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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B3	ECR-14-001596	30JAN2014	GK	HMR

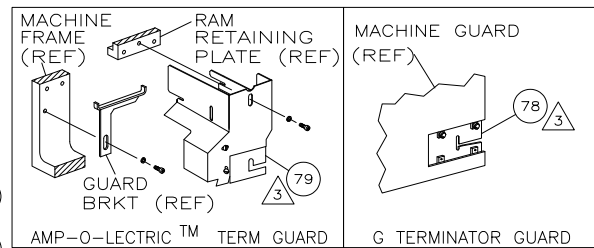
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151440-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385763
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385763

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385763	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B3

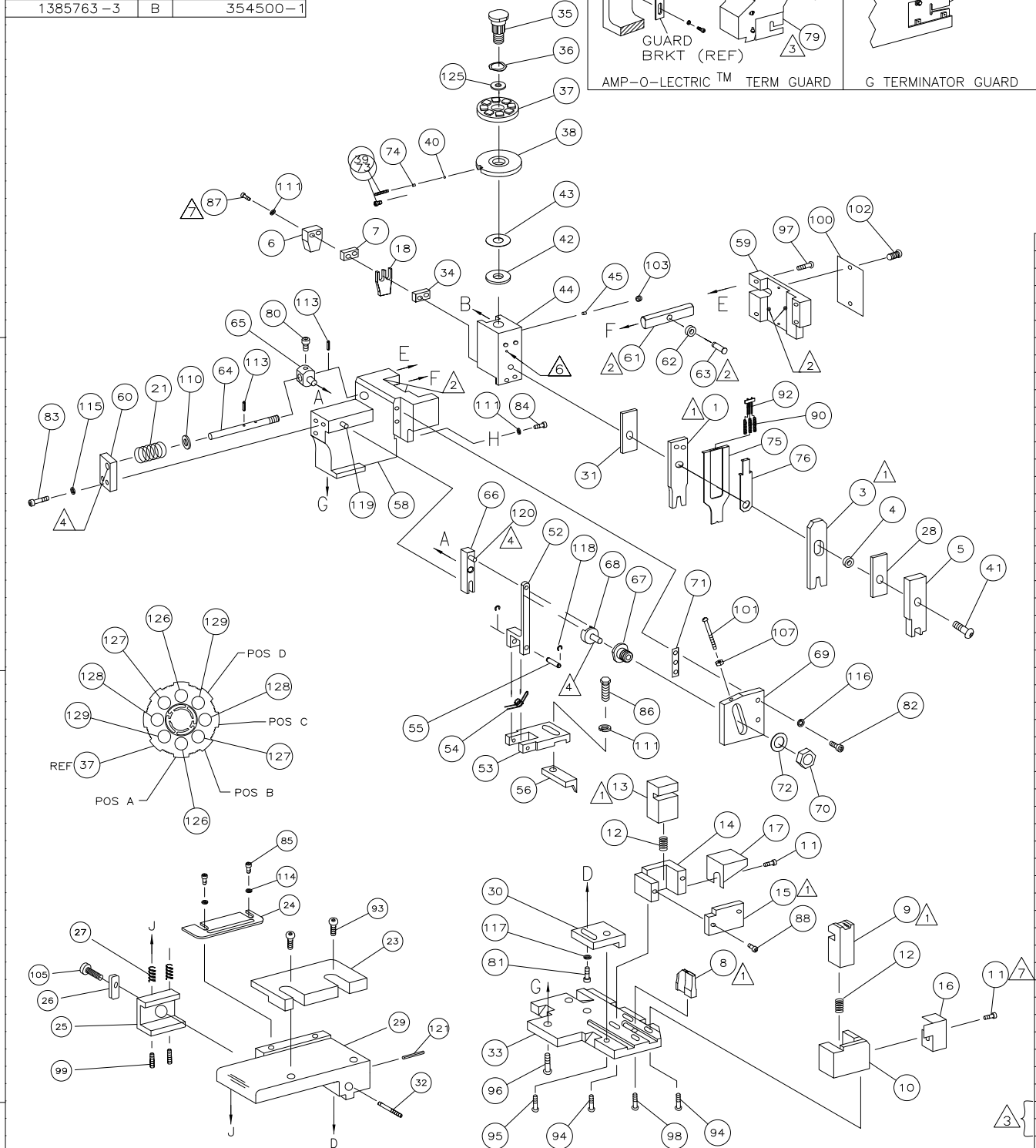
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PART NUMBER	REV	FIRST USED
1385763-1	B	122500-1
1385763-2	B	565435-5
1385763-3	B	354500-1



TERMINAL NAME: SOCKET			
AMP TERM PN	MFR TERM PN	MOLEX TERMINAL AMP CRIMP SPECS	
286784-1	16-02-0069	PAD LTR	CRIMP HEIGHT
286784-2	16-02-0082	A .032 ±.001 [0.81 ±.03mm]	WIRE SIZE
286784-3	16-02-0083	B .030 ±.001 [0.76 ±.03mm]	24
1572377-1	16-02-0119	C .029 ±.001 [0.74 ±.03mm]	26
1572377-2	16-02-1113	D .027 ±.001 [0.69 ±.03mm]	28
			30
		CRIMP	SIZE
		WIRE	.038 [0.97mm]
		INSUL	.062 [1.57mm]
		FEED	.200
		APPL INSTRUCTION	408-8040
		SET UP GAGE	458637-1
		LAYOUT	L2979
WIRE STRIP LENGTH			
.125-.140			
TERM APPL SPEC			
NONE			

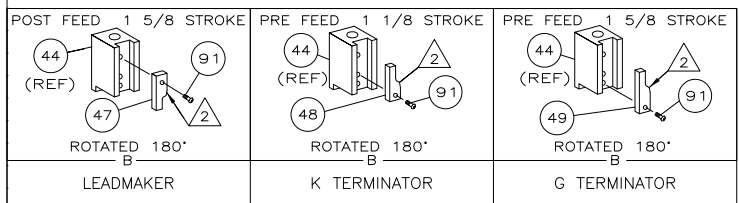
LOC				REVISIONS			
A		66		P LTR		DESCRIPTION	
				B2		ECR-08-029233	
						DATE	
						11-2008	
						MY	
						TE	

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

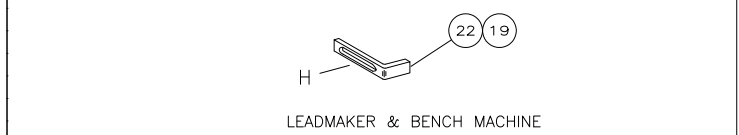


2	2	2	-	6-354779-2	PIN, WIRE DISC (.3300)D	129
2	2	2	-	5-354779-8	PIN, WIRE DISC (.3280)C	128
2	2	2	-	5-354779-6	PIN, WIRE DISC (.3270)B	127
2	2	2	-	5-354779-1	PIN, WIRE DISC (.3245)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	SPRING,SLT SPRING (.093X.75)	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
						108
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
1	1	1	-	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SKT SET (10-32X.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	1-21002-4	SCR,BHC(4-40X.38)FT ST GD	93
1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
3	3	3	-	23147-7	SPRING, DEPRESSOR	90
						89
2	2	2	-	1-21000-8	SCR,SHC(6-32x.25)R SHEAR PLATE	88
2	2	2	-	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40X.25)REAR ST GD	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
1	1	1	-	1490524-1	SPACER, DEPRESSOR	76
1	1	1	-	1490525-3	DEPRESSOR, WIRE	75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M			
QTY REQD PER ASSY		PART NO		DESCRIPTION		ITEM NO
				PARTS LIST		

REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454398-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58
						57
1	1	1	-	3-694433-4	PAWL, FEED	56
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
						51
						50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	DISC, WIRE	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	3-240641-4	SPACER, HOLD DOWN	34
REF	REF	REF	-	455675-1	PLATE, BASE	33
1	1	1	-	690432-3	SCREW, ADJ	32
1	1	1	-	455888-6	SPACER, CRIMPER	31
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	844048-1	PLATE, STRIP GUIDE	29
1	1	1	-	455888-6	SPACER, FRONT SHEAR DEP	28
2	2	2	-	1-22284-0	SPRING, DRAG	27
1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-1	DRAG, TERMINAL	25
1	1	1	-	690438-1	GUIDE, STRIP (REAR)	24
1	1	1	-	189124-7	GUIDE, STRIP (FRONT)	23
-	-	1	-	690472-2	STRIPPER	22
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
						20
1	1	-	-	691353-1	STRIPPER	19
1	1	1	-	690518-1	HOLD DOWN	18
1	1	1	-	691668-1	GUARD, CHIP (REAR)	17
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
1	1	1	-	1-690691-1	PLATE, SHEAR (REAR)	15
1	1	1	-	690462-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	690463-1	SHEAR, FLOAT (REAR)	13
2	2	2	-	3-22280-3	SPRING, SHEAR	12
2	2	2	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	1-904991-4	ANVIL	8
1	1	1	-	2-240641-0	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	690468-1	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	2-238011-3	SPACER, BLOCK CRIMPER	4
1	1	1	-	9-904741-1	CRIMPER, INSULATION	3
						2
1	1	1	-	3-1490019-8	CRIMPER, WIRE	1



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE LIGHTLY.
- 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6. REMOVE SPRING PIN FROM RAM DURING ASSY
- 7. CUT TO LENGTH AT ASSY



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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

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На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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