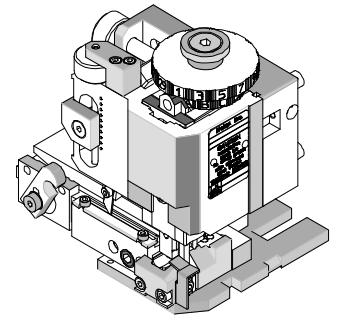




FineAdjust Applicator Specification Sheet Part No. 63900-7700



FEATURES

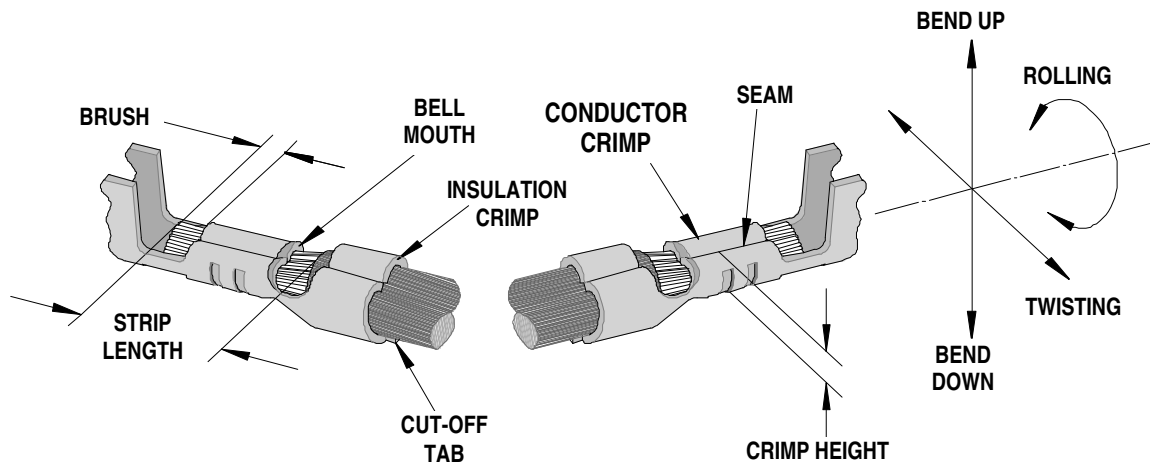
- Directly adapts to most automatic wire processing machines
- Quick punch removal with the push of a button for fast and easy tooling change
- Applicator designed to industry standard mounting and shut height 135.80mm (5.346")
- Quick set-up time; plus the crimp height, track and feed adjustments can be set without removing the applicator from the press
- Fine adjustment allows users to achieve target with little effort by adjusting in increments of .015mm (.0006") for conductor crimp height and .063mm (.0025") for insulation height
- Independent adjustment rings allow users to quickly adjust the conductor or insulation crimp height without affecting each other

SCOPE

Products: 2.00mm (.079") Pitch CLIK-Mate™ Wire-to-Board Crimp Terminal, 22-26 AWG.

Terminal Series No.	Terminal Order No.	Wire Size		Insulation Diameter		Strip Length	
		AWG	mm ²	mm	In.	mm	In.
502438	502438-0000	22-26	0.34-0.13	0.90-1.50	.035-.059	1.90-2.30	.075-.091

DEFINITION OF TERMS



The above terminal drawing is a generic terminal representation.
It is not an image of a terminal listed in the scope.

CRIMP SPECIFICATION

Terminal Series No.	Bell mouth		Cut-off Tab Maximum		Conductor Brush	
	Mm	In.	mm	In.	mm	In.
502438	0.10-0.45	.004-.018	0.20	.008	0.10-0.80	.004-.031

Terminal Series No.	Bend up Bend down		Twist Roll		Punch Width mm (Ref)				Seam
					Conductor		Insulation		
	Degree		Degree		mm	In	mm	In	
502438	3	3	3	8	1.20	.047	1.50	.059	Seam shall not be open and no wire allowed out of the crimping area

After crimping, the conductor profile should measure the following.

Terminal Series No.	Wire Size		Conductor Crimp Height		Insulation Crimp Height (Ref)		Pull Force Minimum	
	AWG	mm ₂	mm	In.	mm	In.	N	Lb.
502438	22	0.34	0.83-0.88	.033-.035	1.75	.069	39.2	8.81
	24	0.20	0.75-0.80	.029-.031	1.70	.067	29.4	6.61
	26	0.12	0.70-0.75	.028-.030	1.65	.065	19.6	4.41

Pull Force should be measured with no influence from the insulation crimp.
The above specifications are guidelines to an optimum crimp.

PARTS LIST

FineAdjust Applicator 63900-7700				
Item	Order No	Engineering No.	Description	Quantity
Perishable Tooling				
	63900-7770	63900-7770	Tool Kit (All "Y" Items)	REF
1	63444-1210	63444-1210	Conductor Punch	1 Y
2	63445-1213	63445-1213	Conductor Anvil	1 Y
3	63446-1506	63446-1506	Insulation Punch	1 Y
4	63445-1574	63445-1574	Insulation Anvil	1 Y
5	63443-0002	63443-0002	Front Cut-Off Plunger	1 Y
6	63443-0012	63443-0012	Front Plunger Retainer	1 Y
Other Components(REF 007750)				
7	11-18-4083	60707-8	Feed Guide	1
8	63443-0009	63443-0009	Front Scrap Chute	1
9	63443-0025	63443-0025	Key	1
10	63443-0090	63443-0090	Wire Stop	1
11	63443-1716	63443-1716	18.60mm Height Spacer	1
12	63443-2216	63443-2216	16.00mm Coarse Spacer	1
13	63443-2319	63443-2319	3.95mm Coarse Spacer	1
14	63443-2802	63443-2802	Front Plunger Striker	1
15	63443-2905	63443-2905	Wire Hold Down Plunger	1
16	63443-6111	63443-6111	Rear Cover	1
17	63600-0021	63600-0021	Wire Hold Down Spring	1
18	11-24-1067	4996-4	Cut-Off Plunger Spring	1
Frame				
19	63800-4901	63800-4901	Top	1
20	63801-3281	63801-3281	Base	1
21	63801-4650	63801-4650	Track	1
Hardware				
22	N/A	N/A	M3 by 6 Long SHCS	2**
23	N/A	N/A	M3 by 6 Long FHCS	1**
24	N/A	N/A	M4 by 6 Long SHCS	2**
25	N/A	N/A	M4 by 12 Long BHCS	2**
26	N/A	N/A	M4 by 50 Long SHCS	2**
27	N/A	N/A	M5 by 12 Lg SHCS	1**
28	N/A	N/A	#10-32 by 3/8"Long Flat Point SSS	1**
29	N/A	N/A	#10-32 Hex Jam Nut	1**
** Available from an industrial supply company such as MSC (1-800-645-7270).				

Assembly Drawing

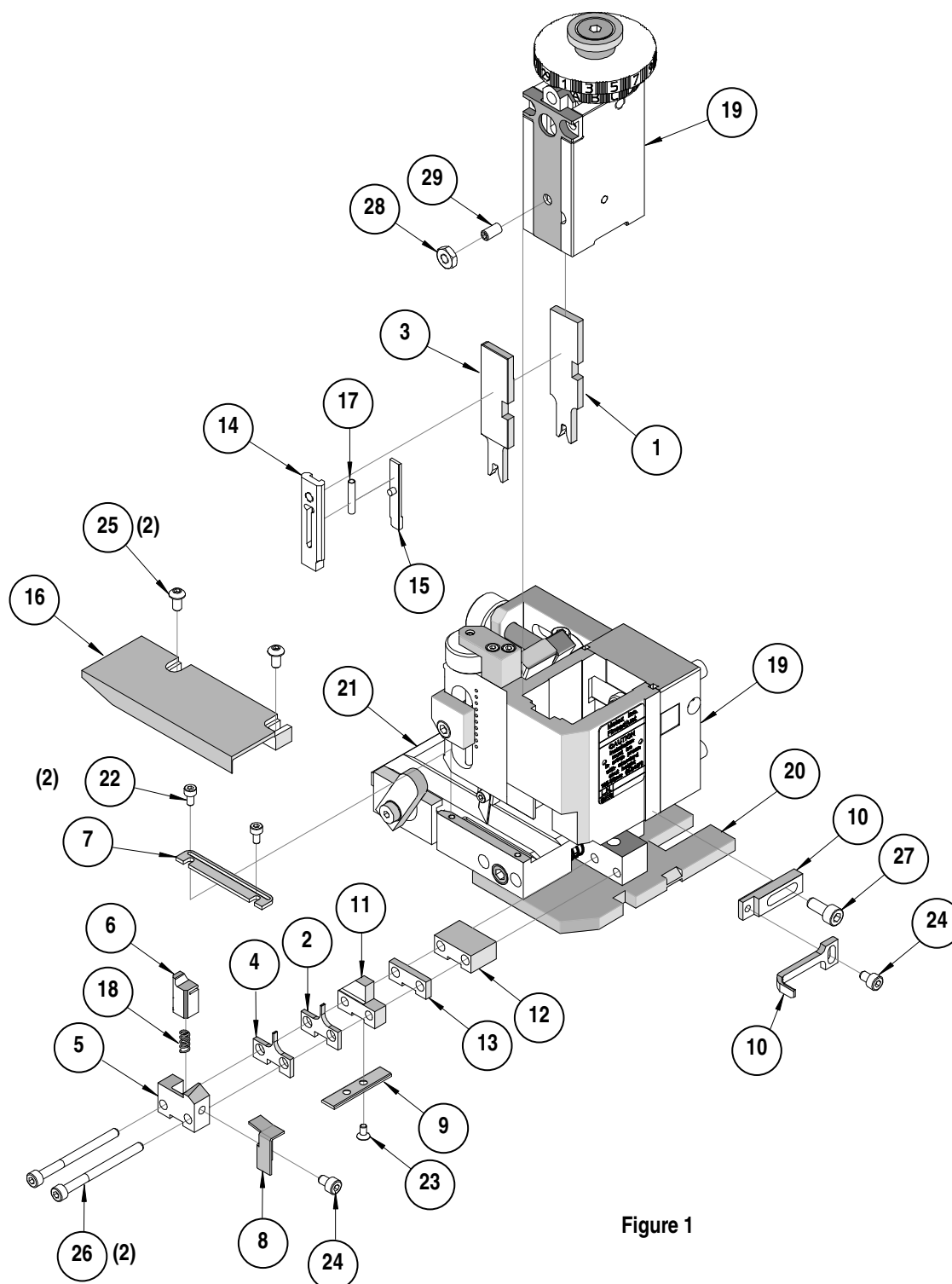


Figure 1

NOTES

1. Molex recommends an extra perishable tooling kit be maintained at your facility.
2. Verify tooling alignment by manually cycling the press and Applicator before crimping under power. Check that all screws are tight.
3. Slugs, Terminals, Dirt and Oil should be kept clear of work area.
4. Wear safety glasses at all times.
5. For recommended maintenance refer to the FineAdjust Manual.

CAUTION: This applicator should only be used in a press with a shut height of 135.8mm (5.346"). Tooling damage could result at a lower setting.

CAUTION: To prevent injury never operate this Applicator without the guards supplied with the press or wire-processing machine in place. Reference the press or wire processing manufacturer's instruction manual.

CAUTION: Molex crimp specifications are valid only when used with Molex terminals, applicators and tooling.

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