

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

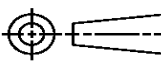
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-010131	18AUG2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266320-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426255
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426255

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
CHK RAGHAVENDRA		APVD RAGHAVENDRA			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED HD-I APPLICATOR	
		0 PLC ±		SIZE A3	
		1 PLC ±		CAGE CODE	
		2 PLC ±		DRAWING NO	
		3 PLC ±		RESTRICTED TO	
4 PLC ±		4 PLC ±		C- 1426255	
MATERIAL		FINISH		WEIGHT	
				CUSTOMER DRAWING	
				SCALE	
				SHEET 1 OF 2	
				REV C1	

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426255

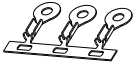
SET UP GAGE
458637-3

2000

RELEASED FOR PUBLICATION
BY AMP INCORPORATED. ALL RIGHTS RESERVED.

THIS DRAWING IS UNPUBLISHED.
© COPYRIGHT 2000

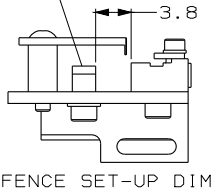
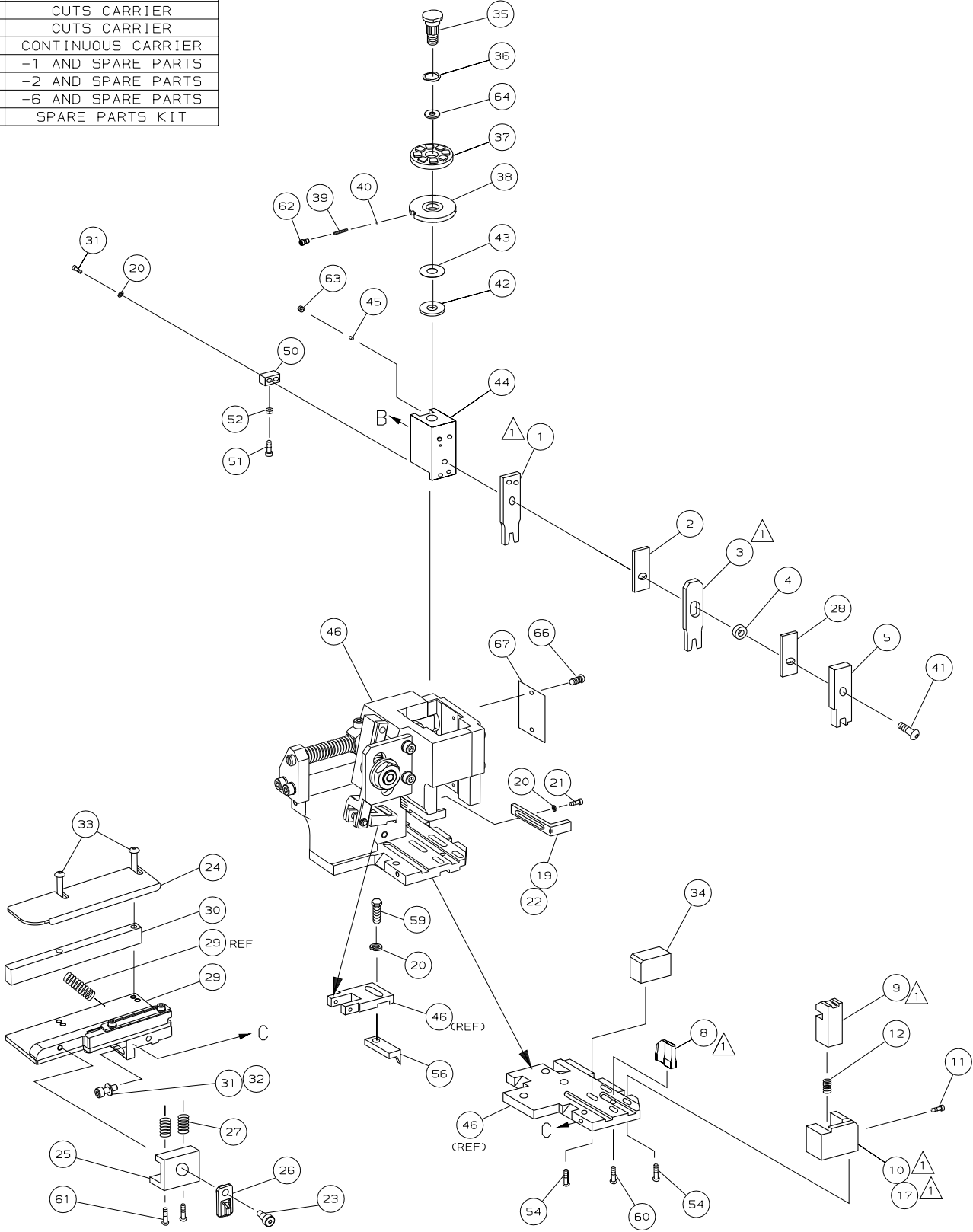
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426255-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426255-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426255-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426255-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426255-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426255-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426255-7	C	-	-	-	SPARE PARTS KIT

CRIMP DATA HIROSE TERMINAL HIROSE CRIMP SPECS					
TERMINAL NAME: SOCKET, CRIMP CONTACTS					
CRIMP	SIZE		TYPE	RANGE	
WIRE	1.57 [.062 IN]		F	22-20 AWG	
INSUL	2.03 [.080 IN]		F	1.20-1.90 [.047-.075 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION		
2.00-2.50 [.079-.098 IN]			408-8322		
TERMINAL HIROSE TAD-P-0506 161495-5-11				FEED	
APPL SPEC -			-	6.50 [.256 IN]	
TERMINALS APPLIED 					
AMP PN	MFR PN	-	-	-	
1572023-1	DF1E-2022SCF	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
WIRE SIZE		CRIMP HEIGHT 		PIN PN AND LENGTH [IN]	
mm ² AWG					
20 AWG		0.93 ±0.05 [.037 ±.002 IN]		4-354779-8 [.3230]	
0.50mm ²		0.91 ±0.05 [.036 ±.002 IN]		5-354779-0 [.3240]	
22 AWG		0.83 ±0.05 [.033 ±.002 IN]		5-354779-6 [.3270]	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR HAS BEEN DESIGNED TO APPLY WIRES WITH THIN WALL (FLR) INSULATION.
5. CRIMP WIDTHS CALCULATED BY TYCO (USING HIROSE SUPPLIED CRIMP HEIGHTS, FOR 20 & 22AWG WIRES).

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			

AMP 1756 REV 3-92 03-FEB-06 13:24:48 us016926



REVISION RECORD	APP	DATE	TE	DATE
C	ECR-06-002810	TE	2-06	
B	ECN 0150-1272-03	TE	11-03	
A	SEE ECN 015A-0942-01	MC	NOV01	

-	1	1	1	1	1	1	1426255	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54
-	-	-	-	-	-	-	-	-	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
-	1	1	1	1	1	1	690124-1	WASHER, RAM	41
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	40
-	1	1	1	1	1	1	23241-1	BALL, STEEL	39
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	38
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	37
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	36
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-0	SPACER, SHEAR	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR, SHC (M4X10) STRIPPER	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	2-1333202-3	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	3-1213077-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	2	2	2	1	1	4-456403-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							PARTS LIST		
DO NOT SCALE PRINT.							MATL	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:							DR	APP	
1 PLC DEC ±0.5 [.02 IN]							M. CLIFFORD	040CT01	040CT01
2 PLC DEC ±-							CHK	REL	F. BACKHURST
3 PLC DEC ±-									M. CLIFFORD
ANGLES ±-							NAME		
SURF TEXTURE:							SIDE FEED HD-I APPLICATOR		
REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX							HD-I APPL		
SCALE							DWG NO	1426255	SHEET 1 OF 1
CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO		

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9