

Smart Sensors (Laser Type) ZX Series (ZX-L-N)



Ordering Information

■ Sensors

Sensor Heads (Reflective)

Optical system	Beam shape	Sensing distance	Resolution*1	Model
Diffuse reflective	Spot beam	40±10 mm	2 μm	ZX-LD40
		100±40 mm	16 μm	ZX-LD100
		300±200 mm	300 μm	ZX-LD300
	Line beam	40±10 mm	2 μm	ZX-LD40L
		100±40 mm	16 μm	ZX-LD100L
		300±200 mm	300 μm	ZX-LD300L
Regular reflective	Spot beam	30±2 mm	0.25 μm	ZX-LD30V
	Line beam			ZX-LD30VL

*1. For an average count of 4,096.

Sensor Heads (Through-beam)

Optical system	Measuring width	Sensing distance	Resolution*1	Model
Through-beam	1-mm dia.	0 to 2000 mm	4 μm	ZX-LT001
	5 mm			0 to 500 mm
	10 mm	ZX-LT010		
	30 mm	12 μm	ZX-LT030	

*1. For an average count of 64.

Amplifier Units

Appearance	Power supply	Output type	Model
	DC	NPN	ZX-LDA11-N
		PNP	ZX-LDA41-N

Note: Compatible connection with the Sensor Head.

Accessories (Order Separately)

Calculating Unit

Appearance	Model
	ZX-CAL2

Side-view Attachments

Appearance	Applicable Sensor Head	Model	Quantity
	ZX-LT1001/LT005	ZX-XF12	1
	ZX-LT010	ZX-XF22	

Logging Tool for Personal Computers

Appearance	Name		Model
	RS-232C		ZX-SF11
	USB		ZX-SF21
	Smart Monitor (Logging Software + Function Setting Software)		ZX-SW11EV3 (See note 1.)

Setup Tool for Personal Computer

Appearance	Name	Model
	Communications Interface Unit (RS-232C) + Smart Monitor Basic*2 (Function Setting Software)	ZX-SFW11EV3 (See note 1.)

Note 1. The ZX-SFW11EV3 or ZX-SW11EV3 is required to use the Smart Monitor with the ZX-LDA11-N/41-N. Earlier versions cannot be used.

2. The Smart Monitor Basic does not have a logging function. Other than the logging function, the Smart Monitor Basic supports the same functions as the Smart Monitor.

Cables with Connectors on Both Ends (for Extension)*1

Cable length	Model	Quantity
1 m	ZX-XC1A	1
4 m	ZX-XC4A	
8 m	ZX-XC8A	
9 m *2	ZX-XC9A	

*1. Robot Cable models are also available. The model numbers are ZX-XC□R.

*2. For use only with Reflective Sensors.

Specifications

■ Sensor Heads (Reflective)

Item	Model	ZX-LD40	ZX-LD100	ZX-LD300	ZX-LD30V	ZX-LD40L	ZX-LD100L	ZX-LD300L	Z3X-LD30VL
Optical system		Diffuse reflective			Regular reflective	Diffuse reflective			Regular reflective
Light source (wave length)		Visible-light semiconductor laser with a wavelength of 650 nm and an output of 1 mW max. EN class 2, FDA class II							
Measurement point		40 mm	100 mm	300 mm	30 mm	40 mm	100 mm	300 mm	30 mm
Measurement range		±10 mm	±40 mm	±200 mm	±2 mm	±10 mm	±40 mm	±200 mm	±2 mm
Beam shape		Spot			Line				
Beam size*1		50-μm dia.	100-μm dia.	300-μm dia.	75-μm dia.	75 μm x 2 mm	150 μm x 2 mm	450 μm x 2 mm	100 μm x 1.8 mm
Resolution*2		2 μm	16 μm	300 μm	0.25 μm	2 μm	16 μm	300 μm	0.25 μm
Linearity*3		±0.2% FS (entire range)	±0.2% FS (80 to 120 mm)	±2% FS (200 to 400 mm)	±0.2% FS (entire range)	±0.2% FS (32 to 48 mm)	±0.2% FS (80 to 120 mm)	±2% FS (200 to 400 mm)	±0.2% FS (entire range)
Temperature characteristic*4		±0.03% FS/°C (Except for ZX-LD300 and ZX-LD300L, which are ±0.1% FS/°C.)							
Ambient illumination		Incandescent lamp: 3,000 lx max. (on light receiving side)							
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)							
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)							
Insulation resistance		20 MΩ min. at 500 VDC							
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min							
Vibration resistance (destruction)		10 to 150 Hz, 0.7-mm double amplitude 80 min each in X, Y, and Z directions							
Shock resistance (destruction)		300 m/s ² 3 times each in six directions (up/down, left/right, forward/backward)							
Degree of protection		IEC60529, IP50			IEC60529, IP40	IEC60529, IP50			IEC60529, IP40
Connection method		Connector relay (standard cable length: 500 mm)							
Weight (packed state)		Approx. 150 g			Approx. 250 g	Approx. 150 g			Approx. 250 g
Materials		Case: PBT (polybutylene terephthalate), Cover: Aluminum, Lens: Glass			Case and cover: Aluminum, Lens: Glass	Case: PBT (polybutylene terephthalate), Cover: Aluminum, Lens: Glass			Case and cover: Aluminum, Lens: Glass
Accessories		Instruction sheet, Laser warning label (English)							

*1. Beam size: The beam size is defined by $1/e^2$ (13.5%) of the strength of the beam at the beam center (measured value). Incorrect detection may occur if there is light leakage outside the defined spot and the material around the sensing object is more reflective than the sensing object.

*2. Resolution: The resolution is the deviation ($\pm 3\sigma$) in the linear output when connected to the ZX-LDA Amplifier Unit. (The resolution is measured with the standard reference object (white ceramic), at the measurement point with the ZX-LDA set for an average count of 4,096 per period.) The resolution is given at the repeat accuracy for a stationary workpiece, and is not an indication of the distance accuracy. The resolution may be adversely affected under strong electromagnetic fields.

*3. Linearity: The linearity is given as the error in an ideal straight line displacement output when measuring the standard reference object. The linearity and measurement values vary with the object being measured.

*4. Temperature characteristic: The temperature characteristic is measured at the measurement point with the Sensor and reference object (OMRON's standard reference object) secured with an aluminum jig.

Note: Highly reflective objects can result in incorrect detection by causing out-of-range measurements.

■ Sensor Heads (Through-beam)

Item	Model	ZX-LT001	ZX-LT005	ZX-LT010	ZX-LT030
Optical system	Through-beam				
Light source (wave length)	Visible-light semiconductor laser with a wavelength of 650 nm EN class 1, FDA class II				
Maximum output	0.2 mW max.		0.35 mW max.		0.2 mW max.
Measurement width	1-mm dia.	1- to 2.5-mm dia.	5 mm	10 mm	30 mm
Measurement distance	0 to 500 mm	500 to 2,000 mm	0 to 500 mm		
Minimum sensing object	8- μ m dia. (opaque)	8- to 50- μ m dia. (opaque)	0.05-mm dia. (opaque)	0.1-mm dia. (opaque)	0.3-mm dia. (opaque)
Resolution*1	4 μ m *2	---	4 μ m *3		12 μ m *4
Temperature characteristic	\pm 0.2% FS/ $^{\circ}$ C				\pm 0.3% FS/ $^{\circ}$ C
Ambient illumination	Incandescent lamp: 10,000 lx max. (on light-receiving side)				
Ambient temperature	Operating: 0 to 50 $^{\circ}$ C, Storage: -25 to 70 $^{\circ}$ C (with no icing or condensation)				
Ambient humidity	Operating: 35% to 85% (with no condensation)				
Degree of protection	IEC60529, IP40				
Connection method	Connector relay (standard cable length: 500 mm)				
Weight (packed state)	Approx. 220 g				Approx. 450 g
Cable length	Extendable up to 10 m with special extension cable.				
Materials	Case	Polyetherimide			Zinc die-cast
	Cover	Polycarbonate			
	Front filter	Glass			
Tightening torque	0.3 N·m max.				
Accessories	Instruction sheet, Sensor Head-Amplifier Connection Cable				Mounting Bracket
	Optical axis adjustment seal				

*1. This value is obtained by converting the deviation ($\pm 3\sigma$) in the linear output that results when the sensor head is connected to the amplifier unit, into the measurement width.

*2. For an average count of 64. The value is 5 μ m for an average count of 32.

This is the value that results when a minimum sensing object blocks the light near the center of the 1-mm measurement width.

*3. For an average count of 64. The value is 5 μ m for an average count of 32.

*4. For an average count of 64. The value is 15 μ m for an average count of 32.

■ Amplifier Units

Item	Model	ZX-LDA11-N	ZX-LDA41-N
Measurement period		150 μs	
Possible average count settings*1		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096	
Temperature characteristic		When connected to a Reflective Sensor Head: 0.01% FS/°C, When connected to a Through-beam Sensor Head: 0.1% FS/°C	
Linear output*2		4 to 20 mA/FS, Max. load resistance: 300 Ω, ±4 V (± 5 V, 1 to 5 V *3), Output impedance: 100 Ω	
Judgement outputs (3 outputs: HIGH/PASS/LOW)*1		NPN open-collector outputs, 30 VDC, 50 mA max. Residual voltage: 1.2 V max.	PNP open-collector outputs, 30 VDC, 50 mA max. Residual voltage: 2 V max.
Laser OFF input, zero reset input, timing input, reset input		ON: Short-circuited with 0-V terminal or 1.5 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Supply voltage short-circuited or supply voltage within 1.5 V OFF: Open (leakage current: 0.1 mA max.)
Functions		Measurement value display, present value/set value/light level/resolution display, scaling, display reverse, display OFF mode, ECO mode, number of display digit changes, sample hold, peak hold, bottom hold, peak-to-peak hold, self-peak hold, self-bottom hold, average hold, delay hold, intensity mode, zero reset, initial reset, ON-delay timer, OFF-delay timer, one-shot timer, deviation, previous value comparison, sensitivity adjustment, keep/clamp switch, direct threshold value setting, position teaching, 2-point teaching, automatic teaching, hysteresis width setting, timing inputs, reset input, monitor focus, linear output compensation, (A-B) calculations*4, (A+B) calculations*4, mutual interference*4, laser deterioration detection, zero reset memory, zero reset display, key lock	
Indications		Operation indicators: High (orange), pass (green), low (yellow), 7-segment main display (red), 7-segment subdisplay (yellow), laser ON (green), zero reset (green), enable (green)	
Power supply voltage		12 to 24 VDC ±10%, Ripple (p-p): 10% max.	
Current consumption		140 mA max. with power supply voltage of 24 VDC (with Sensor connected)	
Ambient temperature		Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)	
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)	
Insulation resistance		20 MΩ min. at 500 VDC	
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min	
Vibration resistance (destruction)		10 to 150 Hz, 0.7-mm double amplitude 80 min each in X, Y, and Z directions	
Shock resistance (destruction)		300 m/s ² 3 times each in six directions (up/down, left/right, forward/backward)	
Connection method		Prewired (standard cable length: 2 m)	
Weight (packed state)		Approx. 350 g	
Materials		Case: PBT (polybutylene terephthalate), Cover: Polycarbonate	
Accessories		Instruction sheet	

*1. The response speed of the linear output is calculated as the measurement period × (average count setting + 1) (with fixed sensitivity).
The response speed of the judgement outputs is calculated as the measurement period × (average count setting + 1) (with fixed sensitivity).

*2. The output can be switched between a current output and voltage output using a switch on the bottom of the Amplifier Unit.

*3. Setting is possible via the monitor focus function.

*4. A Calculating Unit (ZX-CAL2) is required.

■ Calculating Unit

Item	ZX-CAL2
Applicable Amplifier Units	ZX-LDA11-N/41-N/ZX-EDA11/41/ZX-TDA11/41
Current consumption	12 mA max. (supplied from the Smart Sensor Amplifier Unit)
Ambient temperature	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Connection method	Connector
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min
Insulation resistance	100 MΩ (at 500 VDC)
Vibration resistance (destructive)	10 to 150 Hz, 0.7-mm double amplitude 80 min each in X, Y, and Z directions
Shock resistance (destructive)	300 m/s ² 3 times each in six directions (up/down, left/right, forward/backward)
Materials	Display: Acrylic, Case: ABS resin
Weight (packed state)	Approx. 50 g

■ ZX-series Communications Interface Unit

Item	ZX-SF11	
Current consumption	60 mA max. (supplied by the Amplifier Unit)	
Applicable Amplifier Units	ZX Series	
Applicable Amplifier Unit versions	ZX-LDA□1-N Ver. 1.000 or higher ZX-EDA□1 Ver. 1.100 or higher ZX-TDA□1 Ver. 1.000 or higher	
Max. No. of Amplifier Units	5	
Communications functions	Communications port	RS-232C port (9-pin D-Sub Connector)
	Communications protocol	CompoWay/F*
	Baud rate	38,400 bps
	Data configuration	Data bits: 8, Parity: none, Start bits: 1, Stop bits: 1, Flow control: none
Indicators	Power supply: green, Sensor communications: green, Sensor communications error: red, External terminal communications: green, External terminal communications error: red	
Protective circuits	Reverse polarity protection	
Ambient temperature	Operating: 0 to 50°C, storage: -15 to 60°C (with no icing or condensation)	
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)	
Insulation resistance	20 MΩ min. (at 500 VDC)	
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min, Leakage current: 10 mA max.	
Materials	Case: PBT (polybutylene terephthalate), Cover: Polycarbonate	
Accessories	Instruction sheet, 2 clamps	

* Contact your OMRON representative for CompoWay/F communications specifications.

Engineering Data (Typical)

Angle Characteristic (Reflective Sensors)

The angle characteristic plots the relation between the inclination of the measurement object and the error in the linear output at the measurement point.

Note: SUS304 = Stainless steel SUS304

● ZX-LD40

Side-to-side Inclination

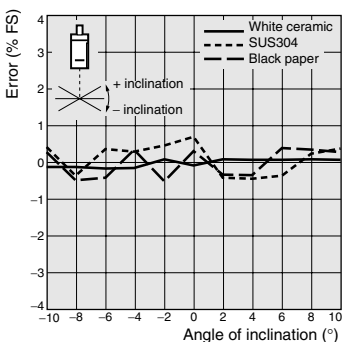


Front-to-back Inclination



● ZX-LD40L

Side-to-side Inclination



Front-to-back Inclination



● ZX-LD100

Side-to-side Inclination

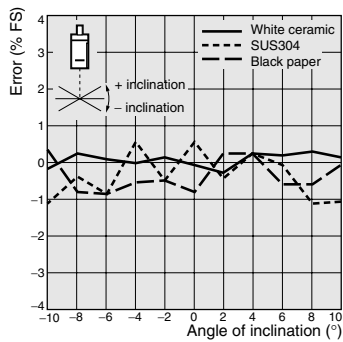


Front-to-back Inclination



● ZX-LD100L

Side-to-side Inclination



Front-to-back Inclination



● ZX-LD300

Side-to-side Inclination

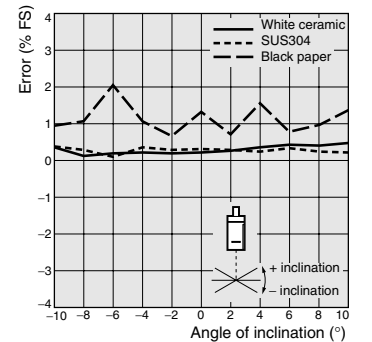


Front-to-back Inclination



● ZX-LD300L

Side-to-side Inclination



Front-to-back Inclination



● ZX-LD30V

Side-to-side Inclination



Front-to-back Inclination



● ZX-LD30VL

Side-to-side Inclination



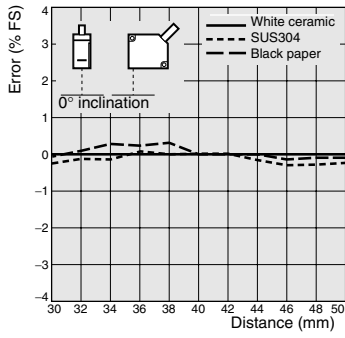
Front-to-back Inclination



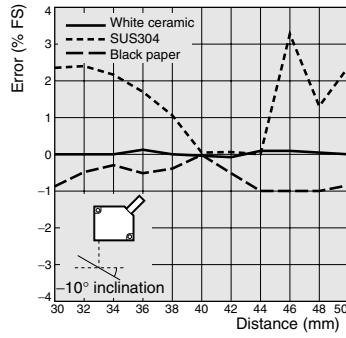
Linearity Characteristic for Different Materials (Reflective Sensors)

● ZX-LD40

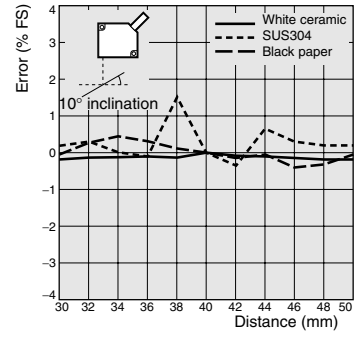
0° Inclination



-10° Inclination Front-to-back

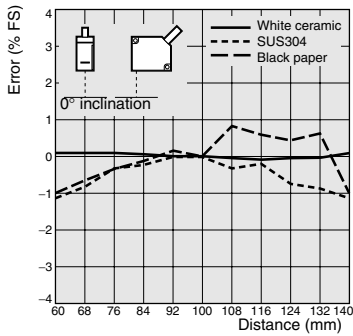


10° Inclination

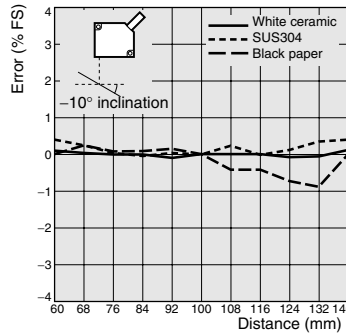


● ZX-LD100

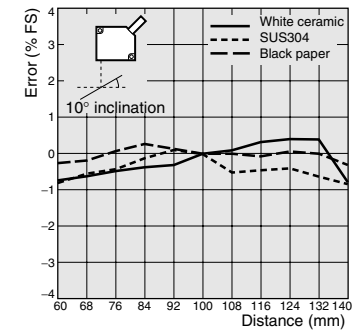
0° Inclination



-10° Inclination Front-to-back

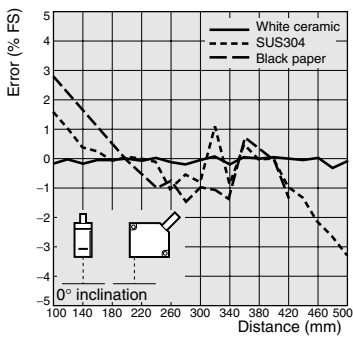


10° Inclination

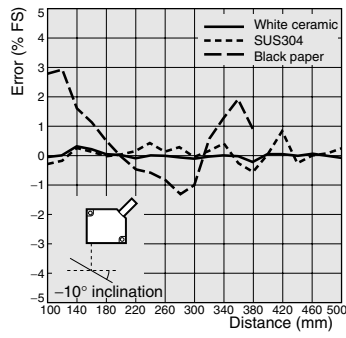


● ZX-LD300

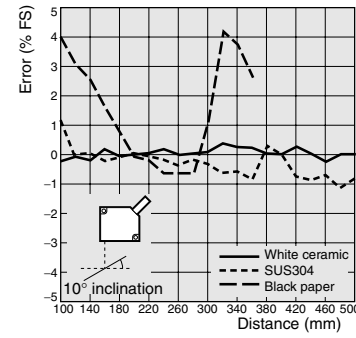
0° Inclination



-10° Inclination Front-to-back



10° Inclination



● ZX-LD40L

0° Inclination



-10° Inclination Front-to-back



10° Inclination



● ZX-LD100L

0° Inclination



-10° Inclination Front-to-back



10° Inclination



● ZX-LD300L

0° Inclination



-10° Inclination Front-to-back



10° Inclination



● ZX-LD30V

0° Inclination



-10° Inclination Front-to-back



10° Inclination



● ZX-LD30VL

0° Inclination



-10° Inclination Front-to-back



10° Inclination



**Beam Size
(Reflective Sensors)**

● **Spot Beams**



ZX-LD40

L	30 mm	40 mm	50 mm
X	240 μm	40.0 μm	250 μm
Y	350 μm	30.0 μm	370 μm

ZX-LD100

L	60 mm	100 mm	140 mm
X	390 μm	100 μm	430 μm
Y	620 μm	65.0 μm	650 μm

ZX-LD300

L	100 mm	300 mm	500 mm
X	1,050 μm	180 μm	1,100 μm
Y	450 μm	300 μm	850 μm

● **Line Beams**



ZX-LD40L

L	30 mm	40 mm	50 mm
X	2,000 μm	2,000 μm	2,000 μm
Y	240 μm	50.0 μm	250 μm

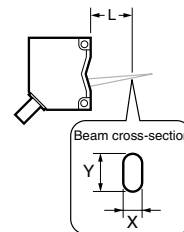
ZX-LD100L

L	60 mm	100 mm	140 mm
X	2,000 μm	2,000 μm	2,000 μm
Y	410 μm	100 μm	430 μm

ZX-LD300L

L	100 mm	300 mm	500 mm
X	2,000 μm	2,000 μm	2,500 μm
Y	750 μm	300 μm	650 μm

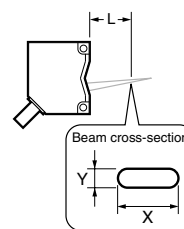
● **Spot Beams**



ZX-LD30V

L	28 mm	30 mm	32 mm
X	60.0 μm	30.0 μm	120 μm
Y	50.0 μm	40.0 μm	90.0 μm

● **Line Beams**



ZX-LD30VL

L	28 mm	30 mm	32 mm
X	1,800 μm	1,800 μm	1,800 μm
Y	90.0 μm	60.0 μm	110 μm

Sensing Object Characteristics (Through-beam Sensors)

● ZX-LT001

(For 0.02-mm-dia. pin gauge)



● ZX-LT001

(For 0.05-mm-dia. pin gauge)



● ZX-LT005

(For 0.05-mm-dia. pin gauge)



● ZX-LT010

(For 0.1-mm-dia. pin gauge)



Linearity Characteristics

● ZX-LT005



● ZX-LT010



Linear Output vs. Sensing Distance

The output can be switched between a current output and a voltage output using a switch on the Amplifier Unit.

ZX-LD40/LD40L

Current Output



Voltage Output



ZX-LD100/LD100L

Current Output



Voltage Output



ZX-LD300/LD300L

Current Output



Voltage Output



ZX-LD30V/LD30VL

Current Output



Voltage Output



I/O Circuit Diagrams

NPN Amplifier Unit: ZX-LDA11-N



PNP Amplifier Unit: ZX-LDA41-N



Connections: Amplifier Unit



- Note 1.** Use a separate stabilized power supply for the Amplifier Unit, particularly when high resolution is required.
- 2.** Wire the Unit correctly. Incorrect wiring may result in damage to the Unit. (Do not allow wiring, particularly the linear output, to come into contact with other lines.)
- 3.** Use the 0-V line (blue) for the power supply and use the shield wire (linear output ground) together with the linear output (black line) for linear output. Each of these grounds must be used for the designed purpose. When not using the linear output, connect the linear ground (shield) to the 0-V ground.

Part Names

Sensor Heads (Reflective)

- ZX-LD40
- ZX-LD100
- ZX-LD300
- ZX-LD40L
- ZX-LD100L
- ZX-LD300L
- ZX-LD30V*
- ZX-LD30VL*



Amplifier Units

- ZX-LDA11-N
- ZX-LDA41-N



*The dimensions for these models are slightly different. Refer to page 23 for details.

Sensor Heads (Through-beam)

- ZX-LT001
- ZX-LT005
- ZX-LT010
- ZX-LT030



Calculating Unit

- ZX-CAL2



Precautions

■ Design Precautions

Ratings and Performance

- Conform to the specified ratings and performance. Refer to *Specifications* for details.
 1. Do not impose voltage exceeding the rated voltage, otherwise the Sensor may be damaged.
 2. When supplying power to the Sensor, make sure that the polarity of the power is correct, otherwise, the Sensor may be damaged. Do not connect to an AC power supply.
 3. Do not short-circuit the load for the open collector output, otherwise the Sensor may be damaged.
- Do not disconnect the connector connecting the Sensor Head and the controller while power is being supplied, otherwise the Sensor may be damaged.
- Allow a warm-up period of approximately 10 minutes after turning ON the power supply.
- Objects of certain materials or shapes may not be detectable, or the detection accuracy may not be sufficiently high. These include materials that are transparent or have extremely low reflectivity, and objects that are smaller than the Sensor's spot diameter or have extreme curvature or inclination.

Power Supply and Wiring

- Prior to turning ON the power supply after wiring is completed, check to make sure that the power supply is correct, that there are no mistaken connections, e.g., connections that would short-circuit the load, and that the load current is appropriate. Incorrect wiring may result in damage to the Sensor or Unit.
- The total length of the Sensor cable or Amplifier cable must be 10 m or less. Use an ZX-XC□A Extension Cable (order separately) if required to extend the cable from the Sensor. Use a shielded cable to extend the Amplifier cable. The shielded cable must be the same as that of the Amplifier cable.
- Do not lay a power supply cable for the ZX together with high-voltage lines or power lines to prevent interference, damage, and malfunction.
- When using a commercially available switching regulator, ground the FG (frame ground) terminal.
- If the power supply line is subject to surges, connect a surge absorber that meets the conditions of the usage environment.
- When using a Calculating Unit, connect the corresponding linear ground of the Amplifier Unit.

Compatibility

- All Sensor Heads and Amplifier Units are compatible. Different Sensor Heads may be purchased at a later date and used with existing Amplifier Units.

Mutual Interference

- Two Sensor Heads can be used together, without danger of mutual interference, by connecting the ZX-CAL 2 Calculating Unit between two Amplifier Units.

Maintenance

- Always turn OFF the power supply before adjusting or removing the Sensor Head.
- Cleaning

Do not use thinners, benzine, acetone, or kerosene for cleaning. If dust or oil adheres to the filter on the front of the Sensor Head, use the following procedure to clean.

 1. Use a blower brush (used to clean camera lenses) to blow large dust particles from the surface. Do not blow the dust away with your mouth.
 2. Use a soft cloth (for lenses) with a small amount of alcohol to remove the remaining dust. Do not use a scrubbing action when cleaning because scratches on the filter could result in Sensor inaccuracy.

■ Other Precautions

Environment

1. Do not use the Sensor in strong electromagnetic fields or in an environment where the operation of the Sensor is subject to the reflection of intense light (such as other laser beams or electric arc-welding machines.)
2. Do not operate the Sensor in the following locations:
 - Locations subject to strong vibration.
 - Locations subject to direct sunlight or near heating equipment.
 - Locations subject to high humidity.
 - Locations where the Sensor would accumulate dust, dirt, metallic powder, etc.
 - Locations subject to corrosive or flammable gases.
 - Locations subject to exposure to organic solvents, water, oil, etc.
 - Locations subject to strong electromagnetic or electrical fields.
 - Locations subject to rapid changes in temperature.
 - Locations subject to freezing.

Laser Safety

The ZX-LD-Series Sensor Heads are FDA Class II and EN Class 2 Laser Products. The ZX-LT-Series Sensor Heads are FDA Class II and EN Class 1 Laser Products. The ZX Series is meant to be built into final system equipment. Pay special attention to the following precautions for the safe use of the product:

Note: Europe: Class 1 and Class 2 of EN60825-1: 1994 = IEC825-1: 1993
 U.S.A.: Class I and Class II of FDA (21 CFR1040.10)

1. Use this product as specified in this instruction manual. Otherwise, you may be exposed to hazardous laser radiation.
2. The ZX-series Smart Sensors radiate laser beams in the visible light range. Do not expose your eyes directly to the laser radiation. Ensure that the laser beam path is terminated during use. If a mirror or shiny surface is positioned in the laser beam path, ensure that the reflected beam path is also terminated. If the Unit must be used without terminating the laser beam path, position the laser beam path so that it is not at eye level.
3. To avoid exposure to hazardous laser radiation, do not displace nor remove the protective housing during operation, maintenance, and any other servicing.
4. The user should return the product to OMRON for all repair and servicing.
5. As for other countries, observe the regulations and standards specified by each country.



Requirements from Regulations and Standards

EN60825-1 “Safety of Laser Products, Equipment Classification, Requirements and User’s Guide”

● Summary of Manufacturer’s Requirements

Requirements; Sub-clause	Classification				
	Class 1	Class 2	Class 3A	Class 3B*	Class 4
Description of hazard class	Safe under reasonably foreseeable conditions	Low power; eye protection normally afforded by aversion responses	Same as Class 2. Direct intrabeam viewing with optical aids may be hazardous	Direct intrabeam viewing may be hazardous	High power; diffused reflection may be hazardous
Protective housing	Required for each laser product; limits access necessary for performance of functions of the products				
Safety interlock in protective housing	Designed to prevent removal of the panel until accessible emission values are below the AEL (see note 2) for the class assigned				
Remote control	Not required			Permits easy addition of external interlock in laser installation	
Key control	Not required			Laser inoperative when key is removed	
Emission warning device	Not required			Gives audible or visible warning when laser is switched on or if capacitor bank of pulsed laser is being charged	
Attenuator	Not required			Gives means beside ON/OFF switch to temporarily block beam	
Location controls	Not required		Controls so located that there is no danger of exposure to AEL above Classes 1 or 2 when adjustments are made.		
Viewing optics	Emission from all viewing systems must be below Class 1 AEL's as applicable				
Scanning	Scan failure shall not cause product to exceed its classification				
Class label	Required wording	Figures A and B and specified wording			
Aperture label	Not required			Specified wording required	
Service entry label	Required as appropriate to the class of accessible radiation				
Override interlock label	Required under certain conditions as appropriate to the class of laser used				
User information	Operation manuals must contain instructions for safe use				
Purchasing and service information	Promotion brochures must reproduce classification labels; service manuals must contain safety information				
Medical products	Special calibration instructions required			Special calibration instructions, means for measurement and target-indicator required	
Fibre optic	Cable service connections require tool to disconnect if disconnection breaks protective housing and permits access above Class 1				

*With respect to the requirements of remote interlock connector, key control, emission warning and attenuator, Class 3B laser products not exceeding five times the AEL of Class 2 in the wavelength range of 400 nm to 700 nm are to be treated as Class 3A laser products.

Note 1. This table is intended to provide a convenient summary of requirements. See text of this standard for complete requirements.

2. AEL: Accessible Emission Limit

The maximum accessible emission level permitted within a particular class.
For your reference, see ANSI Z136.1-1993, Section 2.

Symbol and border: black
Background: yellow



Figure A Warning label - Hazard symbol

Legend and border: black
Background: yellow



Figure B Explanatory label

● FDA (Compliance Guide for Laser Products, 1985, according to 21 CFR1040.10)

Requirements	Class (see note 1)					
	I	Ila	II	IIla	IIlb	IV
Performance (all laser products)						
Protective housing	R (see note 2)	R (see note 2)	R (see note 2)	R (see note 2)	R (see note 2)	R (see note 2)
Safety interlock	R (see notes 3, 4)	R (see notes 3, 4)	R (see notes 3, 4)	R (see notes 3, 4)	R (see notes 3, 4)	R (see notes 3, 4)
Location of controls	N/A	R	R		R	R
Viewing optics	R	R	R	R	R	R
Scanning safeguard	R	R	R	R	R	R
Performance (laser systems)						
Remote control connector	N/A	N/A	N/A	N/A	R	R
Key control	N/A	N/A	N/A	N/A	R	R
Emission indicator	N/A	N/A	R	R	R (see note 10)	R (see note 10)
Beam attenuator	N/A	N/A	R	R	R	R
Reset	N/A	N/A	N/A	N/A	N/A	R (see note 13)
Performance (specific purpose products)						
Medical	S	S	S	S (see note 8)	S (see note 8)	S (see note 8)
Surveying, leveling, alignment	S	S	S	S	NP	NP
Demonstration	S	S	S	S	S (see note 11)	S (see note 11)
Labeling (all laser products)						
Certification & identification	R	R	R	R	R	R
Protective housing	D (see note 5)	D (see note 5)	D (see note 5)	D (see note 5)	D (see note 5)	D (see note 5)
Aperture	N/A	N/A	R	R	R	R
Class warning	N/A	R (see note 6)	R (see note 7)	R (see note 9)	R (see note 12)	R (see note 12)
Information (all laser products)						
User information	R	R	R	R	R	R
Product literature	N/A	R	R	R	R	R
Service information	R	R	R	R	R	R

Abbreviations:

- R: Required.
- N/A: Not applicable.
- S: Requirements: Same as for other products of that Class. Also see footnotes.
- NP: Not permitted.
- D: Depends on level of interior radiation.

Footnotes:

1. Based on highest level accessible during operation.
2. Required wherever & whenever human access to laser radiation above Class I limits is not needed for product to perform its function.
3. Required for protective housings opened during operation or maintenance, if human access thus gained is not always necessary when housing is open.
4. Interlock requirements vary according to Class of internal radiation.
5. Wording depends on level & wavelength of laser radiation within protective housing.
6. Warning statement label.
7. CAUTION logotype.
8. Requires means to measure level of laser radiation intended to irradiate the body.
9. CAUTION if 2.5 mW cm² or less, DANGER if greater than 2.5 mW cm².
10. Delay required between indication & emission.
11. Variance required for Class IIb or IV demonstration laser products and light shows.
12. DANGER logotype.
13. Required after August 20, 1986.

Use Precautions

● EN60825-1

Requirements; Sub-clause	Classification				
	Class 1	Class 2	Class 3A	Class 3B*	Class 4
Remote interlock	Not required			Connect to room or door circuits	
Key control	Not required			Remove key when not in use	
Beam attenuator	Not required			When in use prevents inadvertent exposure	
Emission indicator device	Not required			Indicates laser is energized	
Warning signs	Not required			Follow precautions on warning signs	
Beam path	Not required	Terminate beam at end of useful length			
Specular reflection	No requirements			Prevent unintentional reflections	
Eye protection	No requirements		Required if engineering and administrative procedures not practicable and MPE exceeded		
Protective clothing	No requirements			Sometimes required	Specific requirements
Training	No requirements		Required for all operator and maintenance personnel		

*With respect to the requirements of remote interlock connector, key control, beam attenuator, and emission indicator, Class 3B laser products not exceeding five times the AEL of Class 2 in the wavelength range of 400 nm to 700 nm are to be treated as Class 3A laser products.

Note: This table is intended to provide a convenient summary of requirements. See text of this standard for complete precautions.

● ANSI Z136.1:1993 “American National Standard for the Safe Use of Lasers” Control Measures for the Four Laser Classes

Control measures	Classification					
	1	2a	2	3a	3b	4
Engineering Controls	1	2a	2	3a	3b	4
Protective Housing (4.3.1)	X	X	X	X	X	X
Without Protective Housing (4.3.1.1)	LSO (see note 2) shall establish Alternate Controls					
Interlocks on Protective Housing (4.3.2)	☆	☆	☆	☆	X	X
Service Access Panel (4.3.3)	☆	☆	☆	☆	X	X
Key Control (4.3.4)	---	---	---	---	•	X
Viewing Portals (4.3.5.1)	---	---	MPE	MPE	MPE	MPE
Collecting Optics (4.3.5.2)	MPE	MPE	MPE	MPE	MPE	MPE
Totally Open Beam Path (4.3.6.1)	---	---	---	---	X NHZ	X NHZ
Limited Open Beam Path (4.3.6.2)	---	---	---	---	X NHZ	X NHZ
Enclosed Beam Path (4.3.6.3)	None is required if 4.3.1 and 4.3.2 fulfilled					
Remote Interlock Connector (4.3.7)	---	---	---	---	•	X
Beam Stop or Attenuator (4.3.8)	---	---	---	---	•	X
Activation Warning Systems (4.3.9)	---	---	---	---	•	X
Emission Delay (4.3.9.1)	---	---	---	---	---	X
Indoor Laser Controlled Area (4.3.10)	---	---	---	---	X NHZ	X NHZ
Class 3b Laser Controlled Area (4.3.10.1)	---	---	---	---	X	---
Class 4 Laser Controlled Area (4.3.10.2)	---	---	---	---	---	X
Laser Outdoor Controls (4.3.11)	---	---	---	---	X NHZ	X NHZ
Laser in Navigable Airspace (4.3.11.2)	---	---	---	•	•	•
Temporary Laser Controlled Area (4.3.12)	☆ MPE	☆ MPE	☆ MPE	☆ MPE	---	---
Remote Firing & Monitoring (4.3.13)	---	---	---	---	---	•
Labels (4.3.14 and 4.7)	X	X	X	X	X	X
Area Posting (4.3.15)	---	---	---	•	X NHZ	X NHZ
Administrative & Procedural Controls	1	2a	2	3a	3b	4
Standard Operating Procedures (4.4.1)	---	---	---	---	•	X
Output Emission Limitations (4.4.2)	---	---	---	LSO Determination		
Education and Training (4.4.3)	---	---	•	•	X	X
Authorized Personnel (4.4.4)	---	---	---	---	X	X
Alignment Procedures (4.4.5)	---	---	X	X	X	X

Control measures	Classification					
Protective Equipment (4.4.6)	---	---	---	---	•	X
Spectator (4.4.7)	---	---	---	---	•	X
Service Personnel (4.4.8)	☆ MPE	☆ MPE	☆ MPE	☆ MPE	X	X
Demonstration with General Public (4.5.1)	MPE †	---	X	X	X	X
Laser Optical Fiber Systems (4.5.2)	MPE	MPE	MPE	MPE	X	X
Laser Robotic Installations (4.5.3)	---	---	---	---	X NHZ	X NHZ
Eye Protection (4.6.2)	---	---	---	---	• MPE	X MPE
Protective Windows (4.6.3)	---	---	---	---	X NHZ	X NHZ
Protective Barriers and Curtains (4.6.4)	---	---	---	---	•	•
Skin Protection (4.6.5)	---	---	---	---	X MPE	X MPE
Other Protective Equipment (4.6.5)	Use may be required					
Warning Signs and Labels (4.7) (Design Requirements)	---	---	•	•	X NHZ	X NHZ
Service and Repairs (4.8)	LSO Determination					
Modification of Laser Systems (4.9)	LSO Determination					

Note 1. LEGEND

- X: Shall
- : Should
- : No requirement
- ☆: Shall if enclosed Class 3b or Class 4
- MPE: Shall if MPE is exceeded
- NHZ: Nominal Hazard Zone analysis required
- †: Applicable only to UV and IR Lasers (4.5.1.2)

2. LSO: Laser Safety Officer

An individual shall be designated the Laser Safety Officer with the authority and responsibility to monitor and enforce the control of laser hazards, and to effect the knowledgeable evaluation and control of laser hazards.
For your reference, see ANSI Z136.1-1993, Section 1.3.

Laser Product Classifications

● EN

Class	Description
Class 1	Lasers which are safe under reasonably foreseeable conditions of operation.
Class 2	Lasers emitting visible radiation in the wavelength range from 400 nm to 700 nm. Eye protection is normally afforded by aversion responses including the blink reflex.
Class 3A	Lasers which are safe for viewing with the unaided eye. For laser emitting in the wavelength range from 400 nm to 700 nm, protection is afforded by aversion responses including the blink reflex. For other wavelengths the hazard to the unaided eye is no greater than for Class 1. Direct intrabeam viewing of Class 3A lasers with optical aides (e.g., binoculars, telescopes, microscopes) may be hazardous.
Class 3B	Direct intrabeam viewing of these lasers is always hazardous. Viewing diffuse reflections is normally safe (see note).
Class 4	Lasers which are also capable of producing hazardous diffuse reflections. They may cause skin injuries and could also constitute a fire hazard. Their use requires extreme caution.

Note: Conditions for safe viewing of diffuse reflections for Class 3B visible lasers are: minimum viewing distance of 13 cm between screen and cornea and a maximum viewing time of 10 s. Other viewing conditions require a comparison of the diffuse reflection exposure with the MPE.

Comparison of Classifications between FDA and ANSI

Class	FDA definition	ANSI description
Class I/1	Limits applicable to devices that have emissions in the ultraviolet, visible, and infrared spectra, and limits below which biological hazards have not been established.	A Class 1 laser is considered to be incapable of producing damaging radiation levels during operation and maintenance and is, therefore, exempt from any control measures or other forms of surveillance.
Class IIa/2a	Limits applicable to products whose visible emission does not exceed Class I limits for emission durations of 1,000 seconds or less and are not intended for viewing.	Class 2 lasers are divided into two subclasses, 2 and 2a. A Class 2 laser emits in the visible portion of the spectrum (0.4 to 0.7 μm) and eye protection is normally afforded by the aversion response including the blink reflex.
Class II/2	Limits applicable to products that have emissions in the visible spectrum (400 to 710 nm) for emission durations in excess of 0.25 second, providing that emissions for other durations and/or wavelengths do not exceed the Class I limits. Class II products are considered hazardous for direct long-term ocular exposure.	
Class IIIa/3a	Limits to products that have emissions in the visible spectrum and that have beams where the total collectable radiant power does not exceed 5 milliwatts.	Class 3 lasers are divided into two subclasses, 3a and 3b. A Class 3 laser may be hazardous under direct and specular reflection viewing conditions, but the diffuse reflection is usually not a hazard.
Class IIIb/3b	Limits applicable to devices that emit in the ultraviolet, visible, and infrared spectra. Class IIIb products include laser systems ranging from 5 to 500 milliwatts in the visible spectrum. Class IIIb emission levels are ocular hazards for direct exposure throughout the range of the Class, and skin hazards at the higher levels of the Class.	
Class IV/4	Exceeding the limits of Class IIIb and are a hazard for scattered reflection as well as for direct exposure.	A Class 4 laser is a hazard to the eye or skin from the direct beam and sometimes from a diffuse reflection and also can be a fire hazard. Class 4 lasers may also produce laser-generated air contaminants and hazardous plasma radiation.

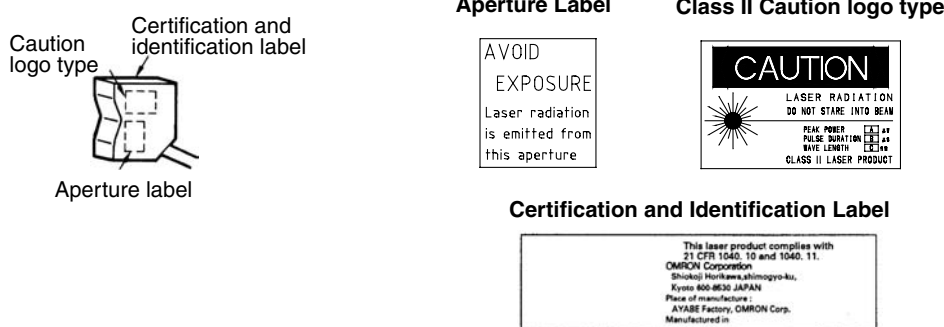
Label Indications

● EN



Note: Use of controls, adjustments, or procedures other than those specified herein may result in hazardous radiation exposure.

● FDA



Note: Use of controls, adjustments, or procedures other than those specified herein may result in hazardous radiation exposure.

Dimensions

(Unit: mm)

■ Sensor Heads (Diffuse Reflective)

- ZX-LD40
- ZX-LD100
- ZX-LD300
- ZX-LD40L
- ZX-LD100L
- ZX-LD300L



■ Sensor Heads (Regular Reflective)

- ZX-LD30V
- ZX-LD30VL



■ Sensor Heads (Through-beam)

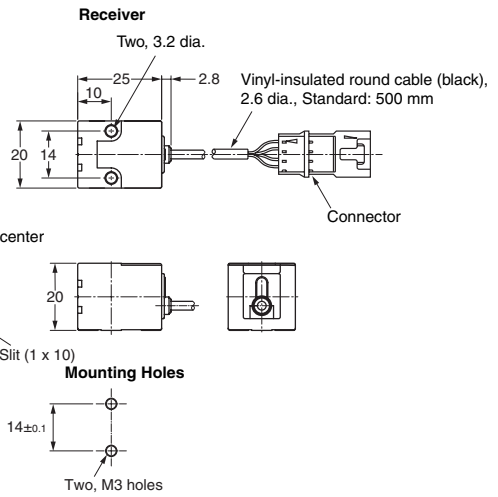
ZX-LT001
ZX-LT005



Sensor Head-Amplifier Unit Connecting Cable (Provided)



ZX-LT010



Sensor Head-Amplifier Unit Connecting Cable (Provided)



ZX-LT030



Sensor Head - Amplifier Unit Connection Cable



Amplifier Units

ZX-LDA11-N
ZX-LDA41-N



■ Accessories (Order Separately)

Calculating Unit ZX-CAL2



Side-view Attachments ZX-XF12



ZX-XF22



ZX-series Communications Interface Unit
ZX-SF11



Cables with Connectors on Both Ends (for Extension)

- ZX-XC1A (1 m)**
- ZX-XC4A (4 m)**
- ZX-XC8A (8 m)**
- ZX-XC9A (9 m)**



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