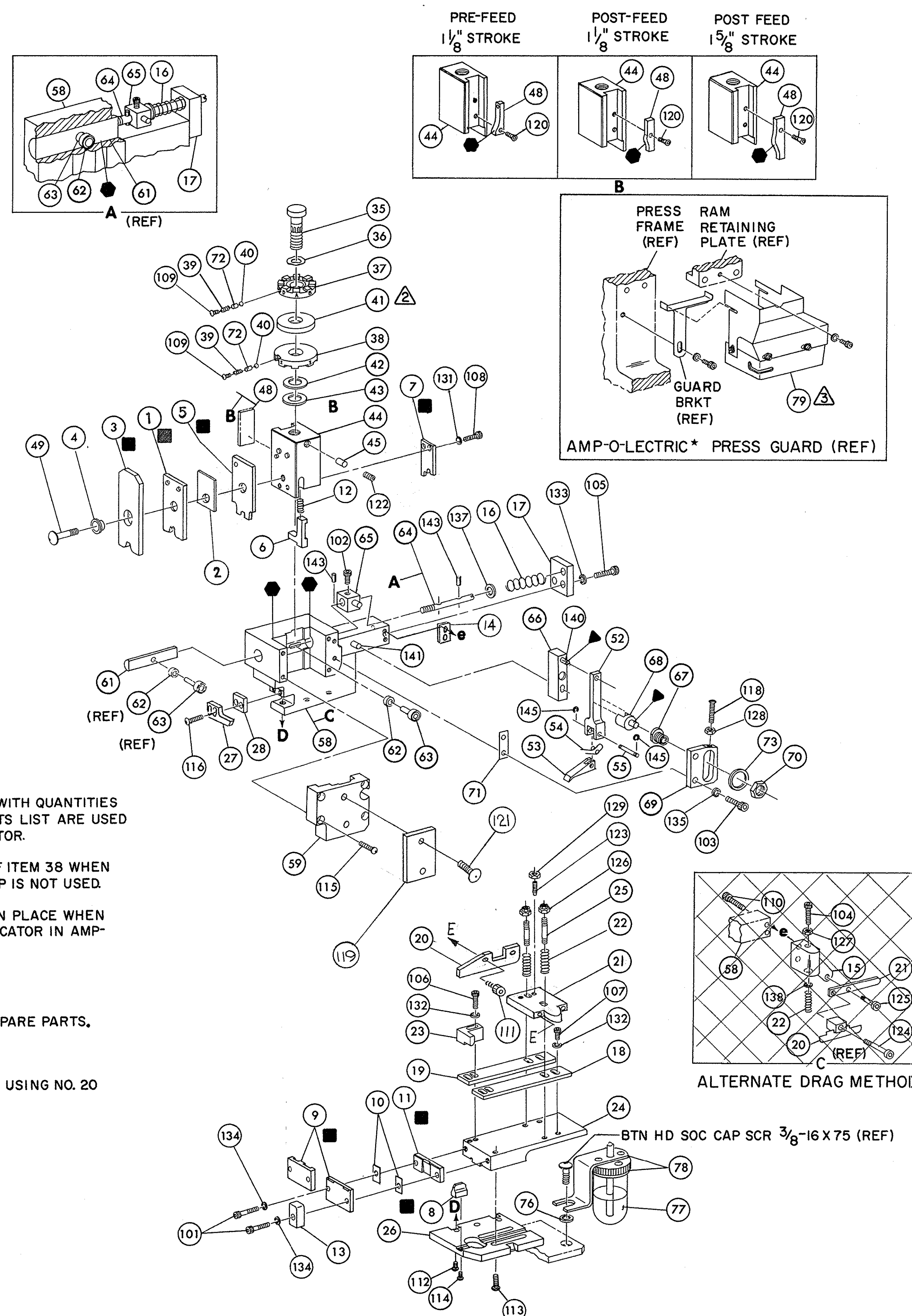


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NOTES:

I. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

**3** GUARD MUST BE IN PLACE WHEN  
OPERATING APPLICATOR IN AMP-  
O-LECTRIC PRESS.

**KEY:**

RECOMMENDED SPARE PARTS.

**▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.**

 GREASE LIGHTLY.

|     |           |                                                  |         |               |              |                               |                   |                       |  |  |  |
|-----|-----------|--------------------------------------------------|---------|---------------|--------------|-------------------------------|-------------------|-----------------------|--|--|--|
| 2   | 21045-3   | RING, RETAINING 'C' (.187 DIA) FEED PIN          | 145     | 1             | 454220-1     | CAP, RAM                      | 59                |                       |  |  |  |
| 2   | 5-21028-1 | PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD         | 144     | 1             | 453736-2     | HOUSING                       | 58                |                       |  |  |  |
| 1   | 1-21030-7 | PIN, DOWEL (.187 DIA X 1.50) HOUSING             | 143     |               |              |                               | 57                |                       |  |  |  |
| 1   | 1-21030-1 | PIN, DOWEL (.187 DIA X .50) LEVER                | 140     | 1             | 691499-1     | SPRING, FEED FINGER           | 54                |                       |  |  |  |
|     |           |                                                  | 139     | 1             | 694921-8     | FINGER, FEED                  | 53                |                       |  |  |  |
| -   | 22260-5   | WASHER, FLAT (NO 6) DRAG SPRING                  | 138     | 1             | 240634-1     | LEVER, TERMINAL               | 52                |                       |  |  |  |
| 1   | 21899-4   | WASHER, FLAT (5/16 DIA) SCR ADJ                  | 137     |               |              |                               | 51                |                       |  |  |  |
|     |           |                                                  | 136     |               |              |                               | 50                |                       |  |  |  |
| 2   | 21024-5   | WASHER, LOCK (NO 10) FEED ADJ PLATE              | 135     | 1             | 690686-1     | BOLT, CRIMPER                 | 49                |                       |  |  |  |
| 2   | 21024-5   | WASHER, LOCK (NO 10) SHEAR PLATES                | 134     | 1             | 690501-4     | CAM, POST FEED 1/8 STROKE     | 48                |                       |  |  |  |
| 2   | 21024-5   | WASHER, LOCK (NO 10) FEED ROD GUIDE              | 133     |               |              |                               | 47                |                       |  |  |  |
| 4   | 21024-4   | WASHER, LOCK (NO 8) STRIP GUIDE                  | 132     |               |              |                               | 46                |                       |  |  |  |
| 2   | 21024-4   | WASHER, LOCK (NO 8) SHEAR BLADE                  | 131     | 1             | 690191-1     | PLUG, NYLON                   | 45                |                       |  |  |  |
|     |           |                                                  | 130     | 1             | 455674-5     | RAM                           | 44                |                       |  |  |  |
| 2   | 21018-4   | NUT, HEX MACH (4-40) DRAG                        | 129     | 1             | 690125-1     | WASHER, LAMINATED             | 43                |                       |  |  |  |
| 1   | 21018-5   | NUT, HEX MACH (6-32) FD ADJ PLATE                | 128     | 1             | 690124-1     | WASHER, RAM                   | 42                |                       |  |  |  |
| -   | 21018-7   | NUT, HEX MACH (10-32) DRAG SPRING                | 127     |               |              |                               | 41                |                       |  |  |  |
| 2   | 21022-2   | NUT, HEX SELF-LKG (8-32) DRAG STUD               | 126     | 2             | 23241-6      | BALL, STEEL                   | 40                |                       |  |  |  |
| -   | 5-21004-7 | SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM        | 125     | 2             | 690170-1     | SPRING, COMPRESSION           | 39                |                       |  |  |  |
| -   | 21004-5   | SCR, SKT HD SHLD (250 DIA X 1.00) DRAG           | 124     | 1             | 690142-1     | DISC, INSULATION              | 38                |                       |  |  |  |
| 2   | 4-21078-8 | SCR, SKT SET OVAL POINT (4-40 X .75) DRAG        | 123     | 1             | 5-690692-6   | DISC, WIRE                    | 37                |                       |  |  |  |
| 1   | 21009-2   | SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM         | 122     | 1             | 22480-5      | WASHER, SPRING                | 36                |                       |  |  |  |
| 2   | 21017-2   | SCR, DRIVE (#2 x .19) I.D. PLATE                 | 121     | 1             | 690212-1     | POST, RAM                     | 35                |                       |  |  |  |
| 1   | 2-21003-0 | SCR, BUT. HD SKT CAP (6-32 X .38) CAM            | 120     |               |              |                               | 34                |                       |  |  |  |
| 1   | 461264-1  | PLATE, IDENTIFICATION                            | 119     |               |              |                               | 33                |                       |  |  |  |
| 1   | 6-23715-5 | SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ          | 118     | -             | 458980-      | APPLICATOR, BASIC (SUB ASSY)  | 32                |                       |  |  |  |
|     |           |                                                  | 117     |               |              |                               | 31                |                       |  |  |  |
| 2   | 2-21002-3 | SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER        | 116     |               |              |                               | 30                |                       |  |  |  |
| 4   | 2-21002-9 | SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP        | 115     |               |              |                               | 29                |                       |  |  |  |
| 1   | 22733-8   | SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 114     | 1             | 3-690451-0   | SPACER, STRIPPER              | 28                |                       |  |  |  |
| 4   | 3-21002-3 | SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL    | 113     | 1             | 240639-2     | STRIPPER                      | 27                |                       |  |  |  |
| 3   | 2-22733-8 | SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL       | 112     | 1             | 455676-1     | PLATE, BASE                   | 26                |                       |  |  |  |
| 2   | 1-21000-3 | SCR, SKT HD CAP (4-40 x .25) DRAG                | 111     | 2             | 22354-8      | DRAG, STUD                    | 25                |                       |  |  |  |
| -   | 2-21000-4 | SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR       | 110     | 1             | 455678-1     | PLATE, STRIP GUIDE            | 24                |                       |  |  |  |
|     | 23030-1   | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 109     |               |              | PLATE, STRIP HOLD             | 23                |                       |  |  |  |
| 2   | 2-21000-6 | SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE         | 108     | 2             | 23470-5      | SPRING, DRAG                  | 22                |                       |  |  |  |
| 3   | 2-21000-6 | SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE         | 107     | 1             | 464451-4     | ARM, STOCK DRAG               | 21                |                       |  |  |  |
| 1   | 2-21000-6 | SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE         | 106     | 1             | 464452-2     | DRAG, STOCK                   | 20                |                       |  |  |  |
| 2   | 3-21000-7 | SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE       | 105     | 1             | 3-458030-9   | GUIDE, STRIP (REAR)           | 19                |                       |  |  |  |
| -   | 3-21000-9 | SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING       | 104     | 1             | 3-458031-9   | GUIDE, STRIP (FRONT)          | 18                |                       |  |  |  |
| 2   | 3-21000-6 | SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE       | 103     | 1             | 454178-1     | GUIDE, FEED ROD               | 17                |                       |  |  |  |
| 1   | 3-21000-4 | SCR, SKT HD CAP (10-32 X .38) PIVOT BLK          | 102     | 1             | 4-22284-9    | SPRING, FEED RETURN           | 16                |                       |  |  |  |
| 2   | 3-21000-8 | SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE        | 101     | -             | 454665-4     | ADAPTER, DRAG                 | 15                |                       |  |  |  |
| REF | 455745-1  | GUARD, WINDOW                                    | 79      | -             | 464524-1     | SPACER, DRAG ADAPTER          | 14                |                       |  |  |  |
| -   | 465184-9  | LUBRICATOR ASSY                                  | 78      |               |              | SPACER, HOLD DOWN             | 13                |                       |  |  |  |
| -   | 455985-1  | OIL, LUBRICATING                                 | 77      |               |              | SPRING, HOLD DOWN             | 12                |                       |  |  |  |
| -   | 454406-1  | SPACER, LUB BRACKET                              | 76      | 1             | 453654-1     | PLATE, REAR SHEAR             | 11                |                       |  |  |  |
|     |           |                                                  | 75      | 2             | 2-240645-0   | SPACER, SHEAR PLATE           | 10                |                       |  |  |  |
|     |           |                                                  | 74      | 1             | 453653-1     | PLATE, FRONT SHEAR, RETAINING | 9                 |                       |  |  |  |
| 1   | 458109-1  | WASHER, FLAT (SPECIAL)                           | 73      | 1             | 453670-6     | ANVIL                         | 8                 |                       |  |  |  |
| 2   | 690603-1  | SPRING, ASSIST                                   | 72      | 1             | 453656-1     | BLADE, SLUG, REAR             | 7                 |                       |  |  |  |
| 1   | 690517-1  | SPACER                                           | 71      |               |              | HOLD DOWN, TERMINAL           | 6                 |                       |  |  |  |
| 1   | 22594-8   | NUT, HEX                                         | 70      | 1             | 464269-2     | , SHEAR BLADE, FRONT          | 5                 |                       |  |  |  |
| 1   | 240628-1  | PLATE, ADJ                                       | 69      | 1             | 238009-1     | SPACER, TUBULAR               | 4                 |                       |  |  |  |
| 1   | 240626-1  | SHAFT, PIVOT                                     | 68      | 1             | 2-456135-5   | CRIMPER, INSULATION           | 3                 |                       |  |  |  |
| 1   | 240633-1  | BUSHING                                          | 67      | 1             | 455888-9     | SPACER, INSULATION            | 2                 |                       |  |  |  |
| 1   | 455680-1  | LEVER, INTERMEDIATE                              | 66      | 1             | 2-456402-6   | CRIMPER, WIRE                 | 1                 |                       |  |  |  |
| 1   | 240629-1  | BLOCK, PIVOT                                     | 65      |               |              |                               |                   |                       |  |  |  |
| 1   | 240632-2  | SCREW, ADJ                                       | 64      |               |              |                               |                   |                       |  |  |  |
| 1   | 240659-3  | PIN, CAM ROLLER                                  | 63      |               |              |                               |                   |                       |  |  |  |
| 1   | 240658-1  | CAM, ROLLER                                      | 62      |               |              |                               |                   |                       |  |  |  |
| 1   | 454398-1  | ROD, FEED                                        | 61      |               |              |                               |                   |                       |  |  |  |
|     |           |                                                  | 60      |               |              |                               |                   |                       |  |  |  |
| QTY | PART NO   | DESCRIPTION                                      | ITEM NO | QTY           | PART NO      | DESCRIPTION                   | ITEM NO           |                       |  |  |  |
|     |           |                                                  |         | CRIMPING DATA |              |                               |                   | APPLICATOR WILL APPLY |  |  |  |
|     |           |                                                  |         | PAD LTR       | CRIMP HEIGHT | WIRE SIZE                     | WIRE STRIP LENGTH |                       |  |  |  |
|     |           |                                                  |         | A             | .032         | 22                            |                   |                       |  |  |  |
|     |           |                                                  |         | B             | .029         | 24 OR 26                      |                   |                       |  |  |  |
|     |           |                                                  |         | C             | NOT          | USED                          |                   |                       |  |  |  |
|     |           |                                                  |         | D             | NOT          | USED                          |                   |                       |  |  |  |
|     |           |                                                  |         | CRIMP         | SIZE         | TYPE                          | FEED              | APPL INST             |  |  |  |
|     |           |                                                  |         | WIRE          | .055         | F                             |                   |                       |  |  |  |
|     |           |                                                  |         | INSUL         | .070         | O                             | .535              | A18039                |  |  |  |
|     |           |                                                  |         | WIRE RANGE    | 26 - 22      | INSULATION RANGE              | .035 - .065       | PRESS NO              |  |  |  |
|     |           |                                                  |         | REMARKS       |              |                               |                   | AMPOMATOR             |  |  |  |
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## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

moschip.ru\_6

moschip.ru\_9