

NOTES:

- INITIAL TOOL SETTING REQUIREMENTS:
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MOUNTING SURFACES,
CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS, HAND FORCE
THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES).
THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE
CENTER INDENT (+/- ONE INDENT POSITION)
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS
0.005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.
- PACKAGING:
A. QUANTITY: SINGLE PACK
B. PACKAGE MARKING: AMPHENOL RF
47-2XXXX (SEE TABLE)
DATE CODE

DIE SET PART NUMBER	DIE SET OPENINGS IN INCHES (MM) (UNLESS OTHERWISE NOTED, ALL OPENINGS ARE HEXAGONAL)					
47-20000	0.068(1.73)	0.213(5.41)	0.255(6.48)	-	-	-
47-20004	0.068(1.73)	0.128(3.25)	0.178(4.52)	-	-	-
47-20008	0.151(3.83)	0.178(4.52)	0.213(5.41)	-	-	-
47-20003	0.080(2.03)	0.100(2.54)	0.429(10.90)	-	-	-
47-20029	0.100(2.54)	0.429(10.90)	0.213(5.41)	-	-	-
47-20001	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-	-
47-20002	0.042(1.07)	0.068(1.73)	0.178(4.52)	0.213(5.40)	-	-
47-20245	0.042(1.07)	0.068(1.73)	0.190(4.82)	0.213(5.40)	-	-
47-20026	0.255(6.48)	0.320(8.13)	0.350(8.88)	-	-	-
47-20025	0.052(1.32)	0.068(1.73)	0.100(2.54)	0.213(5.41)	0.255(6.48)	-
47-20024	0.178(4.52)	0.324(8.23)	0.068(1.73)	-	-	-
47-20027	0.116(2.95)	0.429(10.90)	-	-	-	-
47-20028	0.178(4.52)	0.255(6.48)	0.052(1.32)	0.068(1.73)	-	-
47-20030	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.278(7.08)	-	-
47-20247	0.106(2.70)	0.114(2.90)	0.130(3.30)	-	-	-
47-20249	0.068(1.73)	0.100(2.54)	0.429(10.90)	-	-	-
47-20250	0.042(1.07)	0.068(1.73)	0.128(3.25)	0.178(4.52)	-	-
47-20251	0.052(1.32)	0.263(6.68)	-	-	-	-
47-20252	0.052(1.32)	0.278(7.06)	-	-	-	-
47-20253	0.042 (1.07) SQ.	0.068(1.73)	0.178(4.52)	0.278(7.06)	0.255(6.48)	-
47-20254	0.178(4.52)	0.187(4.75)	0.042(1.07)	-	-	-
-	0.324(8.23)	0.319(8.10)	0.255(6.48)	0.042(1.07)	-	-
47-20255	0.052(1.32)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-	-
47-20256	0.429(10.90)	0.075(1.90)	0.075(1.90)	-	-	-
47-20257	0.105(2.67)	0.128(3.25)	0.151(3.84)	-	-	-

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:

< 0.5mm	0.5 - 6mm	6 - 30mm	30 - 120mm	ANGLES
± 0.05mm	± 0.1mm	± 0.2mm	± 0.3mm	± 1°

MATERIAL

DRAWN
CLEMENT

The technical drawing illustrates the die set components. The top view shows a rectangular block with a width of 40 ± 0.20. It features four distinct indentations labeled 1, 2, 3, and 4. Indentation 1 has a width of 0.041, indentation 2 has a width of 0.068, indentation 3 has a width of 0.178, and indentation 4 has a width of 0.27. The side view shows a height of 2.80 ± 0.10 and a depth of 40 ± 0.20. The drawing also includes a cross-section view of the die set openings, showing the hexagonal shape of the openings and the spacing between them.

THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	18-Dec-14	2809	CL/BCG

Technical drawing showing multiple views of a component, likely a connector or plug, with dimensions and tolerances.

Key dimensions and features include:

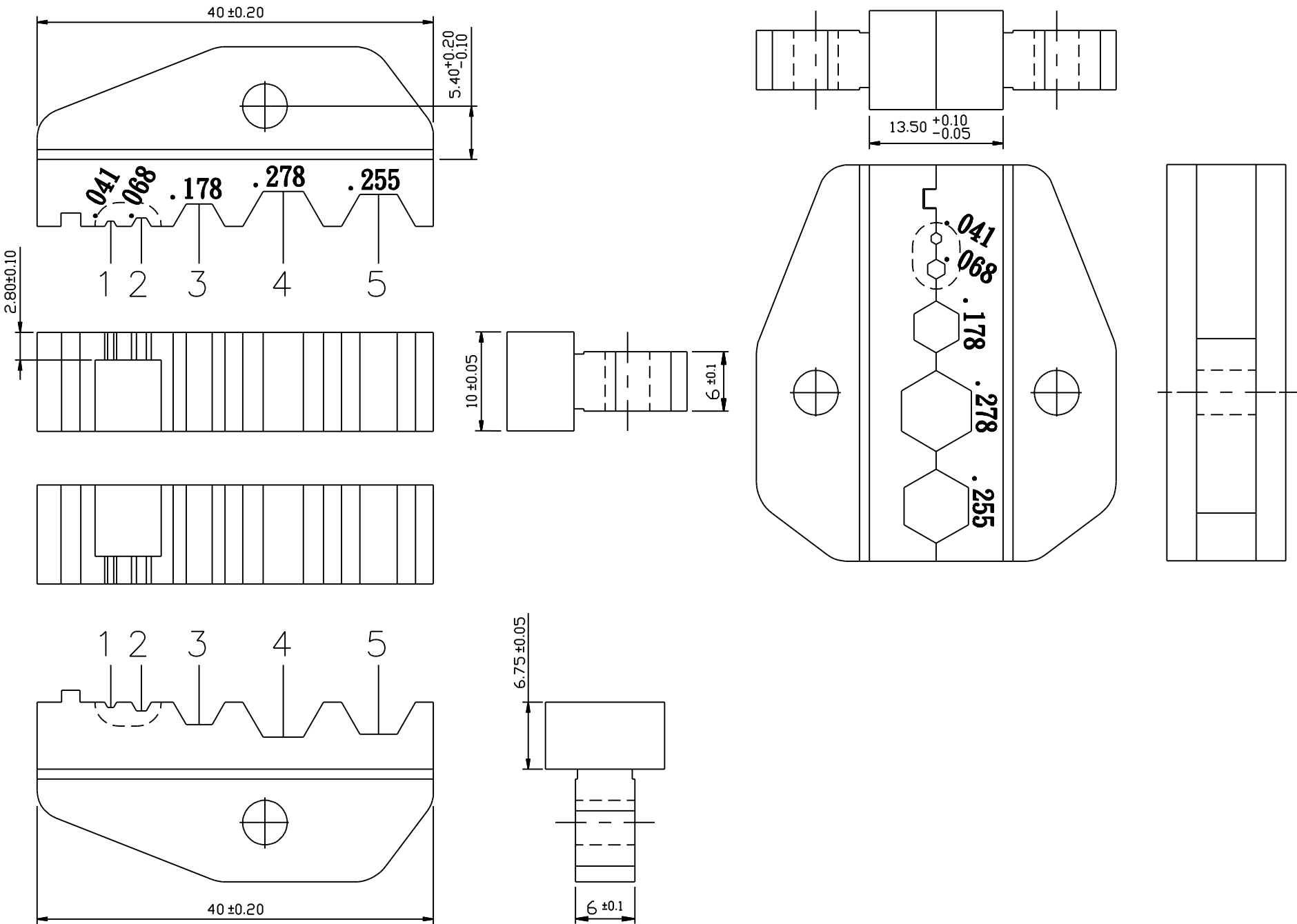
- Top view: Overall width 13.50 (+0.10/-0.05), central pin spacing .041, .068, .178, .278, .255.
- Side view: Pin length 10 ± 0.05, pin diameter 6 ± 0.1.
- Bottom view: Pin length 6.75 ± 0.05, pin diameter 6 ± 0.1.
- Detail views: Pin profile with dimensions 5.40 (+0.20/-0.10) and .255.

CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

DATE	TITLE	Amphenol RF
12-Dec-14	RF SETS	

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47-20030	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.278(7.08)	-
47-20247	0.106(2.70)	0.114(2.90)	0.130(3.30)	-	-
47-20249	0.068(1.73)	0.100(2.54)	0.429(10.90)	-	-
47-20250	0.042(1.07)	0.068(1.73)	0.128(3.25)	0.178(4.52)	-
47-20251	0.052(1.32)	0.263(6.68)	-	-	-
47-20252	0.052(1.32)	0.278(7.06)	-	-	-
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47-20254	0.178(4.52)	0.187(4.75)	0.042(1.07)	-	-
-	0.324(8.23)	0.319(8.10)	0.255(6.48)	0.042(1.07)	-
47-20255	0.052(1.32)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-
47-20256	0.429(10.90)	0.075(1.90)	0.075(1.90)	-	-
47-20257	0.105(2.67)	0.128(3.25)	0.151(3.84)	-	-



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	REFERENCE EAR # 6228 CONFIGURATION LEVEL: In Work	ENGINEER B.C. GLEISSNER	DATE 12-Dec-14			DRAWING NO. 47-2XXXX	
		APPROVED B.C. GLEISSNER	DATE 18-Dec-14			SCALE: NTS	SHEET 2 OF 2
		CAD FILE	DWG SIZE B		REV A		
	FINISH						ITEM NO. 47-2XXXX

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9