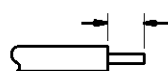
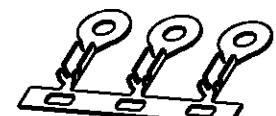
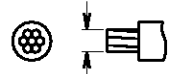


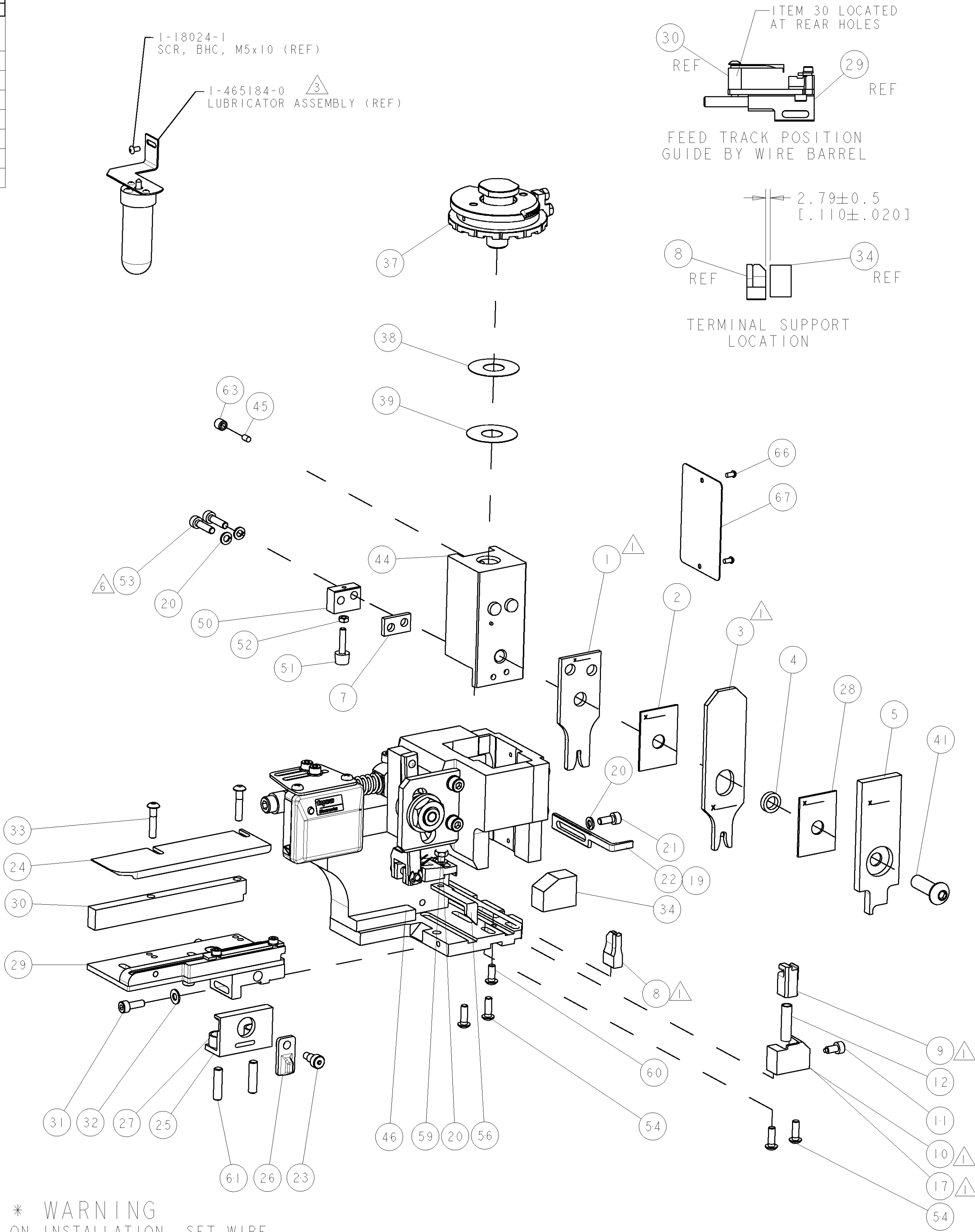
8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528694-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528694-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528694-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528694-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528694-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528694-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528694-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA				GHW/LEAR TERMINAL		KROSCHU CRIMP SPEC			
TERMINAL NAME: MDK 3 PLUS									
CRIMP		SIZE		TYPE		RANGE			
WIRE		2.54 [1.00 IN]		F		1.50mm ² -2.50mm ²			
INSUL		4.06 [1.60 IN]		OV		2.70-3.00 [1.06-1.18 IN]			
WIRE STRIP LENGTH 4.30-5.10 [1.69-.200 IN]						APPL INSTRUCTIONS 408-8322 & 408-8490 			
TERMINAL APPL SPEC				-				FEED 13.46 [1.530 IN]	
TERMINALS APPLIED									
TYCO PN		MANUF'S PN		-		-			
1949123-1		26627.331.710		-		-			
1949123-2		26627.331.179		-		-			
-		-		-		-			
-		-		-		-			
WIRE SIZE				CRIMP HEIGHT *				REF SETTING * 	
2.50mm ²		1.60 ±0.05 [1.063 ±.002 IN]		-		-		B4	
1.50mm ²		1.45 ±0.05 [1.057 ±.002 IN]		-		-		C4	
-		-		-		-		-	
-		-		-		-		-	
-		-		-		-		-	
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-		-		-		-		-	

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ CRIMP DATA SUPPLIED BY KROMBERG & SCHUBERT,BUT ALSO COMPLIES WITH TYCO CALCULATED CRIMP DATA.
- △ ITEM 53, CUT TO LENGTH AT ASSEMBLY.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE 458637-3		LOC	DIST	REVISIONS					
		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		SEE ECO-06-022048	18SEP2006	DP	MC
-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
I	I	I	I	I	1338705-3	DOCUMENTATION PACKAGE			71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
I	I	I	I	I	461264-5	PLATE, IDENTIFICATION			67
2	2	2	2	2	21017-2	SCREW, DRIVE			66
-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	64
I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0			63
-	-	-	-	-	-	-	-	-	62
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0			61
I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)			60
I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0			59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
I	I	I	I	I	1338685-1	PAWL, FEED			56
-	-	-	-	-	-	-	-	-	55
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)			54
2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0			53
I	I	I	I	I	18030-1	NUT, HEX, REG M3			52
I	I	I	I	I	811242-5	BUMPER, HOLD DOWN			51
I	I	I	I	I	690753-2	SPACER, TONKER			50
I	I	I	I	I	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)			49
I	-	-	I	-	1338675-1	CAM, UNIVERSAL PRE FEED			48
-	I	I	-	I	1338676-1	CAM, UNIVERSAL POST-FEED			47
I	I	I	I	I	1320999-3	APPLICATOR SUBASSEMBLY, HDI			46
I	I	I	I	I	690191-1	PLUG,NYLON			45
I	I	I	I	I	1338660-1	RAM			44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)			41
-	-	-	-	-	-	-	-	-	40
I	I	I	I	I	690125-1	SHIM SUB-ASSY			39
I	I	I	I	I	469367-1	SHIM			38
I	I	I	I	I	879103-2	FINE ADJUST HEAD SUBASSY			37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
I	I	I	I	I	1320934-3	SUPPORT, TERMINAL			34
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)			33
I	I	I	I	I	18027-2	WASHER, FLAT, REG M4			32
I	I	I	I	I	1-18023-2	SCR, SKT HD CAP M4 X 12.0			31
I	I	I	I	I	1320908-8	SPACER, STRIP GUIDE			30
I	I	I	I	I	1633073-2	STRIP GUIDE ASSEMBLY			29
I	I	I	I	I	1-455888-0	SPACER, CRIMPER			28
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION			27
I	I	I	I	I	356835-1	LEVER, DRAG RELEASE			26
I	I	I	I	I	240792-1	DRAG, TERMINAL			25
I	I	I	I	I	1320928-1	PLATE, STRIP GUIDE			24
I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0			23
-	I	I	I	-	690472-2	STRIPPER			22
I	I	I	I	I	1-18023-1	SCR, SKT HD CAP M4 X 10.0			21
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4			20
I	-	-	I	-	690472-1	STRIPPER			19
-	-	-	-	-	-	-	-	-	18
-	-	I	-	-	1338684-1	HOLDER, SHEAR, NO-CUT			17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
I	I	I	I	I	3-22280-3	SPRING, COMPRESSION			12
I	I	I	I	I	356885-4	STOP, SHEAR			11
I	I	-	I	I	1320921-1	SHEAR HOLDER, FRONT, CUT			10
I	I	I	I	I	1-454276-9	FLOATING SHEAR, FRONT			9
2	2	I	I	I	1-1633133-1	ANVIL, COMBINATION .100			8
I	I	I	I	I	240641-7	SPACER			7
-	-	-	-	-	-	-	-	-	6
I	I	I	I	I	1-455889-4	DEPRESSOR, SHEAR			5
I	I	I	I	I	238011-2	BLOCK, CRIMPER SPACER			4
2	2	I	I	I	318903-3	CRIMPER, INSULATION OVERLAP			3
I	I	I	I	I	455888-9	SPACER, CRIMPER			2
2	2	I	I	I	1-456407-3	CRIMPER, WIRE PREMIUM			1
3-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO		
DRAWING INFORMATION: 1. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE HONED TO THE CLOSEST TOLERANCE PER THE LATEST REVISION. 2. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0.0005 IN ± 0.001 IN ± 0.002 IN ± 0.005 IN ± 0.010 IN ± 0.020 IN ± 0.050 IN ± 0.100 IN ± 0.200 IN ± 0.500 IN ± 1.000 IN ± 2.000 IN ± 5.000 IN ± 10.000 IN ± 20.000 IN ± 50.000 IN ± 100.000 IN ± 250.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 10000.000 IN ± 25000.000 IN ± 50000.000 IN ± 100000.000 IN ± 250000.000 IN ± 500000.000 IN ± 1000000.000 IN ± 2500000.000 IN ± 5000000.000 IN ± 10000000.000 IN ± 25000000.000 IN ± 50000000.000 IN ± 100000000.000 IN ± 250000000.000 IN ± 500000000.000 IN ± 1000000000.000 IN ± 2500000000.000 IN ± 5000000000.000 IN ± 10000000000.000 IN ± 25000000000.000 IN ± 50000000000.000 IN ± 100000000000.000 IN ± 250000000000.000 IN ± 500000000000.000 IN ± 1000000000000.000 IN ± 2500000000000.000 IN ± 5000000000000.000 IN ± 10000000000000.000 IN ± 25000000000000.000 IN ± 50000000000000.000 IN ± 100000000000000.000 IN ± 250000000000000.000 IN ± 500000000000000.000 IN ± 1000000000000000.000 IN ± 2500000000000000.000 IN ± 5000000000000000.000 IN ± 10000000000000000.000 IN ± 25000000000000000.000 IN ± 50000000000000000.000 IN ± 100000000000000000.000 IN ± 250000000000000000.000 IN ± 500000000000000000.000 IN ± 1000000000000000000.000 IN ± 2500000000000000000.000 IN ± 5000000000000000000.000 IN ± 10000000000000000000.000 IN ± 25000000000000000000.000 IN ± 50000000000000000000.000 IN ± 100000000000000000000.000 IN ± 250000000000000000000.000 IN ± 500000000000000000000.000 IN ± 1000000000000000000000.000 IN ± 2500000000000000000000.000 IN ± 5000000000000000000000.000 IN ± 10000000000000000000000.000 IN ± 25000000000000000000000.000 IN ± 50000000000000000000000.000 IN ± 100000000000000000000000.000 IN ± 250000000000000000000000.000 IN ± 500000000000000000000000.000 IN ± 1000000000000000000000000.000 IN ± 2500000000000000000000000.000 IN ± 5000000000000000000000000.000 IN ± 10000000000000000000000000.000 IN ± 25000000000000000000000000.000 IN ± 50000000000000000000000000.000 IN ± 100000000000000000000000000.000 IN ± 250000000000000000000000000.000 IN ± 500000000000000000000000000.000 IN ± 1000000000000000000000000000.000 IN ± 2500000000000000000000000000.000 IN ± 5000000000000000000000000000.000 IN ± 10000000000000000000000000000.000 IN ± 25000000000000000000000000000.000 IN ± 50000000000000000000000000000.000 IN ± 100000000000000000000000000000.000 IN ± 250000000000000000000000000000.000 IN ± 500000000000000000000000000000.000 IN ± 1000000000000000000000000000000.000 IN ± 2500000000000000000000000000000.000 IN ± 5000000000000000000000000000000.000 IN ± 10000000000000000000000000000000.000 IN ± 25000000000000000000000000000000.000 IN ± 50000000000000000000000000000000.000 IN ± 100000000000000000000000000000000.000 IN ± 250000000000000000000000000000000.000 IN ± 500000000000000000000000000000000.000 IN ± 1000000000000000000000000000000000.000 IN ± 2500000000000000000000000000000000.000 IN ± 5000000000000000000000000000000000.000 IN ± 10000000000000000000000000000000000.000 IN ± 25000000000000000000000000000000000.000 IN ± 50000000000000000000000000000000000.000 IN ± 100000000000000000000000000000000000.000 IN ± 250000000000000000000000000000000000.000 IN ± 500000000000000000000000000000000000.000 IN ± 1000000000000000000000000000000000000.000 IN ± 2500000000000000000000000000000000000.000 IN ± 5000000000000000000000000000000000000.000 IN ± 10000000000000000000000000000000000000.000 IN ± 25000000000000000000000000000000000000.000 IN ± 50000000000000000000000000000000000000.000 IN ± 100000000000000000000000000000000000000.000 IN ± 250000000000000000000000000000000000000.000 IN ± 500000000000000000000000000000000000000.000 IN ± 1000000000000000000000000000000000000000.000 IN ± 2500000000000000000000000000000000000000.000 IN ± 5000000000000000000000000000000000000000.000 IN ± 100.000 IN ± 25000000000000000000000000000000000000000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 5000.000 IN ± 100.000 IN ± 25000.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 500.000 IN ± 1000.000 IN ± 2500.000 IN ± 500.000 IN ± 1000.000 IN ± 25000000000000000000000000000000000000									

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