM                 | 1   |

POST-FEED | 5/8 STROKE

PRE-FEED | 1/8 STROKE

PRE-FEED | 5/8 STROKE

|                                                                                                                                                                                                                                                                                                    |  |                                                                                                                                             |  |                                                                                                                                     |  |                                                                                                |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------|--|
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| <small>DIMENSIONS:</small><br>INCHES                                                                                                                                                                                                                                                               |  | <small>TOLERANCES UNLESS OTHERWISE SPECIFIED:</small><br>0 PLC ±.<br>1 PLC ±0.1<br>2 PLC ±0.01<br>3 PLC ±0.001<br>4 PLC ±0.0001<br>ANGLES ± |  | <small>NAME</small><br>FINE ADJUST SIDE FEED<br>HDM APPLICATOR                                                                      |  | <small>RESTRICTED TO</small><br>-                                                              |  |
|                                                                                                                                                                                                               |  | <small>PRODUCT SPEC</small><br>-<br><small>APPLICATION SPEC</small><br>-                                                                    |  | <small>SIZE</small> A   <small>CAGE CODE</small> 00779   <small>DRAWING NO</small> C-1855216                                        |  | <small>SCALE</small> 3:5   <small>SHEET</small> 1   <small>OF</small> 1   <small>REV</small> A |  |
| <small>MATERIAL</small><br>-                                                                                                                                                                                                                                                                       |  | <small>FINISH</small><br>-                                                                                                                  |  | <small>WEIGHT</small><br>-                                                                                                          |  | <small>CUSTOMER DRAWING</small><br>-                                                           |  |
| CUSTOMER VIEWABLE ASSEMBLY                                                                                                                                                                                                                                                                         |  |                                                                                                                                             |  |                                                                                                                                     |  |                                                                                                |  |

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