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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

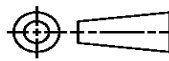
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528208-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528208-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528208-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528208-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528208-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528208-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528208-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 2.5MM SYST., CONTACT SOCKET

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.20mm ² - 0.40mm ²
INSUL	2.29 [.090 IN]	F	1.00-1.60 [.039-.063 IN]

WIRE STRIP LENGTH

5.20-5.80 [.205-.228 IN]

APPL INSTRUCTION

408-8322 & 408-8490

TERMINAL

APPL SPEC

114-18031-1

FEED

14.50 [.571 IN]

TERMINALS APPLIED

928972	-	-	-	-
928973	-	-	-	-
928974	-	-	-	-
928975	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

REF SETTING

0.35mm ²	1.11 ±0.03 [.044 ±.001 IN]	B 4
0.25mm ²	1.07 ±0.03 [.042 ±.001 IN]	B 8
0.20mm ²	1.05 ±0.03 [.041 ±.001 IN]	B 9

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. INSULATION CRIMP HEIGHT SPECIFIED IN 114-18031-1 IS ONLY PERTINENT IF APPLICATION IS SPECIFIC FOR BMW. ALL OTHER APPLICATIONS SHOULD BE SET TO OPTIMUM INSULATION CRIMP HEIGHT RELATIVE TO INSULATION DIAMETER BEING USED.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC

A

DIST

66

AMP 1756 REV 3-92

19-JAN-06

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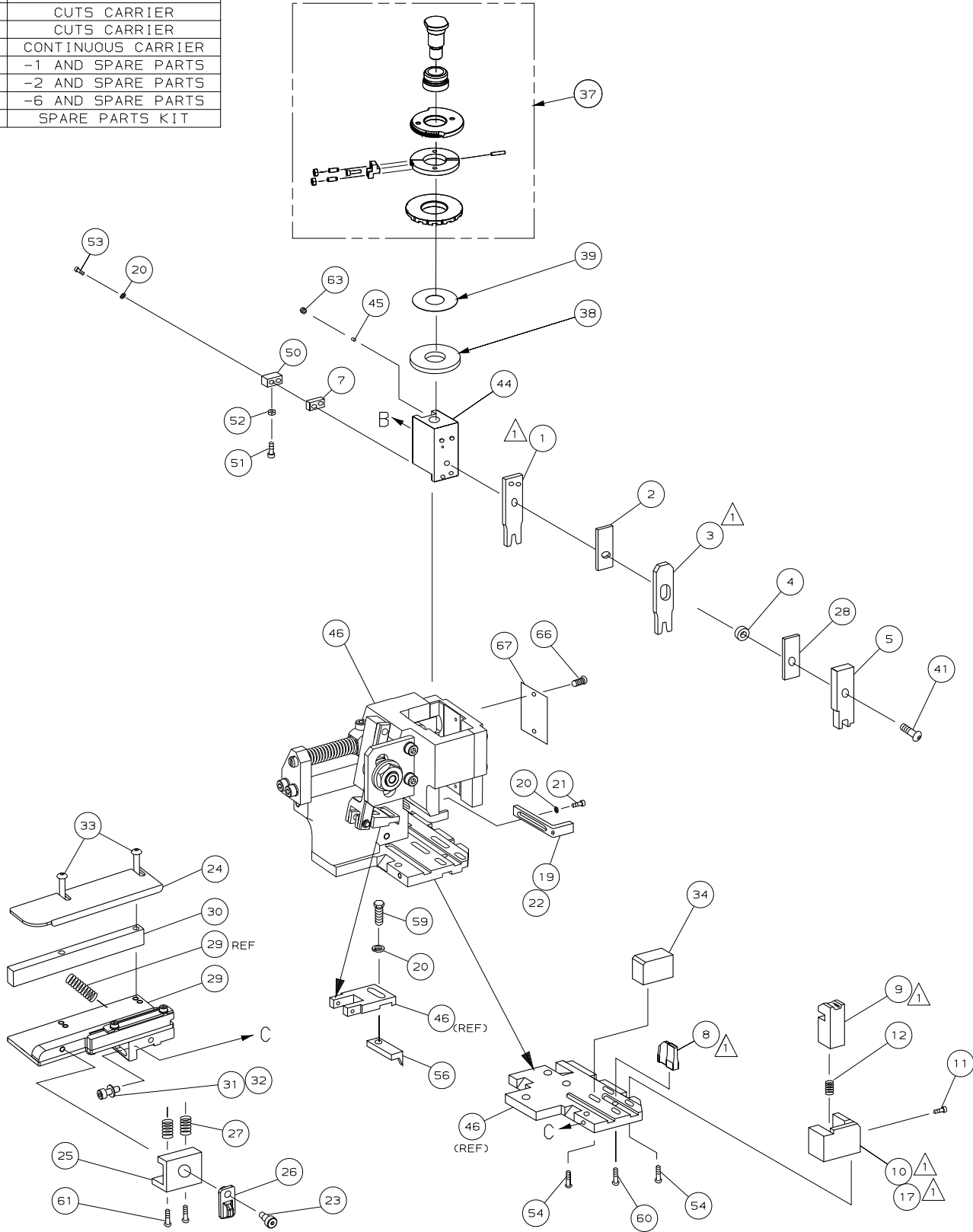
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★ WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	-	-
-	-	-	-	-	-	-	QTY REQD PER ASSY	PARTS LIST	-
-	-	-	-	-	-	-	DIMENSIONS, mm (INCHES)	MATL	-
-	-	-	-	-	-	-	DO NOT SCALE PRINT.	HT TR	-
-	-	-	-	-	-	-	TOLERANCES UNLESS OTHERWISE SPECIFIED:	FIN	-
-	-	-	-	-	-	-	1 PLC DEC ±-	DR	19JUN03
-	-	-	-	-	-	-	2 PLC DEC ±-	L.LOFTHOUSE	APP
-	-	-	-	-	-	-	3 PLC DEC ±-	REL	19JUN03
-	-	-	-	-	-	-	ANGLES ±-	F.BACKHURST	APP
-	-	-	-	-	-	-	SURF TEXTURE,	L.LOFTHOUSE	APP
-	-	-	-	-	-	-	REMOVE BURRS, BREAK	NAME	FINE ADJ SIDE FD HD-I APPL
-	-	-	-	-	-	-	SHARP EDGES RO.36 MAX	SCALE	HD-I APPL
-	-	-	-	-	-	-	CHG CODE	DWG NO	1528208
-	-	-	-	-	-	-	00779	CUSTOMER AND ASSEMBLY DRAWING	SHEET 1 of 1
-	-	-	-	-	-	-	-	-	REV C
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LAYOUT
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SET UP GAGE
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AMP 1756 REV 3-92

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