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LOC

DIST

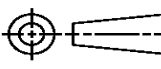
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-001337	27JAN2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266586-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238095
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238095

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDI APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1238095	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1238095-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238095-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1238095-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238095-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238095-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238095-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238095-7	A	-	-	SPARE PARTS KIT

CRIMP DATA

TE TERMINAL

TE CRIMP SPECS

TERMINAL NAME: AMP-IN

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.5-0.25mm2 (20-24 AWG)
INSUL	2.54 [.100 IN]	F	1.52-2.79 (.060 - .110)

WIRE STRIP LENGTH
2.00-3.00 [.078-.118 IN]

APPL INSTRUCTIONS
408-8040

TERMINAL
APPL SPEC

114-5028

-

FEED
8.89 [.350 IN]

TERMINALS APPLIED

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm2 or (20 AWG)	.94 ±0.05 [.037 ±.002 IN]	3-354779-8 [.3180]
0.35mm ² or 22AWG	.89 ±0.05 [.035 ±.002 IN]	4-354779-3 [.3205]
0.25mm ² or 24AWG	.76 ±0.05 [.030 ±.002 IN]	5-354779-3 [.3255]

RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B

ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

ITEM 30 LOCATED AT FRONT HOLES

30 REF

29 REF

FEED TRACK POSITION GUIDE BY INS. BARREL

REV	DESCRIPTION	DATE	OWN	APPROV
A	RELEASED	18AUG2009	KS	GB

REV	DESCRIPTION	DATE	OWN	APPROV
1	PIN, SLOTTED SPRING .062 X .250	21028-2	85	
2	HOLDER, INS	854769-4	84	
3	SPRING, COMPRESSION	22278-7	83	
4	DOCUMENTATION PACKAGE	1338705-1	71	
5	PLATE, IDENTIFICATION	461264-1	67	
6	SCREW, DRIVE	21017-2	66	
7	WASHER, FLAT PRECISION	986950-1	64	
8	SCR, SET, CUP POINT M6 X 6.0	3-18031-0	63	
9	SCR, SKT HD CAP M4 X 6.0	18023-9	62	
10	SCR, SET, FLT POINT M5 X 20.0	2-18032-5	61	
11	SCR, BTN SKT HD CAP (M4 X 10.0)	18024-7	60	
12	SCR, HEX HD CAP M4 X 8.0	5-18022-2	59	
13	PAWL, FEED	1338685-1	56	
14	SCR, BTN SKT HD CAP (M4 X 12.0)	18024-8	54	
15	SCR, SKT HD CAP M4 X 12.0	1-18023-2	53	
16	NUT, HEX, REG M3	18030-1	52	
17	BUMPER, HOLD DOWN	811242-5	51	
18	SPACER, TONKER	690753-2	50	
19	SCR, BTN SKT HD CAP (M3 X 10.0)	18024-3	49	
20	CAM, UNIVERSAL PRE FEED	1338675-1	48	
21	CAM, UNIVERSAL POST-FEED	1338676-1	47	
22	APPLICATOR SUBASSEMBLY, HDI	1320999-3	46	
23	PLUG, NYLON	690191-1	45	
24	RAM, (SIDE FEED)	1633724-1	44	
25	SHIM SUB-ASSY	690125-1	43	
26	WASHER, RAM (.115)	690124-1	42	
27	SCR, BTN SKT HD CAP (M8 X 25.0)	2-18024-6	41	
28	BALL, STEEL	23241-1	40	
29	SPRING, COMPRESSION	2-22278-7	39	
30	DISC, ADJUST, INSULATION CRIMP	1320922-1	38	
31	WIRE DISC, ASSEMBLY	354777-1	37	
32	SPRING, COMPRESSION	22480-5	36	
33	POST, RAM	690212-1	35	
34	SCR, BTN SKT HD CAP (M4 X 20.0)	1-18024-0	33	
35	WASHER, FLAT, REG M4	18027-2	32	
36	SCR, SKT HD CAP M4 X 12.0	1-18023-2	31	
37	SPACER, STRIP GUIDE	1320908-4	30	
38	STRIP GUIDE ASSEMBLY	1633073-1	29	
39	SPACER, CRIMPER	455888-3	28	
40	SPRING, COMPRESSION	1-22284-0	27	
41	LEVER, DRAG RELEASE	356835-1	26	
42	DRAG, TERMINAL	240792-1	25	
43	PLATE, STRIP GUIDE	1320928-1	24	
44	SCR, SKT HD SHLDR 5.0 DIA X 6.0	980371-4	23	
45	STRIPPER	690472-2	22	
46	SCR, SKT HD CAP M4 X 10.0	1-18023-1	21	
47	WASHER, SPRG LOCK, REG M4	18025-2	20	
48	STRIPPER	690472-1	19	
49	SHEAR HOLDER, FRONT	1338684-2	13	
50	SPRING, COMPRESSION	3-22280-3	12	
51	STOP, SHEAR	356885-5	11	
52	SHEAR HOLDER, FRONT, CUT	1-1320921-0	10	
53	FLOATING SHEAR, FRONT	462006-6	9	
54	ANVIL, COMBINATION .062	5-1633129-0	8	
55	-	-	7	
56	-	-	6	
57	DEPRESSOR, SHEAR	854772-6	5	
58	BLOCK, CRIMPER SPACER	2-238011-2	4	
59	CRIMPER, INSULATION F	2-679440-1	3	
60	SPACER, CRIMPER	455888-3	2	
61	CRIMPER, WIRE PREMIUM	3-456403-2	1	

REV	DESCRIPTION	DATE	OWN	APPROV
1	PART NO	DESCRIPTION	ITEM NO	

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OWN

R. STAKEM

29 JULY 2009

CHK

G. BAILEY

29 JULY 2009

APPROV

T. ELBIN

29 JULY 2009

DIMENSIONS

mm [IN]

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

APPLICATION SPEC

See Table

MATERIAL

FINISH

WEIGHT

CUSTOMER DRAWING

NAME

SIDE FEED HDI APPLICATOR

SIZE

CASE CODE

DRAWING NO

RESTRICTED TO

00779

C-1238095

3.5

SHEET

OF

1

REV

A

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

CUSTOMER DRAWING

DRAWING NUMBER - 1238095

SHEET 2 OF 2

REV. A1

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9