

D
Dimensioning and tolerancing per ASME Y14.5M-2009

B

A

D
C

B

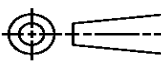
A

4		3		2		1					
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							A1	ECR-12-020304	23NOV2012	XZ	SX

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151500-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855042
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855042

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO		 TE Connectivity					
DIMENSIONS:		CHK S. XI							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. XI		NAME			
		0 PLC ±		PRODUCT SPEC		FINE ADJUST SIDE FEED			
		1 PLC ±		APPLICATION SPEC		HDM APPLICATOR			
MATERIAL		FINISH		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
						A3		©- 1855042	
						SCALE		SHEET 1 OF 2	REV A1

8

7

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20

PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855042-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855042-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855042-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855042-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855042-7	A	-	-	-	SPARE PARTS

1

RECOMMENDED SPARE PARTS

2

GREASE LIGHTLY

3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

6

5

AMP-O-ELECTRIC TERM GUARD

G TERMINATOR GUARD

4

3

TERMINAL NAME: SOCKET, MATE-N-LOK

SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS
61117	61118	
350217	350218	REF SETTING
350536	350654	A2 .069±.002[1.75±0.05mm]
-	350687	C0 .059±.002[1.50±0.05mm]
-	926882	D3 .052±.002[1.32±0.05mm]
-	926883	E1 .047±.002[1.19±0.05mm]
-	926887	
-	-	CRIMP
-	-	SIZE
-	-	TYPE
-	-	RANGE
-	-	WIRE
-	-	INSUL
WIRE STRIP LENGTH	TERM APPL SPEC	FEED
.145 -.160	114-1011 OR 114-1012	.430
		APPL INSTRUCTIONS
		408-8040
		SET UP GAGE
		458637-1

2

1

LOC

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A

66

REV

DATE

OWN

APPR

REVISIONS

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OWN

APPR

3

3

37

39

38

63

45

53

20

50

52

51

7

33

24

30

29

46

59

20

32

31

56

54

60

34

8

47

91

48

91

49

91

ITEM 30 LOCATED AT FRONT HOLES

REF

30

REF

FEED TRACK POSITION

8

REF

34

REF

TERMINAL SUPPORT LOCATION

24

REF

30

REF

67

66

1

2

3

4

28

5

41

9

1-2

1-1

8-9

1-0

1-7

54

POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE

47

91

48

91

49

91

-1 & -6

-2

-3

3

3

455749-1

GUARD WINDOW

116

679532-1

INSERT, GUARD

115

1-21002-7

SCR, BTN SKT HD CAP 6-32 X .375

91

318563-1

GUARD, FRONT CHIP

89

4088040

SF APPL INST 408-8040

72

217238-1

GENERAL INSTRUCTION PKG

71

461264-5

PLATE, IDENTIFICATION

67

21017-2

SCREW, DRIVE

66

21009-2

SCR, SET, SELF LOCKING 1/4-20 X .250

63

22733-8

SCR, BHSC, SELF-LOCKING, 8-32 X .375

60

2-22603-0

SCR, HEX HD CAP 8-32 X .312

59

458537-2

PAWL, FEED

56

2-21002-2

SCR, BTN SKT HD CAP 8-32 X .500

54

2-21000-7

SCR, SKT HD CAP 8-32 X .500

53

21018-5

NUT, HEX, REG 6-32

52

811242-2

BUMPER, HOLD DOWN

51

690753-1

SPACER, TONKER

50

690602-6

CAM, PRE FEED, 1 5/8

49

690602-5

CAM, PRE FEED, 1 1/8

48

690501-4

CAM, POST FEED, 1 5/8

47

459456-1

APPL. BASIC SUB ASSY (SIDE WISE MQCA)

46

690191-1

PLUG, NYLON

45

455673-1

RAM, SIDE FEED

44

7-21002-9

SCR, BTN SKT HD CAP 5/16-24 X 1.00

41

1-469367-0

SHIM

39

690125-1

SHIM SUB-ASSY

38

879103-2

FINE ADJUST HEAD SUBASSY

37

690786-6

TERMINAL SUPPORT

34

2-21002-4

SCR, BTN SKT HD CAP 8-32 X .750

33

21024-5

WASHER, SPRG LOCK, REG NO 10

32

3-21000-4

SCR, SKT HD CAP 10-32 X .375

31

1320908-8

SPACER, STRIP GUIDE

30

1633091-1

ASSEMBLY, STRIP GUIDE

29

1-455888-0

SPACER, CRIMPER

28

1320928-1

PLATE, STRIP GUIDE

24

690472-2

STRIPPER

22

2-21000-7

SCR, SKT HD CAP 8-32 X .500

21

21024-4

WASHER, SPRG LOCK, REG NO 8

20

691353-1

STRIPPER

19

679625-1

SHEAR HOLDER, FRONT (NO CUT)

17

3-22280-3

SPRING, COMPRESSION

12

690461-1

STOP, SHEAR

11

690459-1

SHEAR HOLDER, FRONT

10

454276-1

FLOATING SHEAR, FRONT

9

2-690471-9

ANVIL, COMBINATION

8

6-240641-4

SPACER

7

1-455889-4

DEPRESSOR, SHEAR

5

238011-7

BLOCK, CRIMPER SPACER

4

456134-5

CRIMPER, INSULATION F PREMIUM

3

455888-6

SPACER, CRIMPER

2

3-456406-3

CRIMPER, WIRE PREMIUM

1

-77

-6

-3

-2

-1

U/M

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FLOATING SHEAR, FRONT

9

2-690471

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

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moschip.ru_6

moschip.ru_9