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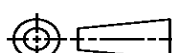
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			D1	ECR-13-017201	6NOV13	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150076-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1239043
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1239043

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity					
		CHK LJ.ZHANG						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME				
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		END FEED HDI APPLICATOR				
MATERIAL	FINISH			SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
				A 3			©- 1239043	
		WEIGHT						
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE		SHEET 1 OF 2	REV D1

Exploded view diagram of the HD-1 Applicator, showing various components and their assembly sequence. The diagram includes a table of parts and their quantities, and a list of assembly steps.

Part Number	Part Name	Quantity
1	SPARE PARTS KIT	1
2	SPARE PARTS KIT	1
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98	SPARE PARTS KIT	1
99	SPARE PARTS KIT	1
100	SPARE PARTS KIT	1

Assembly Steps:

1. Assemble the main body of the applicator.
2. Assemble the handle and trigger mechanism.
3. Assemble the nozzle and spray gun.
4. Assemble the pump and motor.
5. Assemble the hose and reel.
6. Assemble the spray gun and nozzle.
7. Assemble the trigger gun and nozzle.
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43. Assemble the trigger gun and nozzle.
44. Assemble the spray gun and nozzle.
45. Assemble the trigger gun and nozzle.
- 46.

[illegible]

- | VIEW B ROTATED 180° | |
|---|---|
| <p>POST-FEED 40 mm STROKE</p> <p>LOC
A</p> <p>DIST
66</p> <p>LEADMAKER OR BENCH G</p> | <p>POST-FEED 30 mm STROKE</p> <p>K TERMINATOR BENCH MACHINE</p> |

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1	2	1	3-456404-9	CRIMPER WIRE	1

		-77		-71		-1		PART NO		DESCRIPTION		ITEM NO			
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY								PARTS LIST							
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ± 3 PLC DEC ± 4 PLC DEC ± ANGLES ± SURF TEXTURE: ✓								MATL		HT TR		FIN			
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LL OCT07		GB DEC02		BH MAR02		LL OCT00		DR 31MAY00 APP 31MAY00 T.KINT T.ELBIN		AMP AMP Incorporated Harrisburg, PA 17105-3608		MACHINE REF HD-I APPL			
APP DATE		REMOVE BURRS, BREAK SHARP EDGES R.0.38 MAX		CHK -		REL 05OCT00 L.LOFTHOUSE									
NAME								END FEED HD-I APPLICATOR							
SCALE								- D		DWG NO		1239043		SHEET 1 OF 1 REV D	
CAGE CODE 00779								CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	

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