## OT 3M, OT 4M, OT 6M

## **Operator terminals with FSTN display**



#### **AUTOMATION**

Data sheet 7312 en 04

© PHOENIX CONTACT - 08/2008

#### 1 Product description

The operator terminals OT 3M, OT 4M and OT 6M are part of a modern, scalable and seamless HMI family. Through the use of a comprehensive range of functions, the operator terminals provide an innovative operating concept for complex machine visualizations. The operator terminals have full-graphics 3", 4" or 6" displays. Each operator terminal is equipped with one Ethernet interface and two USB interfaces.



Make sure you always use the latest documentation.

It can be downloaded at www.download.phoenixcontact.com.

A conversion table is available on the Internet at <a href="www.download.phoenixcontact.com/general/7000\_en\_00.pdf">www.download.phoenixcontact.com/general/7000\_en\_00.pdf</a>.



This data sheet is valid for the products listed on the following page:



## **Table of contents**

1	Product description1		
2	Ordering data		
3	Technical data	3	
4	Mounting	5	
5	Housing dimensions	6 7	
6	Switching on	9 9	
7	Display	14	
8	Interfaces	14	
9	Interface assignment  9.1 Supply voltage  9.2 USB  9.3 Ethernet	15 15	
10	Diagnostic LEDs1		
11	VISU+	17	
12	General user notes	19	
13	Restrictions for operator terminals	19	
14	·		
15	Insert strips	23	

## 2 Ordering data

#### **Products**

Description	Туре	Order No.	Pcs./Pkt.
Operator terminal with integrated runtime of VISU+ visualization software			
- With 3" FSTN display	ОТ 3М	2985123	1
- With 4" FSTN display	OT 4M	2985136	1
- With 6" FSTN display	OT 6M	2985149	1

#### **Documentation**

Description	Туре	Order No.	Pcs./Pkt.
Quick Start Guide	UM QS EN OT TP	2888903	1

### 3 Technical data

Electrical data	OT 3M	OT 4M	OT 6M
Supply voltage	24 V DC	24 V DC (SELV according to DIN EN 61131)	
Residual ripple		10%, maximum	
Minimum voltage		18 V	
Maximum voltage		30 V	
Current consumption (at 24 V, typical)	0.25 A		
Current consumption (maximum)	0.35 A		
Connected load	6 W		
Fuse Semiconductor fuse, self-resetting		tting	
Protection against polarity reversal		Integrated	

Etnernet	
X5 Ethernet	10/100Base-T

USB

In accordance with the "Universal Serial Bus Specification Rev. 2.0" X9, X10 host

**F**41. . . . . . . 4

Minimum: 1.5 Mbps
Maximum: 12 Mbps
Maximum output current: 100 mA per output

Central processing unit

Central processing unit

RISC ARM9

Clock frequency

200 MHz

Other features

Watchdog timer, realtime clock, battery monitoring

Memory	
Application memory	8 Mbytes
Flash	32 Mbytes
SDRAM	64 Mbytes
Connection method	
Network	Ethernet (10/100 Mbps), RJ45
USB interface	2 x USB 2.0
Climatic data	
Temperature (operation)	0°C 50°C
Ambient temperature (storage/transport)	-25°C +70°C
Relative humidity (operation and storage)	10% 95%, no condensation
Standards and directives	
Noise immunity	DIN EN 61000-4-2 DIN EN 61000-4-3 DIN EN 61000-4-4 DIN EN 61000-4-5 DIN EN 61000-4-6 DIN EN 61000-6-2
Noise emission	DIN EN 55011 limit value class A DIN EN 55022 limit value class A DIN EN 6100-6-4
Equipment requirement	DIN EN 61131-2
Storage and transport	DIN EN 61131-2
Power supply units	DIN EN 61131-2
Electromagnetic compatibility	2004/108/EC (including all applicable modifications)
Degrees of protection	DIN EN 60529
Impact load, shocks	DIN EN 60068-2-27
Sinusoidal vibrations	DIN EN 60068-2-6



This device is classified as Class A equipment. It may cause radio interference in residential areas. In such cases, the operator may be held liable for taking appropriate measures and for the incurrence of costs.

Housing and front plate	OT 3M	OT 4M	OT 6M
Housing		Sheet steel, galvanized	
Front plate, natural anodized aluminum (H x W x D)	96 x 144 x 5 mm	205 x 155 x 5 mm	160 x 300 x 5 mm
Front foil		Polyester foil	
Grommet Circumferential rubber grommet on the rear		the rear	
Mounting cutout (H x W)	82 x 136 mm	199 x 139 mm	152 x 292 mm
Installation depth	46 mm, approximately	43 mm, approximately	43 mm, approximately
Degrees of protection		Front: IP65; rear: IP20	
Total weight	500 g, approximately	800 g, approximately	1300 g, approximately

## 4 Mounting



When mounting the operator terminal, leave a circumferential gap of at least 30 mm in order to provide sufficient air circulation.



If the operator terminal is mounted horizontally, please note that additional heat sources may cause a build-up of heat below the operator terminal.

Provide sufficient heat dissipation! Please observe the permissible temperature range specified in the technical data when operating the device.



In order to ensure the specified degree of protection, make sure that the grommet lies flat against the mounting surface and the threaded pins of the mounting brackets are tightened uniformly.

The device enables quick and easy mounting from the rear. Ideally, mounting should be in control panels with a plate thickness of approximately 1 mm to 6 mm.

 Push the device through the mounting cutout from the front.

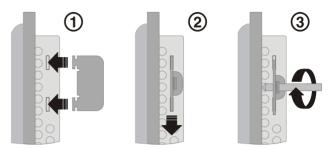


Figure 1 Mounting with mounting bracket

- Place the mounting brackets in the appropriate slots (1) and pull the brackets downwards until they snap into place (2).
- 3. Secure the device using the threaded pins (3).

## 5 Housing dimensions

### 5.1 OT 3M operator terminal



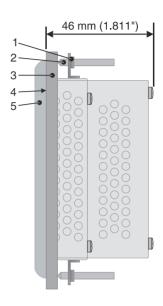


Figure 2 Front and side view of the OT 3M with dimensions

- 1 Mounting bracket
- 2 Threaded pin
- 3 Mounting surface, 1 mm to 6 mm thick
- 4 Circumferential grommet
- 5 Front plate

### 5.2 OT 4M operator terminal



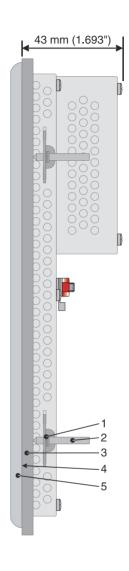
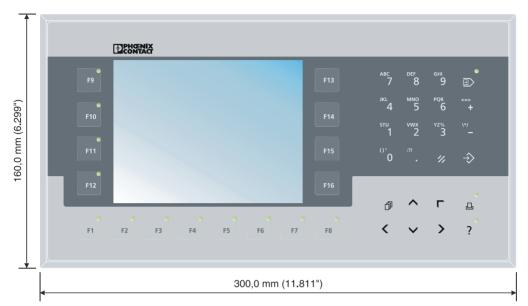


Figure 3 Front and side view of the OT 4M with dimensions

- 1 Mounting bracket
- 2 Threaded pin
- 3 Mounting surface, 1 mm to 6 mm thick
- 4 Circumferential grommet
- 5 Front plate

### 5.3 OT 6M operator terminal



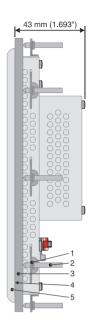


Figure 4 Front and side view of the OT 6M with dimensions

- 1 Mounting bracket
- 2 Threaded pin
- 3 Mounting surface, 1 mm to 6 mm thick
- 4 Circumferential grommet
- 5 Front plate

## 6 Switching on

The operator terminal is equipped with the Windows CE operating system suitable for VISU+ visualization runtime.

## 6.1 Loading process within the Windows CE operating system

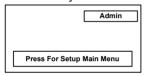
The operator terminal allows you to modify the configuration during the startup phase using buttons.

The operator terminal has two operating modes:

- Normal (no button pressed)
- Setup Main (Press For Setup Main Menu button pressed)

#### 6.2 Normal operating mode

The AppStarter.exe program is started from the internal flash memory.



Display after startup



Please note that the device can only be reached via Ethernet after an Ethernet address has been assigned.

#### 6.3 Setup Main operating mode

Press the **Press For Setup Main Menu** button during the startup phase to start the Setup Main operating mode.

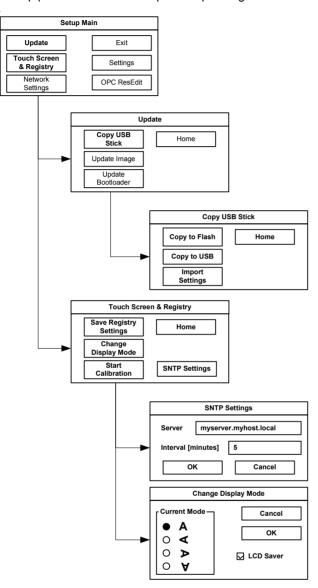


Figure 5 Update, Registry



To transfer data and settings to another device, proceed as follows:

- 1. "Copy to USB" on current device.
- 2. "Copy to Flash" on destination device.
- 3. Select "Backup" directory.

The device is restarted.

4. "Import Settings" on destination device.

#### Update, Copy USB Stick, Copy to Flash:

Copies the data from the USB stick to the internal flash file system. The root, backup or any other directory can be selected.

Selection	Function	
Root	All files (no directories) of the root directory are copied to the root directory of the flash memory.	
Backup	The contents of the directory are copied to the root directory of the flash memory.	
XYZ (any)	The selected directory (including subdirectories) is copied 1:1 to the flash memory.	

#### Update, Copy USB Stick, Copy to USB:

Copies the contents of the flash file system to the backup directory of the USB stick. Protected system files are excluded. A log file is also copied, which can be used to restore system settings via the "Import Settings" menu item.

#### **Update, Copy USB Stick, Import Settings:**

An automatically generated log file can be used to restore system settings. If the backup directory of the USB stick contains a corresponding log file, the settings can be restored.

This is only possible when using identical types of device.

#### **Update, Update Image:**

If the image subdirectory of the memory stick contains an "xxxx.nb0" file, then this file is used to perform the image update. There must only be one "xxxx.nb0" file in this directory.

During this procedure flash registry is deactivated. This means that "image" is operated with a new default registry.

#### **Update, Update Bootloader:**

If the bootloader subdirectory of the memory stick contains an "xxxx.nb0" file, then this file is used to perform the bootloader update. There must only be one "xxxx.nb0" file in this directory.

The user is informed after every successful update.

#### **Registry, Save Registry Settings:**

The complete registry is stored. This entry is password-protected.

#### Registry, Change Display Mode:

Settings of display orientation. This entry is password-protected.

#### Registry, Start Calibration:

Touch calibration is initiated. After calibration the values must be saved via "Save Registry Settings". This entry is password-protected.

#### Registry, SNTP Settings:

You can enter the address of an Intranet or Internet time server. Enter the synchronization interval in minutes. This entry is password-protected.

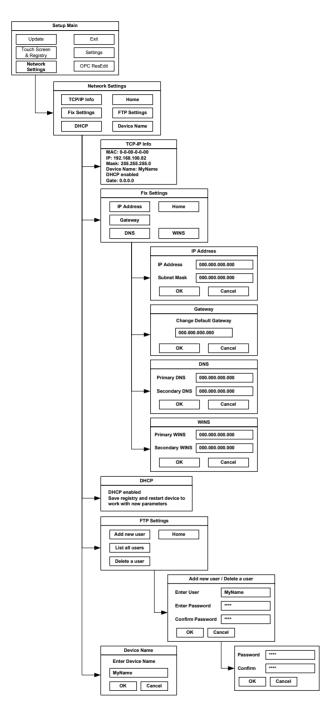


Figure 6 Network Settings



All addresses must be entered in the format "xxx.xxx.xxx.xxx".

Numbers less than 100 must be filled with leading zeros.

(Example: 192.168.42.1 -> 192.168.042.001)

#### Network Settings, Fix Settings, IP Address:

Enter an IP address and the subnet mask.

After confirming the information, DHCP is automatically deactivated.

This entry is password-protected.

#### **Network Settings, Fix Settings, Gateway:**

Define the default gateway.

After confirming the information, DHCP is automatically deactivated.

This entry is password-protected.

#### **Network Settings, Fix Settings, DNS:**

Here you can enter a primary and a secondary DNS server address.

After confirming the information, DHCP is automatically deactivated.

This entry is password-protected.

#### **Network Settings, Fix Settings, WINS:**

Here you can enter primary and secondary WINS addresses.

After confirming the information, DHCP is automatically deactivated.

This entry is password-protected.

#### **Network Settings, Current IP:**

Displays the current IP address, subnet mask, device name, DHCP status, and gateway.

#### **Network Settings, DHCP:**

This menu item is used to activate the DHCP service. The settings must be saved when exiting the menu or via "Save Registry Settings".

This entry is password-protected.

#### **Network Settings, Device Name:**

Specify a device name with a maximum of 15 characters. The device can be accessed by the device name instead of the IP address by using an FTP connection.

This entry is password-protected.

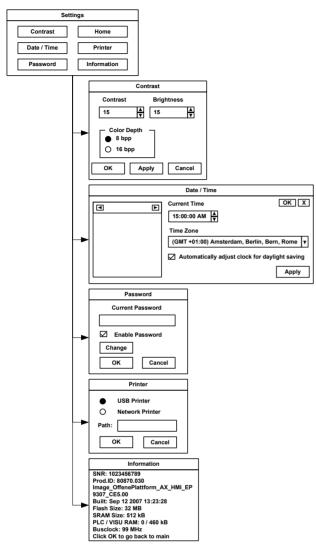


Figure 7 Setup Main operating mode

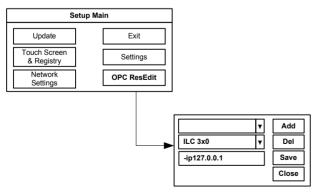


Figure 8 OPC ResEdit

#### **Settings, Contrast:**

In the Setup Main operating mode display, default values are used for contrast and brightness. This ensures display even in the event of faulty values. Changing a value requires confirmation in an additional dialog box. The values are not accepted if **Cancel** is pressed or confirmation does not take place within 5 seconds.

This entry is password-protected. Depending on the display type, different values can be modified:

Display type	Contrast	Brightness
STN (mono)	X	-
STN (color)	X	X
TFT	-	X

#### Settings, Date / Time:

Set the date and time. Press Refresh to update the values.

#### Settings, Password:

The password can be activated, deactivated or redefined. When the password is activated, all password-protected dialog boxes can only be accessed by prior entry of password.

This entry is password-protected.

#### Settings, Information:

The following information is output: serial number, part number, image version, image date, flash size, SRAM size, and PLC/Visu RAM size.

#### **OPC ResEdit:**

The OPC Resource Editor is started. Resource, type and parameter settings can be made.

This entry is password-protected.



The addition "-ip" must always be retained. (Example: -ip192.168.42.1)

## 7 Display



#### **DANGER: Poisoning**

If the display is damaged, avoid direct contact with skin, and do not ingest any liquids or inhale any gases.



#### **DANGER: Chemical burns**

If the display is damaged, avoid direct contact with skin, and do not ingest any liquids or inhale any gases.

Depending on its design, the operator terminal is equipped with different displays.

#### **Touch screen**

The operator terminal has a resistive 4-wire touch screen, which is used for its operation.



#### **NOTE:** Damage

Pointed or sharp objects, such as pins or fingernails, may cause irreparable damage to the touch screen. Therefore, only use your fingertips or the tools specified in the technical data for operating the touch screen.

#### 8 Interfaces

Several interfaces are located on the bottom of the operator terminal.

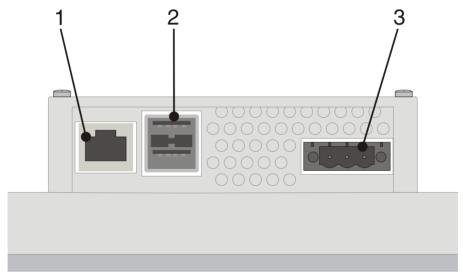


Figure 9 Interfaces of the OT 3M, OT 4M, and OT 6M operator interfaces

- 1 Female connector X5 (Ethernet)
- 2 Female connector X9, X10 (USB host type A)
- 3 Male connector X1 (supply voltage)

## 9 Interface assignment



#### **DANGER: Hazardous contact voltage**

In electrical systems, hazardous voltages may occur posing a danger to humans. There is a risk of electric shock when touching live parts. Work must only be carried out by qualified personnel familiar with the required safety measures.



#### NOTE:

Provide a separate cable for protective grounding at the threaded bolt. The cable must have a minimum cross section of 1.5 mm<sup>2</sup> and must be as short as possible.

#### 9.1 Supply voltage

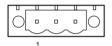


Figure 10 Supply voltage

Pin	Designation	Function
1	<b>\bar{\bar{\bar{\bar{\bar{\bar{\bar{</b>	Low-noise ground
2	0 V	0 V supply voltage
3	+24 V DC	24 V DC supply voltage



Use a fine strand cable with a minimum cross section of 0.75 mm<sup>2</sup> and a maximum cross section of 2.5 mm<sup>2</sup> for the supply voltage.

#### 9.2 USB



Figure 11 Two USB host interfaces

Pin	Designation
1	VCC (+5 V DC)
2	Data-
3	Data+
4	GND



Use a fine strand cable with a minimum cross section of 0.75 mm<sup>2</sup> and a maximum cross section of 2.5 mm<sup>2</sup> for the supply voltage.



For the specification of a suitable cable, please refer to the "Universal Serial Bus Specification Rev. 2.0".



The maximum cable length for the cable used is 2.5 m.

#### 9.3 Ethernet



Figure 12 Ethernet interface

Pin	Designation	Function
1	Tx+	Transmit data, positive polarity
2	Tx-	Transmit data, negative polarity
3	Rx+	Receive data, positive polarity
4	n.c.	Not connected
5	n.c.	Not connected
6	Rx-	Receive data, negative polarity
7	n.c.	Not connected
8	n.c.	Not connected



Use a category 5 (CAT  $\,$  5) twisted pair cable. The maximum cable length is 100 m.



For additional information, please refer to the IEEE 802.3 standard.

## 10 Diagnostic LEDs

Ethernet diagnostic LEDs are located at the Ethernet interface of the operator terminal.



Figure 13 Arrangement of the Ethernet diagnostic LEDs

No.	Designa- tion	Color	State	Function
1	XMT	Green	On	Link active
			Off	Link inactive
			Flashing	Transmitting/ receiving
2	RCV	Yellow	On	Full duplex mode
			Off	Half duplex mode
			Flashing	Collision detected

#### 11 VISU+

VISU+ is an industrial visualization software which can be used on all hardware platforms under Windows CE and XP operating systems.

The TPxx series uses Windows CE as its operating system. The visualization functionality is limited under Windows CE. In addition, performance is reduced by the choice of hardware.

Please observe the following restrictions:

- Lower speed
- Less memory space
- Limited trending
- Limited data logging
- Limited alarming
- Processing of data amount (hardware-dependent)
- Graphical elements of the VISU+ library (e.g., tank views with traverses) cannot be completely displayed.

VISU+ functions	
I/O variables in bytes (tags)	4096
Graphical interface and objects	Limited
Alarms	Limited
Short-cut and menu editor	Yes
Virtual pad (for touch screen)	Yes
Historical log for events	Limited
Dynamic language management	Yes
General logic	Yes
VBA multithreading	Yes
Trending	Limited
Recipe data logger	Limited
Reporting	Not available
Networking	Yes
Statistic alarms	Not available
SMS/voice/fax/e-mails	Not available
Modem services	Not available
Driver tapi	
Charts	Yes
OPC client	Yes
Runtime user management	Not available (ARM9)
	Yes (XScale)

#### Recommendations to improve performance

Reducing the page switchover time (page clearing)

To ensure a rapid switchover time between the pages to be visualized, the "Not destroyable" option should be set in the project file. Using this setting the page remains in RAM. The RAM assignment directly depends on both the displayed page size and the total number of pages. A RAM area of approximately 12 ... 13 MB is available for the saving of pages. A total of approximately 40 ... 50 pages can be saved in this area, depending on the page memory requirements.

For the operator terminal templates, the "Not destroyable" option is set by default.

When starting the runtime environment, only pages with the "Not destroyable" option activated will be preloaded into RAM provided that the option "Preload process images" has been selected for the project.

In this case, the starting time will be prolonged once by the page load times.

#### 2. Using IL (instruction list)

Assigning an IL script to a page requires a RAM area of approximately 800 kB. Due to the limited memory capacity, it is only possible to preload a maximum of 10 pages. In addition, the script runs in the background if the "Not destroyable" option is selected.

The scripts of all pages loaded into RAM are processed in parallel. Even the scripts stored in background are processed. This may lead to undesired interactions.

For the global use of IL scripts within a project, the engine should be stored on the overview page.



To avoid confusion in the IL scripts, unused pages should always be "cleared" if they contain IL scripts possibly affecting other pages.

#### 3. Using VBA (Visual Basic for Applications)

Assigning VBA to a page requires a RAM area of approximately 800 kB. Due to the limited memory capacity, it is only possible to preload a maximum of 10 pages. In addition, VBA runs in the background if the "Not destroyable" option is selected.

For the global use of data within a project, the engine should be stored on the overview page.

#### 4. Heap management

Heap management is used for memory management using the VISU+ runtime environment. The request and release of memory areas is both dynamic and unpredictable.

If there is no automatic garbage collection, the fragmentation of the total available memory may lead to new memory requirements not being able to be met even though the sum of available free memory would, theoretically, still be high enough.

Heap management can be activated to ensure a more efficient memory management and thus reduced access times.

For activating the heap management, proceed as follows:

- 1. Start the project file on the PC.
- 2. Open all project pages and options of the project file.
- 3. Stop the project on the PC.
- Activate heap management by selecting the Set value of last start option.

The values automatically determined by the heap management are set.

#### VISU+ system variables

When creating a new VISU+ project, you should always apply the templates of the chosen HMI operator terminal, which are provided by the program.

Using device-specific templates ensures that the devicedependent system variables are created properly and the HMI operator terminal is supported in its entire performance range (see also Section "Keyboard" on page 20).

In the program, the system variables are managed as a byte (8-bit) sequence.

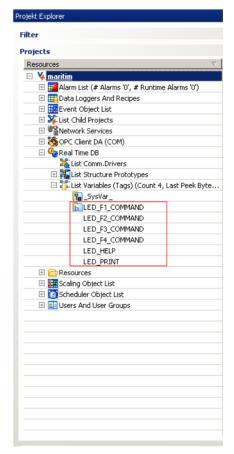


Figure 14 Detail view, VISU+ system variables OT 3M

#### 12 General user notes

#### **Error message**

Error message	Remedy	
Flash full	Delete any data in the flash memory that is no longer needed.	
	(e.g., via FTP access)	
	To swap out memory data, use a	
	USB memory extension, if necessary.	

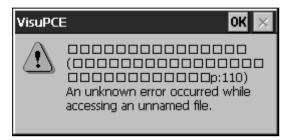


Figure 15 Example, error message

### 13 Restrictions for operator terminals

VISU+ uses buttons which support the following operator functions:

#### **Pushbutton functionality**

By pressing the button once, a log 1 signal is generated. The signal remains active as long as the button is pressed. The signal state returns to log 0 when the button is released.

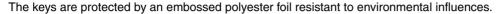
#### **Switch functionality**

By pressing the button once, a log 1 signal is generated. By pressing the button once again, the signal state returns to log 0.

#### **Command functionality**

In conjunction with the onboard keys, only the "Release key" command trigger is processed.

## 14 Keyboard



- The 0 and ()° key is used for data input. Pressing the key once provides the character 0. Pressing and holding the key for approximately 2 seconds allows you to select between the characters ()°.
- The 1 and STU key is used for data input. Pressing the key once provides the character 1. Pressing and holding the key for approximately 2 seconds allows you to select between the characters S, T, U, s, t, and u.
- The 2 and VWX key is used for data input. Pressing the key once provides the character 2. Pressing and holding the key for approximately 2 seconds allows you to select between the characters V, W, X, v, w, and x.
- The 3 and YZ% key is used for data input. Pressing the key once provides the character 3. Pressing and holding the key for approximately 2 seconds allows you to select between the characters Y, Z, %, y, z, and %.
- The 4 and JKL key is used for data input. Pressing the key once provides the character 4. Pressing and holding the key for approximately 2 seconds allows you to select between the characters J, K, L, j, k, and I.
- The 5 and MNO key is used for data input. Pressing the key once provides the character 5. Pressing and holding the key for approximately 2 seconds allows you to select between the characters M, N, O, m, n, and o.
- The 6 and PQR key is used for data input. Pressing the key once provides the character 6. Pressing and holding the key for approximately 2 seconds allows you to select between the characters P, Q, R, p, q, and r.
- The 7 and ABC key is used for data input. Pressing the key once provides the character 7. Pressing and holding the key for approximately 2 seconds allows you to select between the characters A, B, C, a, b, and c.
- The 8 and DEF key is used for data input. Pressing the key once provides the character 8. Pressing and holding the key for approximately 2 seconds allows you to select between the characters D, E, F, d, e, and f.
- The 9 and GHI key is used for data input. Pressing the key once provides the character 9. Pressing and holding the key for approximately 2 seconds allows you to select between the characters G, H, I, g, h, and i.
- The decimal point and :?! key is used for data input. Pressing the key once provides the decimal point. Pressing and holding the key for approximately 2 seconds allows you to select between the characters :; ?, !, :, ?, !.
- The **Plus** key is used to increment numeric values.
- The **Plus** and <=> key is used for data input. Pressing the key once provides the character +. Pressing and holding the key for approximately 2 seconds allows you to select between the characters <=>.
- The **Minus** key is used to decrement numeric values.
- \\*/ The Minus and \\*/ key is used for data input. Pressing the key once provides the character -. Pressing and holding the key for approximately 2 seconds allows you to select between the characters \\*/.

#### **Control keys**

The Cursor left key is used for navigation.

The **Cursor right** key is used for navigation.

The **Cursor down** key is used for navigation.

The **Tab** key is used to navigate between text fields and buttons.

The LEDs are controlled via the "LED\_TAB" VISU+ system variable.

The **Enter** key is used to confirm buttons and dialog boxes.

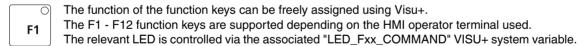
The **Del** key is used to delete characters in the text fields.

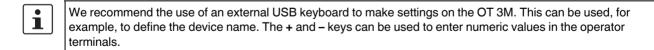
The **Cursor home / Pos 1** key is used for navigation.

#### Special keys

- The function of the **Scroll** key can be freely assigned using Visu+ and is configured as F17.
- The function of the **Print** key can be freely assigned using Visu+ and is configured as F18. The LED is controlled via the "LED\_PRINT" VISU+ system variable.
- The function of the **Help** key can be freely assigned using Visu+ and is configured as F19. The LED is controlled via the "LED\_HELP" VISU+ system variable.

#### **Function keys**





#### Insert strips for the function keys

The insert strips can be replaced when the operator terminal is installed or removed. By inserting the strips from the rear of the front plate, the functionality of the specified sealing will not be affected. A set of insert strips is supplied as standard.

For labeling, use the following:

Single pieces, prototypes: Labeling with a permanent marker pen

Small series: Copying foil (thickness  $\leq$  70  $\mu$ m) with laser print

Large series Customer-specific labeled insert strips

## 15 Insert strips



Figure 16 Position of the insert strips in the OT 3M

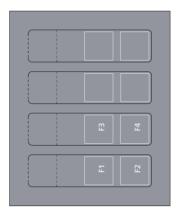


Figure 18 Set of insert strips for the OT 3M



Figure 17 Position of the insert strips in the OT 4M

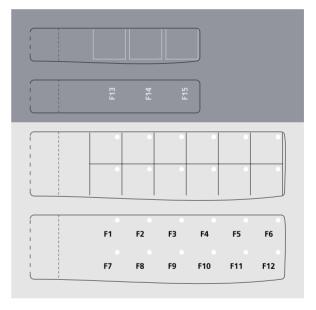


Figure 19 Set of insert strips for the OT 4M

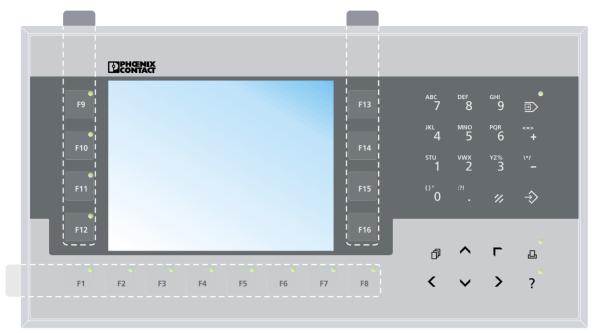


Figure 20 Position of the insert strips in the OT 6M

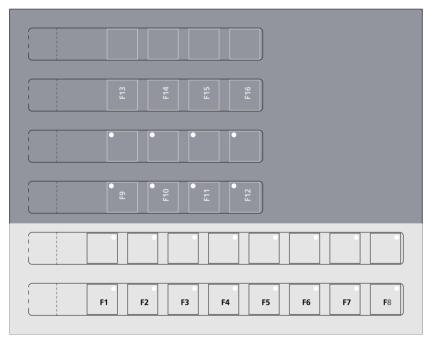


Figure 21 Set of insert strips for the OT 6M

## **ПОСТАВКА** ЭЛЕКТРОННЫХ КОМПОНЕНТОВ

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001 Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

# Данный компонент на территории Российской Федерации Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

#### http://moschip.ru/get-element

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

#### Офис по работе с юридическими лицами:

105318, г. Москва, ул. Щербаковская д. 3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru moschip.ru\_6 moschip.ru\_4 moschip.ru\_9