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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-008415	05JUNE2014	GK	HMR

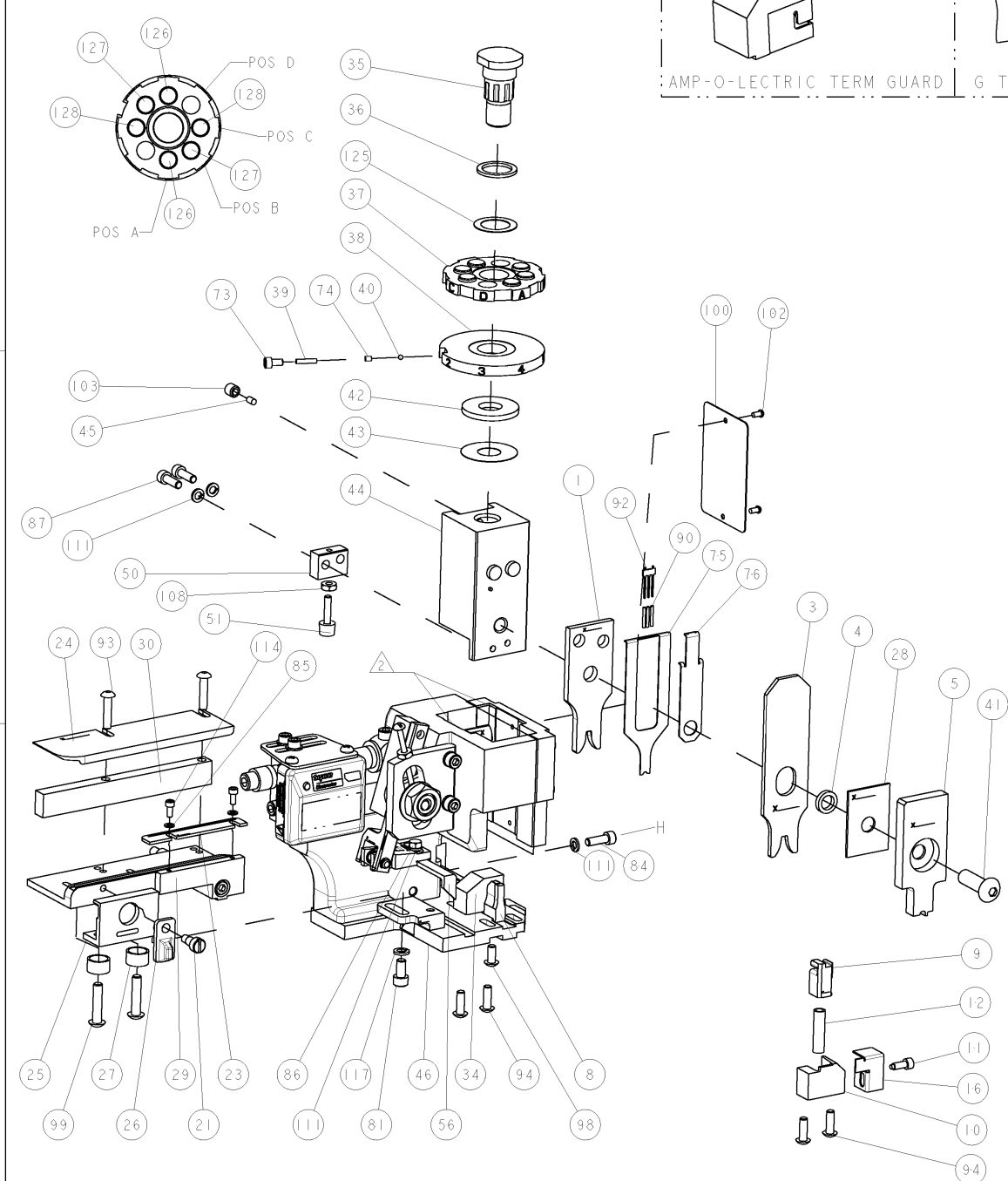
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266284-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852078
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852078

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852078	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852078-1	B	122500-1	LEADMAKER	POST FEED	
1852078-2	B	565435-5	BENCH MODEL K	PRE FEED	
1852078-3	B	354500-1	BENCH MODEL G	PRE FEED	
7-1852078-7	B	-	-	SPARE PARTS KIT	



- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

				ITEM NO	DESCRIPTION	ITEM NO
-	-	-	-	129	PIN, WIRE DISC, .3015	128
-	2	2	2	128	PIN, WIRE DISC, .2955	127
-	2	2	2	127	PIN, WIRE DISC, .2875	126
-	1	1	1	126	WASHER, FLAT PRECISION	125
-	1	1	1	125	GENERAL INSTRUCTION PKG	124
-	1	1	1	124	SF APPL INST 408-8040	123
-	-	-	-	123	-	122
-	-	-	-	122	-	121
-	-	-	-	121	-	120
-	-	-	-	120	-	119
-	-	-	-	119	-	118
-	1	1	1	118	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	-	117	-	116
-	-	-	-	116	-	115
-	2	2	2	115	SCR, SKT HD CAP 4-40 X .250	114
-	-	-	-	114	-	113
-	-	-	-	113	-	112
-	4	4	4	112	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	-	111	-	110
-	-	-	-	110	-	109
-	1	1	1	109	NUT, HEX, REG 6-32	108
-	-	-	-	108	-	107
-	-	-	-	107	-	106
-	-	-	-	106	-	105
-	-	-	-	105	-	104
-	1	1	1	104	SCR, SET, SELF LOCKING 1/4-20 X .250	103
-	2	2	2	103	SCREW, DRIVE	102
-	-	-	-	102	-	101
-	1	1	1	101	PLATE, IDENTIFICATION	100
-	2	2	2	100	SCR, BTN SKT HD CAP 10-32 X .875	99
-	1	1	1	99	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	-	98	-	97
-	-	-	-	97	-	96
-	-	-	-	96	-	95
-	4	4	4	95	SCR, BTN SKT HD CAP 8-32 X .500	94
-	2	2	2	94	SCR, BTN SKT HD CAP 8-32 X .750	93
-	1	1	1	93	HOLDER, PIN	92
-	1	1	1	92	SCR, BTN SKT HD CAP 6-32 X .375	91
-	3	3	3	91	SPRING, COMPRESSION	90
-	-	-	-	90	-	89
-	-	-	-	89	-	88
-	2	2	2	88	SCR, SKT HD CAP 8-32 X .500	87
-	1	1	1	87	SCR, HEX HD CAP 8-32 X .312	86
-	2	2	2	86	WASHER, SPRG LOCK, REG NO 4	85
-	1	1	1	85	SCR, SKT HD CAP 8-32 X .500	84
-	-	-	-	84	-	83
-	-	-	-	83	-	82
-	1	1	1	82	SCR, SKT HD CAP 10-32 X .375	81
-	-	-	-	81	-	80
-	-	-	-	80	-	79
-	REF	-	-	79	GUARD WINDOW	78
-	REF	-	-	78	INSERT, GUARD	77
-	-	-	-	77	-	76
-	1	1	1	76	DEPRESSOR, SPACER	75
-	1	1	1	75	DEPRESSOR, WIRE	74
-	1	1	1	74	SPRING ASSIST AMP-O-MATOR APPLICATOR	73
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION

TERMINAL NAME: TERMINAL, PIN					
TYCO PN	MANUF PN	ARK-LES TERMINAL	-	AMP CRIMP SPECS	
1572740-1	3800M_92A				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.080±.002[2.03±0.05mm]	14 AWG	
-	-	B	.072±.002[1.83±0.05mm]	16 AWG	
-	-	C	.067±.002[1.70±0.05mm]	18 AWG	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.120 [3.05mm]	F	14-18 AWG
-	-	INSUL	.160 [4.06mm]	F	.120 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.183 ±.198	NONE	.500	408-8040	458637-1	

REVISIONS					
LOC	DIST	P	LTR	DESCRIPTION	DATE
A	66				
		O1		PRE-RELEASE CHANGES	25JUL2005
		A		RELEASED	24AUG2005
		B		ECR-06-014335	16JUN2006

-	-	-	-	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	-	72
-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	68
-	-	-	-	-	-	-	67
-	-	-	-	-	-	-	66
-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	64
-	-	-	-	-	-	-	63
-	-	-	-	-	-	-	62
-	-	-	-	-	-	-	61
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-	-	-	-	-	-	-	10
-	-	-	-	-	-	-	9
-	-	-	-	-	-	-	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	-	-	-	-	-	-	5
-	-	-	-	-	-	-	4
-	-	-	-	-	-	-	3
-	-	-	-	-	-	-	2
-	-	-	-	-	-	-	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. WILSON 22JUL2005		NAME SIDE FEED HDM APPLICATOR	
				0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 5 PLC ±.01 6 PLC ±.01 7 PLC ±.01 8 PLC ±.01 9 PLC ±.01 10 PLC ±.01 11 PLC ±.01 12 PLC ±.01 13 PLC ±.01 14 PLC ±.01 15 PLC ±.01 16 PLC ±.01 17 PLC ±.01 18 PLC ±.01 19 PLC ±.01 20 PLC ±.01 21 PLC ±.01 22 PLC ±.01 23 PLC ±.01 24 PLC ±.01 25 PLC ±.01 26 PLC ±.01 27 PLC ±.01 28 PLC ±.01 29 PLC ±.01 30 PLC ±.01 31 PLC ±.01 32 PLC ±.01 33 PLC ±.01 34 PLC ±.01 35 PLC ±.01 36 PLC ±.01 37 PLC ±.01 38 PLC ±.01 39 PLC ±.01 40 PLC ±.01 41 PLC ±.01 42 PLC ±.01 43 PLC ±.01 44 PLC ±.01 45 PLC ±.01 46 PLC ±.01 47 PLC ±.01 48 PLC ±.01 49 PLC ±.01 50 PLC ±.01 51 PLC ±.01 52 PLC ±.01 53 PLC ±.01 54 PLC ±.01 55 PLC ±.01 56 PLC ±.01 57 PLC ±.01 58 PLC ±.01 59 PLC ±.01 60 PLC ±.01 61 PLC ±.01 62 PLC ±.01 63 PLC ±.01 64 PLC ±.01 65 PLC ±.01 66 PLC ±.01 67 PLC ±.01 68 PLC ±.01 69 PLC ±.01 70 PLC ±.01 71 PLC ±.01 72 PLC ±.01 73 PLC ±.01 74 PLC ±.01 75 PLC ±.01 76 PLC ±.01 77 PLC ±.01 78 PLC ±.01 79 PLC ±.01 80 PLC ±.01 81 PLC ±.01 82 PLC ±.01 83 PLC 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