

4

3

2

1

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LOC

DIST

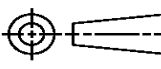
REVISIONS

| P | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
|   | C1  | ECR-14-001873 | 12MAR2014 | GK  | HMR  |
|   |     |               |           |     |      |
|   |     |               |           |     |      |
|   |     |               |           |     |      |

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151765-2

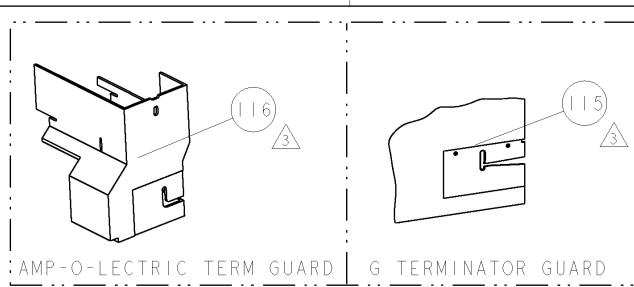
FOR REPLACEMENT PARTS FOR APPLICATOR 1852250  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1852250

|                                                                                       |  |                                        |  |                                                                                                       |  |
|---------------------------------------------------------------------------------------|--|----------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN GOPALAKRISHNA HV                   |  |  TE Connectivity |  |
| DIMENSIONS:                                                                           |  | CHK RAGHAVENDRA                        |  |                                                                                                       |  |
|  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APVD RAGHAVENDRA                                                                                      |  |
|                                                                                       |  | 0 PLC ±                                |  | NAME SIDE FEED HDM APPLICATOR                                                                         |  |
|                                                                                       |  | 1 PLC ±                                |  | PRODUCT SPEC                                                                                          |  |
| MATERIAL                                                                              |  | 2 PLC ±                                |  | APPLICATION SPEC                                                                                      |  |
|                                                                                       |  | 3 PLC ±                                |  | SIZE A3                                                                                               |  |
| FINISH                                                                                |  | 4 PLC ±                                |  | CAGE CODE                                                                                             |  |
|                                                                                       |  | ANGLES ±                               |  | DRAWING NO C- 1852250                                                                                 |  |
|                                                                                       |  | WEIGHT                                 |  | RESTRICTED TO                                                                                         |  |
|                                                                                       |  | CUSTOMER DRAWING                       |  | SCALE                                                                                                 |  |
|                                                                                       |  |                                        |  | SHEET 1 OF 2                                                                                          |  |
|                                                                                       |  |                                        |  | REV C1                                                                                                |  |

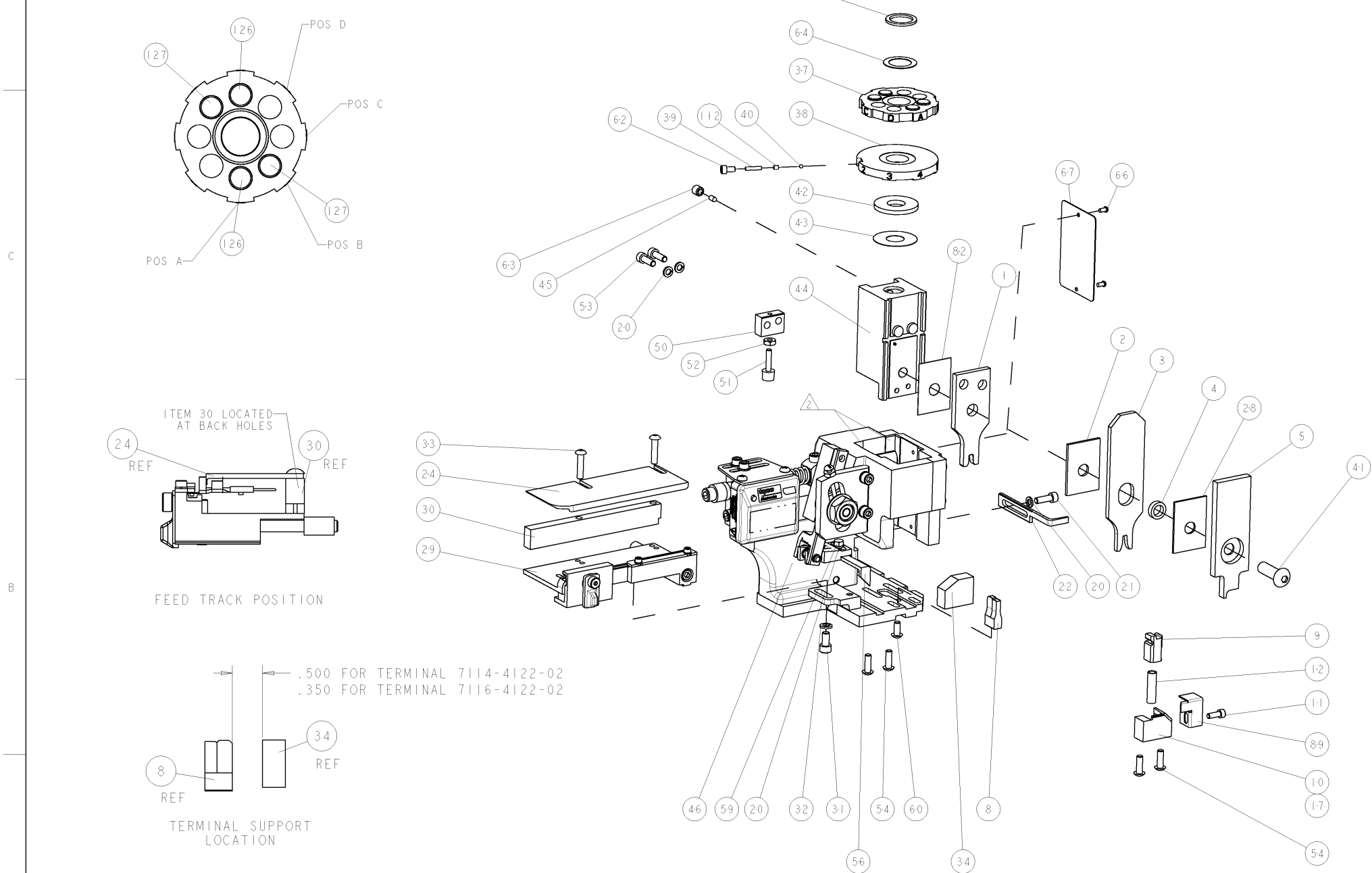
| PART NUMBER |   | REV      | FIRST USED    | POWER UNIT | FEED TYPE          | DESCRIPTION |
|-------------|---|----------|---------------|------------|--------------------|-------------|
| 1852250-1   | C | 122500-1 | LEADMAKER     | POST FEED  | CUTS CARRIER       |             |
| 1852250-2   | C | 565435-5 | BENCH MODEL K | PRE FEED   | CUTS CARRIER       |             |
| 1852250-3   | C | 354500-1 | BENCH MODEL G | PRE FEED   | CUTS CARRIER       |             |
| 1852250-6   | C | 122500-1 | LEADMAKER     | POST FEED  | CONTINUOUS CARRIER |             |
| 7-1852250-7 | A | -        | -             | -          | -                  | SPARE PARTS |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

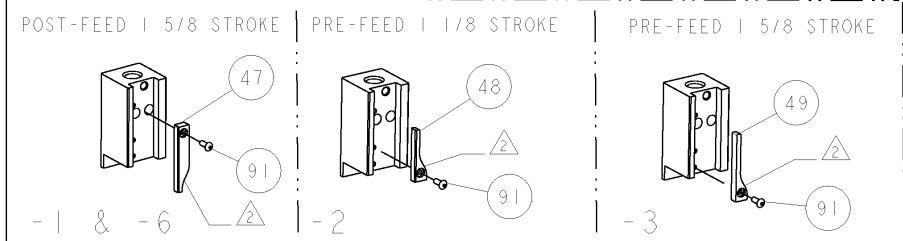


| TERMINAL NAME: 6.3mm YESC UNSEALED |                     |                                   |                                                 |
|------------------------------------|---------------------|-----------------------------------|-------------------------------------------------|
| AMP PN                             | YAZAKI PN           | YAZAKI TERMINAL - AMP CRIMP SPECS |                                                 |
| 1949027                            | 7114-4122-02        |                                   |                                                 |
| 1949186                            | 7116-4122-02        |                                   |                                                 |
| -                                  | -                   | CRIMP HEIGHT                      | WIRE SIZE                                       |
| -                                  | -                   | A .094±.002[2.39±0.05mm]          | 4mm2                                            |
| -                                  | -                   | B .085±.002[2.16±0.05mm]          | 3mm2                                            |
| -                                  | -                   | C -                               | -                                               |
| -                                  | -                   | D -                               | -                                               |
| -                                  | -                   | CRIMP                             | SIZE TYPE RANGE                                 |
| -                                  | -                   | WIRE .130 [3.30mm]                | F 3mm2-4mm2                                     |
| -                                  | -                   | INSUL .140 [3.56mm]               | F Ø.140 MAX                                     |
| WIRE STRIP LENGTH .226 -.241       | TERM APPL SPEC NONE | FEED .708                         | APPL INSTRUCTIONS 408-8040 SET UP GAGE 458637-1 |

| LOC |     | DIST          |  | REVISIONS |     |      |  |
|-----|-----|---------------|--|-----------|-----|------|--|
| P   | LTR | DESCRIPTION   |  | DATE      | OWN | APPD |  |
| A   |     | RELEASED      |  | 11MAY2006 | MEH | GB   |  |
| A1  |     | ECR-06-024827 |  | 24OCT2006 | BH  | BH   |  |
| B   |     | ECR-07-002284 |  | 01FEB2007 | MY  | GB   |  |
| C   |     | ECR-07-011483 |  | 15MAY2007 | MY  | TE   |  |



|     |    |     |     |    |     |             |                                       |         |
|-----|----|-----|-----|----|-----|-------------|---------------------------------------|---------|
| -   | 2  | 2   | 2   | 2  | -   | 6-354778-0  | PIN, WIRE DISC, .2795                 | 127     |
| -   | 2  | 2   | 2   | 2  | -   | 4-354778-0  | PIN, WIRE DISC, .2695                 | 126     |
| -   | -  | -   | REF | -  | -   | 455749-1    | GUARD WINDOW                          | 116     |
| -   | -  | REF | -   | -  | -   | 679532-1    | INSERT, GUARD                         | 115     |
| -   | 1  | 1   | 1   | 1  | -   | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 112     |
| -   | 1  | 1   | 1   | 1  | -   | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91      |
| -   | 1  | 1   | 1   | 1  | -   | 318563-1    | GUARD, FRONT CHIP                     | 89      |
| -   | 1  | 1   | 1   | 1  | -   | 455888-1    | SPACER, CRIMPER                       | 82      |
| -   | 1  | 1   | 1   | 1  | -   | 4088040     | SF APPL INST 408-8040                 | 72      |
| -   | 1  | 1   | 1   | 1  | -   | 217238-1    | GENERAL INSTRUCTION PKG               | 71      |
| -   | 1  | 1   | 1   | 1  | -   | 461264-1    | PLATE, IDENTIFICATION                 | 67      |
| -   | 2  | 2   | 2   | 2  | -   | 21017-2     | SCREW, DRIVE                          | 66      |
| -   | 1  | 1   | 1   | 1  | -   | 986950-1    | WASHER, FLAT PRECISION                | 64      |
| -   | 1  | 1   | 1   | 1  | -   | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63      |
| -   | 1  | 1   | 1   | 1  | -   | 23030-1     | SCR, SKT HD CAP 6-32 x .25            | 62      |
| -   | 1  | 1   | 1   | 1  | -   | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60      |
| -   | 1  | 1   | 1   | 1  | -   | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 59      |
| -   | 1  | 1   | 1   | 1  | -   | 458537-2    | PAWL, FEED                            | 56      |
| -   | 4  | 4   | 4   | 4  | -   | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54      |
| -   | 2  | 2   | 2   | 2  | -   | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 53      |
| -   | 1  | 1   | 1   | 1  | -   | 21018-5     | NUT, HEX, REG 6-32                    | 52      |
| -   | 1  | 1   | 1   | 1  | -   | 811242-2    | BUMPER, HOLD DOWN                     | 51      |
| -   | 1  | 1   | 1   | 1  | -   | 690753-1    | SPACER, TONKER                        | 50      |
| -   | -  | -   | -   | -  | -   | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49      |
| -   | -  | -   | -   | -  | -   | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48      |
| -   | 1  | -   | -   | -  | -   | 690501-4    | CAM, POST FEED, 1 5/8                 | 47      |
| -   | 1  | 1   | 1   | 1  | -   | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MOCA) | 46      |
| -   | 1  | 1   | 1   | 1  | -   | 690191-1    | PLUG, NYLON                           | 45      |
| -   | 1  | 1   | 1   | 1  | -   | 819307-4    | RAM, SIDE FEED                        | 44      |
| -   | 1  | 1   | 1   | 1  | -   | 690125-1    | SHIM SUB-ASSY                         | 43      |
| -   | 1  | 1   | 1   | 1  | -   | 690124-1    | WASHER, RAM (.115)                    | 42      |
| -   | 1  | 1   | 1   | 1  | -   | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41      |
| -   | 1  | 1   | 1   | 1  | -   | 23241-6     | BALL, STEEL                           | 40      |
| -   | 1  | 1   | 1   | 1  | -   | 690170-1    | SPRING, COMPRESSION                   | 39      |
| -   | 1  | 1   | 1   | 1  | -   | 690142-1    | DISC, INSULATION                      | 38      |
| -   | 1  | 1   | 1   | 1  | -   | 354777-1    | WIRE DISC, ASSEMBLY                   | 37      |
| -   | 1  | 1   | 1   | 1  | -   | 22480-5     | SPRING, COMPRESSION                   | 36      |
| -   | 1  | 1   | 1   | 1  | -   | 690212-1    | POST, RAM                             | 35      |
| -   | 1  | 1   | 1   | 1  | -   | 690786-2    | TERMINAL SUPPORT                      | 34      |
| -   | 2  | 2   | 2   | 2  | -   | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 33      |
| -   | 1  | 1   | 1   | 1  | -   | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32      |
| -   | 1  | 1   | 1   | 1  | -   | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31      |
| -   | 1  | 1   | 1   | 1  | -   | 1-1320908-0 | SPACER, STRIP GUIDE                   | 30      |
| -   | 1  | 1   | 1   | 1  | -   | 1633091-7   | ASSEMBLY, STRIP GUIDE                 | 29      |
| -   | 1  | 1   | 1   | 1  | -   | 1-455888-0  | SPACER, CRIMPER                       | 28      |
| -   | 1  | 1   | 1   | 1  | -   | 1320928-3   | PLATE, STRIP GUIDE                    | 24      |
| -   | 1  | 1   | 1   | 1  | -   | 690472-2    | STRIPPER                              | 22      |
| -   | 1  | 1   | 1   | 1  | -   | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21      |
| -   | 4  | 4   | 4   | 4  | -   | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20      |
| -   | 1  | -   | -   | -  | -   | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)          | 17      |
| -   | 1  | 1   | 1   | 1  | -   | 3-22280-3   | SPRING, COMPRESSION                   | 12      |
| -   | 1  | 1   | 1   | 1  | -   | 1-21000-9   | SCR, SKT HD CAP 6-32 X .375           | 11      |
| -   | -  | -   | -   | -  | -   | 690459-1    | SHEAR HOLDER, FRONT                   | 10      |
| -   | 1  | 1   | 1   | 1  | -   | 1-454276-9  | FLOATING SHEAR, FRONT                 | 9       |
| -   | 1  | 1   | 1   | 1  | -   | 1633114-4   | ANVIL, COMBINATION .130               | 8       |
| -   | 1  | 1   | 1   | 1  | -   | 2-455889-0  | DEPRESSOR, SHEAR                      | 5       |
| -   | 1  | 1   | 1   | 1  | -   | 3-238011-1  | BLOCK, CRIMPER SPACER                 | 4       |
| -   | 1  | 1   | 1   | 1  | -   | 9-1424909-9 | CRIMPER, INSULATION F                 | 3       |
| -   | 1  | 1   | 1   | 1  | -   | 1-455888-6  | SPACER, CRIMPER                       | 2       |
| -   | 1  | 1   | 1   | 1  | -   | 1-456410-2  | CRIMPER, WIRE PREMIUM                 | 1       |
| -77 | -6 | -3  | -2  | -1 | U/M | PART NO     | DESCRIPTION                           | ITEM NO |



## Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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