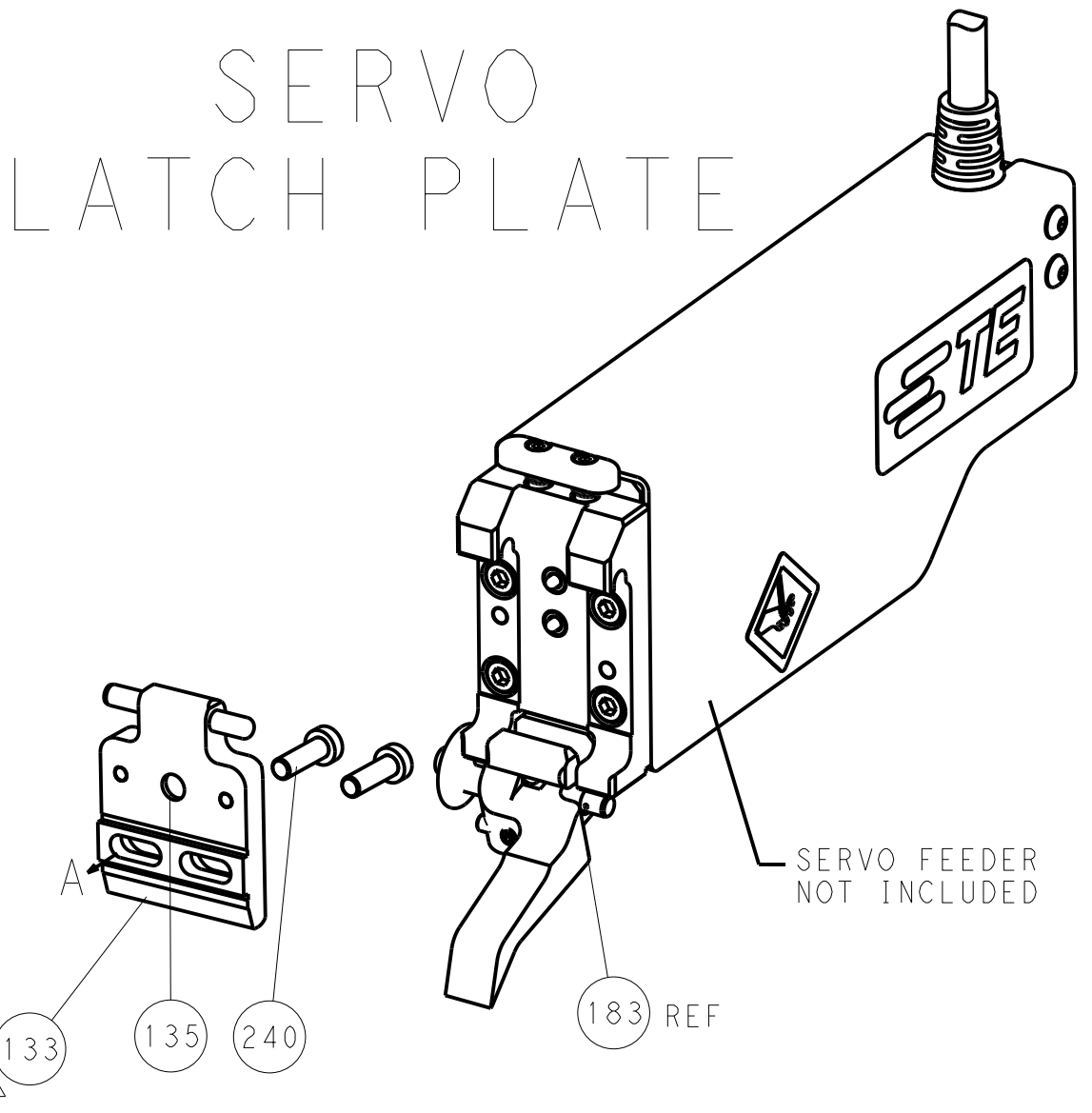


	-	-	1	-		2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
△	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
	-	-	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	REFREF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REFREFREFREFREF	-	-	-	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	REFREF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	455888-3	SPACER, CRIMPER	82
	-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
	-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
	-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
△	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56
	-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
	-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	-	-	-	1	2119792-2	PAWL, EF, AIR	51
	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
	-	1	-	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
△	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
	-	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
	-	2	2	2	2	1320906-1	STUD, THREADED	25
	-	1	1	1	1	1752371-1	PLATE, STRIP GUIDE	24
	-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1	1	1752373-4	DRAG	20
	-	1	1	1	1	1-1901696-0	STRIP GUIDE, REAR	19
	-	1	1	1	1	1-1901695-0	STRIP GUIDE, FRONT	18
	-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
△	-	1	1	1	1	5-240641-8	SPACER	16
△	-	1	1	1	1	240644-1	PLATE, REAR SHEAR	11
△	-	1	1	1	1	690482-3	PLATE, FRONT SHEAR	9
△	1	1	1	1	1	1-1633384-9	ANVIL, COMBINATION	8
△	-	1	1	1	1	2-690474-8	BLADE, SLUG	7
	-	1	1	1	1	5-240641-3	SPACER	5
	-	1	1	1	1	238009-7	BLOCK, FL CRIMPER SPACER	4
△	1	1	1	1	1	1803018-9	CRIMPER, INSULATION O	3
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
△	1	1	1	1	1	456430-1	CRIMPER, WIRE	1
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150198-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150198-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150198-4	-	-	-
	2-2150198-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
	2-2150198-7	B	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	2119792-1	-	2119641-2	-	2063440-2
	7-2150198-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	5.33 mm [.210]	F
INSUL	6.35 mm [.250]	O
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, RING			
WIRE STRIP LENGTH 4.78-5.54 mm [.188-.218 IN]		INSULATION DIAMETER RANGE Ø3.81-5.33 mm [.150-.210 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2084	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
41124	41125	42722-1	62691-1
41124-1	41125-1	42724-1	62691-2
41124-2	41126		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
10 AWG			3.07+/-0.05 [.121+/- .002]		6.0
12 AWG			2.77+/-0.05 [.109+/- .002]		10.0



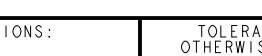
1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150198-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150198-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC	DIST	REVISIONS					
	A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	SEE SHEET 1	-	-	-

-	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249	
-	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240	
-	-	-	-	1	2063440-2	AIR FEED MODULE	238	
-	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
-	-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
-	-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	18	
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163	
-	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153	
-	-	-	-	1	2119641-2	FEED CAM, AIR FEED	152	
-	-	1	1	1	2119798-2	DETENT PIN	145	
-	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
-	-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140	
-	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133	
-	-	1	1	1	455888-3	SPACER, CRIMPER	82	
-	-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71	
-	-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70	
-	-	1	-	1	2119740-1	TAG, IDENTIFICATION	67	
-	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
-	-	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
-	-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56	
-	-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55	
-	-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
-	-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
-	-	-	-	1	2119792-2	PAWL, EF, AIR	51	
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	-	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
-	-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31	
-	-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29	
-	-	1	1	1	240639-1	STRIPPER (MACHINING)	27	
-	-	2	2	2	1320906-1	STUD, THREADED	25	
-	-	1	1	1	1752371-1	PLATE, STRIP GUIDE	24	
-	-	2	2	2	2-22281-3	SPRING, COMPRESSION	22	
-	-	1	1	1	1752373-4	DRAW	20	
-	-	1	1	1	1-1901696-0	STRIP GUIDE, REAR	19	
-	-	1	1	1	1-1901695-0	STRIP GUIDE, FRONT	18	
-	-	1	1	1	5-240641-8	SPACER	16	
-	-	1	1	1	240644-1	PLATE, REAR SHEAR	11	
-	-	1	1	1	690482-3	PLATE, FRONT SHEAR	9	
1	1	1	1	1	1-1633384-9	ANVIL, COMBINATION	8	
-	-	1	1	1	2-690474-8	BLADE, SLUG	7	
-	-	1	1	1	5-240641-3	SPACER	5	
-	-	1	1	1	238009-7	BLOCK, FL CRIMPER SPACER	4	
1	1	1	1	1	1803018-9	CRIMPER, INSULATION O	3	
-	-	1	1	1	1-455888-0	SPACER, CRIMPER	2	
1	1	1	1	1	456430-1	CRIMPER, WIRE	1	
-	77	-	27	-	25-22	PART NO	DESCRIPTION	ITEM NO

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						CHG		29FEB2012											
DIMENSIONS: mm 						TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1						AVER		29FEB2012		NAME			
												S X I				Ocean End Feed Applicator -			
												PRODUCT SPEC							
												APPLICATION SPEC							
MATERIAL -						WEIGHT -		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
								A 00779		C=2150198									
FINISH -						CUSTOMER ACCESSIBLE PRODUCTION DRAWING													
						SCALE		1:1		SHEET		3 OF 4		REV B					

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