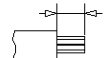
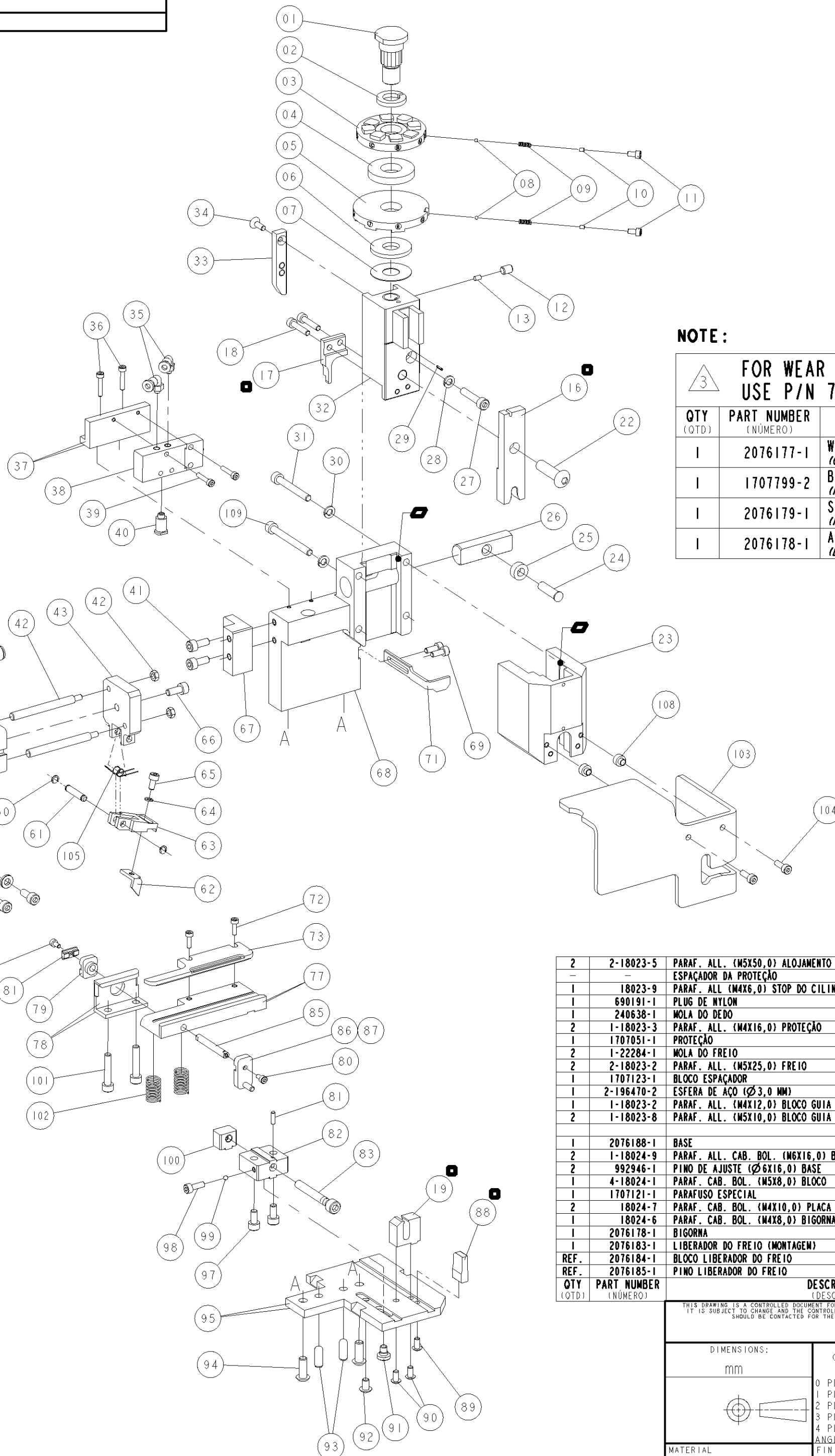


CRIMP DATA
(DADOS DE GRAMPEAÇÃO)

TERMINAL NAME (DESCRIÇÃO DO TERMINAL): RINGUE, CABLE FITTING

DISC LETTER (LETRA DO DISCO)	CRIMP HEIGHT (ALTURA DE FECHAMENTO)		WIRE SIZE (BITOLA)		
A	-		SPECIAL 1/16" (.062)		
B	3,00 MM (.118)		GALVANIZED STEEL CABLE		
C	-		-		
D	-		-		
WIRE STRIP LENGHT: (COMPRIMENTO DO DECAPE)			TERMINAL APPL. SPEC (ESPECIFICAÇÃO DE APLICAÇÃO)		
CRIMPER (GRAMPEADOR)	CRIMP WIDTH (LARGURA)	TYPE (TIPO)	APPLICATOR FEED (PASSO)		
WIRE (CONDUTOR)	.180 (4,57 MM)	SPECIAL "O"	.500 (12,70 MM)		
INSULATION (ISOLANTE)	-	-			
INSULATION RANGE (DIAM. DO ISOLANTE)	WIRE RANGE (PARA BITOLAS)		GAGE (GABARITO DE MONT.)		
-	-		1707132-1		
TERMINALS APPLIED (PARA APLICAR TERMINAL)					
TERMINAL	SEAL (SELO)	TERMINAL	SEAL (SELO)		
1742775	-	1742777	-		
1742776	-	-	-		

**NOTE:****FOR WEAR PARTS KIT,
USE P/N 7-1893225-1**

QTY (QTD)	PART NUMBER (NÚMERO)	DESCRIPTION (DESCRIÇÃO)	ITEM
1	2076177-1	WIRE CRIMPER (GRAMPEADOR DO CONDUTOR)	16
1	1707799-2	BLADE SLUG (FACA DE CORTE)	17
1	2076179-1	SHEAR PLATE (PLACA DE CORTE)	19
1	2076178-1	ANVIL (BIGORNA)	88

NOTE:

- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH PRESS.
- ONLY THE ITEMS WITH QUANTITY ARE USED ON THIS APPLICATOR.

KEYS:

- SPARE PARTS RECOMMENDED.
- GREASY LIGHTLY.

NOTAS:

- USAR PROTEÇÃO QUANDO FOR USADO EM PRENSA DE BANCADA.
- APENAS OS ITENS COM QUANTIDADES ESPECIFICADAS SÃO USADOS NESTE APLICADOR.

RECOMENDAÇÕES:

- PEÇAS DE DESGASTE O CLIENTE SERÁ RESPONSÁVEL PELA REPOSIÇÃO.
- ENGRAXAR LEVEMENTE.

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A		RELEASED	05JUN2009	CRM	CCL
AI		ECO-09-025311	12NOV2009	CRM	CCL
B		ECO-09-025488	17NOV2009	CRM	CCL

1	1707124-1	AJUSTADOR DA GUIA	Adjustment screw	84
1	1707122-1	BLOCO DA PLACA GUIA	Base block adjust	83
REF.	2076187-1	CHAVETA DO LIBERADOR	Gib block	81
REF.	18023-2	PARAF. ALL. (M3X6,0) LIB. DO FREIO	Screw, socket head	80
REF.	2076186-1	LIBERADOR DO FREIO	Lever, drag release	79
1	2076182-1	FREIO	Drag terminal	78
1	2076180-1	PLACA GUIA DA FITA	Plate, strip guide	77
				76
				75
				74
1	2076181-1	GUIA TRASEIRA	Rear strip guide	73
2	18023-4	PARAF. ALL. (M3X10,0) GUIA TRASEIRA	Screw, socket head	72
1	1-571417-2	EXTRATOR	Stripper	71
				70
2	1-18023-1	PARAF. ALL. (M4X10,0) EXTRATOR	Screw, socket head	69
1	1707239-2	ALOJAMENTO	Housing	68
				67
1	1-18023-9	PARAF. ALL. (M5X12,0) CILINDRO	Screw, socket head	66
1	1-18023-0	PARAF. ALL. (M4X8,0) DEDO	Screw, socket head	65
1	18025-2	ARRUELA DE PRESSÃO (M4)	Washer, spring lock	64
1	690541-1	SUPORTE DO DEDO DE AVANÇO	Holder, feed finger	63
1	1-571198-9	DEDO DE AVANÇO	Feed pawl	62
1	240624-1	PINO DO DEDO	Feed finger pin	61
2	21045-3	ANEL ELÁSTICO "C" (Ø4,75) PINO	Ring, retaining	60
2	1-18023-9	PARAF. ALL. (M5X12,0) SUP. DO CILINDRO	Screw, socket head	59
2	624445-2	ARRUELA ESPECIAL	Special washer	58
3	1-18023-2	PARAF. ALL. (M4X12,0) PLACA DE REGUL.	Screw, socket head	57
1	624365-3	PLACA DE REGULAGEM DO CILINDRO	Plate, cylinder adjustment	56
1	5-519003-5	PARAF. DE REGUL. DO STOP DO CILINDRO	Screw, slotted pan head	55
1	624368-2	PARAF. DE REGULAGEM DO CILINDRO	Screw, cylinder adjustment	54
2	1-18023-9	PARAF. ALL. (M5X12,0) SUP. CONJ. ALIM.	Screw, socket head	53
1	3-197574-9	CONEXÃO RETA QSM-M5-6 FESTO	Fast coupler	52
2	18023-6	PARAF. ALL. (M3X16,0) SUP. DO ENG.	Screw, socket head	51
1	624366-2	SUPORTE DO ENGATE	Fast coupler support	50
1	9-197017-3	CONEXÃO RETA QSM-M5-4-1 FESTO	Coupling	49
1	624367-6	SUPORTE DO CONJUNTO DE ALIMENTAÇÃO	Support, set feeding	48
2	2-18023-0	PARAFUSO ALL. (M5X16,0) CILINDRO	Screw, socket head	47
1	5-21028-9	PINO ELÁSTICO (3,2 DIA.X25,4) SUP.	Pin slotted spring	46
1	624364-3	SUPORTE DO CILINDRO	Cylinder support	45
2	9-197017-1	REGULADORA DE FLUXO GRLA-M5-QS-4B FESTO	Flow control	44
1	1707009-2	SUPORTE DE AVANÇO	Holder, feed finger	43
1	197574-1	CILINDRO ADVUL-20-30 PA FESTO	Cylinder	42
2	1-18023-9	PARAF. ALL. (M5X12,0) SUPORTE	Screw, socket head	41
1	9-197017-3	CONEXÃO RETA QSM-M5-4-1 FESTO	Coupling	40
2	18023-7	PARAF. ALL. (M3X20,0) SUPORTE	Screw, socket head	39
1	624424-1	VÁLVULA 5/2 VIAS 105.52.11.1 IBERMAC	Pneumatic valve (5/2 ways)	38
1	2076168-2	SUPORTE DA VÁLVULA	Valve, support	37
2	18023-6	PARAF. ALL. (M5X16,0) SUPORTE	Screw, socket head	36
2	9-197017-2	CONEXÃO EM "L" QSM-M5-4 FESTO	Coupling 90°	35
1	1-985575-1	PARAF. ALL. (M4X12,0) CAME	Screw, socket flat head	34
1	1707007-2	CAME	Cam	33
1	1707115-1	BATENTE	Ram	32
2	2-18023-4	PARAF. ALL. (M5X40,0) ALOJAMENTO	Screw, socket head	31
4	18025-3	ARRUELA DE PRESSÃO (M10) ALOJAMENTO	Washer, spring lock	30
1	21028-2	PINO ELÁSTICO DO BATENTE	Washer, spring lock	29
1	18025-3	ARRUELA DE PRESSÃO (M5) CAME	Washer, spring lock	28
1	2-18023-2	PARAF. ALL. (M5X25,0) CAME	Screw, socket head	27
1	624762-2	EIXO ACIONADOR DO CAME	Rod feed	26
1	240658-1	ACIONADOR DO CAME	Roller cam	25
1	1707204-1	PINO DO ACIONADOR DO CAME	Pin, roller cam	24
1	1707541-1	CAPA DO ALOJAMENTO	Cap ram	23
1	2-18024-7	FIXADOR DOS GRAMPEADORES (M8X30,0)	Screw, socket button head	22
				21
				20
1	2076179-1	PLACA DE CORTE	Shear plate	19
2	1-18023-2	PARAF. ALL. (M4X12,0) FACA DE CORTE	Screw, socket head	18
1	1707799-2	FACA DE CORTE	Blade Slug	17
1	2076177-1	GRAMPEADOR DO CONDUTOR	Wire crimper	16
				15
				14
1	690191-1	PLUG DE NYLON	Plug nylon	13
1	18032-8	PARAF. S/ CAB. AUTO-TRAV. (M6X6,0)	Screw, self, socket head	12
1	23030-1	PARAF. ALL. AUTO-TRAV. (6-32X.25)	Screw, socket head	11
1	23846-2	MOLA DE COMPRESSÃO	Spring, compression	10
1	690603-1	AUXILIAR DA MOLA	Spring assist	09
1	23241-6	ESFERA DE AÇO	Ball steel	08
1	690125-1	ARRUELA LISA	Washer flat	07
1	690124-1	ARRUELA DO BATENTE	Washer ram	06
-	-	DISCO DO ISOLANTE	Insulation disc	05
1	690223-2	DISCO ESPACADOR	Spacer, insulation disc	04
1	7-571001-1	DISCO DO CONDUTOR	Wire disc	03
1	22480-5	ARRUELA DE PRESSÃO	Washer, spring lock	02
1	690212-1	FIXADOR DOS DISCOS	Post ram	01

2	2-18023-5	PARAF. ALL. (M5X50,0) ALOJAMENTO	Screw, socket head	109
-	-	ESPACADOR DA PROTEÇÃO	Spacer, applicator guard	108
1	18023-9	PARAF. ALL. (M4X6,0) STOP DO CILINDRO	Screw, socket head	107
1	690191-1	PLUG DE NYLON	Plug nylon	106
1	240638-1	MOLA DO DEDO	Spring, feed finger	105
2	1-18023-3	PARAF. ALL. (M4X16,0) PROTEÇÃO	Screw, socket head	104
1	1707051-1	PROTEÇÃO	Applicator guard	103
2	1-22284-1	MOLA DO FREIO	Spring, compression	102
2	2-18023-2	PARAF. ALL. (M5X25,0) FREIO	Screw, socket head	101
1	1707123-1	BLOCO ESPACADOR	Screw block	100
1	2-196470-2	ESFERA DE AÇO (Ø3,0 MM)	Steel ball	99
1	1-18023-2	PARAF. ALL. (M4X12,0) BLOCO GUIA	Screw, socket head	98
2	1-18023-8	PARAF. ALL. (M5X10,0) BLOCO GUIA	Screw, socket head	97
				96
1	2076188-1	BASE	Base plate	95
2	1-18024-9	PARAF. ALL. CAB. BOL. (M6X16,0) BASE	Screw, socket, button head	94
2	992946-1	PINO DE AJUSTE (Ø6X16,0) BASE	Pin dowel	93
1	4-18024-1	PARAF. CAB. BOL. (M5X8,0) BLOCO	Screw, socket, button head	92
1	1707121-1	PARAFUSO ESPECIAL	Special screw	91
2	18024-7	PARAF. CAB. BOL. (M4X10,0) PLACA CORTE	Screw, socket, button head	90
1	18024-6	PARAF. CAB. BOL. (M4X8,0) BIGORNA	Screw, socket, button head	89
1	2076178-1	BIGORNA	Anvil	88
1	2076183-1	LIBERADOR DO FREIO (MONTAGEM)	Lever, drag release (assy)	87
REF.	2076184-1	BLOCO LIBERADOR DO FREIO	Block, drag release	86
REF.	2076185-1	PINO LIBERADOR DO FREIO	Pin, drag release	85

QTY (QTD)	PART NUMBER (NÚMERO)	DESCRIPTION (DESCRIÇÃO)	ITEM
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	DWN C. MENEGHIM CHK J. JODAR APVD C. LIMA 05JUN2009
MATERIAL		FINISH	PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING
SIZE		CAGE CODE	DRAWING NO
A200779		C-1893225-1	1893225-1
SCALE		SHEET	OF
-		1	REV B

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