

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

20

© COPYRIGHT 20

BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

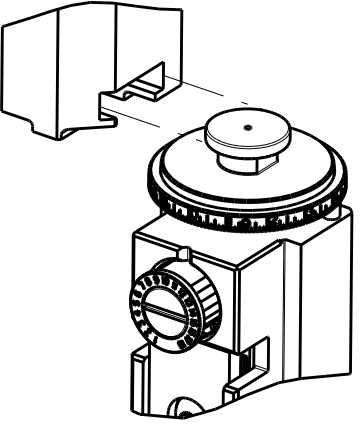
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151267-1

C

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

2119950-1

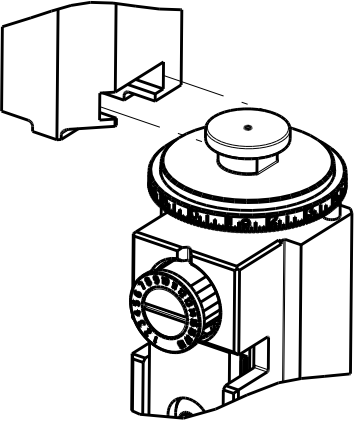
1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1



2151267-2

C

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

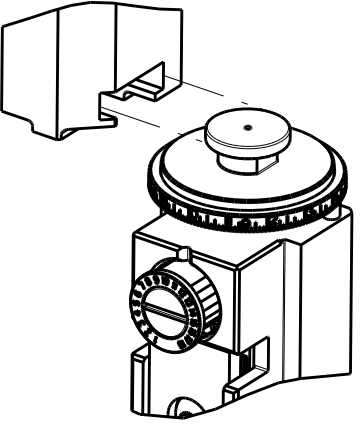
1338685-1

5-18022-5

2119653-1

-

-



2151267-5

C

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

MECHANICAL FEED

2119949-1

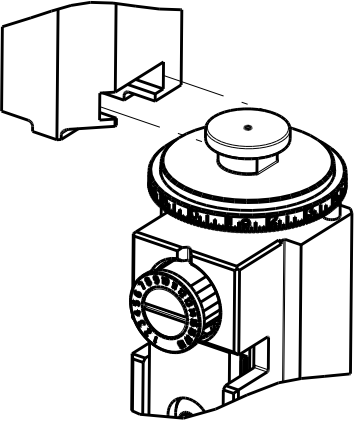
1338685-1

5-18022-5

2119653-1

-

-



2151267-6

C

NON-CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

PNEUMATIC FEED

2119950-1

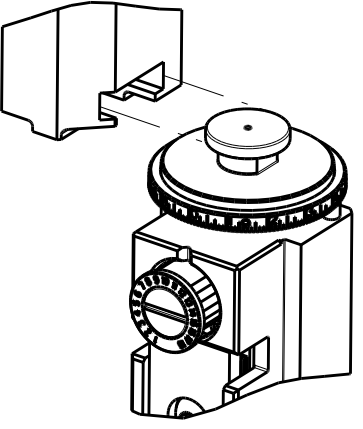
1338685-1

5-18022-5

2119641-1

2119799-1

2063440-1



2151267-7

C

FINE CRIMP HEIGHT ADJUST

NONE

-

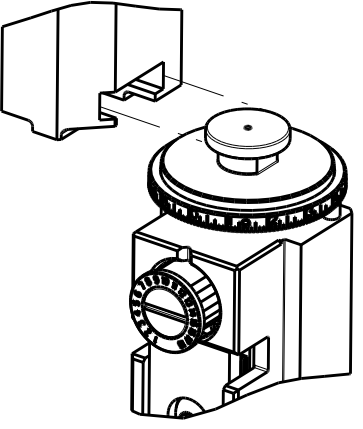
-

-

-

-

-



7-2151267-7

C

CRIMP TOOLING KIT

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.03 mm [.080]

F

INSUL

2.54 mm [1.00]

O

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: TAB 2.8 x 0.8

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

1.00mm2

1.20+/-0.05 [.047+/- .002]

6.4

0.75mm2

1.18+/-0.05 [.046+/- .002]

6.6

0.50mm2

1.15+/-0.05 [.045+/- .002]

7.0



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151267-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151267-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151267-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151267-6

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	2	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	269
-	1	1	1	1	1	1-1633782-1	FENCE	267
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
	P	LTR	DESCRIPTION	DATE	DWN	APVD
	A		RELEASED	02AUG2012	CC	SX
	B		ECR-14-001306	28JAN2014	XZ	GB
	C		ECR-15-005334	03APR2015	JH	JT

-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-2	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-4	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	3-454276-8	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	1-1333204-5	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	1633965-3	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
-	1	1	1	1	1	5-456405-8	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN C. CHEN	08NOV2011	TE Connectivity Harrisburg, PA 17105-3608	
				CHK S. XI	08NOV2011		
DIMENSIONS:				APVD J. CRUZ	08NOV2011	NAME OCEAN SIDE FEED APLICATOR	
mm				PRODUCT SPEC			
				APPLICATION SPEC			
MATERIAL				WEIGHT		SIZE A1	
				Customer Accessible Production Drawing		SCALE 1:2	
						SHEET 1 OF 4	
						REV C	

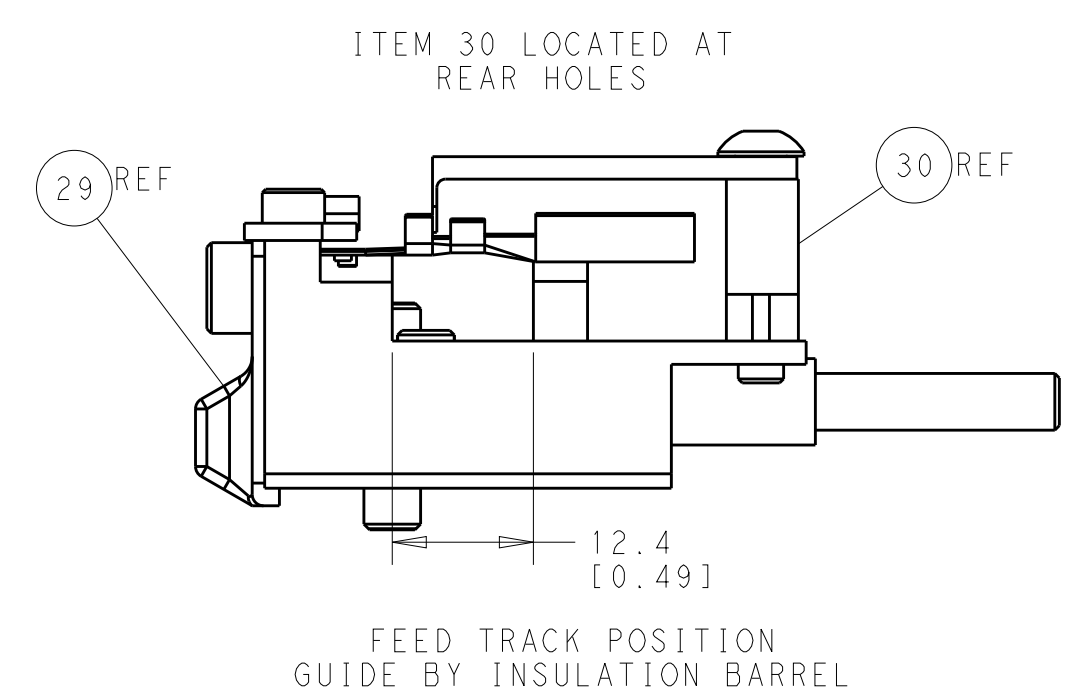
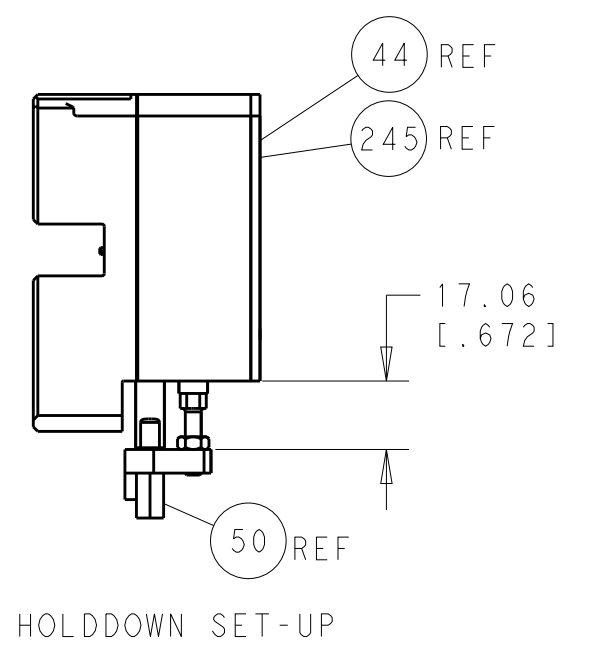
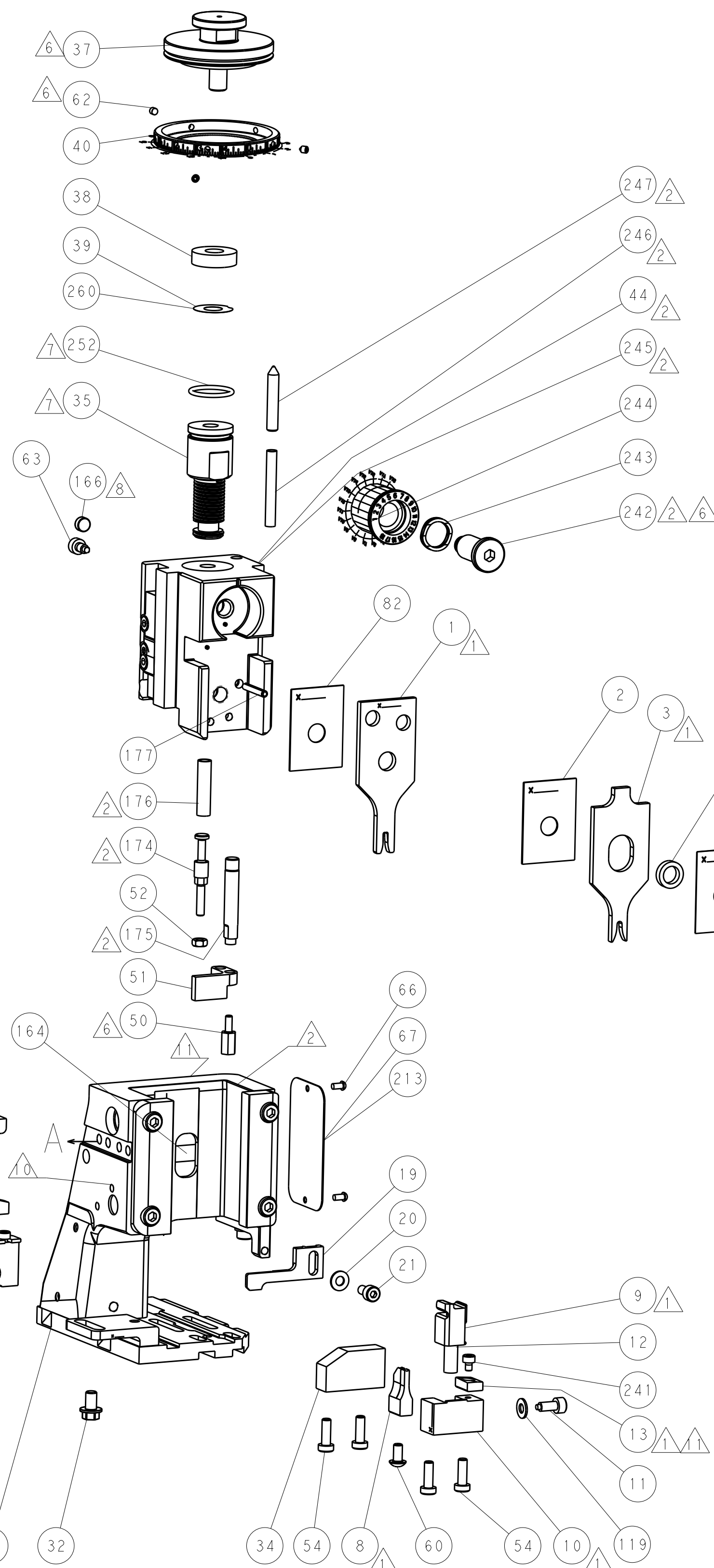
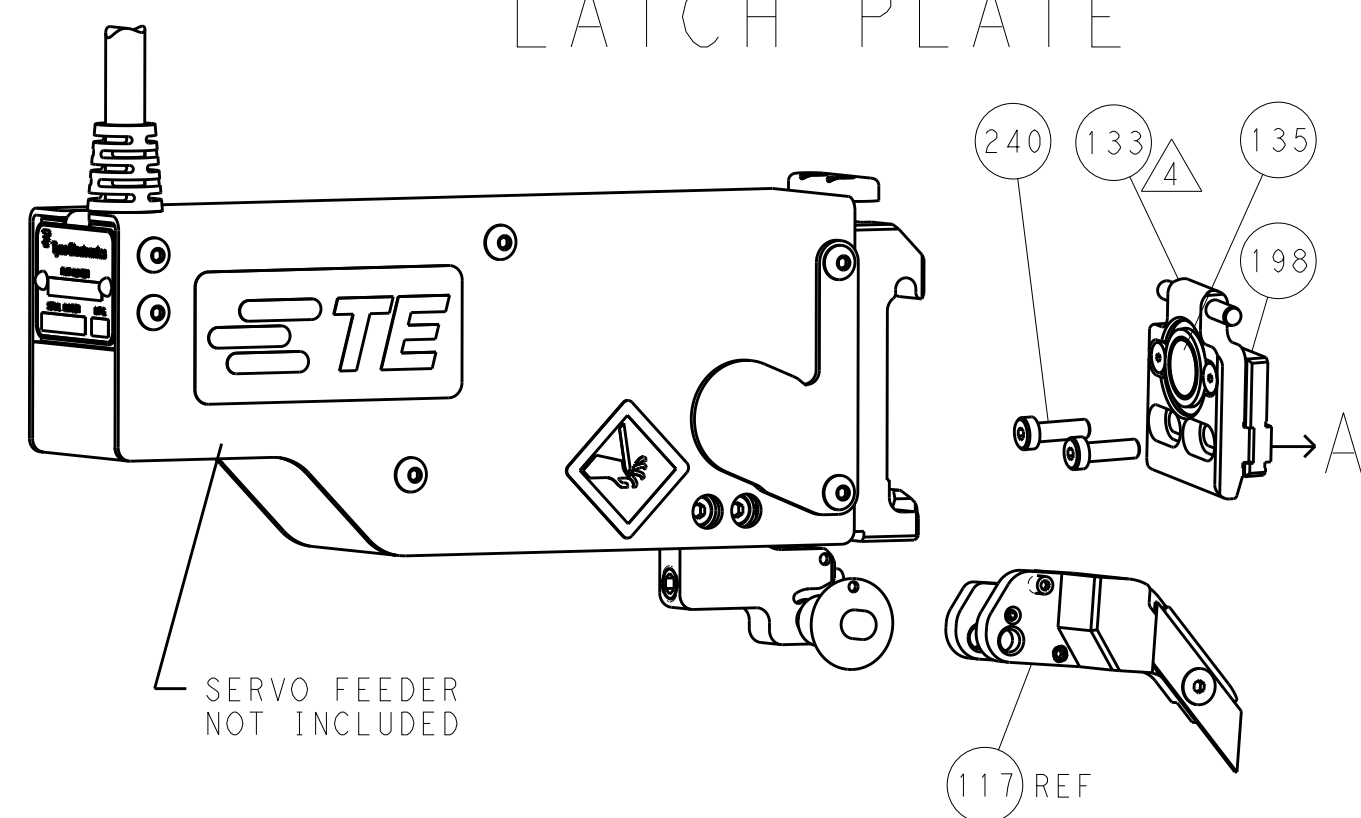
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

AMP 4805 REV 31MAR2000

PNEUMATIC

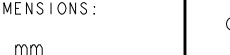
SERVO
LATCH PLATE

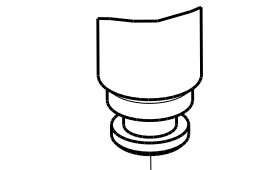
CAM POSITIONS



ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

FILE OPENING IS A CONTROLLED DOCUMENT FOR ETCO-ESTERREDES CORPORATION IT IS SUBJECT TO THE ETCO-ESTERREDES CORPORATION'S POLICY AND ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWG C CHEN 08NOV2011 CHK XI 08NOV2011 APPR 1 CRUZ 08NOV2011	 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 4 PLC ±0.013 4 PLC ±0.0001 ANGLES		NAME OCEAN SIDE FEED APPLICATOR
MATERIAL -		WEIGHT -		SIZE A
FINISH -		CODE 00779		DRAWING NO C-2151267
RESTRICTED TO -		SCALE 1:2 SHEET 2 OF 4 REV C		
Customer Accessible Production Drawing				

8		7		6		5		4		3	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20							
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.									
	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151267-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151267-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151267-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151267-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					-	-	-	-	-	-	-
					-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	2.54 mm [.100]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 2.8 x 0.8			
WIRE STRIP LENGTH 3.90-4.50 mm [1.54-.177 IN]		INSULATION DIAMETER RANGE Ø1.40-2.00 mm [0.055-.079 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18051	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-962841-1	1-962841-2	1-962841-3	2-962841-1
2-962841-2	2-962841-3	8-962841-1	8-962841-3

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2			1.20+/- 0.05 [.047+/- .002]		6.4
0.75mm2			1.18+/- 0.05 [.046+/- .002]		6.6
0.50mm2			1.15+/- 0.05 [.045+/- .002]		7.0

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

-	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	269
-	1	1	1	1	1-1633782-1	FENCE	267
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FIDE	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

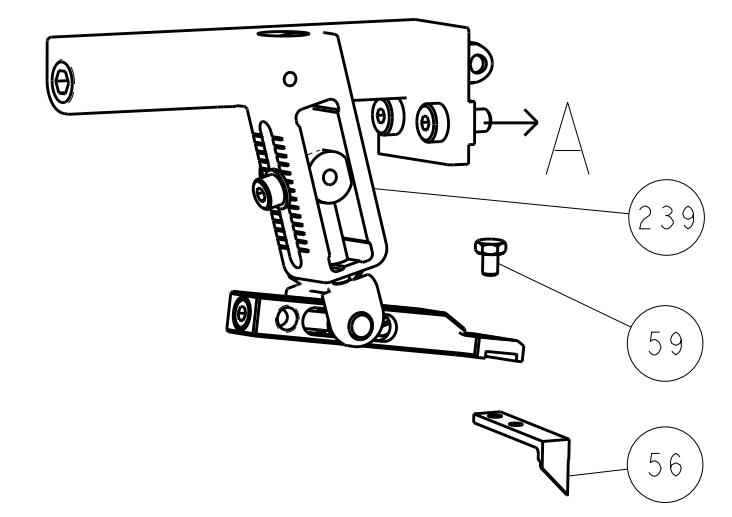
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2				1				
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS				
	P	LTR	DESCRIPTION			DATE	OWN	APPROV
		-	SEE SHEET 1			-	-	-
1	1	1	1	1-22279-3	SPRING, COMPRESSION			246
1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT			244
1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST			243
1	1	1	1	2119083-1	RETAINER, INSULATION DIAL			242
1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0			241
-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY			239
-	-	1	-	2063440-1	AIR FEED MODULE			238
-	1	-	-	2119740-2	TAG, IDENTIFICATION			213
-	1	-	-	1901094-3	SPACER, FEEDER			198
1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0			177
1	1	1	1	8-22280-7	SPRING, COMPRESSION			176
1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN			175
1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN			174
-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172
1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY			166
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC			164
-	-	1	-	240638-1	SPRING, FEED FINGER			163
1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.			152
-	-	1	-	2119641-2	FEED CAM, AIR FEED			151
1	1	1	1	2119798-2	DETENT PIN			145
1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)			144
4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20			143
-	-	-	1	2119653-2	FEED CAM, POST FEED			142
1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF			141
1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED			140
1	1	1	1	2119092-2	BOLT, ADJUSTMENT			139
-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137
-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF			136
-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135
-	1	-	-	1633743-1	SERVO FEED LATCH ASM			133
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			119
-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF			117
1	1	1	1	455888-5	SPACER, CRIMPER			82
1	1	1	1	2119956-1	DOCUMENTATION PACKAGE			71
1	-	1	1	2119740-1	TAG, IDENTIFICATION			67
2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66
1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT			63
3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
-	-	1	1	1338685-1	PAWL, FEED			56
1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5			52
1	1	1	1	1901681-1	HOLDDOWN, TERMINAL			51
1	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN			50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49
-	-	-	1	2119652-1	FEED CAM, PRE FEED			48
1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)			41
1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40
1	1	1	1	2119957-1	APPLICATOR SHIM PACK			39
1	1	1	1	2119644-1	RAM WASHER, PRECISION			38
1	1	1	1	1-1752356-6	SUPPORT, TERMINAL			34
2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)			33
1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32
1	1	1	1	1320908-3	SPACER, STRIP GUIDE			30
1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE			29
1	1	1	1	455888-3	SPACER, CRIMPER			28
1	1	1	1	1320928-2	STRIP GUIDE			24
1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21
1	1	1	1	1-18028-2	WASHER, FLAT, REG M4			20
1	1	1	1	2119533-1	STRIPPER, SIDE FEED			19
1	1	1	1	2119806-2	INSERT, SHEAR			13
1	1	1	1	3-22280-3	SPRING, COMPRESSION			12
1	1	1	1	1-356885-4	STOP, SHEAR			11
1	1	1	1	2119805-4	SHEAR HOLDER, FRONT			10
1	1	1	1	3-454276-8	FLOATING SHEAR, FRONT			9
1	1	1	1	1-1333204-5	ANVIL, COMBINATION			8
-	-	-	-	-	-			7
-	-	-	-	-	-			6
1	1	1	1	2119757-4	DEPRESSOR, SHEAR			5
1	1	1	1	238011-2	BLOCK, CRIMPER SPACER			4
1	1	1	1	1633965-3	CRIMPER, INSULATION O PREMIUM			3
1	1	1	1	455888-6	SPACER, CRIMPER			2
1	1	1	1	5-456405-8	CRIMPER, WIRE PREMIUM			1
-27	-25	-22	-21	PART NO	DESCRIPTION			ITEM NO

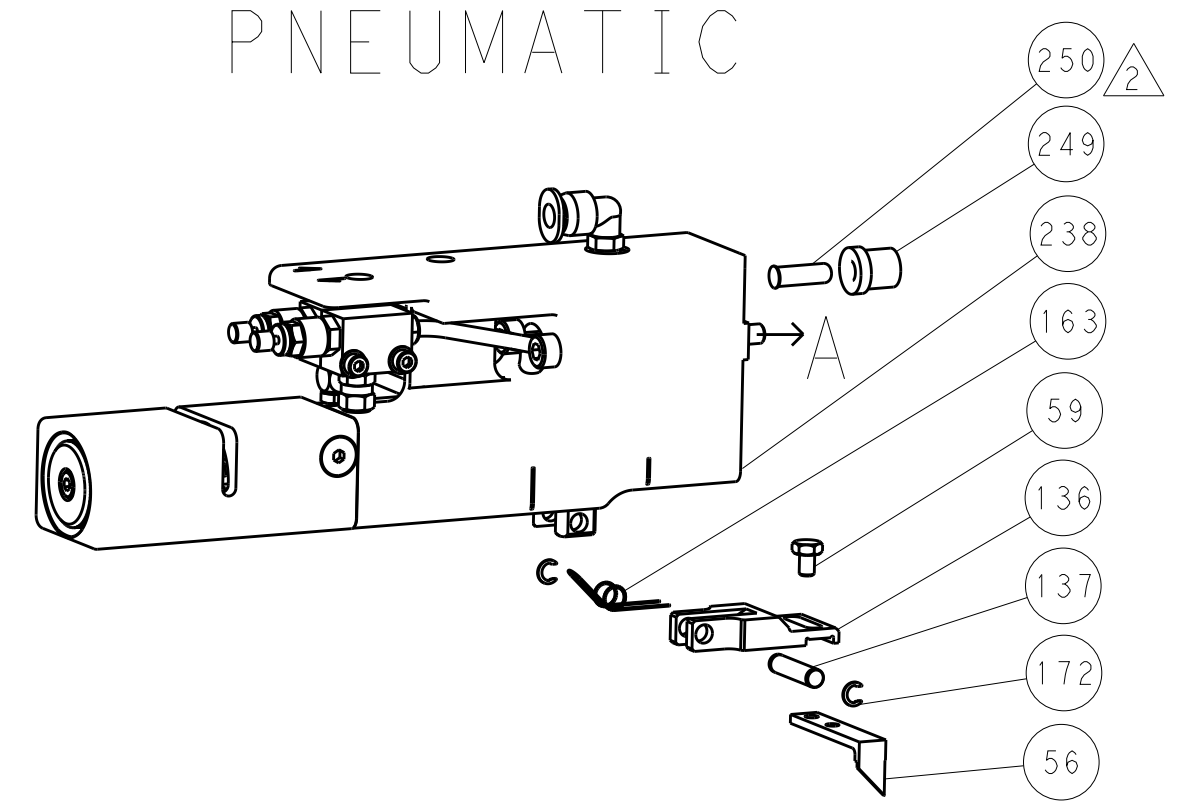
[illegible]

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

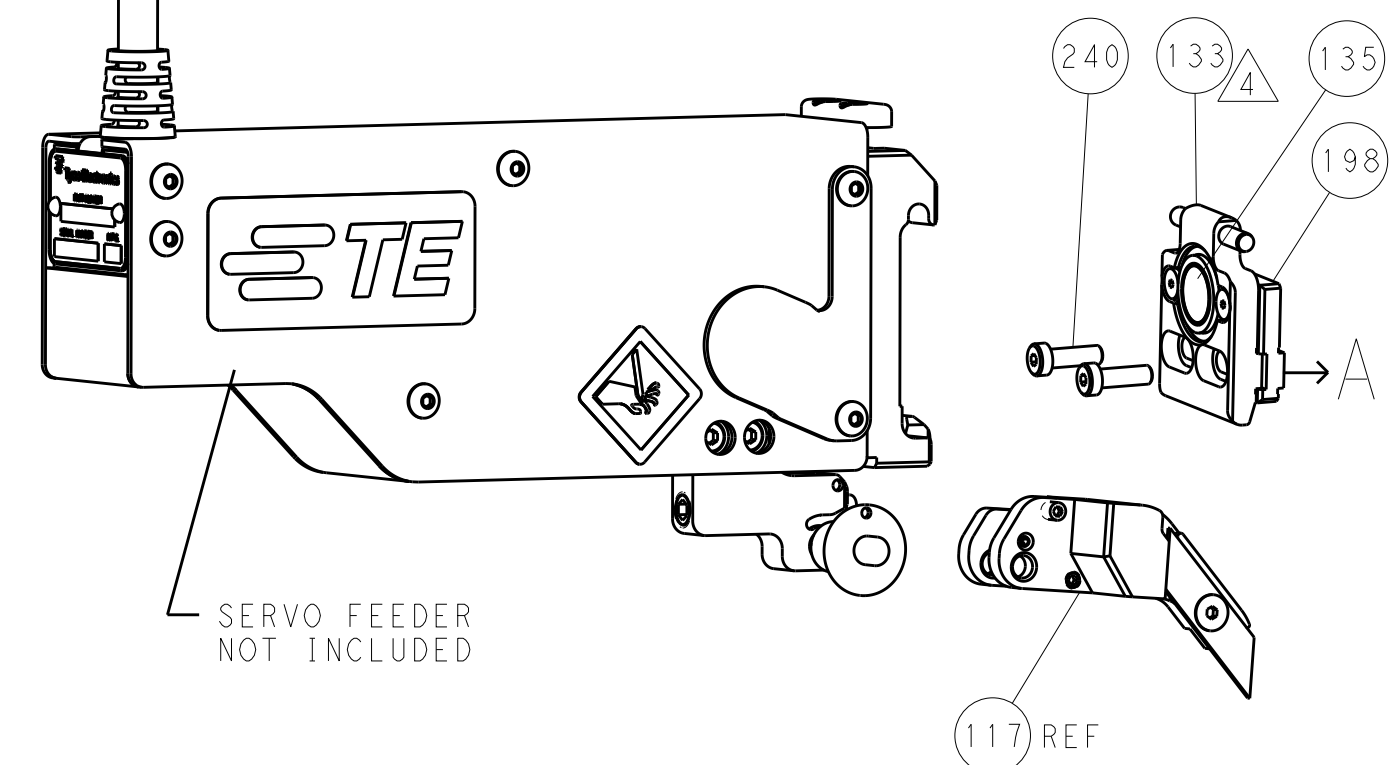
FEED TYPE MECHANICAL



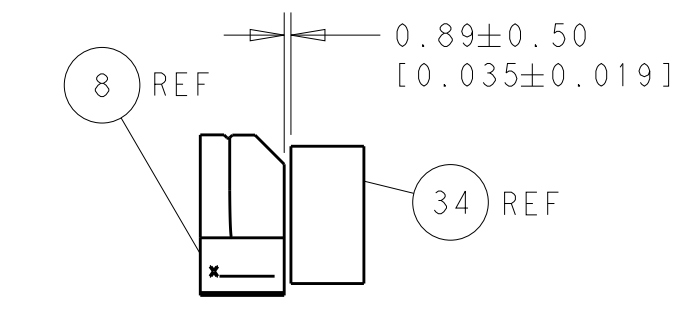
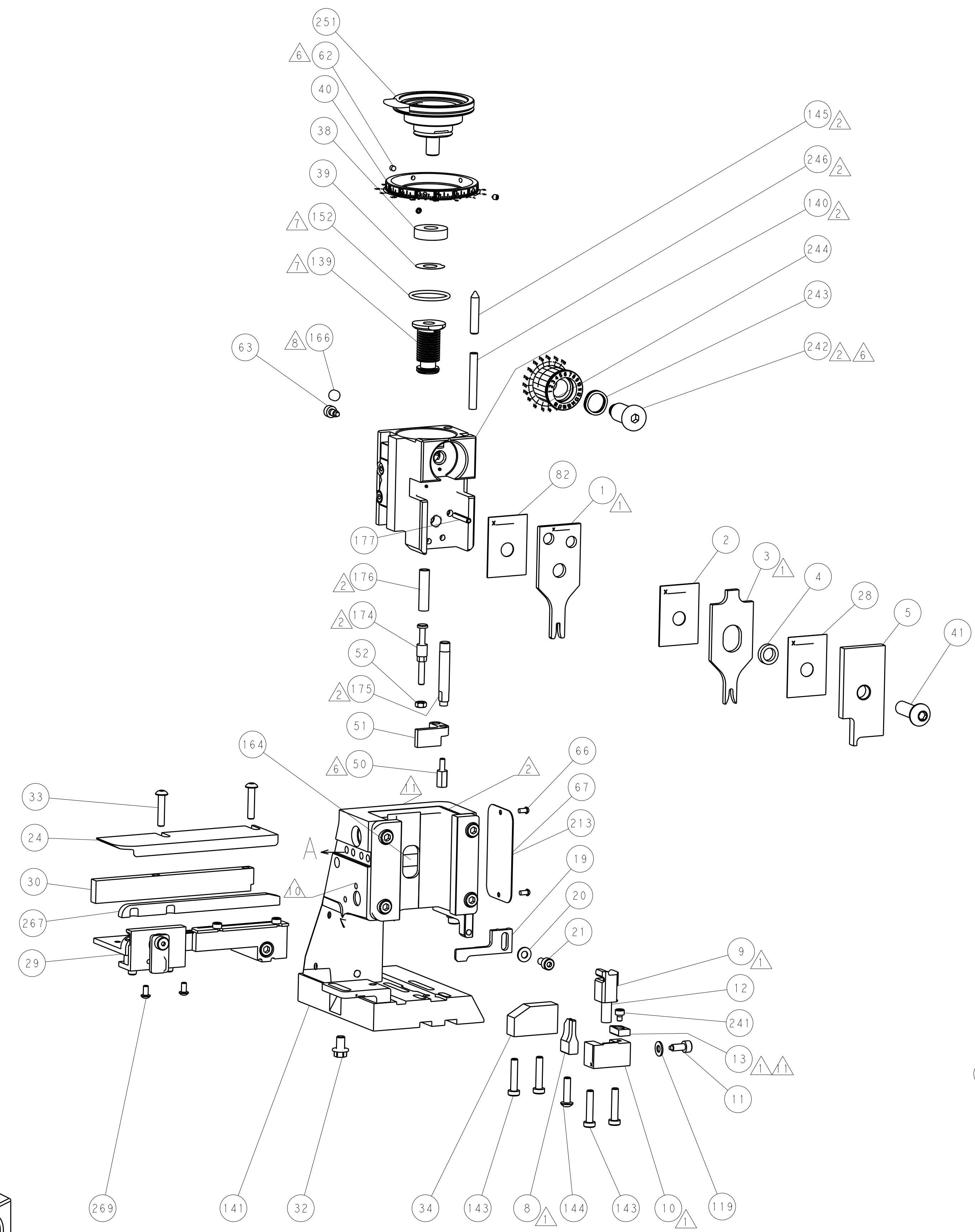
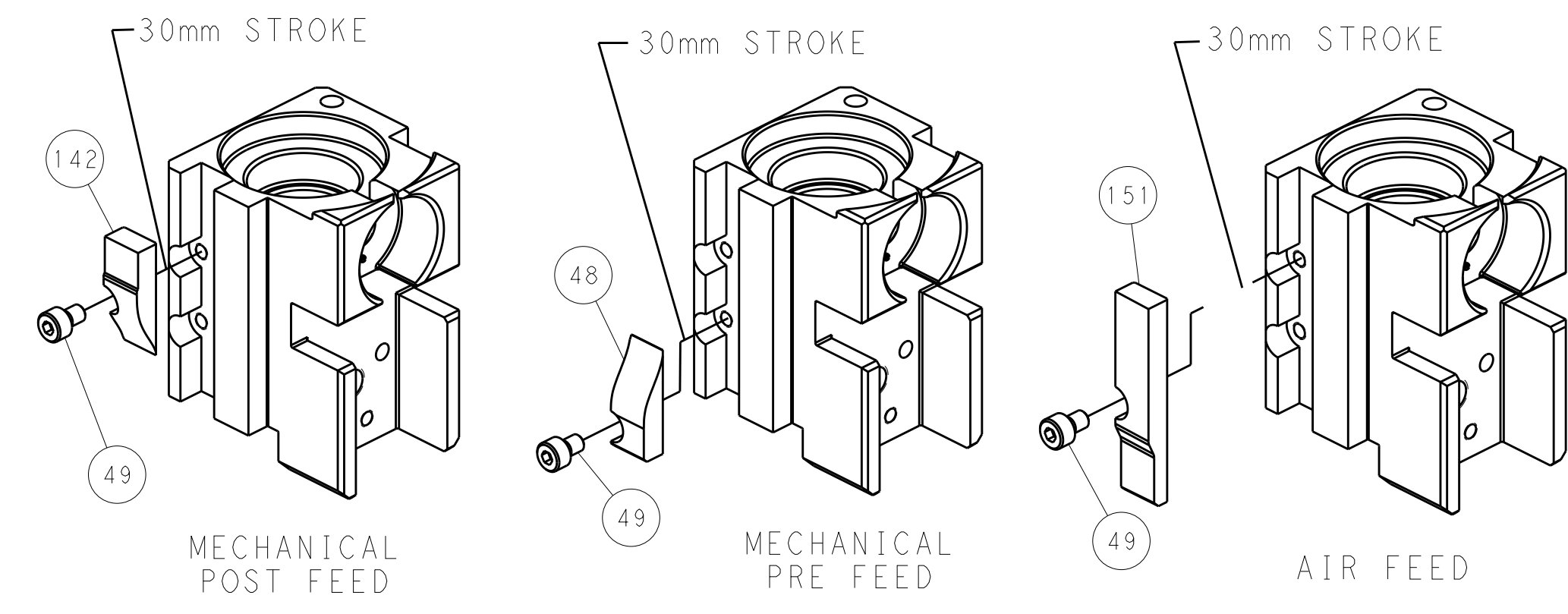
PNEUMATIC



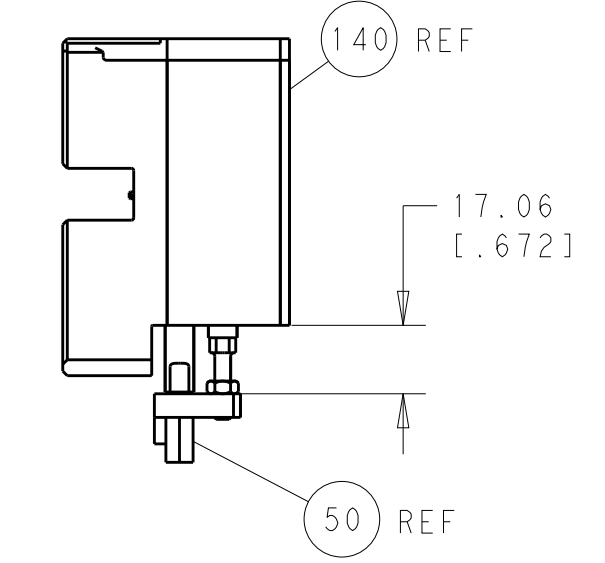
SERVO LATCH PLATE



CAM POSITIONS

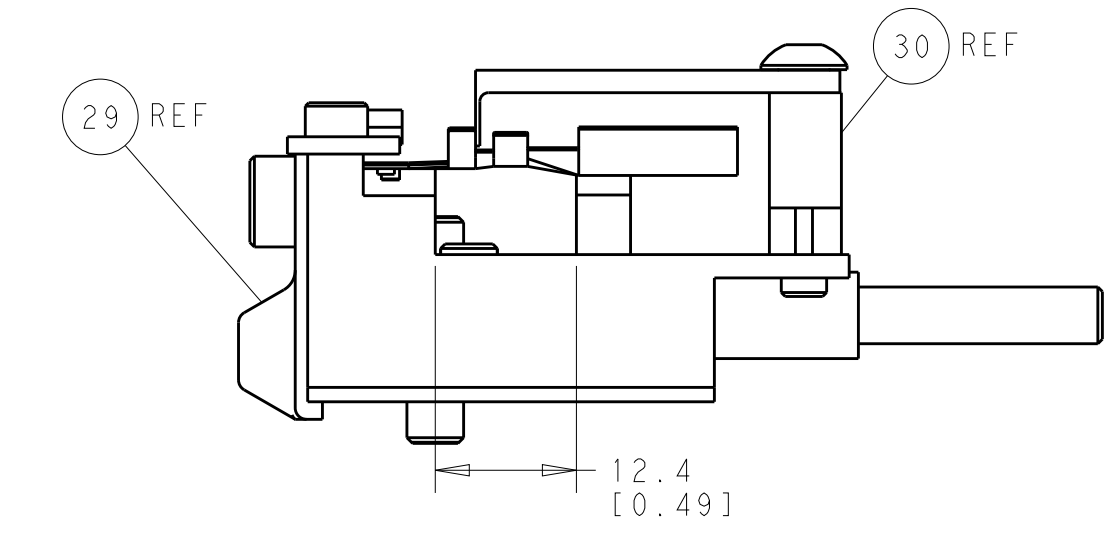


TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

ITEM 30 LOCATED AT REAR HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN C. CHEN 08NOV2011		CHK S. XI 08NOV2011		APVD J. CRUZ 08NOV2011		NAME OCEAN SIDE FEED APPLICATOR	
0 PLC ±.5		1 PLC ±0.13		2 PLC ±0.013		3 PLC ±0.0001		4 PLC ±.5		RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO	
						A1		00779		C=2151267	
Customer Accessible Production Drawing		SCALE		1:2		SHEET		4		OF 4	
										REV	
										C	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9