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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

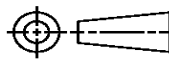
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

REV

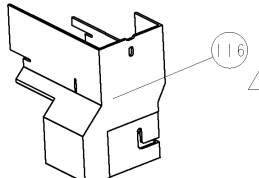
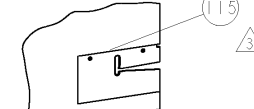
1470-19 (3/11)

Pro/ENGINEER DRAWING

8				7			
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				20			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855217-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855217-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855217-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855217-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855217-7	A	-	-	-	SPARE PARTS		

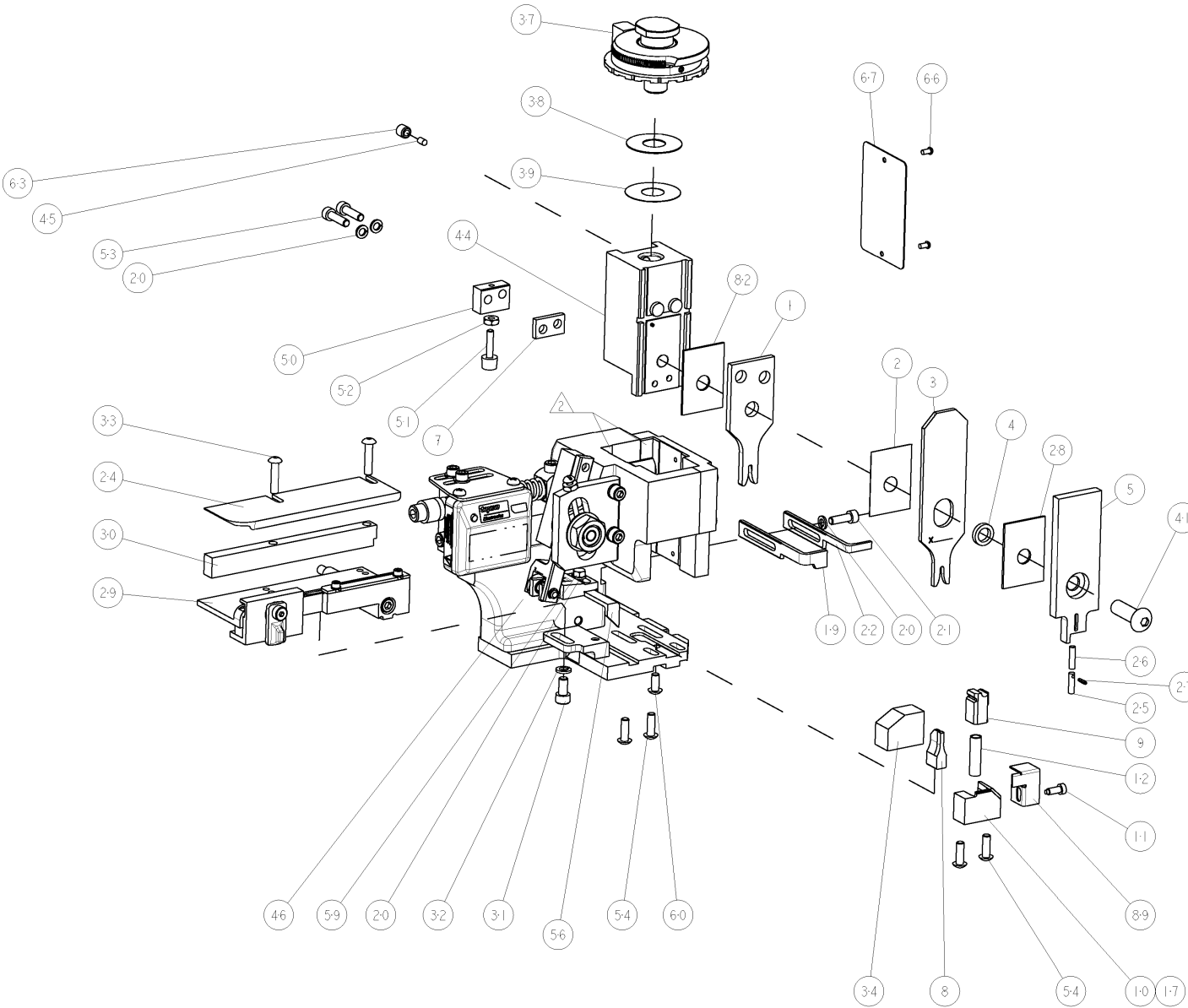
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

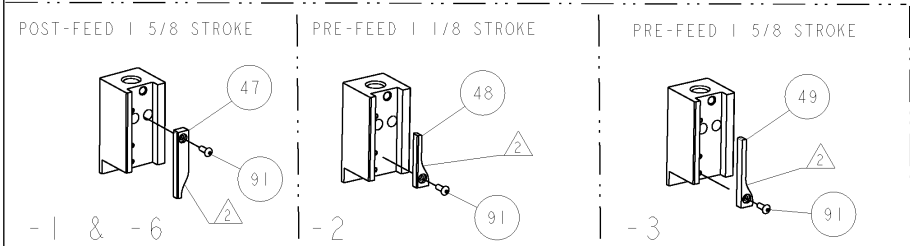
			
AMP-O-LECTRIC TERM GUARD		G TERMINATOR GUARD	

TERMINAL NAME: MCP1.2-CB (CLEAN BODY)					
TERMINAL	1452503	AMP TERMINAL - AMP CRIMP SPECS			
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.36±0.05mm [1.054±.002]		1.5mm ²	B5
-	-	1.31±0.05mm [1.052±.002]		16AWG	B8
-	-	1.18±0.05mm [1.046±.002]		1mm ²	C6
-	-	1.11±0.05mm [1.044±.002]		18AWG	D1
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.070 [1.78mm]	F	16-18 AWG
-	-	INSUL	.090 [2.29mm]	O	Ø1.9-2.4mm
WIRE STRIP LENGTH 3.0-3.6mm	TERM APPL SPEC 114-18464	FEED 7.5mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVIEWS			
A		66		DATE	OWN	APPROV	
				DESCRIPTION			
				RELEASED	13APR2007	LG	GB



△ 3	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
△ 3	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	-	455888-9	SPACER, CRIMPER	82
-	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
-	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
-	-	-	-	-	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	-	-	-	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	-	-	-	-	-	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	-	1-819307-3	RAM, SIDE FEED	44
-	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	-	469367-9	SHIM	38
-	-	-	-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	3-690786-3	TERMINAL SUPPORT	34
-	-	-	-	-	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	-	-	-	-	-	1320908-4	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	-	-	-	-	-	-	1-22278-0	SPRING, COMPRESSION	26
-	-	-	-	-	-	-	854769-4	HOLDER, INS	25
-	-	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	-	-	-	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
-	-	-	-	-	-	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	-	-	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9
-	-	-	-	-	-	-	2-1633116-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	5-240641-2	SPACER	7
-	-	-	-	-	-	-	1-854772-0	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	238011-4	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	-	1-683454-4	CRIMPER, INSULATION 0	3
-	-	-	-	-	-	-	455888-1	SPACER, CRIMPER	2
-	-	-	-	-	-	-	456404-9	CRIMPER, WIRE PREMIUM	1



DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: J. KOZA 26MAR2007		CHK: L. GROSS 26MAR2007		APPR: G. BAILEY 26MAR2007		NAME: Tyco Electronics Harrisburg, PA 17105-3608	
10 PLC ±.001		20 PLC ±.001		30 PLC ±.001		40 PLC ±.001		50 PLC ±.001		60 PLC ±.001	
10° ANGLE		20° ANGLE		30° ANGLE		40° ANGLE		50° ANGLE		60° ANGLE	
MATERIAL: -		FINISH: -		APPLICATION SPEC: -		WEIGHT: -		CUSTOMER DRAWING: -		SCALE: 3:5	
SIZE: A1		CAGE CODE: 00779		DRAWING NO: C-1855217		RESTRICTED TO: -		SHEET: 1 OF 1		REV: A	

CUSTOMER VIEWABLE ASSEMBLY

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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