

MLX75123 Time-of-Flight Companion Chip

Datasheet

Features & Benefits

- Combines four high speed ADCs with a digital sensor control for Melexis' TOF camera sensors
- Integrated light source control with modulation frequencies between 12-40 MHz
- Programmable modulation frequencies to avoid module to module crosstalk
- Up to 8 raw phases per frame
- Pre-processed difference & sum output modes to reduce the data bandwidth
- Continuous or triggered operation modes
- Configurable over I²C up to 400kHz
- 12-bit parallel camera interface up to 80Mpix/s
- Region of interest (ROI) selection
- Horizontal & vertical flip/mirror modes
- Per-phase statistics & diagnostics
- Ambient operating temperature ranges of -20 +85°C and -40 +105°C
- AEC-Q100 qualification available!

Description

MLX75123 is a fully integrated companion chip for Melexis' Time-of-Flight (TOF) sensors. It's perfectly suited for automotive and non-automotive applications, including, but not limited to, gesture recognition, driver monitoring, skeleton tracking, people or obstacle detection and traffic monitoring. This sensor interface is designed to connect instinctively to any Melexis TOF sensor and the output can be directly connected to a camera parallel port and I²C interface of a microcontroller. The chip features a configurable sequencer to control the TOF sensor and will sequentially provide the 12-bit output data from its four built-in high-speed ADCs for an accurate analog to digital conversion. Furthermore, MLX75123 synchronously provides the control signals for a modulated light source (LED or laser based). Combined with a TOF sensor like MLX75023, the MLX75123 offers a cost-effective, integrated, QVGA (320x240) pixel resolution camera solution. This chipset can deliver raw TOF data up to 600 frames per second. The device is available in a compact 7x7mm AQFN package and offers a variety of integration possibilities.

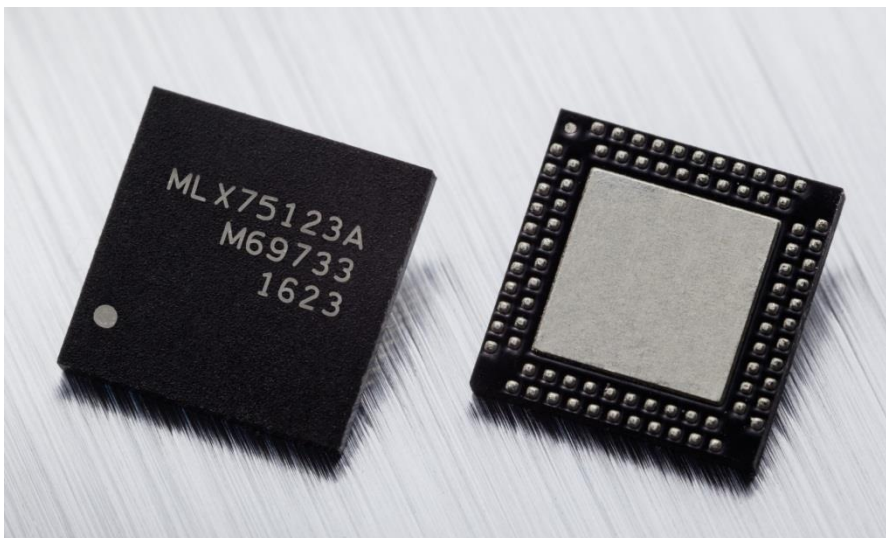


Figure 1 : MLX75123 package

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1. Datasheet Changelog

Version	Date	Changes
1.0	17.01.2017	Initial version
1.1	11.04.2017	Updated section 13.3 : USER[0..3] are visible in Metadata1, not MetaData2 Updated section 7.1 : Clock thresholds depend on VDDD_1V8, not VDD_IO Updated section 13.1 : VIDEO_DRIVE has 2 options (low & high), not 16 Added and updated electrical operating conditions in section 7.2 Updated the power consumption values from section 8 Changed BLOCK_ENABLE register to BLOCK_DISABLE in section 16
1.2	02.08.2017	Added LEDP specifications for single ended mode Updated description of parameters in section 7.2 Updated default register values in section 13 Minor updates to register descriptions Updated default register values from chapter 13
1.3	31.01.2018	Updated ordering information in section 2 Updated description of I2C_SAVEREGMAP in section 12.5 Corrected calculation method for distance & amplitude in section 11 Update footprint recommendations in section 19.1 Several other minor description updates
1.4	23.3.2018	Removed Tx_Py_SETUP registers (not needed for application) Updated Tx_Py_SETTINGS bit[6] value to fixed high Added phase read out calculation Updated multiple register descriptions

Table 1 : Datasheet changelog

2. Ordering Information

Product	Temperature Code	Package	Option Code	Packing Form
MLX75123	R	LA	ABA-000	RE or SP
MLX75123	S	LA	ABA-000	RE
MLX75123	R	LA	BAG-000	RE
MLX75123	S	LA	BAG-000	RE

Table 2 : Order code(s)

Legend:

Temperature Code	R : -40°C to 105°C S : -20°C to 85°C
Package Code	LA : Array QFN package, 84pins
Option Code	ABA-000 : Default product configuration BAG-000 : Samples available in Q3 2018
Packing Form	RE : Reel SP : Sample pack (10 pcs)
Ordering Example	MLX75123RLA-ABA-000-RE

Table 3

3. Application System Architecture

A complete TOF system or camera module typically includes the following main components:

- MLX75123 + MLX75023 TOF chipset
- A synchronized high bandwidth near infrared (NIR) active illumination source (LED or laser)
- Beam shaping optics for the light distribution
- A receiving sensor lens, optimized for maximum NIR transmittance
- A microprocessor (like Freescale i.MX6 or equivalent) or DSP to calculate and process all data

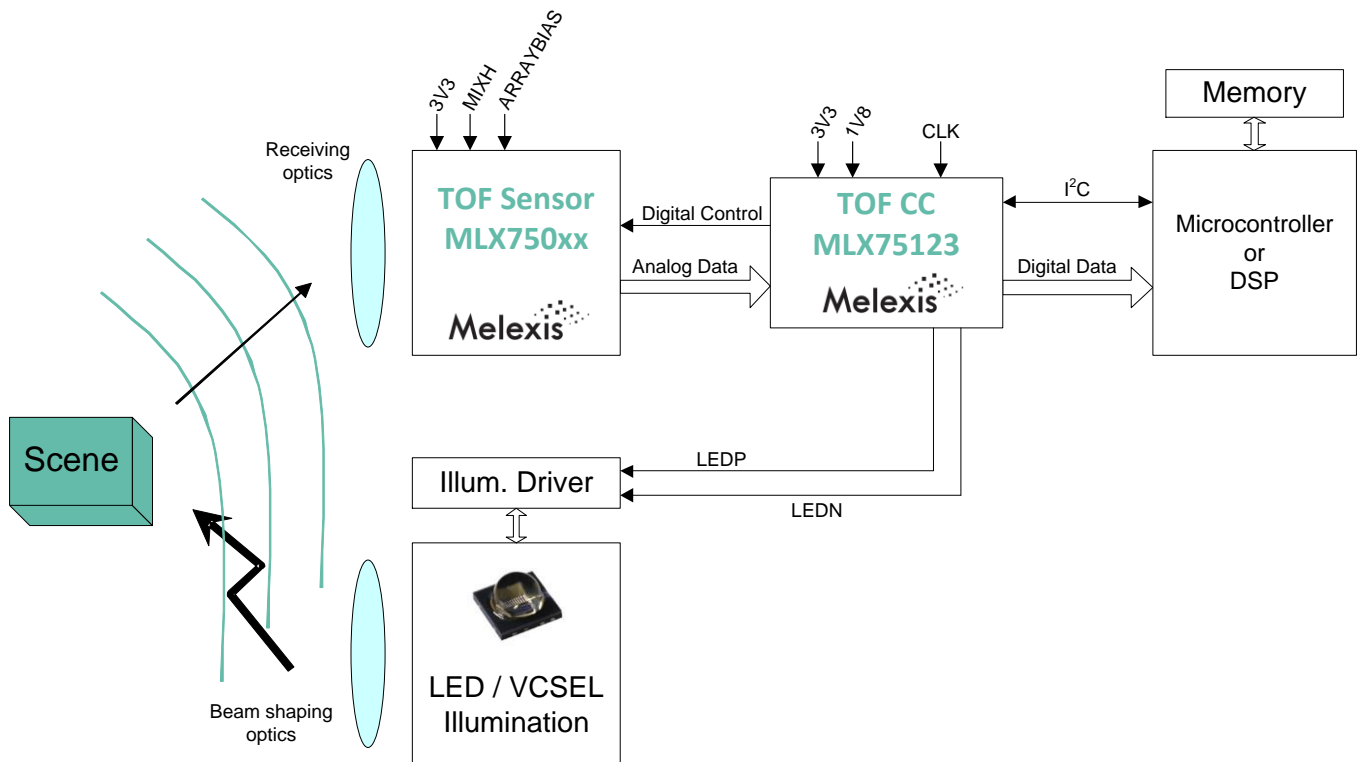


Figure 2

4. System Block Diagram

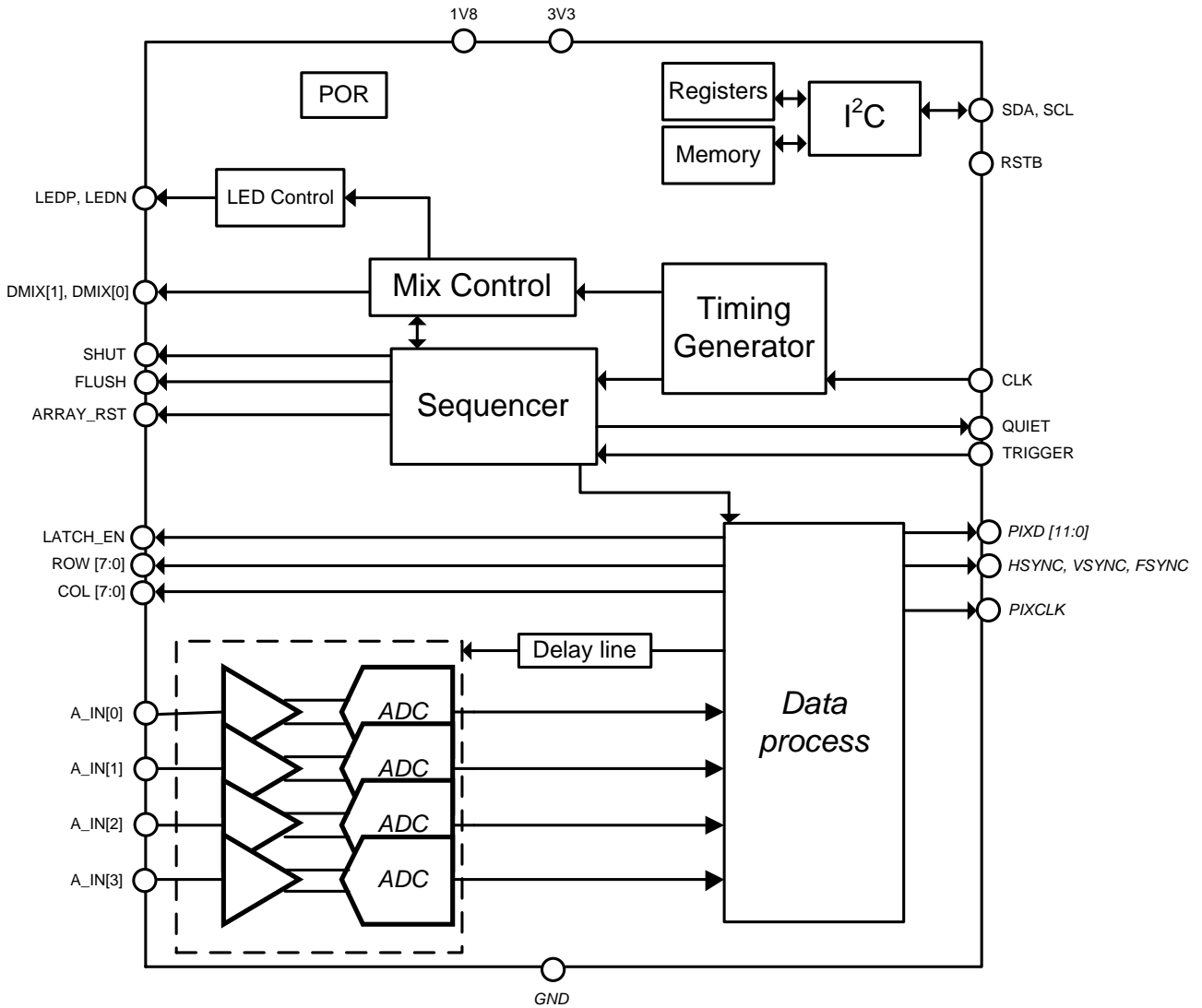


Figure 3 : System block diagram

5. Pinout Description

Designator	Pin #	Function	Description	Domain
PIXCLK	B28	Digital Out	Pixel clock	VDD_IO
HSYNC	B29	Digital Out	Horizontal sync bit	VDD_IO
VSYNC	A32	Digital Out	Vertical sync bit	VDD_IO
FSYNC	A31	Digital Out	Frame sync bit (optional)	VDD_IO
PIXD[11]	B22	Digital Out	Pixel data	VDD_IO
PIXD[10]	A25			
PIXD[9]	B23			
PIXD[8]	A26			
PIXD[7]	B24			
PIXD[6]	A27			
PIXD[5]	B25			
PIXD[4]	A28			
PIXD[3]	B26			
PIXD[2]	A29			
PIXD[1]	B27			
PIXD[0]	A30			
QUIET	A15	Digital Out	Configurable indication output	VDD_IO
CLK	B13	Digital In	Input clock	VDD_IO
TRIGGER	A13	Digital In	Frame trigger (= active high)	VDD_IO
RSTB	A14	Digital In	Reset pin (= active low)	VDD_IO
SDA	B11	Digital Out	I ² C clock and data	VDD_I2C
SCL	A12	Digital In		
LEDP	B31	Digital Out	Single ended or differential LED control signal	VDDD_3V3
LEDN	A34			
DMIX[1]	B32	Digital Out	Differential pixel modulation signals	VDDD_3V3
DMIX[0]	A35			
LATCH_EN	A4	Digital Out	Pixel array latch enable	VDDD_3V3
SHUT	B2	Digital Out	Pixel array shutter	VDDD_3V3
ARRAY_RST	A3	Digital Out	Pixel array reset signal	VDDD_3V3
FLUSH	B3	Digital Out	Pixel array flush output	VDDD_3V3
ROW[7]	A2	Digital Out	Row addressing	VDDD_3V3
ROW[6]	B1			
ROW[5]	A1			
ROW[4]	A44			
ROW[3]	B40			
ROW[2]	A43			
ROW[1]	B39			
ROW[0]	A42			
COL[7]	A37	Digital Out	Column addressing	VDDD_3V3
COL[6]	B34			
COL[5]	A38			
COL[4]	B35			
COL[3]	A39			
COL[2]	B36			
COL[1]	A40			
COL[0]	B37			

Table 4.1

¹ can be selected as active high or active low

Designator	Pin #	Function	Description	Domain
A_IN[3] A_IN[2] A_IN[1] A_IN[0]	B7 A7 A6 B6	Analog In	Analog input of the pixel data	
VDDA_1V8	B14	1V8 Supply	Analog supply in the 1.8V domain for the PLL (referenced to GNDA_1V8)	
VDDA_ADC_1V8	A9 B5	1V8 Supply	Analog supply for the ADC in the 1.8V analog domain (referenced to GNDA_ADC_1V8)	
VDDA_ADC_S_1V8	A10	1V8 Supply	Analog supply for the ADC in 1.8V analog domain for switched circuitry (referenced to GNDA_ADC_S_1V8)	
VDDD_1V8	B20	1V8 Supply	Digital supply in 1.8V digital domain (referenced to GNDD_1V8)	
VDDA_3V3	B4	3V3 Supply	Analog supply for the ADC in the 3.3V analog domain (referenced to GNDA_ADC_1V8)	
VDDD_3V3	A36 B17 B38	3V3 Supply	Digital supply in 3.3V digital domain for the interface with the 75023 (referenced to GNDD_1V8)	
VDD_IO	B21 B30	Supply	Supply pin for interface to application processor (1.8 or 3.3V) (referenced to GNDD_1V8)	
VDD_I2C	B12	Supply	1.8 or 3.3V supply for I2C interface (referenced to GNDD_1V8)	
GNDA_1V8	A16	GND	Analog ground in the 1.8V domain for the PLL	
GNDA_ADC_1V8	A5 B8	GND	Analog ADC ground for 1.8V	
GNDA_ADC_S_1V8	B9	GND	Analog ADC ground for the ADC in 1.8V analog domain switched	
GNDD_1V8	A22	GND	Digital ground in 1.8V digital domain	
GND_IO	A8 B15 A18 A24 A33 B33 A41	GND	Digital ground for the interface to application processor	
TEST[6] TEST[5] TEST[4] TEST[3] TEST[2] TEST[1] TEST[0]	B10 A11 B16 A17 B18 B19 A21	GND	Test pins reserved for Melexis purposes, please connect to GND_IO. (version ABA-000) These pins will become general purpose outputs, controlled via I2C, in version BAG-000	
n.c.	A19 A20 A23		not connected	

Table 4.2

6. Absolute Maximum Ratings¹

Parameter	Min.	Typ.	Max. ¹	Unit
3V3 supply voltage : VDDA_3V3, VDDD_3V3, VDD_IO, VDD_I2C	-0.2		4	V
1V8 supply voltage : VDDA_1V8, VDDA_ADC_1V8, VDDA_ADC_S_1V8, VDDD_1V8	-0.2		2.3	V
Analog input voltage A_IN[3], A_IN[2], A_IN[1], A_IN[0]	-0.2		VDDA_3V3 + 0.2	V
Digital IO voltage for MLX75023 : COL[x], ROW[x], DMIX[x], LATCH_EN, SHUT, ARRAY_RST, FLUSH	-0.2		VDDD_3V3 + 0.2	V
Digital IO voltage I2C	-0.2		VDD_I2C + 0.2	V
Digital IO voltage for video Interface : HSYNC, VSYNC, FSYNC, PIXCLK, PIXD[x], CLK, TRIGGER, RSTB	-0.2		VDD_IO + 0.2	V
Operating junction temperature	-40		125	°C
Storage temperature	-40		150	°C
ESD : Human Body Model			2	kV

Table 5 : Absolute Maximum Ratings

Note¹: Absolute maximum ratings should never be exceeded to avoid permanent hardware failure.

7. Electrical Specifications

7.1. Crystal Oscillator Requirements

The clock input requires an accurate and clean input signal. It's recommended to use a crystal oscillator with the following specifications towards this purpose. The clock input ESD protection circuit limits the max. amplitude to VDD_IO+0.2V. This requirement excludes the combination of a 3V3 clock generator together with 1V8 for VDD_IO. The oscillator drift is a less significant parameter and will not impact MLX75123 behaviour because all timing related parameters scale directly with this clock.

Parameter	Symbol	Min.	Typ.	Max.	Unit
Clock frequency		40		80	MHz
Positive clock threshold	V _{TH+}	1		VDD_IO + 0.2	V
Negative clock threshold	V _{TH-}			0.6	V
Jitter			30	60	ps

Table 6 : Input clock requirements

7.2. Operating Conditions

The operation conditions of MLX75123 are highly dependent on the configuration of the device. Values listed in the Table 7 are measured at typical application conditions¹:

- 80 MHz input clock
- 20 MHz modulation frequency
- 250 us integration time
- Four phase acquisition
- 50 distance FPS (= 200 raw frames)
- ± 5pF load on all output buffers

Parameter	Min.	Typ. -40 °C ²	Typ. 25 °C ²	Typ. 105 °C ²	Peak ³	Max. ⁶	Unit
1V8 analog supply voltage	1.7	1.8	1.8			2	V
VDDA_1V8 supply current		4.57	4.52	4.45		tbd	mA
VDDA_ADC_1V8 supply current ³		39.60	42.44	46.39	221	tbd	mA
VDDA_ADC_S_1V8 supply current ³		9.58	10.25	11.05	58	tbd	mA
1V8 digital supply voltage	1.7	1.8	1.8	1.8		2	V
VDDD_1V8 supply current		8.5	8.61	8.84		tbd	mA
VDDD_I2C supply current @1V8			n/A ⁴			tbd	mA
VDDD_IO supply current @1V8 ^{3,5}		16	16.18	16.43	39	tbd	mA
3V3 analog supply voltage	3	3.3	3.3	3.3		3.6	V
VDDA_3V3 supply current			0.001			tbd	mA
3V3 digital supply voltage	3	3.3	3.3	3.3		3.6	V
VDDD_3V3 supply current ³		1.29	1.28	1.29	7.85	tbd	mA
VDDD_I2C supply current @3V3			n/A ⁴			tbd	mA
VDDD_IO supply current @3V3 ^{3,5}		37.09	36.47	37.34	37	tbd	mA

Table 7 : Power requirements

Note¹ : A power calculator that simulates the power consumption at different application parameters is available on request

Note² : Temperatures listed in Table 7 are ambient temperatures

Note³ : Some power domains only work for a specific time (for example during sensor read out). The overall (or average) power consumption thus depends on the duty cycle of that domain, but the peak current determines the power supply requirements and decouple techniques. Please refer to chapter 14 for more information.

Note⁴ : The power consumption of VDDD_I2C depends on the amount of communication between MLX75123 and the host controller. When the device is only initialized once at start up no further power will be consumed.

Note⁵ : The average power consumption of VDDD_IO depends on the actual data content that is being transmitted. Values in Table 7 are considered worst case conditions because in our setup the PIXD lines are toggling heavily.

Note⁶ : The max. current consumption measured at the max. supply voltage incl. process & temperature variation for typical application conditions.

Parameter	Min.	Max.	Unit
VDDD_1V8 power on reset (POR)	1.3 - 1.45	1.45 - 1.55	V
POR on/off hysteresis	100		mV

Table 8 : Power on reset behaviour

When VDDD_1V8 drops under its lower threshold the device will reset. To avoid unwanted behaviour on noisy power supplies the device will only turn on again when VDDD_1V8 reaches its upper threshold voltage level. A hysteresis of min. 100mV over temperature variation is guaranteed.

Parameter	Symbol	Min.	Typ.	Max.	Unit
Junction to ambient thermal resistance	θ_{JA}		22.18		°C/W
Junction to package resistance ¹	θ_{JC}, θ_{JB}		1.19		°C/W
Moisture sensitivity level (MSL) ²			3		

Table 9 : Package thermal behaviour

Note ¹ : For an AQFN package incl. thermal pad the thermal resistance junction-board is equal to resistance junction-package

Note ² : According to IPC/JEDEC J-STD-020E moisture/reflow sensitivity classification

Parameter	Min.	Typ.	Max.	Unit
Modulation frequency	12		40	MHz
Modulation frequency duty cycle	12.5	50	87.5	%
Modulation frequency phase accuracy			1	%
Modulation frequency settling time		20	100	us

Table 10 : Modulation frequency parameters

Parameter	Min.	Typ.	Max.	Unit
Input frequency clock (F_{IN})	40	80	80	MHz
Pixel clock frequency (PIXCLK)		F_{in}		MHz
I ² C frequency (SCL)	20		400	kHz
I ² C sink strength (SDA)	3			mA
VDD_IO buffer sink strength ³ (measured @ 200mV)	8.2	17.2	118	mA
VDD_IO buffer source strength ³ (measured @ VDD_IO - 200mV)	5.03	9.37	40	mA
VDDD_3V3 buffer sink strength (measured @ 200mV)	16.2	26.9	37.2	mA
VDDD_3V3 buffer source strength (measured @ VDDD_3V3 - 200mV)	10.6	17	24.8	mA

Table 11 : IO interface description

Note ³ : Measured at VDD_IO = 1V8, the values depend on the selection of VIDEO_DRIVE .

VIDEO_DRIVE can be selected in register CONFIG (0x1004) as explained in section 13.1.

Typical values are with VIDEO_DRIVE at low drive strength, max. values are for high VIDEO_DRIVE setting.

Parameter	Min.	Typ.	Max.	Unit
LVDS mode : recommended load impedance		100		Ohm
LVDS mode : output current		3.5		mA
LVDS mode : common mode voltage		1.2		V
Single ended mode : LEDP buffer sink strength (measured @ 200mV)	16.2	26.9	37.2	mA
Single ended mode : LEDP buffer source strength (measured @ VDDD_3V3 - 200mV)	10.6	17	24.8	mA

Table 12 : LED_P & LED_N electrical description

7.3. ADC Characteristics

MLX75123 has four single, general purpose analog to digital converters. All ADCs are used in a single ended configuration and independently from each other convert one analog output from MLX75023. Each pipelined ADC consists of a concurrently operating series of stages, isolated by a sample-hold buffer. For sampling rates > 25 MSPS it is needed to optimize the sample point with register ADC_DELAY_FT as explained in section 13.1

Parameter	Min.	Typ.	Max.	Unit
ADC resolution		12		bit
ADC input range	0.2		1.9	V
ADC sampling rate	20	$F_{in}/2$	40	MSPS
ADC conversion gain		500		uV/LSB
ADC to ADC gain mismatch		2	5	%
Analog input capacitance DC		5		pF
ADC delay line number of steps		32		
ADC delay line step size		1	3	ns

Table 13 : ADC Characteristics

8. Power Consumption

MLX75123 requires eight different voltage domains, each connected to either 1V8 or 3V3. An overview of the different types can be found here:

Supply Domain	Voltage (V)	Power (mW)
VDDA_1V8	1.8	8.12
VDDA_ADC_1V8	1.8	77.05
VDDA_ADC_S_1V8	1.8	18.53
VDDD_1V8	1.8	15.57
VDD_IO (at 1V8)	1.8	29.16
VDD_I2C	3.3	n/A
VDDA_3V3	3.3	0.01
VDDD_3V3	3.3	4.24
TOTAL		153 mW¹

Table 14 : Typical power consumption

Note¹ : Calculations are based on typical application parameters listed in chapter 11.

Note¹ : Calculations are based on the average power consumption of each domain incl. temperature variation.

VDD_I2C and VDD_IO can be connected to 1V8 or 3V3 depending on the microprocessor. For EMC performance and a reduction in power consumption we strongly suggest to connect VDD_IO to 1V8.

We recommend to use independent regulators on each supply, however if from system point of view this is not desirable one could consider three regulators only. In this scenario we suggest to connect certain domains to each other with good decoupling techniques.

1V8 : VDDD_1V8, VDD_IO, VDD_I2C

1V8_Clean : VDDA_1V8, VDDA_ADC_1V8, VDDA_ADC_S_1V8

3V3 : VDDA_3V3, VDDD_3V3

In combination with MLX75023 or MLX75024 an extra MIXH regulator, 3V3_clean and negative ARRAYBIAS supply is required.

8.1. Power Up & Down Sequence

To guarantee a proper operation of MLX75123 it's considered mandatory to apply 1V8 prior to the 3V3 supply voltage. Reversely it's also recommended to disconnect 3V3 before 1V8 on power down. Both conditions are visualized in Figure 4. It's mandatory to keep both supplies within 500mV (δ_v) range of each other during start-up and power down sequences. When 1V8 ramps up too fast, compared to 3V3, a diode will be reversed biased which could lead to permanent HW damage, if 3V3 ramps up too fast, compared to 1V8, internal circuitry could be destroyed because of undefined currents. This sequence can be achieved by a Schottky diode (like [PMEG2010](#)) between both domains in combination with digital enable control of the 1V8 and 3V3 regulators.

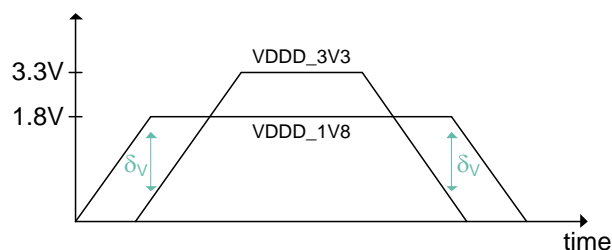


Figure 4 : Voltage domains startup sequence

9. Output Modes

MLX75123 has six different data output modes. The output mode can be changed via register Tx_Py_SETTINGS as described in section 13.2.8 and can change per phase.

One Depthsense® pixel has two outputs, known as tap A and tap B, each in counterphase of one other. To reduce the calculation time from raw to depth information the data output already combines the information from both taps, either as a sum, or as a subtraction. Each pixel output A or B is a 12 bit value in range of 0 - 4095. The error bit in Mode #0 and Mode #2 is used to indicate if this pixel value before the sum or subtraction of A, or B, is between Tx_UPPER_LIMIT and Tx_LOWER_LIMIT thresholds as defined in the registers in section 13.2.5 and 13.2.6. If both tap A and tap B are between these limits this statistics bit will be high, if one of these outputs fails these criteria it will be set to 0. The MLX75023 test rows and ADC test row values are not evaluated against these thresholds, for these pixels the error bit is always 1.

9.1. Mode#0: 11bit A-B + error bit

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
error bit	11bit A-B pixel data										

The 13bit result of this subtraction is internally truncated to a 11bit value which corresponds to $(A-B)/4$.

9.2. Mode#1: 12bit A-B

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
12bit A-B pixel data											

The 13bit result of this subtraction is internally truncated to a 12bit value which corresponds to $(A-B)/2$.

9.3. Mode#2: 11bit A+B + error bit

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
error bit	11bit A+B pixel data										

The 13bit result of this sum is internally truncated to a 11bit value which corresponds to $(A+B)/4$.

9.4. Mode#3: 12bit A+B

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
12bit A+B pixel data											

The 13bit result of this sum is internally truncated to a 12bit value which corresponds to $(A+B)/2$.

9.5. Mode#4: Raw A

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
12bit A pixel data											

9.6. Mode#5: Raw B

PIXD[11]	PIXD[10]	PIXD[9]	PIXD[8]	PIXD[7]	PIXD[6]	PIXD[5]	PIXD[4]	PIXD[3]	PIXD[2]	PIXD[1]	PIXD[0]
12bit B pixel data											

10. Parallel Output Sequence & Timing

The complete output data interface consists out of 16 parallel lines:

- 1 bit PIXCLK → uses same frequency as input CLK
- 1 bit FSYNC → indicates start of a new frame (one pulse per frame start)
- 1 bit VSYNC → indicates start of a new phase (one pulse per phase start, typically 4 pulses per frame)
- 1 bit HSYNC → indicates start of a new row (one pulse for each row start, typically 240 pulses per phase)
- 12 bit pixel data PIXD[11:0]

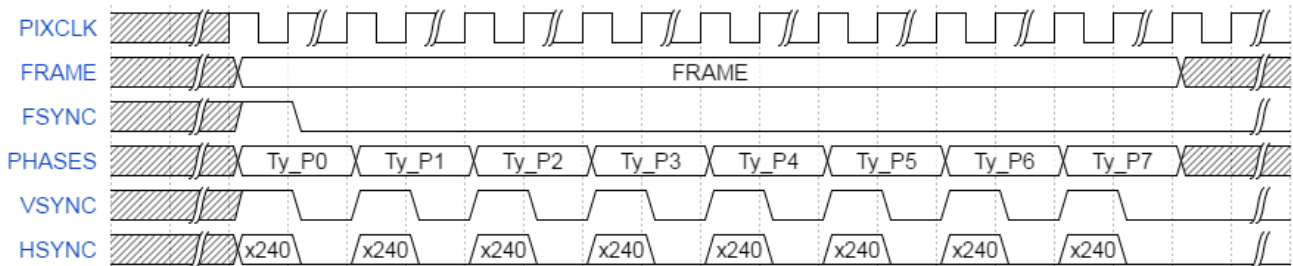


Figure 5 : FSYNC, VSYNC & HSYNC timing diagram¹

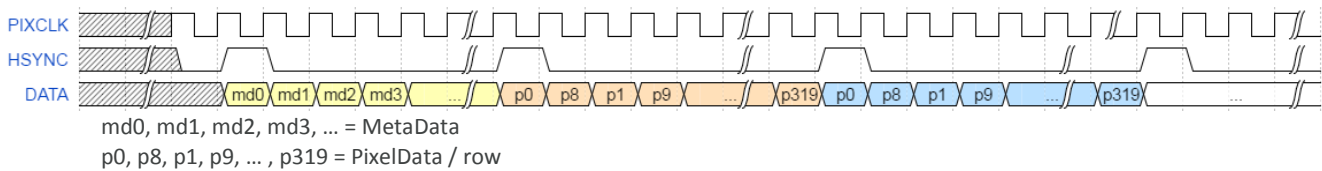
Note¹ : The length of HSYNC, VSYNC and FSYNC is one input clock pulse and is not programmable.

The sequential pixel output per row when used in combination with MLX75023 looks like 0, 8, 1, 9, ..., 310, 318, 311, 319. This means that the pixels should be re-ordered on the microcontroller to reconstruct a presentable distance map. This pixel re-ordering can be done on the individual phase data or on the calculated distance map.

The serial output order can be simulated with this Matlab example code:

```
for x = 0:1:159
    y = mod(x,8) + 16*floor(x/8);
    z = mod(x,8) + 16*floor(x/8) + 8;
    fprintf('%d, %d, ', y, z);
end
```

On a timing diagram, without ROI, it would look like :



During a phase the maximum # of rows is limited to 251, depending on the features that are enabled or disabled.

	0	46	83	316	317	318	319
0	MetaData1*	0	0	0	0	0	0
1	MLX75023 Row1						
	MLX75023 Row2						
	MLX75023 Row3						
	...						
240	MLX75023 Row240						
241	MLX75023 Test Rows						
248							
249	ADC Test Row						
250	MetaData2*	0	0	0	0	0	0

- 1x MetaData1 line (optional)
- 240x Pixel row data
- 8x MLX75023 Test Rows (optional)
- 1x ADC Test Row (optional)
- 1x MetaData2 line (optional)

11. Distance Calculation

The distance data per pixel [in mm] can be calculated by the following formulas: (Matlab code)

```
p0 = TwoComp(phase0,16);  
p180 = TwoComp(phase180,16);  
p90 = TwoComp(phase90,16);  
p270 = TwoComp(phase270,16);  
  
I = p0 - p180;  
Q = p270 - p90;  
  
ampData = sqrt(I.^2 + Q.^2);  
Phase = atan2(Q, I);  
unAmbiguousRange = 0.5*299792458/modulationFrequency*1000;  
coef_rad = unAmbiguousRange / (2*pi);  
distData = (Phase+pi) * coef_rad + AbsoluteDistanceOffset;  
while sum(distData(distData<0)) ~= 0  
    distData(distData<0) = distData(distData<0) + unAmbiguousRange;  
end
```

- *phase0, phase180, phase90, phase270* is the raw QVGA A-B data from the sensor at different phase intervals
- *TwoComp* is a local function that converts the unsigned data from Mode#1 A-B for each of the raw phases
- *UnAmbiguousRange* is the maximum range determined by the system modulation frequency (at modulation frequency of 20MHz this would be ~7.5m, at 40MHz it will be ~3.75m)
- *coef_rad* is a conversion coefficient from radians to degree
- *AbsoluteDistanceOffset* is a negative value obtained after calibration to measure the absolute distance (default value = 0)
- The *while* loop avoids negative distance values after the absolute distance calibration

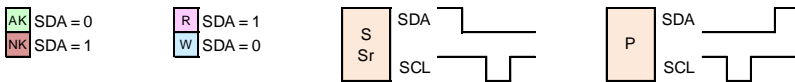
12. I2C Commands

MLX75123 features a standard (up to 400kHz) inter-integrated circuit communication interface, also known as I²C. This device acts as a I²C slave with address 0x0067. This address can be reprogrammed via register I2C_ADDRESS. More information on custom I²C addresses can be found in chapter 13.1 . The size of both the register addresses & register data is 16bit.

I²C follows a strict timing sequence, the master device will initiate all communication, it's in control of the SCL line, data will be transmitted via SDA line. Each slave monitors the I²C bus and will respond to the master when needed.

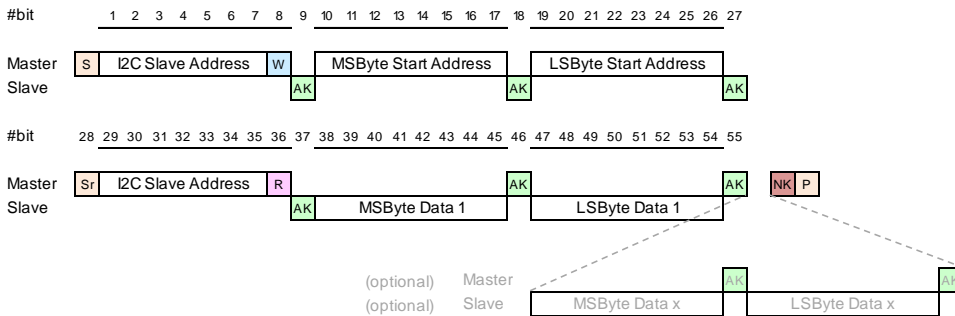
The following sections describe these timings for each of the individual commands.

Legend:



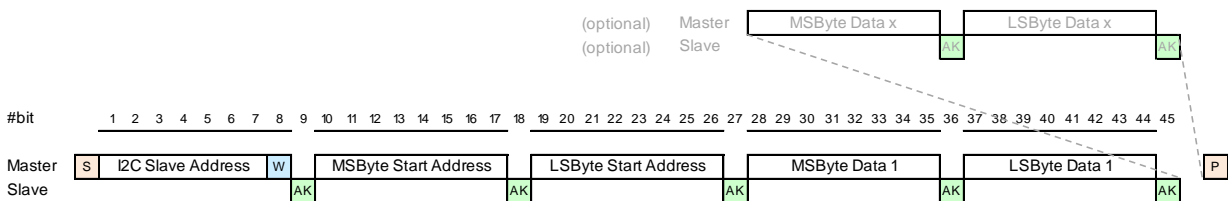
12.1. I²C_READ

This command allows you to read the registers listed in chapter 13. Normally it will read 1x register only, but the slave will continue to transmit data of sequential register addresses until the master terminates the communication.



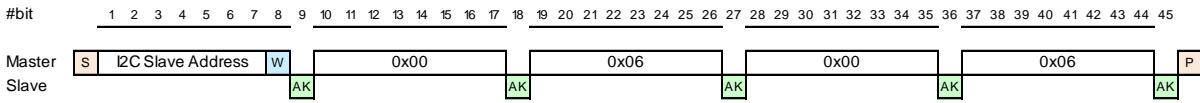
12.2. I²C_WRITE

This command allows you to write the registers listed in chapter 13. Normally you write 1x register only, but optionally the master can continue to transmit data of sequential register addresses to reduce the communication time when a lot of registers should be written.



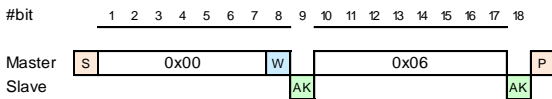
12.3. I²C_RESET

This command will reset only MLX75123.



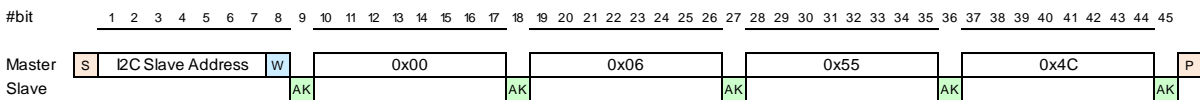
12.4. I²C_GLOBAL_RESET

This command will reset all I²C devices on the bus which support this standardized, but optional, command.



12.5. I²C_SAVEREGMAP

On MLX75123 start-up all registers will be copied from the non-volatile memory into the volatile RAM, where they can be changed via the I²C communication. When the device is restarted it will load all default values from the EEPROM again. It's possible to save your own custom register map into the EEPROM with the following I2C command sequence:



followed by an I²C_WRITE of register 0x0000 with value 0x0100. When a copy into NVRAM is completed the register value will change from 0x0100 to 0x0000 (= self-clearing bit). It is advised to poll the register until it has value 0 before continuing any other communication to the device. Please note that an I²C_READ of register 0x0000 is only possible after the above mentioned I2C command sequence. A full write cycle lasts about ±11 milliseconds. It's very important that during this time the device operation is not interrupted by either a HW or a SW reset, as this can lead to memory corruption.

For long term reliability of the NVRAM there's a maximum defined of I²C_SAVEREGMAP cycles possible. The limit depends on the junction temperature and operating conditions:

- Max.100000 store cycles at 25°C
- Max.10000 store cycles at 125°C

13. Registers

MLX75123 has internal memory that is used to store the default register values and that can be used to store customer specific parameters like unique module no. identifiers. On start up this EEPROM is loaded into the RAM where it can be accessed during normal operation. Commands to read/write custom RAM settings into the EEPROM are available. The complete memory map can be found here, it's strongly linked to values that can be read out from the metadata.

Memory Address	Description
0x1000	Configuration Parameters I
...	
0x1010	
0x1012	Table 1 Properties
...	
0x1022	
0x1024	T1_P0_SETTINGS
...	
0x1030	
0x1032	T1_P1_SETTINGS
...	
0x103E	
0x1040	T1_P2_SETTINGS
...	
0x104C	
0x104E	T1_P3_SETTINGS
...	
0x105A	
0x105C	T1_P4_SETTINGS
...	
0x1068	
0x106A	T1_P5_SETTINGS
...	
0x1076	
0x1078	T1_P6_SETTINGS
...	
0x1084	
0x1086	T1_P7_SETTINGS
...	
0x1092	

Memory Address	Description
0x1094	Table 2 Properties
...	
0x10A4	
0x10A6	T2_P0_SETTINGS
...	
0x10B2	
0x10B4	T2_P1_SETTINGS
...	
0x10C0	
0x10C2	T2_P2_SETTINGS
...	
0x10CE	
0x10D0	T2_P3_SETTINGS
...	
0x10DC	
0x10DE	T2_P4_SETTINGS
...	
0x10EA	
0x10EC	T2_P5_SETTINGS
...	
0x10F8	
0x10FA	T2_P6_SETTINGS
...	
0x1106	
0x1108	T2_P7_SETTINGS
...	
0x1114	
0x1116	Configuration Parameters II
0x1118	
0x111A	
0x111C	USER DEFINED (these can be read out in MetaData1)
0x111E	
0x1120	
0x1122	
...	USER DEFINED
0x1198	

13.1. Configuration Parameters Registers

General parameters that influence the behaviour of MLX75123 can be changed in the following registers.

Name : **I²C_ADDRESS**

Address : 0x1000

Default Value : 0x0067

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	-	-	-	-	-	-	-	-	-	I²C_ADDRESS [6:0]						

I²C_ADDRESS : Programmable 7bit I²C slave address.

A change of this register should be followed by a I2C_SAVEREGMAP operation (section 12.5) and a device reset before this new address will be active. Address 0x0032 should not be used.

Name : **START_DELAY**

Address : 0x1002

Default Value : 0x00FF

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	-	-	-	-	-	-	-	START_DELAY								

START_DELAY : Defines the time between the NVRAM to EEPROM copy and the 3V3_READY signals are available and the start of the digital block for the first frame acquisition. It ranges from 0 - 5.12ms at 80MHz input clock, in steps of 9 bit.

Name : **CONFIG**

Address : 0x1004

Default Value : 0x0000

Bit	15	14	13	12	11	10	9	8
	-	-	-	-	-	-	-	-
Bit	7	6	5	4	3	2	1	0
	-	-	VIDEO_DRIVE	LED_MODE	-	-	-	-

VIDEO_DRIVE : Select the drive strength of the video output buffers

0 : low drive strength

1 : high drive strength

By default the drive strength is set high for board debug processes, however the low drive strength is advised to reduce noise & EMC impact to a minimum in application conditions.

LED_MODE : Select single ended or differential LED control signals

0 : LED_P in single ended output mode (with LED_N connected to ground)

1 : LED_P and LED_N in LVDS mode

Changing this register should be followed by an I2C_SAVEREGMAP operation (section 12.5) and a device reset before the changes to become active.

Name : **Bx_LATCH**

Address : 0x1006

Default Value : 0xFF11 (in configuration with sensor MLX75023)

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	BxCOL_LATCH								BxROW_LATCH							

BxCOL_LATCH : Pattern to be applied to BxCOL[7:0] bits at initialization/power-up phase of the MLX75023.

BxROW_LATCH : Pattern to be applied to BxROW[7:0] bits at initialization/power-up phase of the MLX75023

0x11 : BxROW_LATCH pattern to apply for MLX75023 in application mode

0x13 : BxROW_LATCH pattern to apply for MLX75023 with 4 test columns enabled

Note : Bx_LATCH is only applied once during startup, for change(s) during operation the value has to be copied to NVRAM (see section 12.5) and a MLX75123 reset has to be applied.

Note : For a configuration with MLX75024 this register value HAS to change to 0x0000.

Name : **PIXEL1**

Address : 0x1008

Default Value : 0xF39D

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	PIXEL1_Y								PIXEL1_X							

MLX75123 offers the functionality to read out any pixel in addition to the normal read-out sequence. This feature can be used to read out single pixels or test structures from the sensor array. This register hold the X & Y coordinates of one pixel. This pixel will be read out only once per frame, at the start of each frame and the result (available in the metadata) will be constant for all phase frames. PIXEL1_Y and PIXEL2_Y should be from 2 neighbouring rows

Name : **PIXEL2**

Address : 0x100A

Default Value : 0xF39C

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	PIXEL2_Y								PIXEL2_X							

MLX75123 offers the functionality to read out any pixel in addition to the normal read-out sequence. This feature can be used to read out single pixels or test structures from the sensor array. This register hold the X & Y coordinates of one pixel. This pixel will be read out only once per frame, at the start of each frame and the result (available in the metadata) will be constant for all phase frames. PIXEL1_Y and PIXEL2_Y should be from 2 neighbouring rows

Name : **ADC_DELAY_FT**

Address : 0x1010

Default Value : 0x0000

Bit	15	14	13	12	11	10	9	8
	-	-	-	-	-	-	-	-
Bit	7	6	5	4	3	2	1	0
	-	-	PROG_DELAY				FRAME_TABLE	

PROG_DELAY : The setting for the delay line that shall be applied during a full frame (0 = default sampling point)

This setting is not being applied during the automatic delay line sweep.

This register using GRAY coding : 0, 1, 3, 2, 6, 7, 5, 4, 12, 13, 15, 14, 10, 11, 9, 8,

24, 25, 27, 26, 30, 31, 29, 28, 20, 21, 23, 22, 18, 19, 17, 16 (listed in order of magnitude)

For increasing values, a delay is added, thus the sample point occurs later in time.

Note : Operation at non optimized **PROG_DELAY** settings can cause vertical stripe image artefacts in the image.

More information on this effect and the optimization procedure is available upon request.

FRAME_TABLE : Selection of the Frame Table to be used.

0 : Frame Definition Table 1 is used to generate the frames

1 : Frame Definition Table 2 is used to generate the frames

A definition of these tables can be found in registers 0x1012 and 0x1094

Name : **DELAY_CONFIG**

Address : 0x1116

Default Value : 0x0000

Bit	15	14	13	12	11	10	9	8
	MOD_INV	ADC_LATENCY				-	-	-
Bit	7	6	5	4	3	2	1	0
	-	-	-	-	-	-	-	-

MOD_INV : Inverts the sensor (DMIX0/1) modulation signal

ADC_LATENCY : Changes the digital sampling point of the ADCs. Results in a full column shift of the image.

Changes to **ADC_LATENCY** should be programmed into NVRAM (see section 12.5) and are only applied after sensor reset.

Name : BxROW_IDLE

Address : 0x1118

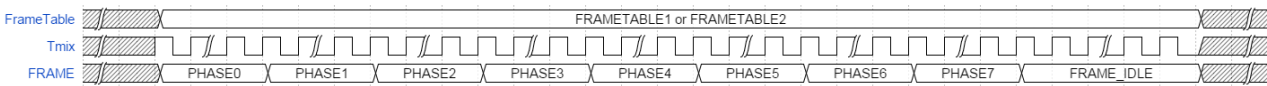
Default Value : 0x00F4

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	-	-	-	-	-	-	-	-	BxROW_IDLE							

BxROW_IDLE : Pattern to be applied to BxROW[7:0] bits during reset, integration & sampling phases

13.2. FrameTable & Phase Registers

MLX75123 has two different FrameTable definitions. Each table consists of eight individual configurable phases as indicated in Table 15. The FrameTable used to capture the frames can be selected register 0x1010 ADC_DELAY_FT.



FrameTable Definition	Phase Definition
T1_SETTINGS	T1_PO_SETTINGS
T1_IDLETIME	T1_PO_INTEGRATION
T1_MODE	T1_PO_PREHEAT
T1_FRAMECOUNT	T1_PO_PREMIX
T1_UPPER_LIMIT	T1_PO_IDLE
T1_LOWER_LIMIT	T1_PO_SETUP
T1_ROI_START & T1_ROI_SIZE	... Phase1
	... Phase2
	... Phase3
	... Phase4
	... Phase5
	... Phase6
	... Phase7
T2_SETTINGS	T2_PO_SETTINGS
T2_IDLETIME	T2_PO_INTEGRATION
T2_MODE	T2_PO_PREHEAT
T2_FRAMECOUNT	T2_PO_PREMIX
T2_UPPER_LIMIT	T2_PO_IDLE
T2_LOWER_LIMIT	T2_PO_SETUP
T2_ROI_START & T2_ROI_SIZE	... Phase1
	... Phase2
	... Phase3
	... Phase4
	... Phase5
	... Phase6
	... Phase7

Table 15 : Frametable configuration

13.2.1. Frame : Tx_SETTINGS

Memory Address	Default Value	
0x1012	0x0C03	T1_SETTINGS
0x1094	0x0000	T2_SETTINGS

Bit	15	14	13	12	11	10	9	8
	-	Tx_EN_TEST_ADC	Tx_EN_TEST_ROW	-	Tx_EN_META2	Tx_EN_META1	-	-
Bit	7	6	5	4	3	2	1	0
	Tx_FLIP_MIRROR		Tx_QUIET		-	Tx_PHASE_COUNT		

Tx_EN_TEST_ADC : One additional row of pixel data will be connected to a known voltage reference (on/off)
 The data of this row can only be evaluated in Mode #4 or Mode #5 (from section 9)
 This known voltage reference per pixel changes with BxCOL[4:3] column addresses.
 00 : ADC inputs connected to sensor
 01 : ADC inputs connected 0V
 10 : ADC inputs connected to +Vref
 11 : ADC inputs connected to -Vref

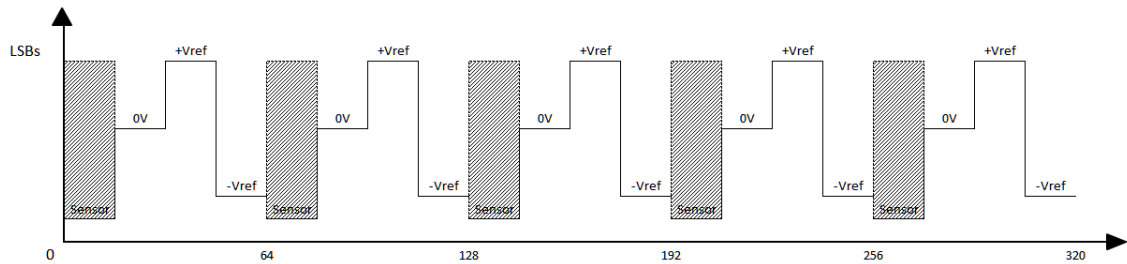


Figure 6 : EN_TEST_ADC row for Mode #4 (12bit A)

Tx_EN_TEST_ROW : Enable the eight MLX75023 test rows (on/off)

Tx_EN_META2 : Enable/disable Metadata2 line (on/off)

Tx_EN_META1 : Enable/disable Metadata1 line (on/off)

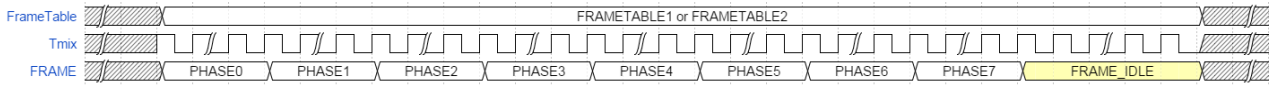
Tx_FLIP_MIRROR : Mirror the image along its horizontal and/or vertical central axis
 00 : default
 01 : Flip (along horizontal axis)
 10 : Mirror (along vertical axis)
 11 : Flip & mirror

Tx_QUIET : Select behaviour of the quiet pin
 00 : default, QUIET is not used
 01 : QUIET is high in reset + integration phase
 10 : QUIET is high in readout phase
 11 : QUIET is high in reset + integration + readout phase

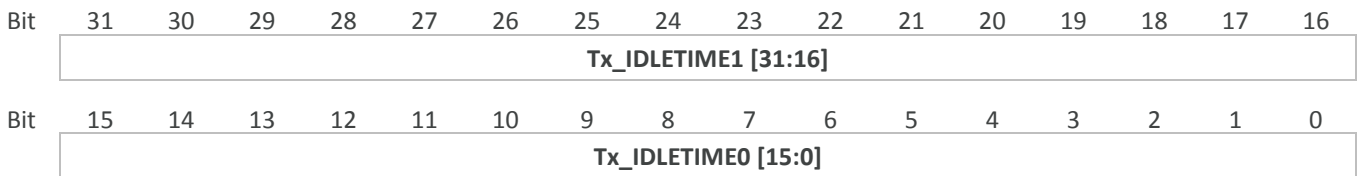
Tx_PHASE_COUNT : # phases to be accumulated in one FrameTable (between 0-7)

13.2.2. Frame : Tx_IDLETIME

After the eight phases it's possible to define a frame idle time. This time can be used to fix the distance framerate. It's defined in number of FMOD pulses and ranges from 0 - 4 294 967 296.



Memory Address	Default Value	
0x1014	0x93E0	T1_IDLETIME0
0x1016	0x0004	T1_IDLETIME1
0x1096	0x0000	T2_IDLETIME0
0x1098	0x0000	T2_IDLETIME1



Tx_IDLETIME in Tmix pulses can be calculated as :

$$\#pulses = time (ms) \cdot Fmod (kHz)$$

For a typical application setup with Tint = 250us, F_{MOD} = 20MHz and a distance framerate of 25 FPS the Tx_IDLETIME is 35ms.

$$\#pulses = 35 \cdot 20000 = 700\,000 = 0x\,000A\,AE60 \text{ (hexadecimal)}$$



Note : The default T1_IDLETIME has been set to 0x493E0 (dec. 300 000) which corresponds to 15ms @ F_{MOD} = 20MHz

13.2.3. Frame : Tx_MODE

Memory Address	Default Value	
0x1018	0x6E80	T1_MODE
0x109A	0x0000	T2_MODE

Bit	15	14	13	12	11	10	9	8
	Tx_MOD_DUTY_CYCLE			-	Tx_RDIV			Tx_NDIV [8]
Bit	7	6	5	4	3	2	1	0
	Tx_NDIV [7:6]		Tx_VSYNC	Tx_HSYNC	Tx_PIXCLK	Tx_FSYNC	Tx_TRIGGER	

Tx_MOD_DUTY_CYCLE : Duty cycle correction for the MOD signal

- 0x000 : 12.5%
- 0x001 : 25%
- 0x010 : 37.5%
- 0x011 : 50%
- 0x100 : 62.5%
- 0x101 : 75%
- 0x110 : 87.5%

Tx_RDIV : PLL RDIV value (see chapter 17)

Tx_NDIV [8:6] : PLL NDIV value (see chapter 17)

Tx_VSYNC : 0: default / 1: VSYNC inverted

Tx_HSYNC : 0: default / 1: HSYNC inverted

Tx_PIXCLK : 0: default / 1: PIXCLK inverted

Tx_FSYNC : 0: default / 1: FSYNC inverted

Tx_TRIGGER :

0x00 : Continuous Mode :

Once started, the system will execute the phase measurements according the configured sequence.

0x01: Triggered Multi Frame Mode:

In this mode the system will acquire a variable number of frames with a preset number of phases, after which time the system will return to idle state. The number of frames to be acquired can be set using register Tx_FRAME_COUNT.

13.2.4. Frame : Tx_FRAMECOUNT

This register holds the amount of frames to be captured in triggered multi frame mode in the range of 0 - 65535.

Memory Address	Default Value	
0x101A	0x0000	T1_FRAMECOUNT
0x109C	0x0000	T2_FRAMECOUNT



13.2.5. Frame : Tx_UPPER_LIMIT

The value of this register is used as high threshold value. The amount of pixels that return a value higher than this threshold will be counted and will be available in the statistics. It can be used to indicate low confidence pixels.

This threshold is also used for the error bit in Mode#0 (chapter 9.1) and Mode#2 (chapter 0) to indicate if either of the two raw values (A or B), before subtraction or sum, exceeds this limit.

Memory Address	Default Value	
0x101C	0x0CCC	T1_UPPER_LIMIT
0x109E	0x0000	T2_UPPER_LIMIT



13.2.6. Frame : Tx_LOWER_LIMIT

The value of this register is used as low threshold value. The amount of pixels that return a value lower than this threshold will be counted and will be available in the statistics. It can be used to indicate saturated pixels.

This threshold is also used for the error bit in Mode#0 (chapter 9.1) and Mode#2 (chapter 0) to indicate if either of the two raw values (A or B), before subtraction or sum, exceeds this limit.

Memory Address	Default Value	
0x101E	0x0333	T1_LOWER_LIMIT
0x10A0	0x0000	T2_LOWER_LIMIT

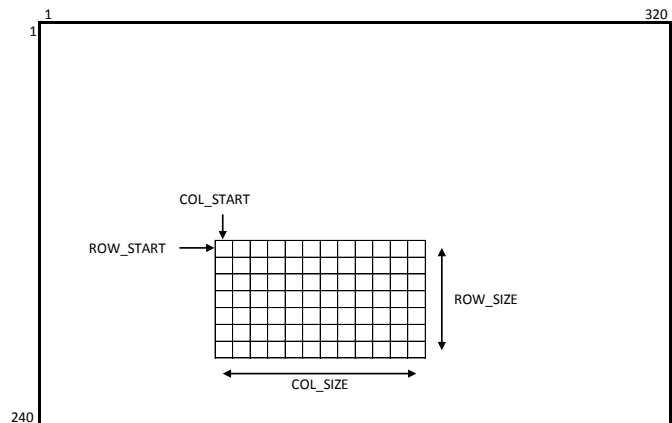


13.2.7. Frame : Tx_ROI_START & Tx_ROI_SIZE

The *Region Of Interest* (ROI) registers enable you to read out only part of the complete MLX75023 pixel array. This region is defined by its start location and its size.

Rows (vertical orientation) are defined by a multiplier of 1, columns (horizontal orientation) are multipliers of 16.

Memory Address	Default Value	
0x1020	0x0000	T1_ROI_START
0x1022	0xF014	T1_ROI_SIZE
0x10A2	0x0000	T2_ROI_START
0x10A4	0x0000	T2_ROI_SIZE



Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Tx_ROI_ROW_START								Tx_ROI_COL_START							
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Tx_ROI_ROW_SIZE								Tx_ROI_COL_SIZE							

Tx_ROI_ROW_START : Start coordinate in vertical direction (ROW_START on the graph)
 Tx_ROI_COL_START : Start coordinate in horizontal direction (COL_START on the graph)

Tx_ROI_ROW_SIZE : Size in vertical direction (ROW_SIZE on the graph)
 Tx_ROI_COL_SIZE : Size in horizontal direction (COL_SIZE on the graph)

13.2.8. Phase : Tx_Py_SETTINGS

Each phase frame has its own phase configuration parameters.

Memory Address	Default Value	FRAMETABLE 1	Memory Address	Default Value	FRAMETABLE 2
0x1024	0x00C0	T1_P0_SETTINGS	0x10A6	0x0000	T2_P0_SETTINGS
0x1032	0x00C4	T1_P1_SETTINGS	0x10B4	0x0000	T2_P1_SETTINGS
0x1040	0x00C2	T1_P2_SETTINGS	0x10C2	0x0000	T2_P2_SETTINGS
0x104E	0x00C6	T1_P3_SETTINGS	0x10D0	0x0000	T2_P3_SETTINGS
0x105C	0x0000	T1_P4_SETTINGS	0x10DE	0x0000	T2_P4_SETTINGS
0x106A	0x0000	T1_P5_SETTINGS	0x10EC	0x0000	T2_P5_SETTINGS
0x1078	0x0000	T1_P6_SETTINGS	0x10FA	0x0000	T2_P6_SETTINGS
0x1086	0x0000	T1_P7_SETTINGS	0x1108	0x0000	T2_P7_SETTINGS

Bit	15	14	13	12	11	10	9	8
	-	-	-	-	Tx_Py_OUTPUT_MODE			Tx_Py_STATIC
Bit	7	6	5	4	3	2	1	0
	Tx_Py_DMIX	1	-	Tx_Py_LIGHT	Tx_Py_PHASE_SHIFT			

Tx_Py_OUTPUT_MODE : Define the output mode per phase
 0x000 : Mode #0 : 11bit (A-B)/4 data + 1bit statistics
 0x001 : Mode #1 : 12bit (A-B)/2 data
 0x010 : Mode #2 : 11bit (A+B)/4 data + 1bit statistics
 0x011 : Mode #3 : 12bit (A+B)/2 data
 0x100 : Mode #4 : 12bit A
 0x101 : Mode #5 : 12bit B

Tx_Py_STATIC : Only evaluated if Tx_Py_DMIX = 1
 0x0 : static level on DMIX[1:0] during integration is 2'b10
 0x1 : static level on DMIX[1:0] during integration is 2'b01

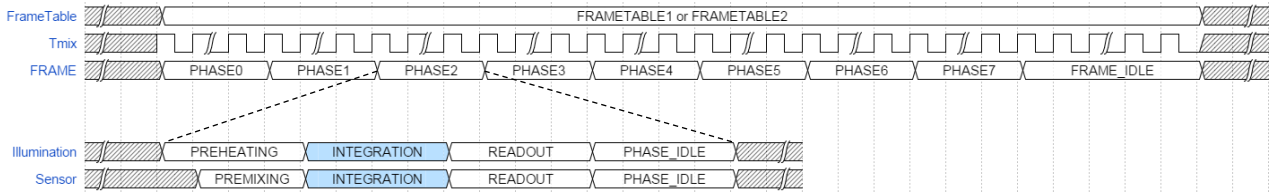
Tx_Py_DMIX : Enable (0) / disable (1) MIX pulses during the integration time
 When disabled DMIX[1] and DMIX[0] signal levels are defined by Tx_Py_STATIC

Tx_Py_LIGHT : Enable (1) / disable (0) the illumination pulses during the integration time

Tx_Py_PHASE_SHIFT [3:0] : Selects the phase shift between MOD and DMIX[0] signals.
 DMIX[1] is always 180° shift compared to DMIX[0] (except during reset phase)
 0x000 : 0°
 0x001 : 45°
 0x010 : 90°
 0x011 : 135°
 0x100 : 180°
 0x101 : 225°
 0x110 : 270°
 0x111 : 315°

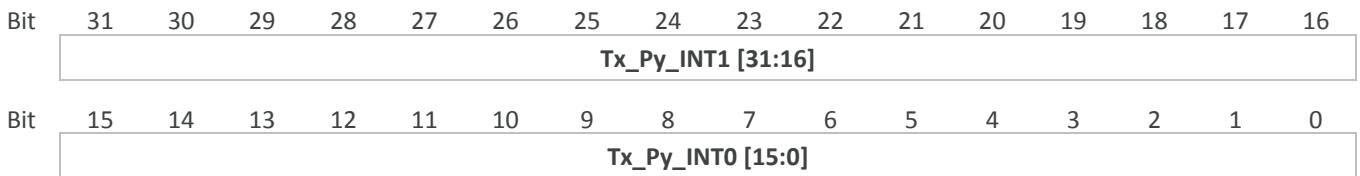
13.2.9. Phase : Tx_Py_INTEGRATION

These registers are used to define the integration times for each of the different phases.
 It ranges from 0 - 4 294 967 295 FMOD periods.



Memory Address	Default Value	FRAMETABLE 1
0x1026	0x1388	T1_P0_INT0
0x1028	0x0000	T1_P0_INT1
0x1034	0x1388	T1_P1_INT0
0x1036	0x0000	T1_P1_INT1
0x1042	0x1388	T1_P2_INT0
0x1044	0x0000	T1_P2_INT1
0x1050	0x1388	T1_P3_INT0
0x1052	0x0000	T1_P3_INT1
0x105E	0x0000	T1_P4_INT0
0x1060	0x0000	T1_P4_INT1
0x106C	0x0000	T1_P5_INT0
0x106E	0x0000	T1_P5_INT1
0x107A	0x0000	T1_P6_INT0
0x107C	0x0000	T1_P6_INT1
0x1088	0x0000	T1_P7_INT0
0x108A	0x0000	T1_P7_INT1

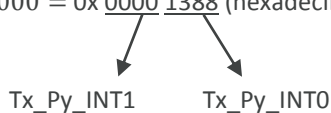
Memory Address	Default Value	FRAMETABLE 2
0x10A8	0x0000	T2_P0_INT0
0x10AA	0x0000	T2_P0_INT1
0x10B6	0x0000	T2_P1_INT0
0x10B8	0x0000	T2_P1_INT1
0x10C4	0x0000	T2_P2_INT0
0x10C6	0x0000	T2_P2_INT1
0x10D2	0x0000	T2_P3_INT0
0x10D4	0x0000	T2_P3_INT1
0x10E0	0x0000	T2_P4_INT0
0x10E2	0x0000	T2_P4_INT1
0x10EE	0x0000	T2_P5_INT0
0x10F0	0x0000	T2_P5_INT1
0x10FC	0x0000	T2_P6_INT0
0x10FE	0x0000	T2_P6_INT1
0x110A	0x0000	T2_P7_INT0
0x110C	0x0000	T2_P7_INT1



The integration time can be calculated in a similar way as the Tx_IDLETIME time in section 13.2.2.

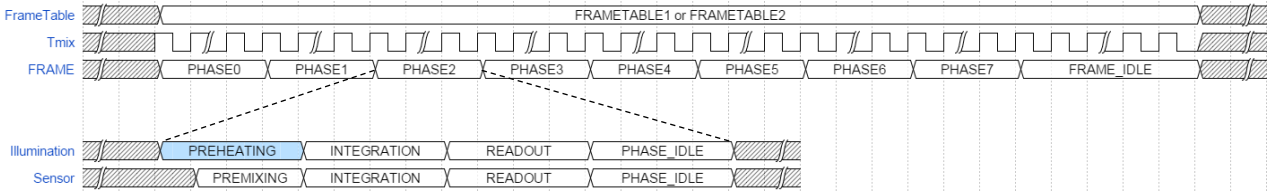
Example : Tint 250us (= 0.25ms) with F_{MOD} 20MHz

$$\#pulses = 0.25 \cdot 20000 = 5\,000 = 0x\,0000\,1388 \text{ (hexadecimal)}$$



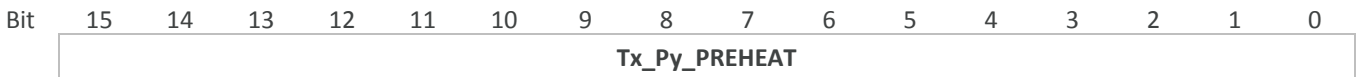
13.2.10. Phase : Tx_Py_PREHEAT

Illumination preheating can be used to avoid IU waveform transients at the beginning of each pulse train. It defines the amount of light pulses before the actual integration time is started. It ranges from 0 - 65535 FMOD periods.



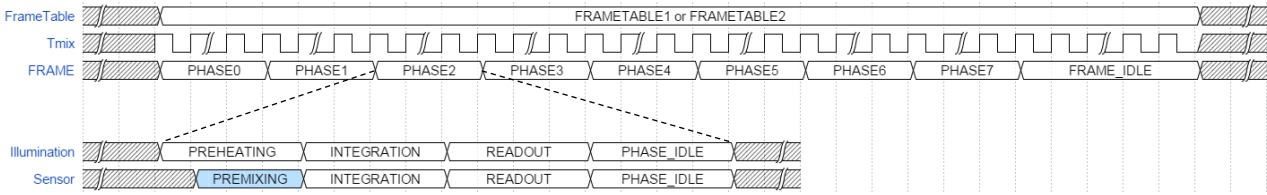
Memory Address	Default Value	FRAMETABLE 1
0x102A	0x0000	T1_P0_PREHEAT
0x1038	0x0000	T1_P1_PREHEAT
0x1046	0x0000	T1_P2_PREHEAT
0x1054	0x0000	T1_P3_PREHEAT
0x1062	0x0000	T1_P4_PREHEAT
0x1070	0x0000	T1_P5_PREHEAT
0x107E	0x0000	T1_P6_PREHEAT
0x108C	0x0000	T1_P7_PREHEAT

Memory Address	Default Value	FRAMETABLE 2
0x10AC	0x0000	T2_P0_PREHEAT
0x10BA	0x0000	T2_P1_PREHEAT
0x10C8	0x0000	T2_P2_PREHEAT
0x10D6	0x0000	T2_P3_PREHEAT
0x10E4	0x0000	T2_P4_PREHEAT
0x10F2	0x0000	T2_P5_PREHEAT
0x1100	0x0000	T2_P6_PREHEAT
0x110E	0x0000	T2_P7_PREHEAT



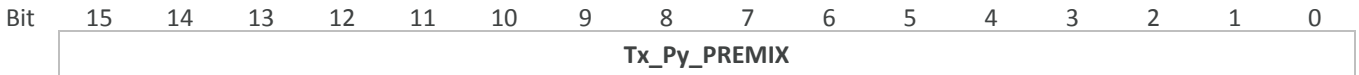
13.2.11. Phase : Tx_Py_PREMIX

Sensor premixing can be used to avoid temperature transients at the beginning of each integration time. It ranges from 0 - 65535 FMOD periods.



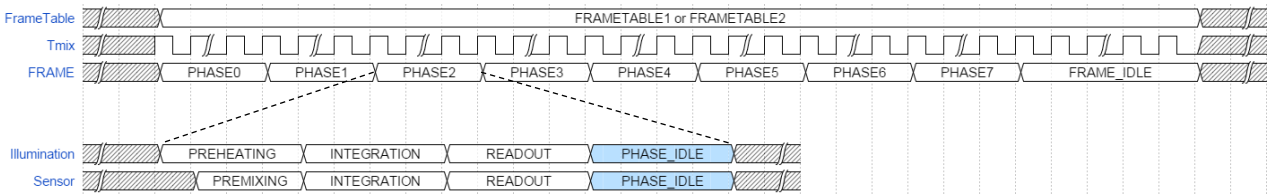
Memory Address	Default Value	FRAMETABLE 1
0x102C	0x0000	T1_P0_PREMIX
0x103A	0x0000	T1_P1_PREMIX
0x1048	0x0000	T1_P2_PREMIX
0x1056	0x0000	T1_P3_PREMIX
0x1064	0x0000	T1_P4_PREMIX
0x1072	0x0000	T1_P5_PREMIX
0x1080	0x0000	T1_P6_PREMIX
0x108E	0x0000	T1_P7_PREMIX

Memory Address	Default Value	FRAMETABLE 2
0x10AE	0x0000	T2_P0_PREMIX
0x10BC	0x0000	T2_P1_PREMIX
0x10CA	0x0000	T2_P2_PREMIX
0x10D8	0x0000	T2_P3_PREMIX
0x10E6	0x0000	T2_P4_PREMIX
0x10F4	0x0000	T2_P5_PREMIX
0x1102	0x0000	T2_P6_PREMIX
0x1110	0x0000	T2_P7_PREMIX



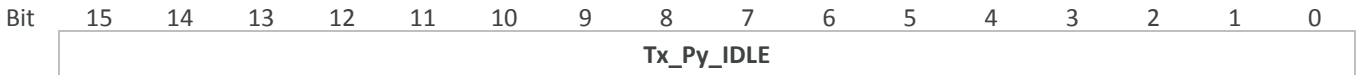
13.2.12. Phase : Tx_Py_IDLE

Increasing PHASE_IDLE time will have impact on motion robustness, ideally keep to 0.



Memory Address	Default Value	FRAMETABLE 1
0x102E	0x0000	T1_P0_IDLE
0x103C	0x0000	T1_P1_IDLE
0x104A	0x0000	T1_P2_IDLE
0x1058	0x0000	T1_P3_IDLE
0x1066	0x0000	T1_P4_IDLE
0x1074	0x0000	T1_P5_IDLE
0x1082	0x0000	T1_P6_IDLE
0x1090	0x0000	T1_P7_IDLE

Memory Address	Default Value	FRAMETABLE 1
0x10B0	0x0000	T2_P0_IDLE
0x10BE	0x0000	T2_P1_IDLE
0x10CC	0x0000	T2_P2_IDLE
0x10DA	0x0000	T2_P3_IDLE
0x10E8	0x0000	T2_P4_IDLE
0x10F6	0x0000	T2_P5_IDLE
0x1104	0x0000	T2_P6_IDLE
0x1112	0x0000	T2_P7_IDLE



13.2.13. Phase : READOUT

The time needed to read a single phase frame is not configurable and mainly depends on the input clock as described in section 7.1. It can be calculated as following:

$$\text{ReadoutTime (in microseconds)} = \frac{\text{Tx_ROI_COL_SIZE} \cdot \text{Tx_ROI_ROW_SIZE}}{\text{input clock (in MHz)}}$$

A full QVGA image readout with a maximum input clock of 80MHz is 960 μs.

13.3. USER Registers

Memory Address	Default Value	
0x111A	0x0000	USER0
0x111C	0x0001	USER1
0x111E	0x0002	USER2
0x1120	0x0003	USER3
0x1122	0x0004	USER4
0x1124	0x0005	USER5
0x1126	0x0006	USER6
0x1128	0x0007	USER7
0x112A	0x0008	USER8
0x112C	0x0009	USER9
0x112E	0x000A	USER10
0x1130	0x000B	USER11
0x1132	0x000C	USER12
0x1134	0x000D	USER13
0x1136	0x000E	USER14
0x1138	0x000F	USER15
0x113A	0x0010	USER16
0x113C	0x0011	USER17
0x113E	0x0012	USER18
0x1140	0x0013	USER19
0x1142	0x0014	USER20
0x1144	0x0015	USER21
0x1146	0x0016	USER22
0x1148	0x0017	USER23
0x114A	0x0018	USER24
0x114C	0x0019	USER25
0x114E	0x001A	USER26
0x1150	0x001B	USER27
0x1152	0x001C	USER28
0x1154	0x001D	USER29
0x1156	0x001E	USER30
0x1158	0x001F	USER31

Memory Address	Default Value	
0x115A	0x0020	USER32
0x115C	0x0021	USER33
0x115E	0x0022	USER34
0x1160	0x0023	USER35
0x1162	0x0024	USER36
0x1164	0x0025	USER37
0x1166	0x0026	USER38
0x1168	0x0027	USER39
0x116A	0x0028	USER40
0x116C	0x0029	USER41
0x116E	0x002A	USER42
0x1170	0x002B	USER43
0x1172	0x002C	USER44
0x1174	0x002D	USER45
0x1176	0x002E	USER46
0x1178	0x002F	USER47
0x117A	0x0030	USER48
0x117C	0x0031	USER49
0x117E	0x0032	USER50
0x1180	0x0033	USER51
0x1182	0x0034	USER52
0x1184	0x0035	USER53
0x1186	0x0036	USER54
0x1188	0x0037	USER55
0x118A	0x0038	USER56
0x118C	0x0039	USER57
0x118E	0x003A	USER58
0x1190	0x003B	USER59
0x1192	0x003C	USER60
0x1194	0x003D	USER61
0x1196	0x003E	USER62
0x1198	0x003F	USER63



USER : These registers can be used to program any customer specific data.

USER0, USER1, USER2, USER3 can be read out via MetaData1.

Typically these registers are used to store module identifiers like production batch no./date, ...

14. MetaData

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description	
#	MetaData1									Value can change on each phase frame = P Value is constant = C Value can change on each frame = F	
0	DIAGNOSTICS [15:8]								0000	Diagnostics of the PREVIOUS phase	P
1	DIAGNOSTICS [7:0]								0000		
2	FIXED_VALUE								0000	FIXED_VALUE : 0x4D = "M"	C
3	FRAME_NUMBER [15:8]								0000	in Continuous Mode : FRAME_NUMBER increments every frame, starting from 0	F
4	FRAME_NUMBER [7:0]								0000	in Triggered Multi Frame Mode : FRAME_NUMBER increments every frame, resets at new trigger	
5	-	-	PHASE_NUMBER			-	-	-	0000	PHASE_NUMBER : Phase number from 0 to PHASE_COUNT	P
6	PIXEL1_X								0000	PIXEL1_X = column number, PIXEL1_Y = row number This pixel will be read out after a full array read out, the pixel value can be found in MetaData2	C
7	PIXEL1_Y								0000		
8	PIXEL2_X								0000	PIXEL2_X = column number, PIXEL2_Y = row number This pixel will be read out after a full array read out, the pixel value can be found in MetaData2	C
9	PIXEL2_Y								0000		
10	-	EN_DELAY	PROG_DELAY				FRAME TABLE	0000	EN_DELAY : Disabled/enabled ADC delay lines PROG_DELAY : Settings of the ADC delay line FRAMETABLE : Selected FrameTable 1 or 2	F	
11	-	EN_TEST_ADC	EN_TEST_ROW	-	EN_METAD_ATA2	EN_METAD_ATA1	-	-	0000	EN_TESTADC : Disabled/enabled ADC test mode EN_TESTROW : Disabled/enabled MLX75023 test rows EN_METADATA2 : Disabled/enabled Metadata2 EN_METADATA1 : Disabled/enabled Metadata1	F
12	FLIP_MIRROR		QUIET_DEFINE		PHASE_COUNT			0000	FLIR_MIRROR : - 0x00: no FLIP, no MIRROR - 0x01: Vertical FLIP - 0x10: Horizontal MIRROR - 0x11: FLIP & MIRROR QUIET_DEFINE : - 00 : QUIET is not used - 01 : QUIET is high in reset + integration phase - 10 : QUIET is high in readout phase - 11 : QUIET is high in reset + integration + readout phase PHASE_COUNT : Total numbers of phase frames to be captured	F	

Table 16.1 : MetaData1

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description	
#	MetaData1									Value can change on each phase frame = P Value is constant = C Value can change on each frame = F	
13	FRAME_IDLETIME [15:8]								0000	FRAME_IDLETIME : 32 bit value	F
14	FRAME_IDLETIME [7:0]								0000		
15	FRAME_IDLETIME [31:24]								0000		
16	FRAME_IDLETIME [23:16]								0000		
17	MOD_DUTY_CYCLE		-		PLL_RDIV			PLL_NDIV [2]	0000	MOD_DUTY_CYCLE : - 0x000 : 12.5 % - 0x001 : 25 % - 0x010 : 37.5 % - 0x011 : 50 % - 0x100 : 62.5 % - 0x101 : 75 % - 0x110 : 87.5 % PLL_RDIV : Parameter used to calculate FMODE More information can be found in section 17 PLL_NDIV [2] : Parameter used to calculate FMODE More information can be found in section 17	F
18	PLL_NDIV [1:0]	F S Y N C	P I X C L K	H S Y N C	V S Y N C			TRIGGER	0000	PLL_NDIV [1:0] : Parameter used to calculate FMODE More information can be found in section 17 FSYNC : 0x0 (active high) or 0x1 (= active low) PIXCLK : 0x0 (active high) or 0x1 (= active low) HSYNC : 0x0 (active high) or 0x1 (= active low) VSYNC : 0x0 (active high) or 0x1 (= active low) TRIGGER : - 0x00: Continuous Mode - 0x01: Triggered Multi Frame Mode	F
19	FRAME_COUNT [15:8]								0000	FRAMECOUNT : Total number of frames to be captured in triggered multi-frame mode	F
20	FRAME_COUNT [7:0]								0000		
21	FRAME_ROI_START_Y								0000	ROI_START_Y : Y coordinate of ROI start position More information can be found in chapter 13.2.7	F
22	FRAME_ROI_START_X								0000	ROI_START_X : X coordinate of ROI start position More information can be found in chapter 13.2.7	F
23	FRAME_ROI_SIZE_Y								0000	ROI_SIZE_Y : Y size of ROI More information can be found in chapter 13.2.7	F
24	FRAME_ROI_SIZE_X								0000	ROI_SIZE_X : X size of ROI More information can be found in chapter 13.2.7	F
25	-	-	-	-	OUTPUT_MODE			EN_DMIX_STATIC	0000	OUTPUT_MODE : - 0x000 : Mode #0 : 11b (A-B)/4 + 1b - 0x001 : Mode #1 : 12b (A-B)/2 - 0x010 : Mode #2 : 11b (A+B)/4 + 1b - 0x011 : Mode #3 : 12b (A+B)/2 - 0x100 : Mode #4 : 12b A - 0x101 : Mode #5 : 12b B EN_DMIX_STATIC : (Value is only valid if DMIX_DISABLE = 1) - 0x0: Both DMIX pins are LOW during integration - 0x1: Both DMIX pins are HIGH during integration	P

Table 16.2 : MetaData1

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description	
#	MetaData1									Value can change on each phase frame = P Value is constant = C Value can change on each frame = F	
26	DMIX_DISABLE	-	-	EN_LIGHT	PHASE_SHIFT				0000	DMIX_DISABLE : - 0x0: DMIX pulses are enabled during integration time - 0x1: EN_DMIXSTATIC is enabled EN_LIGHT : - 0x0: LED pulses are disabled during integration time - 0x1: LED pulses are enabled during integration time PHASE_SHIFT : Shift between MOD and DMIX[0] (DMIX[1] is always 180° shifted compared to DMIX[0], except during reset phase) - 0x000: 0° - 0x001: 45° - 0x010: 90° - 0x011: 135° - 0x100: 180° - 0x101: 225° - 0x110: 270° - 0x111: 315°	P
27	PHASE_INTEGRATION [15:8]								0000	Integration Time (32-bit)	P
28	PHASE_INTEGRATION [7:0]								0000		
29	PHASE_INTEGRATION [31:24]								0000		
30	PHASE_INTEGRATION [23:16]								0000		
31	PHASE_PREHEAT [15:8]								0000	Number of LED pulses before sensor integration	P
32	PHASE_PREHEAT [7:0]								0000		
33	PHASE_PREMIX [15:8]								0000	Number of DMIX pulses before sensor integration	P
34	PHASE_PREMIX [7:0]								0000		
35	PHASE_IDLE [15:8]								0000	Phase idle time at the end of each phase read out	P
36	PHASE_IDLE [7:0]								0000		
37	PHASE_SETUP [15:8]								0000	Setup time before integration	P
38	PHASE_SETUP [7:0]								0000		
39	USER_DEFINED0 [15:8]								0000	Readout of USER_DEFINED0 16bit register value This can be used to program unique a device identifier	C
40	USER_DEFINED0 [7:0]								0000		
41	USER_DEFINED1 [15:8]								0000	Readout of USER_DEFINED1 16bit register value This can be used to program unique a device identifier	C
42	USER_DEFINED1 [7:0]								0000		
43	USER_DEFINED2 [15:8]								0000	Readout of USER_DEFINED2 16bit register value This can be used to program unique a device identifier	C
44	USER_DEFINED2 [7:0]								0000		
45	USER_DEFINED3 [15:8]								0000	Readout of a USER_DEFINED3 16bit register value This can be used to program unique a device identifier	C
46	USER_DEFINED3 [7:0]								0000		

*The length of MetaData1 can be truncated depending on ROI settings

Table 16.3 : MetaData1

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description	
#	MetaData2									Value can change on each phase frame = P Value is constant = C Value can change on each frame = F	
0	DIAGNOSTICS [15:8]								0000	Diagnostics of the CURRENT phase	P
1	DIAGNOSTICS [7:0]								0000		
2	-	-	-	NR_PIXELS_ABOVE [20:16]					0000	# ADC readings above the threshold defined in register Tx_UPPER_LIMIT, see chapter 13.2.5 for more information	P
3	NR_PIXELS_ABOVE [15:8]								0000		
4	NR_PIXELS_ABOVE [7:0]								0000		
5	-	-	-	NR_PIXELS_BELOW [20:16]					0000	# ADC readings above the threshold defined in register Tx_LOWER_LIMIT, see chapter 13.2.6 for more information	P
6	NR_PIXELS_BELOW [15:8]								0000		
7	NR_PIXELS_BELOW [7:0]								0000		
8	PIXEL1_CH0 [11:4]								0000	Returns the ADC values from PIXEL1 with coordinates defined in register 0x1008. See chapter 13.1 for more information. PIXEL1_CH0 : 12bit data from tap A PIXEL1_CH1 : 12bit data from tap B PIXEL1_CH2 : 12bit data from tap A PIXEL1_CH3 : 12bit data from tap B	P
9	PIXEL1_CH0 [3:0]			PIXEL1_CH1 [11:8]					0000		
10	PIXEL1_CH1 [7:0]								0000		
11	PIXEL1_CH2 [11:4]								0000		
12	PIXEL1_CH2 [3:0]			PIXEL1_CH3 [11:8]					0000		
13	PIXEL1_CH3 [7:0]								0000		
14	PIXEL2_CH0 [11:4]								0000		
15	PIXEL2_CH0 [3:0]			PIXEL2_CH1 [11:8]					0000	Returns the ADC values from PIXEL2 with coordinates defined in register 0x100A. See chapter 13.1 for more information. PIXEL2_CH0 : 12bit data from tap A PIXEL2_CH1 : 12bit data from tap B PIXEL2_CH2 : 12bit data from tap A PIXEL2_CH3 : 12bit data from tap B	P
16	PIXEL2_CH1 [7:0]								0000		
17	PIXEL2_CH2 [11:4]								0000		
18	PIXEL2_CH2 [3:0]			PIXEL2_CH3 [11:8]					0000		
19	PIXEL2_CH3 [7:0]								0000		
20	DELAY_LINE_PIXEL0								0000	Values of the delay line sweep This feature can be used to optimize the ADC sampling point	P
21	DELAY_LINE_PIXEL1								0000		
22	DELAY_LINE_PIXEL2								0000		
23	DELAY_LINE_PIXEL3								0000		
24	DELAY_LINE_PIXEL4								0000		
25	DELAY_LINE_PIXEL5								0000		
26	DELAY_LINE_PIXEL6								0000		
27	DELAY_LINE_PIXEL7								0000		
28	DELAY_LINE_PIXEL8								0000		
29	DELAY_LINE_PIXEL9								0000		
30	DELAY_LINE_PIXEL10								0000		
31	DELAY_LINE_PIXEL11								0000		
32	DELAY_LINE_PIXEL12								0000		
33	DELAY_LINE_PIXEL13								0000		
34	DELAY_LINE_PIXEL14								0000		
35	DELAY_LINE_PIXEL15								0000		
36	DELAY_LINE_PIXEL16								0000		
37	DELAY_LINE_PIXEL17								0000		
38	DELAY_LINE_PIXEL18								0000		
39	DELAY_LINE_PIXEL19								0000		

Table 17.1 : MetaData2

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description	
#	MetaData2									Value can change on each phase frame =	P
										Value is constant =	C
										Value can change on each frame =	F
40									0000		
41									0000		
42									0000		
43									0000		
44									0000		
45									0000		
46									0000		
47									0000		
48									0000		
49									0000		
50									0000		
51									0000		
52									0000		
53									0000		
54									0000		
55									0000		
56									0000		
57									0000		
58									0000	Values of the delay line sweep This feature can be used to optimize the ADC sampling point	P
59									0000		
60									0000		
61									0000		
62									0000		
63									0000		
64									0000		
65									0000		
66									0000		
67									0000		
68									0000		
69									0000		
70									0000		
71									0000		
72									0000		
73									0000		
74									0000		
75									0000		
76									0000		

Table 17.2 : MetaData2

	PIXD [11]	PIXD [10]	PIXD [9]	PIXD [8]	PIXD [7]	PIXD [6]	PIXD [5]	PIXD [4]	PIXD [3:0]	Description		
#	MetaData2									Value can change on each phase frame = P Value is constant = C Value can change on each frame = F		
77	DELAY_LINE_PIXEL57									0000	Values of the delay line sweep This feature can be used to optimize the ADC sampling point	P
78	DELAY_LINE_PIXEL58									0000		
79	DELAY_LINE_PIXEL59									0000		
80	DELAY_LINE_PIXEL60									0000		
81	DELAY_LINE_PIXEL61									0000		
82	DELAY_LINE_PIXEL62									0000		
83	DELAY_LINE_PIXEL63									0000		

Table 17.3 : MetaData2

15. Diagnostics

On top of the Metadata lines there's one extra register that holds information about the device status.

Name : **DIAGNOSTICS**

Address : 0x0002

Default Value : 0x0005

Bit	15	14	13	12	11	10	9	8
	ROI_ERROR	SEC_ERROR	DED_ERROR	SEC_LATCH	DED_LATCH	-	-	-
Bit	7	6	5	4	3	2	1	0
	-	-	-	-	-	3V3_READY	-	PLL_LOCK

ROI_ERROR : This bit is set high when an incorrect ROI is set via registers *Frame : Tx_ROI_START & Tx_ROI_SIZE*
 When a ROI error occurs, the video output stops. It can only be corrected by setting a valid ROI.

SEC_ERROR : Selfclearing bit that indicates single error correction from NVRAM.
 The bit gets cleared as soon as the information is shared via the MetaData.

DED_ERROR : Selfclearing bit that indicate when a double error is detected inside the NVRAM.
 The bit gets cleared as soon as the information is shared via the MetaData.

SEC_LATCH : This bit is set high as soon as a SEC occurred, and will stay high until it get's cleared.
 This bit needs to be actively cleared by the user by writing register 0x0000 with value 0x0004.

DED_LATCH : This bit is set high as soon as a SEC occurred, and will stay high until it get's cleared.
 This bit needs to be actively cleared by the user by writing register 0x0000 with value 0x0008.

3V3_READY : This bit is set high when the VDDD_3V3 voltage level is higher than 2.8V.

PLL_LOCK : This bit is set high when the PLL is locked at the correct modulation frequency.

16. Sleep Mode(s)

MLX75123 features 1 register that can be used to enable/disable some internal blocks to reduce the power consumption. In normal operation all blocks are enabled. The I²C communication is always active. This register is not part of the NVRAM and it's not possible to save its value with I2C_SAVEREGMAP as explained in section 12.5.

Name : **BLOCK_DISABLE**

Address : 0x0004

Default Value : 0x0000

Bit	15	14	13	12	11	10	9	8
	-	-	-	-	-	-	-	-
Bit	7	6	5	4	3	2	1	0
	DIS_ADC_REF	DIS_ADC_BG	-	-	DIS_VIDEO_BUFFERS	DIS_75023_BUFFERS	DIS_PLL	DIS_BG

DIS_ADC_REF : Enable/disable the input test references for the ADC

DIS_ADC_BG : Enable/disable the internal ADC band gap (incl. ADC reference voltages)

DIS_VIDEO_BUFFERS : Enable/disable the video output buffers

DIS_75023_BUFFERS : Enable/disable the MLX75023 control buffers

DIS_PLL : Enable/disable the *FMOD Generator*

DIS_BG : Enable/disable the internal bandgap block

17. FMOD Generator

MLX75123 features a built in timing generator. This block generates all the timings, and phase shifts, for the sensor and illumination. This is often referred to as the modulation frequency. The output frequency changes in function on the input clock frequency, RDIV & NDIV values.

The output modulation frequency is given by $\frac{CLK_{IN}}{2} \cdot \frac{NDIV}{RDIV}$ (in MHz) limited between 12-40 MHz.

This frequency can change every frame and can be used to minimize interference between one or more TOF cameras operating in the same environment.

The value of RDIV has to be selected in a way that

Examples :

$$CLK_{IN} = 80\text{MHz} \Rightarrow RDIV = CLK_{IN} / 8 \text{ MHz} = 10$$

NDIV	3	4	5	6	7	8	9	10
Fmod (MHz)	12	16	20	24	28	32	36	40

$$CLK_{IN} = 62\text{MHz} \Rightarrow RDIV = CLK_{IN} / 8 \text{ MHz} = 7.75 \approx 8$$

NDIV	3	4	5	6	7	8	9	10
Fmod (MHz)	¹	15.5	19.38	23.25	27.13	31	34.88	38.75

$$CLK_{IN} = 42\text{MHz} \Rightarrow RDIV = CLK_{IN} / 8 \text{ MHz} = 5.25 \approx 5$$

NDIV	3	4	5	6	7	8	9	10
Fmod (MHz)	12.6	16.8	21	25.2	29.4	33.6	37.8	¹

$$CLK_{IN} = 40\text{MHz} \Rightarrow RDIV = CLK_{IN} / 8 \text{ MHz} = 5$$

NDIV	3	4	5	6	7	8	9	10
Fmod (MHz)	12	16	20	24	28	32	36	40

Note¹ : Not a valid setting, the modulation frequency should be in range 12-40MHz.

The corresponding RDIV & NDIV values to be written into the registers from section 13.2.3 can be found here :

RDIV or NDIV value	Hexadecimal
3	0x000
4	0x001
5	0x010
6	0x011
7	0x100
8	0x101
9	0x110
10	0x111

18. Package Dimensions

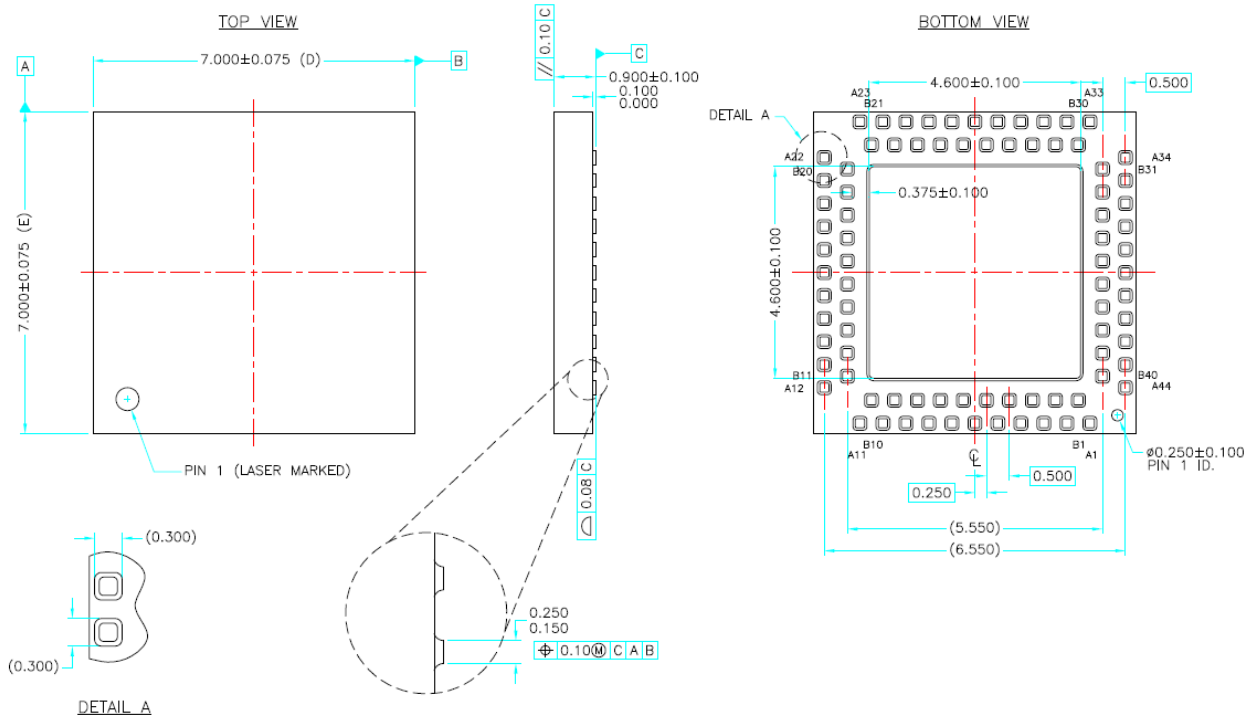


Figure 7 : Package dimensions

19. Layout & Solder Recommendations

19.1. PCB Footprint Design

The design of a printed circuit board for MLX75123 requires special attention to assure a good solder quality during PCB assembly. This chapter describes best practises based on Melexis experiences.

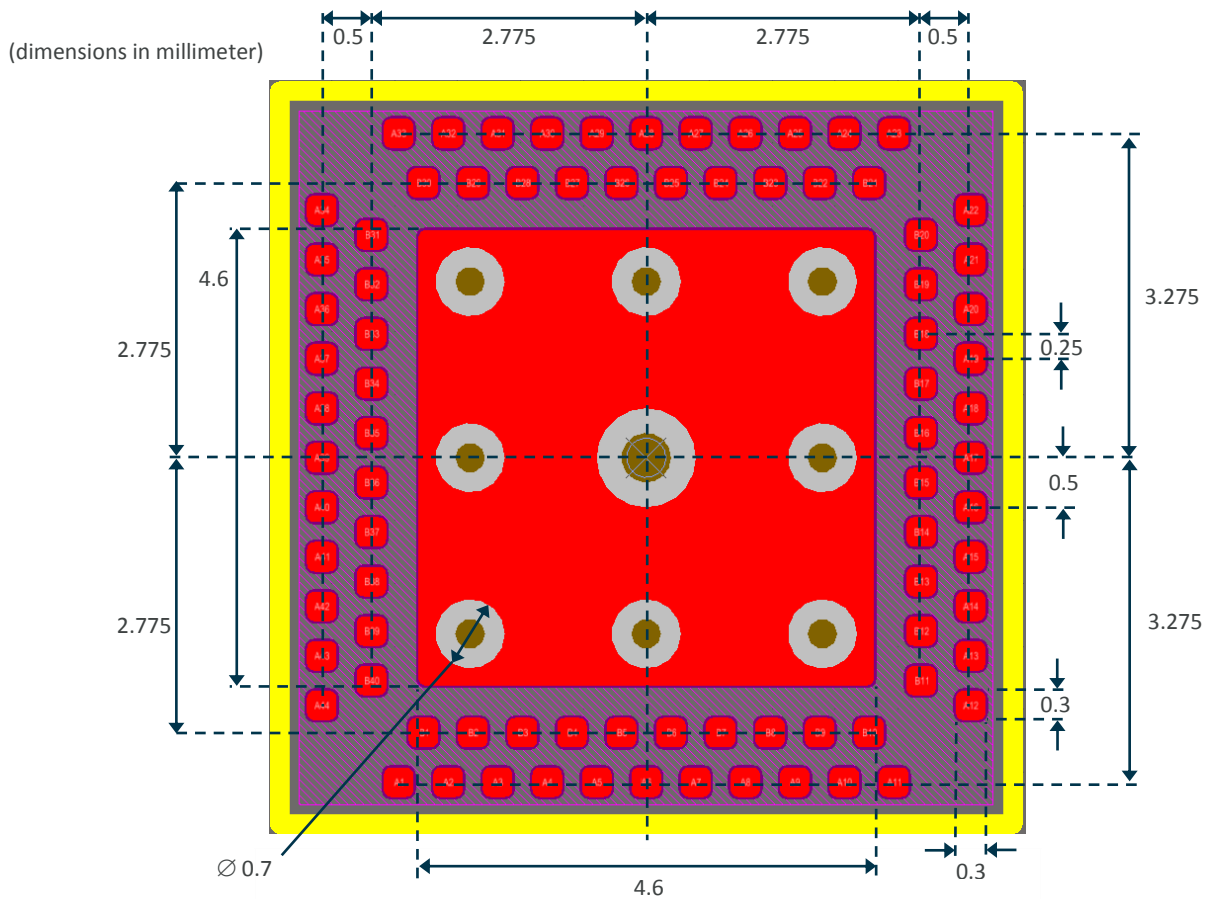
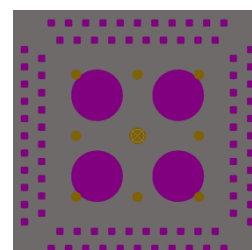


Figure 8 : PCB footprint recommendation (top layer)

- Pad size = 0.3 x 0.3 mm (rounded rectangle)
- Pad solder mask expansion = 0.35 x 0.35 mm (= NSMD pads)
- Pad solder paste = 0.27 x 0.27 mm (rounded rectangle)

The exposed thermal pad has to be connected to a big internal plane (like GND) for good heat dissipation.
 Exposed pad size = 4.6 x 4.6 mm (rounded rectangle)
 Exposed pad solder paste = 4x 1.5mm dots
 Exposed pad via size(s) = 1mm with 0.5mm hole (central via) & 0.7mm with 0.3mm hole (outer eight vias)
 Tented or plugged vias are not allowed inside the thermal pad.

Applying more paste to the full thermal pad could cause device tilting because of the excessive amount of solder paste. We suggest applying merely four individual dots of paste solder quality issues. This is shown in the figure on the right, which represents the top paste layer.



Connecting the inner row of pads can be done with small through-hole vias (0.3mm size with 0.15mm hole). We recommend placing them next to the pads without violating other design rules like shown in Figure 9.

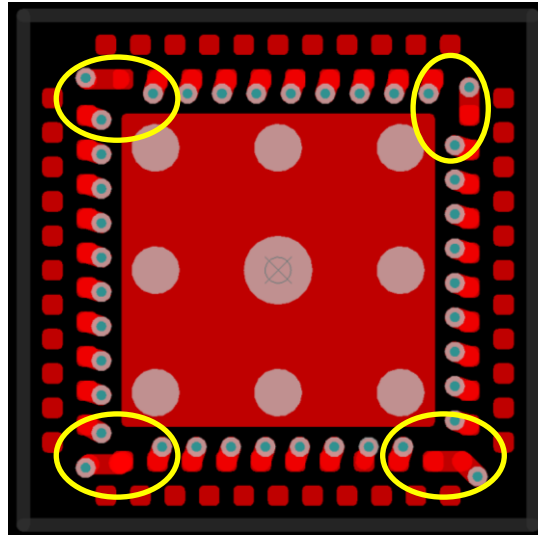


Figure 9 : Suggested through hole via placement of the inner pads

The vias in the yellow marked areas are placed to allow a wide connection of the inner layers for good heat distribution. If your PCB manufacturer does not support small through-hole vias or there's a chance of wicking, these vias have to be replaced by *via in pad* (= active pads) or plugged via technology.

For PCB assembly we recommend using a laser cut nickel plated stencil with a thickness of 100µm. It is mandatory to have smooth stencil aperture walls to improve the solder paste distribution within the cavities and to increase the paste release onto the pads. Using a type 5 solder paste (with a small particle size) further improves this behaviour. (for example Alpha® OM-353 or CVP-390)

19.2. Solder Profile

We recommend a vapor phase soldering process (with linear temperature profile and a melting point of 218degC) for increased solder quality or reflow soldering according to JEDEC-J-STD-020D.

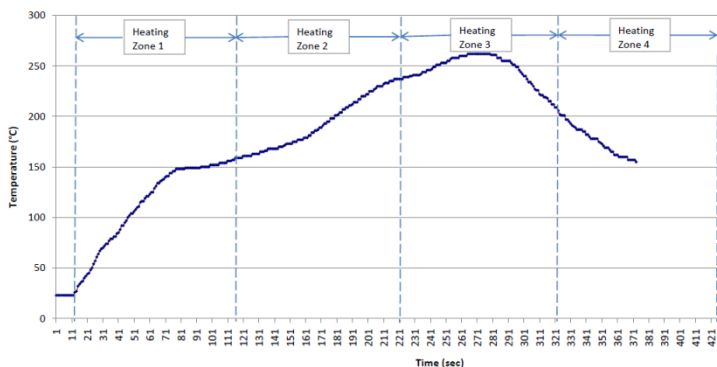


Figure 10 : Reflow solder profile

Heating Zone	Temperature (minimum)	Temperature (maximum)
1	350	350
2	240	240
3	350	350
4	340	340

Table 18 : Temperature setting / zone

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9