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LOC

DIST

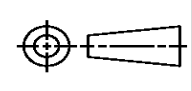
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002344	20FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151104-1

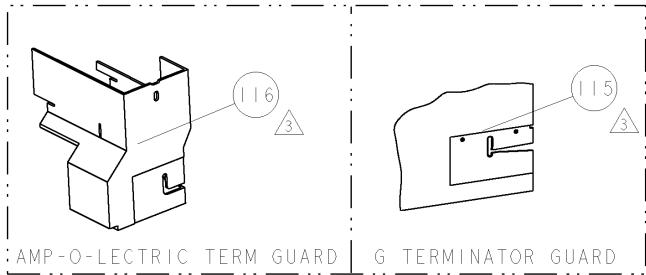
FOR REPLACEMENT PARTS FOR APPLICATOR 1855098
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855098

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity				
DIMENSIONS:		CHK	RAGHAVENDRA						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
		0 PLC ±		SIDE FEED HDM APPLICATOR FINE					
		1 PLC ±		ADJUST					
2 PLC ±		APVD		RAGHAVENDRA		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
3 PLC ±		PRODUCT SPEC							
4 PLC ±		APPLICATION SPEC		A 3					
ANGLES ±		WEIGHT		C- 1855098					
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855098-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855098-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855098-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855098-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
1855098-8	A	122500-1	LEADMAKER	PRE FEED	CONTINUOUS CARRIER
7-1855098-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 5 USE SEAL 967067-1. INSULATION Ø1.4-1.9mm.
- 6 USE SEAL 967067-2. INSULATION Ø0.9-1.4mm.



TERMINAL NAME: RING TONGUE					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS			
962885	962886				
963927	963929	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	B5	.86±0.05mm [.034±.002]	0.50mm2 OR 20 AWG	
-	-	C5	.76±0.05mm [.030±.002]	0.35mm2	
-	-	D1	.71±0.05mm [.028±.002]	0.25mm2	
-	-	D4	.69±0.05mm [.027±.002]	0.20mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN.	-	WIRE	1.40mm [.055]	F	0.2-0.5mm2
967067-1	-	INSUL	2.79mm [.110]	O	Ø0.9-1.9mm
967067-2	-	FEED	7.00mm	APPL INSTRUCTIONS	408-8040
WIRE STRIP LENGTH	3.05-3.35mm	TERM APPL SPEC	114-18025	SET UP GAGE	458637-1

REVISIONS					
REV	DATE	BY	CHKD	APPD	DESCRIPTION
A	22MAY2006	LG	TE		RELEASED

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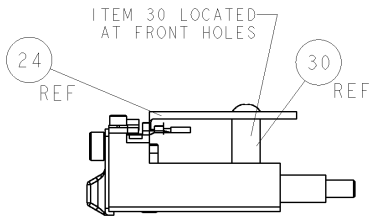
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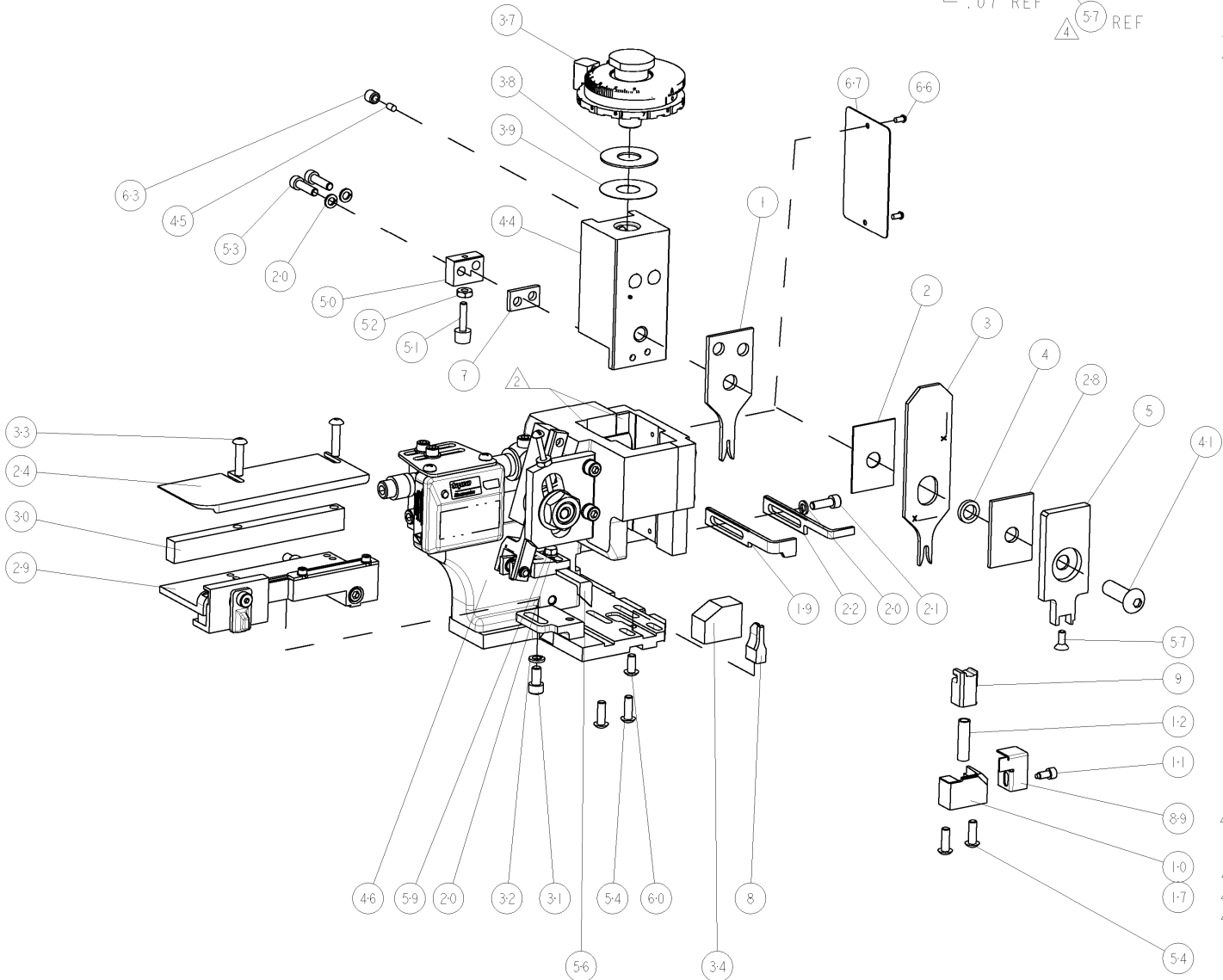
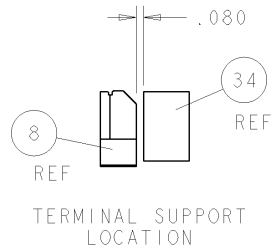
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A

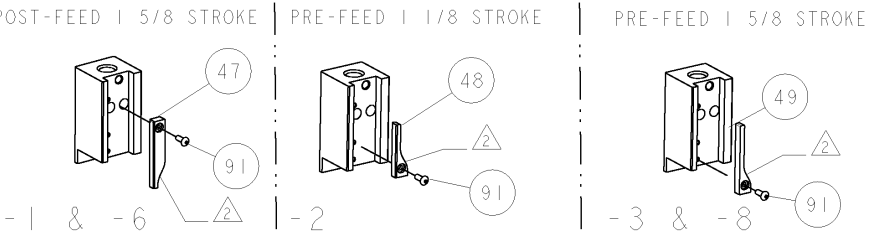
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FEED TRACK POSITION



***WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	1	1	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	-	1-455888-9	SPACER, CRIMPER	28
-	1	1	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	1	1	1	1	1	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	-	122331-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	-	240641-2	SPACER	7
-	1	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	-	6-683454-4	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1	-	455888-6	SPACER, CRIMPER	2
-	1	1	1	1	1	1	-	456402-1	CRIMPER, WIRE PREMIUM	1
-77	-8	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: T. ELBIN		tyco Electronics	
0 PLC ±.001		1 PLC ±.001		2 PLC ±.001		3 PLC ±.001	
4 PLC ±.0001		ANGLES		APPROX: T. BENCHOFF		NAME: SIDE FEED HDM APPLICATOR FINE ADJUST	
MATERIAL: -		FINISH: -		WEIGHT: -		SIZE: A	
CUSTOMER DRAWING		SCALE: 3:5		SHEET 1 OF 1		REV A	

CUSTOMER VIEWABLE ASSEMBLY

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

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