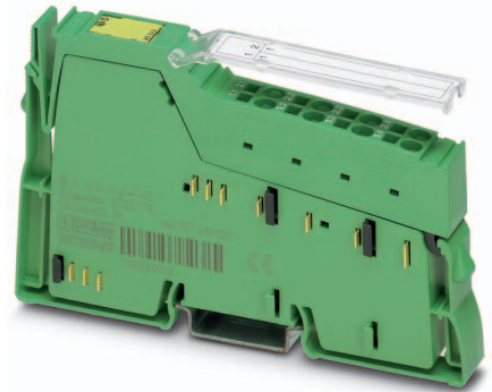


# IB IL AO 2/UI-XC-PAC

**Inline analog output terminal, version for extreme conditions, 2 outputs for connection of current and voltage signals**



Data sheet  
8500\_en\_02

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## 1 Description

The terminal is designed for use within an Inline station.

It is used to output analog current or voltage signals.

Thanks to special engineering measures and tests, the terminal can be used under extreme ambient conditions.

### Features

- 2 analog output channels
- Connection of actuators in 2-wire technology
- Current ranges: 0 mA ... 20 mA, 4 mA ... 20 mA,  $\pm 20$  mA
- Voltage ranges: 0 V ... 10 V, -10 V ... +10 V
- Diagnostic and status indicators
- Can be used under extreme ambient conditions
- Extended temperature range of -40°C ... +70°C (see "Tested successfully: use under extreme ambient conditions")
- Painted PCBs



This data sheet is only valid in association with the IL SYS INST UM E user manual.



Make sure you always use the latest documentation.  
It can be downloaded from the product at [phoenixcontact.net/products](http://phoenixcontact.net/products).

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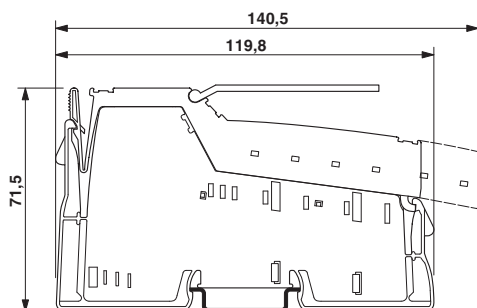
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### 3 Ordering data

Description	Type	Order No.	Pcs./Pkt.
Inline analog output terminal, version for extreme conditions, complete with accessories (connector connector and labeling field), 2 outputs, 0 - 20 mA, 4 - 20 mA, $\pm 20$ mA, 0 - 10 V, $\pm 10$ V, 2-conductor connection technology	IB IL AO 2/UI-XC-PAC	2701389	1
Accessories	Type	Order No.	Pcs./Pkt.
Shield connection clamp, for shield on busbars, contact resistance < 1 m $\Omega$ (Assembly)	SK 8	3025163	10
Shield connection clamp, for shield on busbars, contact resistance < 1 m $\Omega$ (Assembly)	SK 14	3025176	10
Shield connection clamp, for shield on busbars, contact resistance < 1 m $\Omega$ (Assembly)	SK 20	3025189	10
Shield connection clamp, for shield on busbars, contact resistance < 1 m $\Omega$ (Assembly)	SK 35	3026463	10
Support bracket for busbars (Assembly)	AB-SK	3025341	10
Support bracket, Bracket for busbars, set every 20 cm, Length: 95.5 mm, Width: 6.2 mm, Color: gray (Assembly)	AB-SK 65	3026489	10
Support bracket, Bracket for busbars, set every 20 cm, Length: 10 mm, Width: 56 mm, Height: 20 mm, Color: silver (Assembly)	AB-SK/E	3026476	10
PEN conductor busbar, 3mm x 10 mm, length: 1000 mm (Assembly)	NLS-CU 3/10 SN 1000MM	0402174	10
Connection terminal block, Connection method Screw connection, Cross section: 0.5 mm <sup>2</sup> - 6 mm <sup>2</sup> , Width: 7 mm, Color: silver	AK 4	0404017	50
Connection terminal block, Connection method Screw connection, Cross section: 0.5 mm <sup>2</sup> - 6 mm <sup>2</sup> , Width: 7 mm, Color: green-yellow	AKG 4 GNYE	0421029	50
Connection terminal block, Connection method Screw connection, Cross section: 0.5 mm <sup>2</sup> - 6 mm <sup>2</sup> , Width: 7 mm, Color: black	AKG 4 BK	0421032	50
Documentation	Type	Order No.	Pcs./Pkt.
User manual, English, Automation terminals of the Inline product range	IL SYS INST UM E	-	-
Data sheet, English, INTERBUS addressing	DB GB IBS SYS ADDRESS	-	-

## 4 Technical data

### Dimensions (nominal sizes in mm)



Width	12.2 mm
Height	119.8 mm
Depth	71.5 mm
Note on dimensions	Housing dimensions

### General data

Weight	66 g (with connector)
Ambient temperature (operation)	-25 °C ... 55 °C (Standard) -40 °C ... 70 °C (Extended, see section "Tested successfully: use under extreme ambient conditions" in the data sheet.)
Ambient temperature (storage/transport)	-40 °C ... 85 °C
Permissible humidity (operation)	10 % ... 95 % (according to DIN EN 61131-2)
Permissible humidity (storage/transport)	10 % ... 95 % (according to DIN EN 61131-2)
Air pressure (operation)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Degree of protection	IP20
Protection class	III, IEC 61140, EN 61140, VDE 0140-1

### Connection data

Designation	Inline connector
Connection method	Spring-cage connection
Conductor cross section solid / stranded	0.08 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> / 0.08 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section [AWG]	28 ... 16
Stripping length	8 mm

### Connection data for UL approvals

Designation	Inline connector
Connection method	Spring-cage connection
Conductor cross section solid / stranded	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> / 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section [AWG]	24 ... 16
Stripping length	8 mm

**Interface Inline local bus**

Number	2
Connection method	Inline data jumper
Transmission speed	500 kBit/s
Transmission physics	Copper

**Inline potentials / Power consumption**

Communications power $U_L$	7.5 V DC (via voltage jumper)
Current consumption from $U_L$	typ. 55 mA max. 65 mA
I/O supply voltage $U_{ANA}$	24 V DC
Current consumption from $U_{ANA}$	typ. 24 mA (No-load) max. 30 mA (No-load) typ. 38 mA (Nominal voltage load ( $U_{OUT1/2} = 10\text{ V}$ , $R_L = 1\text{ k}\Omega$ )) max. 45 mA (Nominal voltage load ( $U_{OUT1/2} = 10\text{ V}$ , $R_L = 1\text{ k}\Omega$ )) typ. 65 mA (Nominal current load ( $I_{OUT1/2} = 20\text{ mA}$ , $R_L = 0\text{ }\Omega$ )) max. 75 mA (Nominal current load ( $I_{OUT1/2} = 20\text{ mA}$ , $R_L = 0\text{ }\Omega$ ))
Power consumption	typ. 1.32 W (Nominal voltage load ( $U_{OUT1/2} = 10\text{ V}$ , $R_L = 1\text{ k}\Omega$ )) typ. 1.97 W (Nominal current load ( $I_{OUT1/2} = 20\text{ mA}$ , $R_L = 0\text{ }\Omega$ ))

**Analog outputs**

Number of outputs	2
Connection method	2-wire (shielded, twisted pair)
D/A resolution	12 bit
D/A conversion time	typ. 10 $\mu$ s
Representation of output values	12 bits (11 bits + sign bit)
Data formats	IB IL, S7-compatible
Process data update	bus-synchronous
Permissible cable length	max. 250 m (The specifications refer to nominal operation after complying with installation instructions. The specifications refer to the following reference cable type: Shielded power station cable: LiYCY; 2 x 2 x 0,5 mm <sup>2</sup> ; VDE0812)
Short-circuit and overload protection	Electronic
Transient protection	Suppressor diode

**Analog outputs, Current**

Current output signal	0 mA ... 20 mA, 4 mA ... 20 mA, -20 mA ... 20 mA
Load/output load current output	$\leq 450\text{ }\Omega$
Precision	typ. 0.1 % (of output range final value)

**Analog outputs, Voltage**

Voltage output signal	0 V ... 10 V, -10 V ... 10 V
Load/output load voltage output	$> 1\text{ k}\Omega$
Precision	typ. 0.1 % (of output range final value)

**Programming Data**

ID code (hex)	5B
ID code (dec.)	91
Length code (hex)	04
Length code (dec.)	04
Process data channel	64 Bit
Input address area	8 Byte
Output address area	8 Byte
Parameter channel (PCP)	0 Byte
Register length (bus)	64 Bit

**Configuration and parameter data in a PROFIBUS system**

Required parameter data	10 Byte
Need for configuration data	5 Byte

**Error messages to the higher level control or computer system**

Failure of the internal I/O supply	I/O error message sent to the bus coupler
I/O supply failure	Message in the diagnostic code (in the IB IL format)
Short circuit/overload of the outputs	Message in the diagnostic code (in the IB IL format)
Configuration invalid	Message in the diagnostic code (in the IB IL format)

**Electrical isolation/isolation of the voltage areas****Test section****Test voltage**

7.5 V supply (bus logics)/24 V analog supply (analog I/O)	500 V AC, 50 Hz, 1 min
7.5 V supply (bus logics) / functional earth ground	500 V AC, 50 Hz, 1 min
24 V analog supply (analog I/O) / functional earth ground	500 V AC, 50 Hz, 1 min



To achieve electrical isolation between the logic level and the I/O area, supply these areas from separate power supply units. Interconnection of the power supply units in the 24 V area is not permitted (see also user manual).

**Conformance with EMC Directive 2004/108/EC****Noise immunity test in accordance with EN 61000-6-2**

Electrostatic discharge (ESD) EN 61000-4-2/IEC 61000-4-2	Criterion B; 6 kV contact discharge, 8 kV air discharge
Electromagnetic fields EN 61000-4-3/IEC 61000-4-3	Criterion A; Field intensity: 10 V/m
Fast transients (burst) EN 61000-4-4/IEC 61000-4-4	Criterion B, 2 kV
Transient surge voltage (surge) EN 61000-4-5/IEC 61000-4-5	Criterion B; DC: $\pm 0.5$ kV/ $\pm 1$ kV(symmetrical/unsymmetrical) supply cables; shielded I/O cables: $\pm 1$ kV
Conducted interference EN 61000-4-6/IEC 61000-4-6	Criterion A; Test voltage 10 V

**Noise emission test according to EN 61000-6-3**

Radio interference properties EN 55022	Class A
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**Approvals**

For the latest approvals, please visit [phoenixcontact.net/products](http://phoenixcontact.net/products).

## 5 Additional technical data

### 5.1 Tolerance specifications

Tolerances at $T_A = +25^\circ\text{C}$				
Output range	Absolute		Relative	
	Typ.	Max.	Typ.	Max.
0 V ... 10 V, $\pm 10$ V	$\pm 10$ mV	$\pm 20$ mV	$\pm 0.1$ %	$\pm 0.2$ %
0 mA ... 20 mA, 4 mA ... 20 mA, $\pm 20$ mA	$\pm 20$ $\mu\text{A}$	$\pm 60$ $\mu\text{A}$	$\pm 0.1$ %	$\pm 0.3$ %

The typical specifications contain the typical offset, gain and linearity errors.

All tolerances indicated as a percentage are related to the positive output range final value.

The data is valid for nominal operation ( $U_{\text{ANA}} = 24$  V) in the default configuration.

Default configuration: IB IL format

Please also observe the values for the temperature drift.

The maximum tolerance values represent the worst case measurement inaccuracy. Besides maximum offset and gain drift, they also comprise longtime drift as well as the maximum tolerances of the test and calibration equipment.

Tolerance and temperature response at $T_A = -25^\circ\text{C} \dots +55^\circ\text{C}$		
Output range	Drift	
	Typ.	Max.
0 V ... 10 V, $\pm 10$ V	$\pm 30$ ppm/K	$\pm 50$ ppm/K
0 mA ... 20 mA, 4 mA ... 20 mA, $\pm 20$ mA	$\pm 30$ ppm/K	$\pm 50$ ppm/K

The drift values refer to the relevant output range final value.

The values refer to nominal operation with default settings.

### 5.2 Step response (signal rise time)

#### Voltage step 0 V ... 10 V (typical values)

Load	Time for 10 % ... 90 %	Time for 0 % ... 99 %
$R_L = 2$ k $\Omega$	9 $\mu\text{s}$	15 $\mu\text{s}$
$R_L = 2$ k $\Omega$    $C_L = 10$ nF	9 $\mu\text{s}$	15 $\mu\text{s}$
$R_L = 2$ k $\Omega$    $C_L = 220$ nF	135 $\mu\text{s}$	180 $\mu\text{s}$
$R_L = 2$ k $\Omega$ + $L_L = 3$ mH	8 $\mu\text{s}$	15 $\mu\text{s}$

#### Current step 0 mA ... 20 mA (typical values)

Load	Time for 10 % ... 90 %	Time for 0 % ... 99 %
$R_L = 500$ $\Omega$	3 $\mu\text{s}$	5 $\mu\text{s}$
$R_L = 500$ $\Omega$    $C_L = 10$ nF	18 $\mu\text{s}$	30 $\mu\text{s}$
$R_L = 500$ $\Omega$    $C_L = 220$ nF	300 $\mu\text{s}$	590 $\mu\text{s}$
$R_L = 500$ $\Omega$ + $L_L = 3$ mH	1.6 $\mu\text{s}$	3 $\mu\text{s}$
$R_L = 50$ $\Omega$    $C_L = 100$ $\mu\text{F}$	11 $\mu\text{s}$	27 $\mu\text{s}$

#### Current step 4 mA ... 20 mA (typical specifications)

Load	Time for 10 % ... 90 %	Time for 0 % ... 99 %
$R_L = 500$ $\Omega$	2.3 $\mu\text{s}$	4 $\mu\text{s}$
$R_L = 500$ $\Omega$    $C_L = 10$ nF	15 $\mu\text{s}$	26 $\mu\text{s}$
$R_L = 500$ $\Omega$    $C_L = 220$ nF	260 $\mu\text{s}$	450 $\mu\text{s}$
$R_L = 500$ $\Omega$ + $L_L = 3$ mH	1.5 $\mu\text{s}$	2.8 $\mu\text{s}$

### 5.3 Tolerances influenced by electromagnetic interference

Type of electromagnetic interference	Typical deviation in % referencing the output range final value	
	Voltage output	Current output
Electromagnetic fields; field strength 10 V/m according to EN 61000-4-3/IEC 61000-4-3	< 1 %	< 1 %
Conducted interference, Class 3 (10 V test voltage) according to EN 61000-4-6/IEC 61000-4-6	< 1 %	< 1.2 %
Fast transients (burst) up to an interference voltage of $\pm 2.2$ kV in acc. with EN 61000-4-4 / IEC 61000-4-4	< 1 %	< 2 %

## 6 Tested successfully: Use under extreme ambient conditions

XC terminals have been tested successfully over 250 temperature change cycles in accordance with IEC 61131-2 in the range from -40°C to +70°C.

The following conditions were observed:

- The Inline devices for all connecting cables were connected with a minimum conductor cross section of 0.5 mm<sup>2</sup>
- The Inline station was assembled on a wall-mounted horizontal DIN rail
- Fans were used to ensure continuous movement of air in the control cabinet
- The Inline station was not exposed to vibration or shock
- The Inline station was operated with a maximum of 24.5 V (ensured by using regulated power supply units)

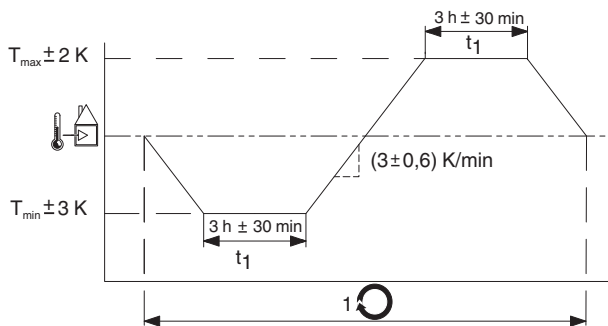


Figure 1 Temperature change cycle



Temperature in the control cabinet/ambient temperature



Cycle



**WARNING:**

The terminal is not approved for use in potentially explosive areas.

The terminal is not approved for use in safety technology.



## 7 Internal circuit diagram

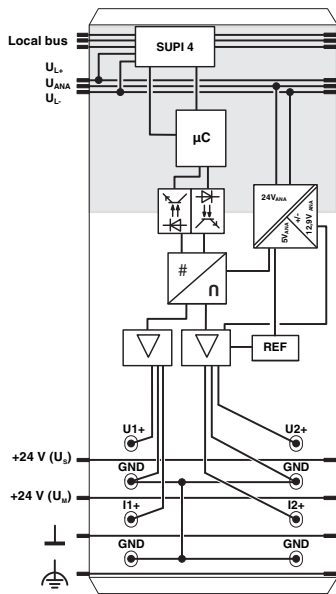











Figure 2 Internal wiring of the terminal points

Key:

	Protocol chip
	Microprocessor
	Optocoupler
	Power supply unit with electrical isolation
	Digital/analog converter
	Output amplifier
	Electrically isolated area
	Reference voltage source

 Explanation for other used symbols has been provided in the IL SYS INST UM E user manual.

## 8 Electrical isolation

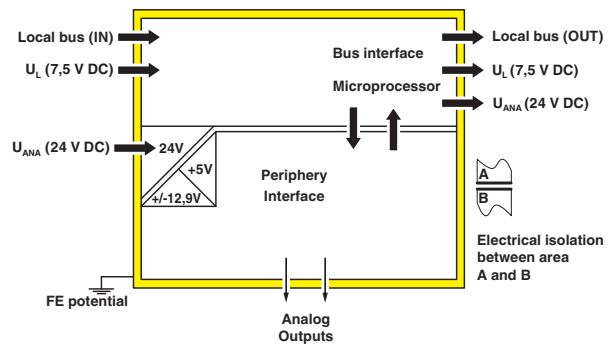


Figure 3 Electrical isolation of the individual function areas

## 9 Terminal point assignment

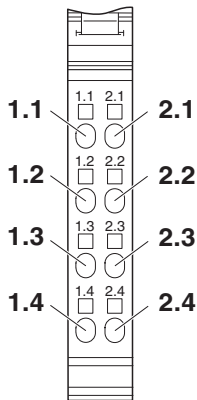


Figure 4 Terminal point assignment

Terminal point	Signal	Meaning
1.1	+U1	Positive voltage connection for channel 1
1.2	AGND	Analog ground
1.3	+I1	Positive current connection for channel 1
1.4	AGND	Analog ground
2.1	+U2	Positive voltage connection for channel 2
2.2	AGND	Analog ground
2.3	+I2	Positive current connection for channel 2
2.4	AGND	Analog ground

## 10 Connection example

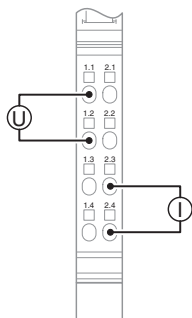


Figure 5 Connection for voltage and current output

## 11 Connection notes

Always connect the analog actuators using shielded twisted-pair cables.

Connect the shielding with the shielding accessories given in the ordering data.

Insulate the shielding at the actuator or connect it with a high resistance and capacitance to the PE potential.

## 12 Installation instructions

High current flowing through potential jumpers  $U_M$  and  $U_S$  leads to a temperature rise in the potential jumpers and inside the terminal. To keep the current flowing through the potential jumpers of the analog terminals as low as possible, always place the analog terminals after all the other terminals at the end of the main circuit (for the sequence of the In-line terminals: see also IL SYS INST UM E user manual).

## 13 Local status and diagnostic indicators



Figure 6 Local status and diagnostic indicators

Designation	Color	Meaning
D	green	Diagnostics (bus and logic voltage)



For detailed information on diagnostics, please refer to the IL SYS INST UM E user manual.

### Function identification

Yellow

## 14 Process data

The terminal uses four input process data words and four output process data words.

Two words are also available for each channel.



**Delivery state**  
 By default, the terminal is configured for the voltage range of 0 V ... 10 V and the representation of the process data is configured in IB IL format.  
 The terminal is therefore ready for operation immediately after switching on.  
 You can change the configuration of the terminal at any time.

### 14.1 OUT process data

In the output process data, the configuration and the output value is transmitted for each channel.

#### Order of the process data words

OUT1	OUT2	OUT3	OUT4
Channel 1	Channel 2	Channel 1	Channel 2
Conf	Conf	AV	AV

Conf      Configuration word  
 AV        Output value

#### Assignment of the configuration words

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
K	0	0	0	0	0	0	0	0	0	For-	Output				
										mat	range				

K            Configuration

#### Bit 15

Code	Configuration
0	Do not accept
1	Accept

The configuration specified in the word is accepted if bit 15 is set. If bit 15 is not set, the last accepted configuration is used.

The bit can be set permanently. It has no influence on operation as long as the configuration does not change.

The configuration is not saved retentively in the terminal.

The module starts with the default settings after a voltage reset (power up).

#### Bit 5 ... 4

Code	Format
00	<b>IB IL (default setting)</b>
10	S7-compatible
Other	Reserved



Set the same format for both channels. If you have selected S7-compatible format for at least one channel, this format applies for both channels. In this case, S7-compatible format is displayed for both channels in the IN process data in the mirrored configuration words.

#### Bit 3 ... 0

Code	Output range
0000	<b>0 V ... 10 V (default)</b>
0001	-10 V ... +10 V
1000	0 mA ... 20 mA
1001	-20 mA ... +20 mA
1010	4 mA ... 20 mA
Other	Reserved

#### Output value

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
V	Analog value											X	X	X	X

The output values are mapped in IB IL format or S7-compatible format. In both formats the output value is represented in bits 14 to 0. An additional bit (bit 15) is available as a sign bit.

See also the section "Measured value representation in the different formats".

V            Sign bit  
 X            Not relevant bit

**14.2 IN process data**

The following data is transmitted in the input process data:

- During normal error-free operation, the configuration and the output value are mirrored in the input process data.
- If an error occurs, the mirrored configuration and the diagnostics message (in IB IL format) are mapped in the input process data for each channel.
- If the firmware version is to be read out, the firmware is mapped in word 1.

**Order of the process data words**

IN1	IN2	IN3	IN4
Channel 1	Channel 2	Channel 1	Channel 2
Conf*	Conf*	AW*/Diag	AW*/Diag

Conf\* Mirrored configuration word  
 AW\*/Diag Mirrored output value or diagnostics messages (in IB IL format)

**Mirrored configuration word**

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
EB	0	0	0	0	0	0	0	0	0	0	For- mat	Output range			

EB Error  
 EB = 0 No error has occurred.  
 EB = 1 An error has occurred.

**Mirrored output value or diagnostics messages (in IB IL format)**

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
V	Analog value											X	X	X	X

V Sign bit  
 X Not relevant bit

**14.3 Read firmware version**

OUT1																
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Assign- ment (hex)	3				C				0				0			
Meaning	Read firmware version															

To read the firmware version, transmit the value 3C00<sub>hex</sub> in the output data word OUT1.

During enquiry of the firmware version, the first channel is deactivated and it is also not possible to change the configuration of the first channel.

The output data words OUT2 and OUT4 keep their meaning. The second channel is active and can also be configured.

The firmware version is contained in the IN1 input data word. The input data words IN2 to IN4 keep their meaning.

IN1 (example)																
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Assign- ment (hex)	1				2				3				4			
Meaning	Firmware version 1.23												Device ID			

The device ID allows you to distinguish between two devices with the same programming data (ID code, length code).

Inline terminal	ID code	Length code	Device ID
IB IL AO 2/UI-XC-PAC	5B <sub>hex</sub>	04 <sub>hex</sub>	4

## 15 Representation of the output values in the different formats

### 15.1 IB IL format

Output data		0 V ... 10 V	-10 V ... +10 V
hex	dec	V	V
8001	Measuring range exceeded (over-range)	10.837	10.837
7F00	32512	10.837	10.837
7530	30000	10.0	10.0
0010	16	0.00533	0.00533
0000	0	0	0
FFF0	-16	-	-0.00533
8AD0	-30000	-	-10.0
8100	-32512	-	-10.837
8080	Below measuring range (underrange)	-	-10.837
8002	Open circuit	-	-

Output data		0 mA ... 20 mA	-20 mA ... +20 mA	4 mA ... 20 mA
hex	dec	mA	mA	mA
8001	Measuring range exceeded (over-range)	21.675	21.675	21.339
7F00	32512	21.675	21.675	21.339
7530	30000	20.000	20.000	20.000
0010	16	0.010667	0.010667	4.008533
0000	0	0	0	4.0
FFF0	-16	-	-0.010677	-
8AD0	-30000	-	-20.0	-
8100	-32512	-	-21.675	-
8080	Below measuring range (underrange)	-	-21.675	-
8002	Open circuit	-	-	4.0

In the IB IL format a diagnostic code is mapped to the input data in the event of an error.

Code (hex)	Cause	
8002	Open circuit	The output is configured as current output and the set current cannot flow.
8003	Short-circuit/overload of the output.	The output is configured as voltage output and is short circuited.
8010	Configuration invalid	
8020	Faulty supply voltage	Periphery supply voltage
8040	Device faulty	

## 15.2 Format S7 compatible

Output data		0 V ... 10 V	-10 V ... +10 V
hex	dec	V	V
7FFF	Measuring range exceeded (over-range)	11.754	11.754
7EF0	32496	11.754	11.754
6C00	27648	10.0	10.0
0010	16	0.00579	0.00579
0000	0	0	0
FFF0	-16	-	-0.00579
9400	-27648	-	-10.0
8100	-32512	-	-11.754
8000	Below measuring range (underrange)	-	-11.754

Output data		0 mA ... 20 mA	-20 mA ... +20 mA	4 mA ... 20 mA
hex	dec	mA	mA	mA
7FFF	Measuring range exceeded (over-range)	23.507	23.507	22.805
7EF0	32496	23.507	23.507	22.805
6C00	27648	20.000	20.000	20.000
0010	16	0.011574	0.011574	4.009259
0000	0	0	0	4.0
FFF0	-16	-	-0.011574	-
8AD0	-30000	-	-20.0	-
8100	-32512	-	-23.507	-
8000	Below measuring range (underrange)	-	-23.507	-
	Open circuit	-	-	4.0

In S7-compatible format, error code 8010<sub>hex</sub> is mapped to the input data in the event of a "Configuration invalid" error.

In the event of any other error, code 8000<sub>hex</sub> is sent.

## Данный компонент на территории Российской Федерации

### Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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