

## Round Water-resistive Smartclick Connectors That Reduce Installation Work

- A newly developed lock mechanism that is compatible with round M12 connectors.
- Simply insert the Connectors, then turn them approximately 1/8 of a turn to lock.
- A positive click indicates locking.
- Features the same degree of protection (IP67) as M12 connectors.
- Connectors with Cables are UL certified.
- Four types of assembly connectors are available, including IDC, crimping, soldering and screw-on types.



Refer to *Safety Precautions* on page 27.

Smartclick

## Model Number Structure

### Connectors with Cables Model Number Legend

| Connector                           | Cable specifications                   | XS5: One-touch Smartclick Connection<br>(compatible with M12 connectors) |                  |                | XS2: M12 Screw Connection* |                  |
|-------------------------------------|----------------------------------------|--------------------------------------------------------------------------|------------------|----------------|----------------------------|------------------|
|                                     |                                        | Cable length (m)                                                         | Model            | Reference page | Cable length (m)           | Model            |
| Connectors on both cable ends       | Fire-retardant, robot cable            | 0.5                                                                      | XS5W-D421-B81-F  | 3              | 0.5                        | —                |
|                                     |                                        | 1                                                                        | XS5W-D421-C81-F  |                | 1                          | XS2W-D421-C81-F  |
|                                     |                                        | 2                                                                        | XS5W-D421-D81-F  |                | 2                          | XS2W-D421-D81-F  |
|                                     |                                        | 3                                                                        | XS5W-D421-E81-F  |                | 3                          | XS2W-D421-E81-F  |
|                                     |                                        | 4                                                                        | XS5W-D421-F81-F  |                | 4                          | —                |
|                                     |                                        | 5                                                                        | XS5W-D421-G81-F  |                | 5                          | XS2W-D421-G81-F  |
|                                     | Oil-resistant polyurethane robot cable | 10                                                                       | XS5W-D421-J81-F  |                | 10                         | XS2W-D421-J81-F  |
|                                     |                                        | 2                                                                        | XS5W-D42B-D81-PR |                | 2                          | —                |
|                                     |                                        | 5                                                                        | XS5W-D42B-G81-PR |                | 5                          | —                |
|                                     | Spatter-resistant Cable                | 10                                                                       | XS5W-D42B-J81-PR |                | 10                         | —                |
|                                     |                                        | 2                                                                        | XS5W-D421-D81-SA |                | 2                          | XS2W-D421-D81-SA |
|                                     |                                        | 5                                                                        | XS5W-D421-G81-SA |                | 5                          | XS2W-D421-G81-SA |
| Connector on one cable end (Socket) | Fire-retardant, robot cable            | 1                                                                        | XS5F-D421-C80-F  | 6              | 1                          | XS2F-D421-C80-F  |
|                                     |                                        | 2                                                                        | XS5F-D421-D80-F  |                | 2                          | XS2F-D421-D80-F  |
|                                     |                                        | 3                                                                        | XS5F-D421-E80-F  |                | 3                          | —                |
|                                     |                                        | 5                                                                        | XS5F-D421-G80-F  |                | 5                          | XS2F-D421-G80-F  |
|                                     |                                        | 10                                                                       | XS5F-D421-J80-F  |                | 10                         | XS2F-D421-J80-F  |
|                                     | Oil-resistant polyurethane robot cable | 2                                                                        | XS5F-D42B-D80-PR |                | 2                          | —                |
|                                     |                                        | 5                                                                        | XS5F-D42B-G80-PR |                | 5                          | —                |
|                                     |                                        | 10                                                                       | XS5F-D42B-J80-PR |                | 10                         | —                |
|                                     | Spatter-resistant Cable                | 2                                                                        | XS5F-D421-D80-SA |                | 2                          | XS2F-D421-D80-SA |
|                                     |                                        | 5                                                                        | XS5F-D421-G80-SA |                | 5                          | XS2F-D421-G80-SA |
| Connector on one cable end (Plug)   | Fire-retardant, robot cable            | 0.3                                                                      | XS5H-D421-A80-F  | 8              | 0.3                        | XS2H-D421-A80-F  |
|                                     |                                        | 0.5                                                                      | XS5H-D421-B80-F  |                | 0.5                        | XS2H-D421-B80-F  |
|                                     |                                        | 1                                                                        | XS5H-D421-C80-F  |                | 1                          | XS2H-D421-C80-F  |
|                                     |                                        | 2                                                                        | XS5H-D421-D80-F  |                | 2                          | XS2H-D421-D80-F  |
|                                     |                                        | 3                                                                        | XS5H-D421-E80-F  |                | 3                          | —                |
|                                     |                                        | 5                                                                        | XS5H-D421-G80-F  |                | 5                          | XS2H-D421-G80-F  |
|                                     | Spatter-resistant Cable                | 0.3                                                                      | XS5H-D421-A80-SA |                | 0.3                        | XS2H-D421-A80-SA |
|                                     |                                        | 1                                                                        | XS5H-D421-C80-SA |                | 1                          | XS2H-D421-C80-SA |

\*For details, refer to the data sheet of the XS2 Round Water-resistant Connectors (M12 Threads).

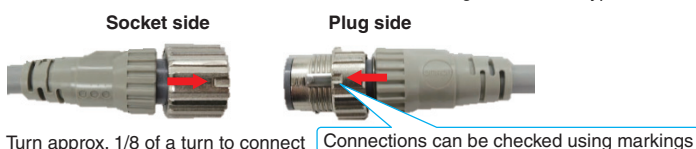
Note 1. Only DC, straight, and 4-core types are shown in this table. Refer to the relevant pages for other products.

2. Other than the M12 sizes introduced in this table, M8-sized (XS3) products and M8-M12 conversion cables are also available.

For details, refer to the data sheet of the XS3 Round Water-resistant Connectors (M8/S8).

### XS5: One-touch Smartclick Connection (compatible with M12 screws)

Note: Screw connections will be made if connecting with a screw type.



Turn approx. 1/8 of a turn to connect

### XS2: M12 Screw Connection\*



\*For details, refer to the data sheet of the XS2 Round Water-resistant Connectors (M12 Threads).

Smartclick is a registered trademark of the OMRON Corporation.

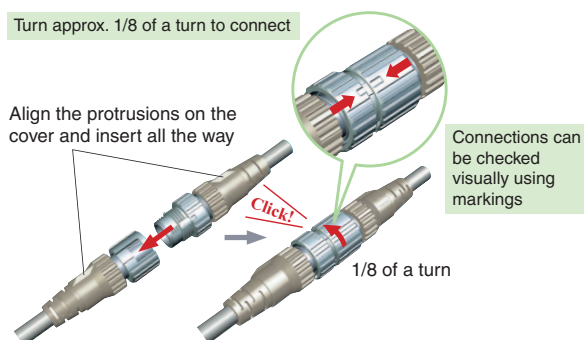
## Features

### Featuring a Lock Mechanism that Connects and Disconnects with One-touch

It can be used easily by anyone, significantly reducing man-hours spent on wiring.

Turn approx. 1/8 of a turn to connect

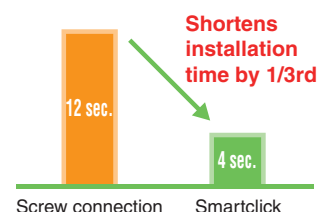
Align the protrusions on the cover and insert all the way



Connections are complete when an audible click sound can be heard.



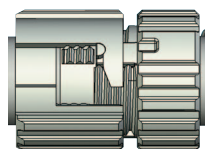
Installation time



According to reference values obtained by OMRON.

It does not become loose due to machine vibration, meaning periodic re-tightening is unnecessary.

**Featuring a bayonet locking mechanism**



Enlarged view of bayonet locking mechanism

### Compatibility with M12 Screws

Can also be connected to M12 screw sensors and actuators

|                                  | XS5 Smartclick Plug Connectors | M12 Screw Plug Connectors |
|----------------------------------|--------------------------------|---------------------------|
| XS5 Smartclick Socket Connectors | One-touch connection           | Screw connection          |
| M12 Screw Socket Connectors      | Screw connection               | Screw connection          |

All types of combinations can be connected.  
Screw connections will be made if connecting Smartclick with a screw type.

## Ratings and Specifications

|                                     |                                                                          |
|-------------------------------------|--------------------------------------------------------------------------|
| Rated current                       | 4 A                                                                      |
| Rated voltage                       | 250 VDC                                                                  |
| Contact resistance (connector)      | 40 mΩ max. (20 mV max., 100 mA max.)                                     |
| Insulation resistance               | 1,000 MΩ min. (at 500 VDC)                                               |
| Dielectric strength (connector)     | 1,500 VAC for 1 min (leakage current: 1 mA max.)                         |
| Degree of protection                | IP67 (IEC60529)                                                          |
| Insertion tolerance                 | 50 times                                                                 |
| Lock strength                       | Tensile: 100 N/15 s, Torsion: 1 N·m/15 s                                 |
| Cable holding strength              | Tensile: 100 N/15 s, Torsion: 1 N·m/15 s (for cable diameter of 6 mm) *2 |
| Lock operating force                | 0.1 to 0.25 N·m                                                          |
| Ambient operating temperature range | −25 to 70°C *3                                                           |
| Ambient humidity range              | 20% to 85%                                                               |
| Number of pressure-weld repairs *1  | 10 times max. (Limited to the same external diameter and wire diameter.) |

\*1. Only XS5C/G (IDC models)

\*2. Refer to product specifications for details.

\*3. Use the robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

## Materials and Finish

| Item              |                                        | Model                                                                      | XS5F/H/W                 | XS5R            | XS5M/P | XS5C/G<br>(Crimping, Soldering) | XS5C/G<br>(Screw-on) | XS5C/G<br>(IDC)                   |
|-------------------|----------------------------------------|----------------------------------------------------------------------------|--------------------------|-----------------|--------|---------------------------------|----------------------|-----------------------------------|
| Contacts          | Material                               | Phosphor bronze                                                            | Phosphor bronze or Brass | Phosphor bronze | Brass  | Phosphor bronze or Brass        | Phosphor bronze      |                                   |
|                   | Finish                                 | Nickel base, 0.4-μm gold plating                                           |                          |                 |        |                                 |                      | Nickel base, 0.15-μm gold plating |
| Fixture           |                                        |                                                                            | Nickel plated zinc alloy |                 |        |                                 |                      |                                   |
| Fixtures (Lock) * |                                        |                                                                            | Stainless                |                 |        |                                 |                      |                                   |
| Pin block         |                                        |                                                                            | PBT resin (UL94V-0)      |                 |        |                                 |                      |                                   |
| O-ring            |                                        |                                                                            | Rubber                   |                 |        |                                 |                      |                                   |
| Cover             |                                        |                                                                            | Soft PBT resin (UL94V-0) |                 | —      | PBT resin (UL94V-0)             |                      |                                   |
| Cable             | Fire-retardant, robot cable            | UL AWM2464 CL3, 6 mm dia., AWG20 (0.5 mm²)<br>Structure: 0.08 mm/110 wires |                          | —               |        |                                 |                      |                                   |
|                   | Oil-resistant polyurethane cable       | 6 mm dia.<br>AWG20 (0.5 mm²)<br>Structure: 0.12mm/45 wires                 |                          | —               |        |                                 |                      |                                   |
|                   | Spatter-resistant Cable                | 6.6 mm dia.<br>AWG20 (0.5 mm²)<br>Structure: 0.08 mm/100 wires             |                          | —               |        |                                 |                      |                                   |
|                   | Oil-resistant polyurethane robot cable | 4.7 mm dia.<br>AWG23 (0.3 mm²)<br>Structure: 0.08 mm/60 wires              | —                        |                 |        |                                 |                      |                                   |

\*Only plug

## Pin Arrangement (Engaged Side)

| Item    | No. of poles             | 4 poles                                                                             |
|---------|--------------------------|-------------------------------------------------------------------------------------|
| DC type | Male (plug) contacts     |  |
|         | Female (socket) contacts |  |

## Connection Combinations

| OMRON model No.              |                                                                   | Smartclick Plug Connectors                                 | M12 Plug Connectors                                        |
|------------------------------|-------------------------------------------------------------------|------------------------------------------------------------|------------------------------------------------------------|
|                              |                                                                   | XS5H, XS5G,<br>XS5W (plug side),<br>XS5R (plug side), XS5M | XS2H, XS2G,<br>XS2W (plug side),<br>XS2R (plug side), XS2M |
| Smartclick Socket Connectors | XS5F, XS5C,<br>XS5W (socket side),<br>XS5R (socket side),<br>XS5P | ⊗                                                          | ○                                                          |
| M12 Socket Connectors        | XS2F, XS2C,<br>XS2W (socket side),<br>XS2R (socket side),<br>XS2P | ○                                                          | ○                                                          |

⊗: Connected by twisting.

○: Connected by screwing.

Note: The XS□M and XS□P cannot mate with each other.

# XS5W

## Connectors with Cables, Socket and Plug on Both Cable Ends

### Model Number Legend

**XS5W-D42**  **-**  **81-**  

1    2 3 4 5    6 7 8    9

Use this model number legend to identify products from their model number.  
Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

#### 1. Type

W: Connectors with cables, socket and plug on both cable ends

#### 2. Mating Section Form

D: DC

#### 3. Connector Poles

4: 4 poles

#### 4. Contact Plating

2: 0.4-μm gold plating

#### 5. Cable Connection Direction

- 1: Straight/straight
- 2: Right-angle/right-angle
- 3: Straight (Socket)/right-angle (Plug)
- 4: Right-angle (Socket)/straight (Plug)
- B: Straight/straight (4.7 dia.)

#### 6. Cable Length

A: 0.3 m    B: 0.5 m    C: 1 m    D: 2 m  
E: 3 m    F: 4 m    G: 5 m    J: 10 m

#### 7. Connections

8: ① Brown, ② White, ③ Blue, ④ Black (Numbers inside circles are terminal numbers)

#### 8. Connectors on One Cable End/Both Ends

1: Connectors on both cable ends

#### 9. Cable Specifications

F: Fire-retardant, robot cable  
P: Oil-resistant Polyurethane Cable  
SA: Spatter-resistant cable  
PR: Oil-resistant polyurethane robot cable

### Ordering Information

| Cable specifications                   | Cable length L (m) | Cable diameter (mm) | Straight/straight                    | Right-angle/right-angle              | UL  |
|----------------------------------------|--------------------|---------------------|--------------------------------------|--------------------------------------|-----|
|                                        |                    |                     | Model                                | Model                                |     |
| Fire-retardant, Robot Cable            | 0.5                | 6 dia.              | XS5W-D421-B81-F                      | —                                    | Yes |
|                                        | 1                  |                     | XS5W-D421-C81-F                      | —                                    |     |
|                                        | 2                  |                     | XS5W-D421-D81-F                      | XS5W-D422-D81-F                      |     |
|                                        | 3                  |                     | XS5W-D421-E81-F                      | —                                    |     |
|                                        | 4                  |                     | XS5W-D421-F81-F                      | —                                    |     |
|                                        | 5                  |                     | XS5W-D421-G81-F                      | XS5W-D422-G81-F                      |     |
|                                        | 10                 |                     | XS5W-D421-J81-F                      | —                                    |     |
| Oil-resistant polyurethane cable       | 2                  | 6.6 dia.            | XS5W-D421-D81-P                      | —                                    | —   |
|                                        | 5                  |                     | XS5W-D421-G81-P                      | —                                    |     |
|                                        | 10                 |                     | XS5W-D421-J81-P                      | —                                    |     |
| Spatter-resistant Cable                | 2                  | 6.6 dia.            | XS5W-D421-D81-SA                     | —                                    | —   |
|                                        | 5                  |                     | XS5W-D421-G81-SA                     | —                                    |     |
| Oil-resistant polyurethane robot cable | 2                  | 4.7 dia.            | XS5W-D42B-D81-PR                     | —                                    | —   |
|                                        | 5                  |                     | XS5W-D42B-G81-PR                     | —                                    |     |
|                                        | 10                 |                     | XS5W-D42B-J81-PR                     | —                                    |     |
| Cable specifications                   | Cable length L (m) | Cable diameter (mm) | Straight (Socket)/right-angle (Plug) | Right-angle (Socket)/straight (Plug) | UL  |
|                                        |                    |                     | Model                                | Model                                |     |
| Fire-retardant, Robot Cable            | 2                  | 6 dia.              | XS5W-D423-D81-F                      | XS5W-D424-D81-F                      | Yes |
|                                        | 5                  |                     | XS5W-D423-G81-F                      | XS5W-D424-G81-F                      |     |

Note: Ask your OMRON representative about other cable lengths.

## Dimensions

### Straight/straight

Fire-retardant, Robot Cable

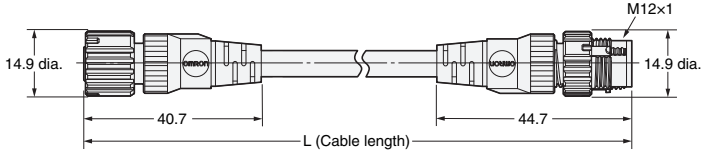
XS5W-D421-□81-F

Oil-resistant Polyurethane Cable

XS5W-D421-□81-P

Spatter-resistant Cable

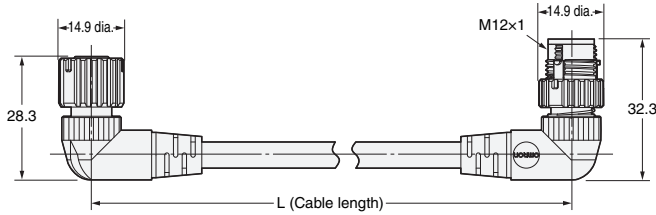
XS5W-D421-□81-SA



### Right-angle/right-angle

Fire-retardant, Robot Cable

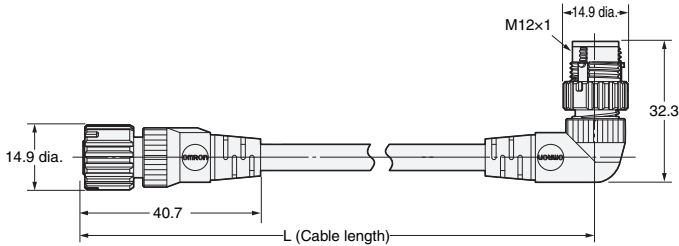
XS5W-D422-□81-F



### Straight (Socket)/right-angle (Plug)

Fire-retardant, Robot Cable

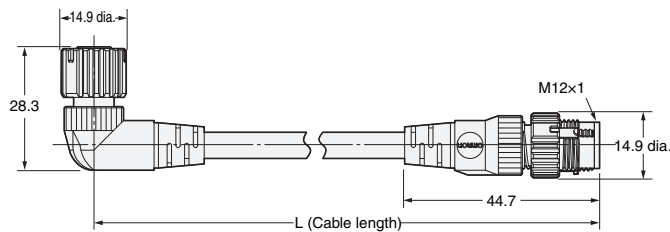
XS5W-D423-□81-F



### Right-angle (Socket)/straight (Plug)

Fire-retardant, Robot Cable

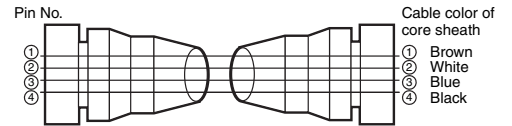
XS5W-D424-□81-F



Note: Oil-resistant polyurethane cables (XS5W-D42□-□81-P) and spatter-resistant cables (XS5W-D421-□81-SA) have black covers.

Fire-retardant, robot cables (XS5W-D42□-□81-F), oil-resistant (polyurethane) robot cables (XS5W-D42B-□81-PR) have warm gray covers.

### Wiring Diagram for 4 Cores



# XS5F

## Connectors with Cables, Socket on One Cable End

### Model Number Legend

**XS5F-D42**     **80**    

1    2   3   4   5       6   7   8       9

Use this model number legend to identify products from their model number.  
Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

#### 1. Type

F: Connectors with cables  
Socket on one cable end

#### 2. Mating Section Form

D: DC

#### 3. Connector Poles

4: 4 poles

#### 4. Contact Plating

2: 0.4-μm gold plating

#### 5. Cable Connection Direction

1: Straight  
2: Right-angle  
B: Straight (4.7 dia.)  
C: Right-angle (4.7 dia.)

#### 6. Cable Length

A: 0.3 m    B: 0.5 m    C: 1 m  
D: 2 m      E: 3 m      G: 5 m  
H: 7 m      J: 10 m     L: 20 m

#### 7. Connections

8: ① Brown, ② White, ③ Blue,  
④ Black (Numbers inside circles are terminal numbers)  
A: ① Brown, ② -, ③ -, ④ Blue (DC)  
(Numbers inside circles are terminal numbers)

#### 8. Connectors on One Cable End/ Both Ends

0: One cable end

#### 9. Cable Specifications

F: Fire-retardant, robot cable  
P: Oil-resistant polyurethane cable  
SA: Spatter-resistant cable  
PR: Oil-resistant polyurethane robot cable

### Ordering Information

| Cable specifications                   | Cable length L (m) | Cable diameter (mm) | Straight Connectors | Right-angle Connectors | UL  |
|----------------------------------------|--------------------|---------------------|---------------------|------------------------|-----|
|                                        |                    |                     | Model               | Model                  |     |
| Fire-retardant, Robot Cable            | 1                  | 6 dia.              | XS5F-D421-C80-F     | XS5F-D422-C80-F        | Yes |
|                                        | 2                  |                     | XS5F-D421-D80-F     | XS5F-D422-D80-F        |     |
|                                        | 3                  |                     | XS5F-D421-E80-F     | XS5F-D422-E80-F        |     |
|                                        | 5                  |                     | XS5F-D421-G80-F     | XS5F-D422-G80-F        |     |
|                                        | 10                 |                     | XS5F-D421-J80-F     | XS5F-D422-J80-F        |     |
| Oil-resistant polyurethane cable       | 2                  | 6.6 dia.            | XS5F-D421-D80-P     | XS5F-D422-D80-P        | —   |
|                                        | 5                  |                     | XS5F-D421-G80-P     | XS5F-D422-G80-P        |     |
|                                        | 10                 |                     | XS5F-D421-J80-P     | XS5F-D422-J80-P        |     |
| Spatter-resistant Cable                | 2                  | 4.7 dia.            | XS5F-D421-D80-SA    | —                      | —   |
|                                        | 5                  |                     | XS5F-D421-G80-SA    | —                      |     |
| Oil-resistant polyurethane robot cable | 2                  | 4.7 dia.            | XS5F-D42B-D80-PR    | XS5F-D42C-D80-PR       | —   |
|                                        | 5                  |                     | XS5F-D42B-G80-PR    | XS5F-D42C-G80-PR       |     |
|                                        | 10                 |                     | XS5F-D42B-J80-PR    | XS5F-D42C-J80-PR       |     |

Note: Ask your OMRON representative about other cable lengths, and about 2-core cables.

## Dimensions

### Straight

#### Fire-retardant, Robot Cable

XS5F-D421-□80-F

#### Oil-resistant Polyurethane Cable

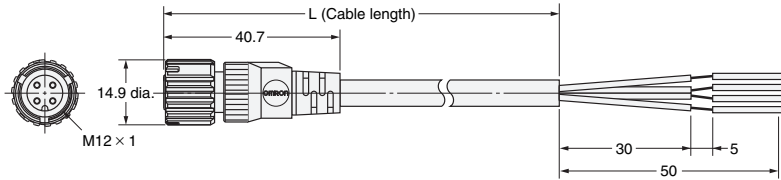
XS5F-D421-□80-P

#### Spatter-resistant Cable

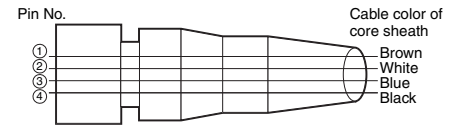
XS5F-D421-□80-SA

#### Oil-resistant Polyurethane Robot Cable

XS5F-D42B-□80-PR



### Wiring Diagram for 4 Cores



### Right-angle

#### Fire-retardant, Robot Cable

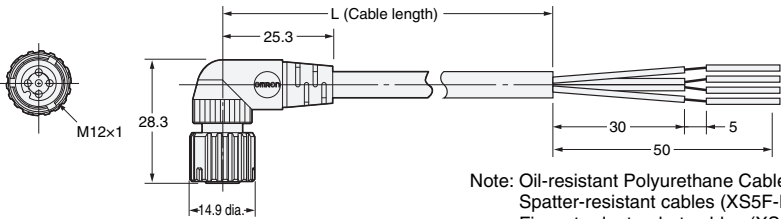
XS5F-D422-□80-F

#### Oil-resistant Polyurethane Cable

XS5F-D422-□80-P

#### Oil-resistant Polyurethane Robot Cable

XS5F-D42C-□80-PR



Note: Oil-resistant Polyurethane Cable(XS5F-D42□-□80-P),

Spatter-resistant cables (XS5F-D421-□80-SA) have black covers.

Fire-retardant, robot cables (XS5F-D42□-□80-F), oil-resistant (polyurethane) robot cables (XS5F-D42□-□80-PR) have warm gray covers.

# XS5H

## Connectors with Cables, Plug on One Cable End

### Model Number Legend

**XS5H-D42**  **-**  **80-**  

1
2
3
4
5
6
7
8
9

Use this model number legend to identify products from their model number.  
Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

#### 1. Type

H: Connectors with cables  
Plug on one cable end

#### 2. Mating Section Form

D: DC

#### 3. Connector Poles

4: 4 poles

#### 4. Contact Plating

2: 0.4-μm gold plating

#### 5. Cable Connection Direction

1: Straight  
2: Right-angle

#### 6. Cable Length

A: 0.3 m    B: 0.5 m    C: 1 m  
D: 2 m    E: 3 m    G: 5 m

#### 7. Connections

8: ① Brown, ② White, ③ Blue,  
④ Black (Numbers inside circles  
are terminal numbers)

#### 8. Connectors on One Cable End/ Both Ends

0: One cable end

#### 9. Cable Specifications

F: Fire-retardant, robot cable  
P: Oil-resistant Polyurethane Cable  
SA: Spatter-resistant cable

### Ordering Information

| Cable specifications             | Cable length L (m) | Cable diameter (mm) | Straight Connectors | Right-angle Connectors | UL  |
|----------------------------------|--------------------|---------------------|---------------------|------------------------|-----|
|                                  |                    |                     | Model               | Model                  |     |
| Fire-retardant, Robot Cable      | 0.3                | 6 dia.              | XS5H-D421-A80-F     | XS5H-D422-A80-F        | Yes |
|                                  | 0.5                |                     | XS5H-D421-B80-F     | —                      |     |
|                                  | 1                  |                     | XS5H-D421-C80-F     | XS5H-D422-C80-F        |     |
|                                  | 2                  |                     | XS5H-D421-D80-F     | XS5H-D422-D80-F        |     |
|                                  | 3                  |                     | XS5H-D421-E80-F     | —                      |     |
|                                  | 5                  |                     | XS5H-D421-G80-F     | XS5H-D422-G80-F        |     |
| Oil-resistant polyurethane cable | 0.3                | 6.6 dia.            | XS5H-D421-A80-P     | XS5H-D422-A80-P        | —   |
|                                  | 2                  |                     | XS5H-D421-D80-P     | XS5H-D422-D80-P        |     |
|                                  | 5                  |                     | XS5H-D421-G80-P     | XS5H-D422-G80-P        |     |
| Spatter-resistant Cable          | 0.3                | 6.6 dia.            | XS5H-D421-A80-SA    | —                      | —   |
|                                  | 1                  |                     | XS5H-D421-C80-SA    | —                      |     |

Note: Ask your OMRON representative about other cable lengths.

## Dimensions

### Straight

Fire-retardant, Robot Cable

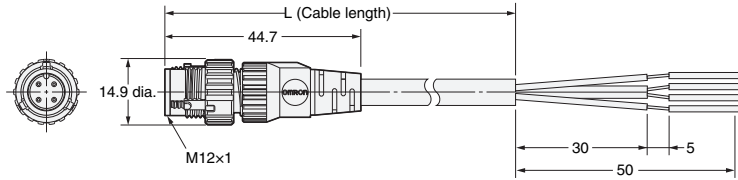
XS5H-D421-□80-F

Oil-resistant Polyurethane Cable

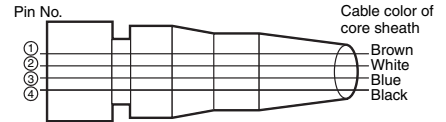
XS5H-D421-□80-P

Spatter-resistant Cable

XS5H-D421-□80-SA



### Wiring Diagram for 4 Cores



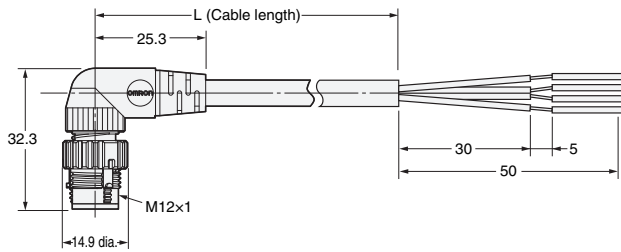
### Right-angle

Fire-retardant, Robot Cable

XS5H-D422-□80-F

Oil-resistant Polyurethane Cable

XS5H-D422-□80-P



Note: Oil-resistant polyurethane cables (XS5H-D42□-□80-P) and spatter-resistant cables (XS5H-D421-□80-SA) have black covers.  
Fire-retardant, robot cables (XS5H-D42□-□80-F) have warm gray covers.

| Type                    | Cable specifications                                           | Cable connection direction | Number of cores | Cable length L (m) | Applicable wire gauge | Model           |
|-------------------------|----------------------------------------------------------------|----------------------------|-----------------|--------------------|-----------------------|-----------------|
| Socket on one cable end | 6.3 mm dia.<br>AWG23 (0.25 mm²)<br>Structure: 0.08 mm/60 wires | Straight                   | 8               | 2                  | —                     | XS5F-D821-DH0-R |
|                         |                                                                |                            |                 | 5                  |                       | XS5F-D821-GH0-R |
|                         |                                                                |                            |                 | 10                 |                       | XS5F-D821-JH0-R |
| Panel-mounting plug     | —                                                              | —                          | —               | —                  | AWG22 to 28           | XS5M-D827-4     |

|                        | Pin No. |       |       |        |      |      |      |     |
|------------------------|---------|-------|-------|--------|------|------|------|-----|
| XS5F cable lead colors | ①       | ②     | ③     | ④      | ⑤    | ⑥    | ⑦    | ⑧   |
|                        | White   | Brown | Green | Yellow | Gray | Pink | Blue | Red |

|                                            |                                                     |
|--------------------------------------------|-----------------------------------------------------|
| <b>Rated current</b>                       | 1.5 A                                               |
| <b>Rated voltage</b>                       | 36 VDC                                              |
| <b>Contact resistance</b>                  | 40 mΩ max.<br>(at 20 mVDC max. and 100 mA max.)     |
| <b>Insulation resistance</b>               | 1,000 MΩ min. (at 500 VDC)                          |
| <b>Dielectric strength</b>                 | 1,000 VAC for 1 min<br>(leakage current: 1 mA max.) |
| <b>Degree of protection</b>                | IP67 (IEC60529)                                     |
| <b>Insertion tolerance</b>                 | 50 times                                            |
| <b>Ambient operating temperature range</b> | −25 to 70°C                                         |
| <b>Ambient humidity range</b>              | 20% to 85%                                          |

|                        |                                        |
|------------------------|----------------------------------------|
| <b>Contacts</b>        | Brass/nickel base, 0.4-μm gold plating |
| <b>Fixture</b>         | Nickel plated zinc alloy *1            |
| <b>Body</b>            | Nickel plated zinc alloy *2            |
| <b>Nut</b>             | Nickel plated brass *2                 |
| <b>Fixtures (lock)</b> | Stainless *2                           |
| <b>Pin block</b>       | PBT resin (UL94V-0), light gray        |
| <b>Cover *1</b>        | Soft PBT resin (UL94V-0)               |
| <b>Seal resin *2</b>   | Rubber                                 |
| <b>O-ring *1</b>       |                                        |

\*2. XS5M only.

[illegible]

Panel Cutout  
Panel thickness (t): 1 to 4

# XS5G Assembly Connector Plugs

## Ordering Information

| No. of poles | Connection method | Suitable cable (mm)  | Core conductor size (mm <sup>2</sup> ) | Suitable sheath material | Straight Connectors | Right-angle Connectors |
|--------------|-------------------|----------------------|----------------------------------------|--------------------------|---------------------|------------------------|
|              |                   |                      |                                        |                          | Model               | Model                  |
| 4            | IDC               | 3 to 8 dia.          | 0.14 to 0.75 *1                        | PVC, PE, PUR             | XS5G-D418           | —                      |
|              | Crimping          | 6 dia. (5 to 6 dia.) | 0.18 to 0.3<br>0.5 to 0.75 *2          |                          | XS5G-D4C1           | —                      |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5G-D4C3           | —                      |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5G-D4C5           | —                      |
|              | Soldering         | 6 dia. (5 to 6 dia.) | 0.5 max.                               |                          | XS5G-D421           | XS5G-D422              |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5G-D423           | XS5G-D424              |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5G-D425           | XS5G-D426              |
|              | Screw-on          | 6 dia. (5 to 6 dia.) | 0.18 to 0.75                           |                          | XS5G-D4S1           | XS5G-D4S2              |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5G-D4S3           | XS5G-D4S4              |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5G-D4S5           | XS5G-D4S6              |
|              |                   | 8 dia. (7 to 8 dia.) |                                        |                          | XS5G-D4S7           | —                      |
|              |                   | 7 dia. (6 to 7 dia.) |                                        |                          | XS5G-D4S9           | —                      |
| 5            | Screw-on          | 6 dia. (5 to 6 dia.) |                                        |                          | XS5G-D5S1           | —                      |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5G-D5S3           | —                      |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5G-D5S5           | —                      |
|              |                   | 8 dia. (7 to 8 dia.) |                                        |                          | XS5G-D5S7           | —                      |
|              |                   | 7 dia. (6 to 7 dia.) |                                        |                          | XS5G-D5S9           | —                      |

\*1. Minimum wire diameter: 0.08 mm, External sheath diameter of wire covering: 0.7 to 2.6 mm, Material of wire covering: PVC and PE

\*2. There are two types of contacts.

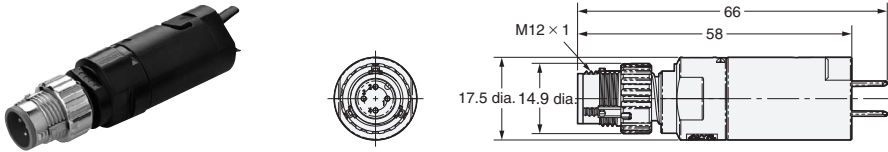
Note: XS5G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R or XS5R Y-Joint Sockets/Plugs.

Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

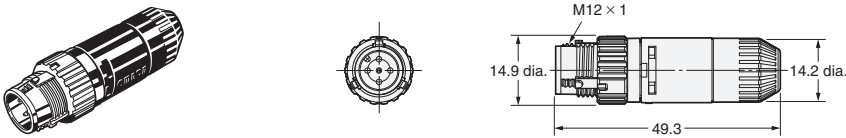
Ask your OMRON representative about selecting a cable of other than above.

## Dimensions

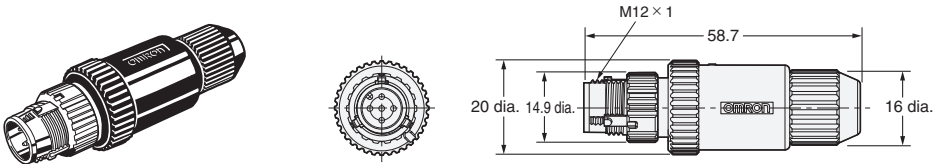
### Straight Connectors XS5G-D418 (IDC Model)



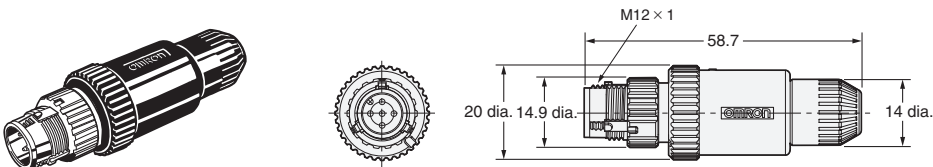
### Straight Connectors XS5G-D4C (Crimping Model) XS5G-D42 (Soldering Model)



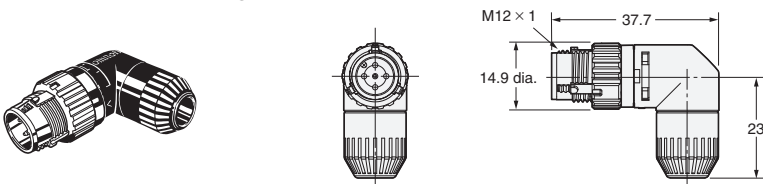
### Straight Connectors XS5G-D S (Screw-on Connectors, Suitable Cable Dia.: 7 or 8 mm)



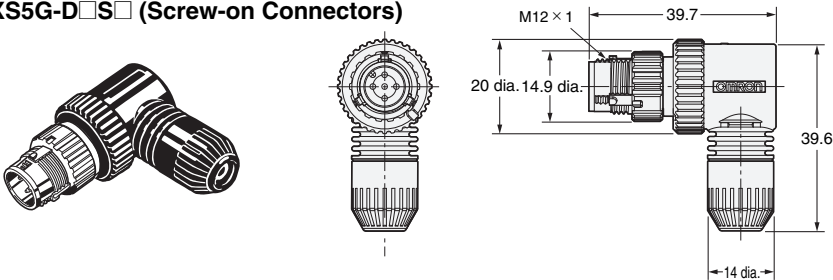
### Straight Connectors XS5G-D S (Screw-on Connectors, Suitable Cable Dia.: 3, 4, or 6 mm)



### Right-angle Connectors XS5G-D42 (Soldering Model)



### Right-angle Connectors XS5G-D S (Screw-on Connectors)



# XS5U

(Crimping Pin for XS5G)

## Ordering Information

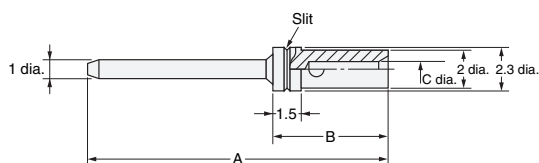
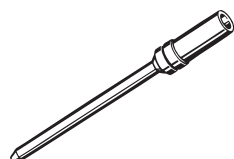
| Suitable core size (mm <sup>2</sup> ) | Model     |
|---------------------------------------|-----------|
| 0.18 to 0.3                           | XS5U-3121 |
| 0.5 to 0.75                           | XS5U-3122 |

## Dimensions

(Unit: mm)

XS5U-312□

\* A special tool must be used for crimping. For details, refer to page 21.



Dimensions

| Model     | Suitable core size (mm <sup>2</sup> ) | Dimension (mm) |     |     | No. of slits |
|-----------|---------------------------------------|----------------|-----|-----|--------------|
|           |                                       | A              | B   | C   |              |
| XS5U-3121 | 0.18 to 0.3                           | 22.6           | 6.1 | 0.8 | 1            |
| XS5U-3122 | 0.5 to 0.75                           | 22.7           | 6.2 | 1.3 | 0            |

# XS5C Assembly Connector Sockets

## Ordering Information

| No. of poles | Connection method | Suitable cable (mm)  | Core conductor size (mm <sup>2</sup> ) | Suitable sheath material | Straight Connectors | Right-angle Connectors |
|--------------|-------------------|----------------------|----------------------------------------|--------------------------|---------------------|------------------------|
|              |                   |                      |                                        |                          | Model               | Model                  |
| 4            | IDC               | 3 to 8 dia.          | 0.14 to 0.75 *1                        | PVC, PE, PUR             | XS5C-D418           | —                      |
|              | Crimping          | 6 dia. (5 to 6 dia.) | 0.18 to 0.3<br>0.5 to 0.75 *2          |                          | XS5C-D4C1           | XS5C-D4C2              |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5C-D4C3           | XS5C-D4C4              |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5C-D4C5           | XS5C-D4C6              |
|              | Soldering         | 6 dia. (5 to 6 dia.) | 0.5 max.                               |                          | XS5C-D421           | XS5C-D422              |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5C-D423           | XS5C-D424              |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5C-D425           | XS5C-D426              |
|              | Screw-on          | 6 dia. (5 to 6 dia.) | 0.18 to 0.75                           |                          | XS5C-D4S1           | XS5C-D4S2              |
|              |                   | 4 dia. (4 to 5 dia.) |                                        |                          | XS5C-D4S3           | XS5C-D4S4              |
|              |                   | 3 dia. (3 to 4 dia.) |                                        |                          | XS5C-D4S5           | XS5C-D4S6              |
|              |                   | 8 dia. (7 to 8 dia.) |                                        |                          | XS5C-D4S7           | —                      |
|              |                   | 7 dia. (6 to 7 dia.) |                                        |                          | XS5C-D4S9           | —                      |
| 5            | Screw-on          | 6 dia. (5 to 6 dia.) |                                        | XS5C-D5S1                | —                   |                        |
|              |                   | 4 dia. (4 to 5 dia.) |                                        | XS5C-D5S3                | —                   |                        |
|              |                   | 3 dia. (3 to 4 dia.) |                                        | XS5C-D5S5                | —                   |                        |
|              |                   | 8 dia. (7 to 8 dia.) |                                        | XS5C-D5S7                | —                   |                        |
|              |                   | 7 dia. (6 to 7 dia.) |                                        | XS5C-D5S9                | —                   |                        |

\*1. Minimum wire diameter: 0.08 mm, External sheath diameter of wire covering: 0.7 to 2.6 mm, Material of wire covering: PVC and PE

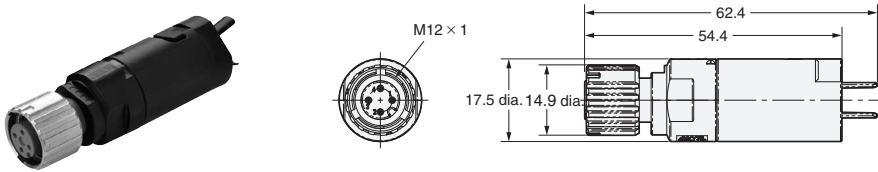
\*2. There are two types of contacts.

Note: Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

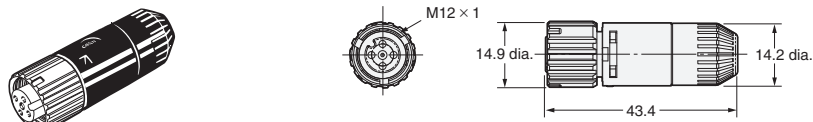
Ask your OMRON representative about selecting a cable of other than above.

## Dimensions

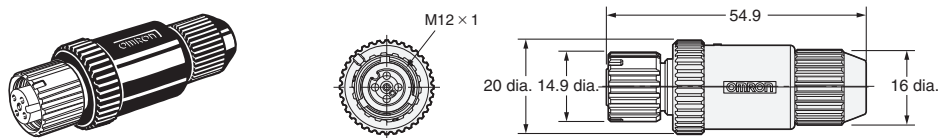
### Straight Connectors XS5C-D418 (IDC Model)



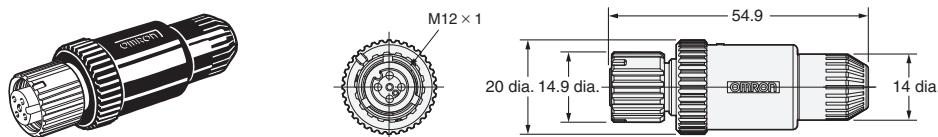
### Straight Connectors XS5C-D4C□ (Crimping Model) XS5C-D42□ (Soldering Model)



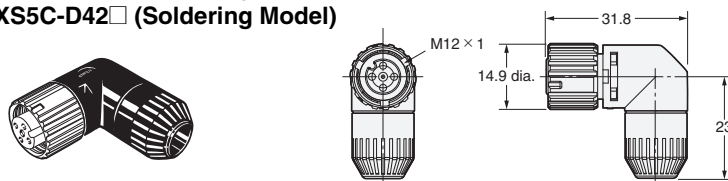
### Straight Connectors XS5C-D□S□ (Screw-on Connectors, Suitable Cable Dia.: 7 or 8 mm)



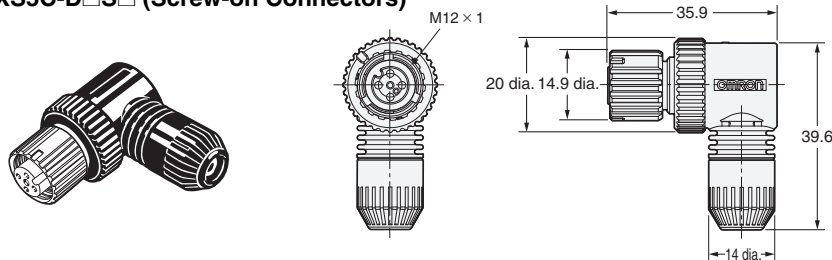
### Straight Connectors XS5C-D□S□ (Screw-on Connectors, Suitable Cable Dia.: 3, 4, or 6 mm)



### Right-angle Connectors XS5C-D4C□ (Crimping Model) XS5C-D42□ (Soldering Model)



### Right-angle Connectors XS5C-D□S□ (Screw-on Connectors)



# XS5U

(Crimping Pin for XS5C)

## Ordering Information

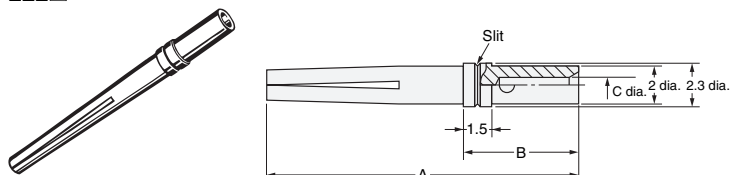
| Suitable core size (mm <sup>2</sup> ) | Model     |
|---------------------------------------|-----------|
| 0.18 to 0.3                           | XS5U-2221 |
| 0.5 to 0.75                           | XS5U-2222 |

## Dimensions

(Unit: mm)

XS5U-222□

\* A special tool must be used for crimping. For details, refer to page 21.



### Dimensions

| Model     | Suitable core size (mm <sup>2</sup> ) | Dimension (mm) |     |     | No. of slits |
|-----------|---------------------------------------|----------------|-----|-----|--------------|
|           |                                       | A              | B   | C   |              |
| XS5U-2221 | 0.18 to 0.3                           | 16.7           | 6.1 | 0.8 | 1            |
| XS5U-2222 | 0.5 to 0.75                           | 16.8           | 6.2 | 1.3 | 0            |

# XS5R Y-Joint Plug/Socket Connectors

## Ordering Information

| Cable      | Connector                     | Cable length (m) | Model           |
|------------|-------------------------------|------------------|-----------------|
| With cable | Connectors on both cable ends | 0.5              | XS5R-D426-B11-F |
|            |                               | 1                | XS5R-D426-C11-F |
|            |                               | 2                | XS5R-D426-D11-F |
|            |                               | 3                | XS5R-D426-E11-F |
|            | Connector on one cable end    | 2                | XS5R-D426-D10-F |
|            |                               | 5                | XS5R-D426-G10-F |

| Cable         | Connector                     | Cable length (m) | Model       |
|---------------|-------------------------------|------------------|-------------|
| Without cable | Connectors on both cable ends | —                | XS5R-D426-1 |
|               |                               |                  | XS5R-D426-5 |

Note 1. Ask your OMRON representative about other specifications.

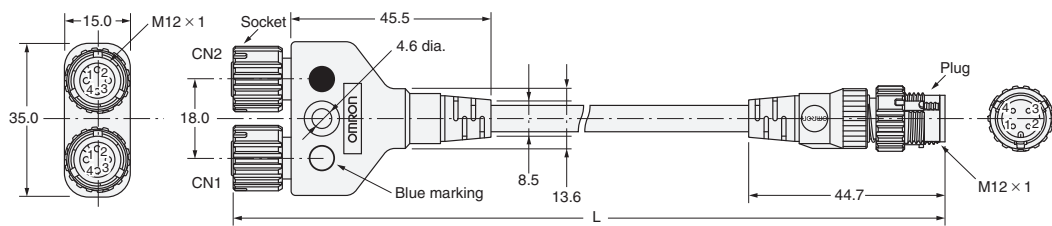
2. XS2G/XS5G Assembled Connectors with screw-on connections cannot be connected to both CN1 and CN2 at the same time.

## Dimensions

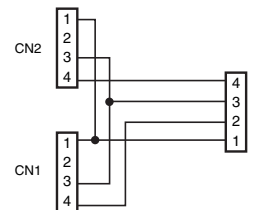
(Unit: mm)

### Connectors on Both Cable Ends (Y-Joint Plug/Socket)

#### XS5R-D426-□11-F

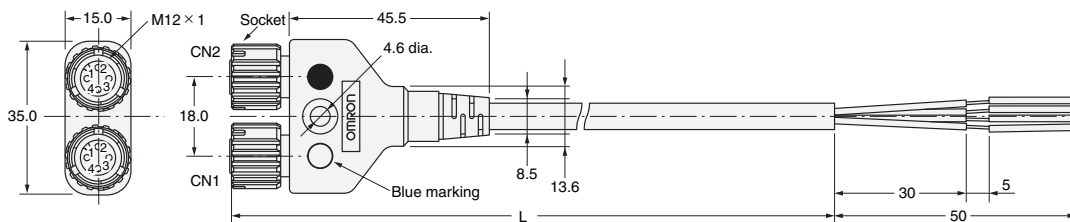


#### Wiring Diagram

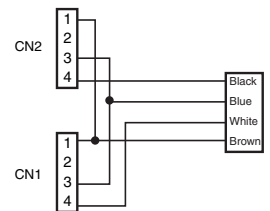


### Connectors on One Cable End (Y-Joint Socket)

#### XS5R-D426-□10-F

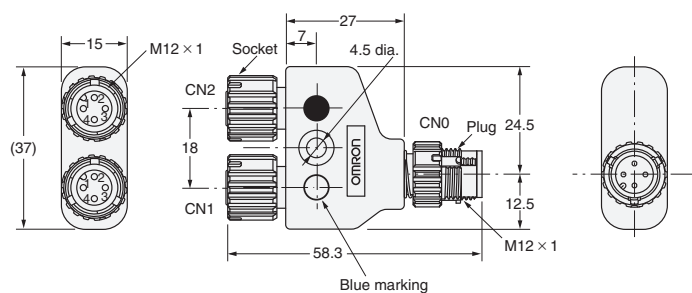


#### Wiring Diagram



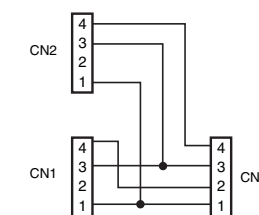
### Connectors on Both Cable Ends (Y-Joint Plug/Socket)

#### XS5R-D426-□

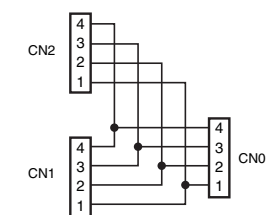


#### Wiring Diagram

##### XS5R-D426-1



##### XS5R-D426-5



# XS5P

## Panel-mounting Sockets

### Ordering Information

| Type      | No. of poles | Lock       | Wire length (m) | Model       |
|-----------|--------------|------------|-----------------|-------------|
| With wire | 4            | Rear lock  | 0.5             | XS5P-D426-5 |
|           |              | Front lock |                 | XS5P-D427-5 |

| Type            | No. of poles | Lock*      | Applicable wires | Model       |
|-----------------|--------------|------------|------------------|-------------|
| Solder cup pins | 4            | Rear lock  | AWG20 to AWG28   | XS5P-D426-4 |
|                 |              | Front lock |                  | XS5P-D427-4 |
|                 | 5            | Rear lock  |                  | XS5P-D526-4 |
|                 |              | Front lock |                  | XS5P-D527-4 |

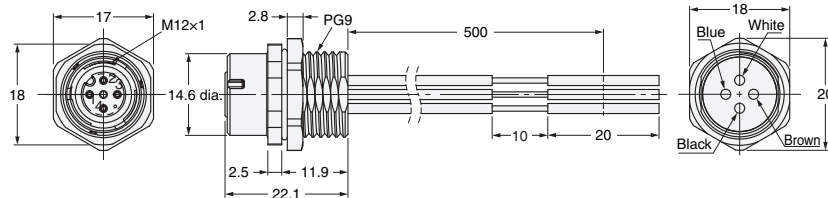
\*Install the rear lock type from the front of the panel and tighten the nut from the rear.  
Install the front lock type from the rear of the panel and tighten the nut from the front.

### Dimensions

(Unit: mm)

#### With wire

##### Rear lock XS5P-D426-5



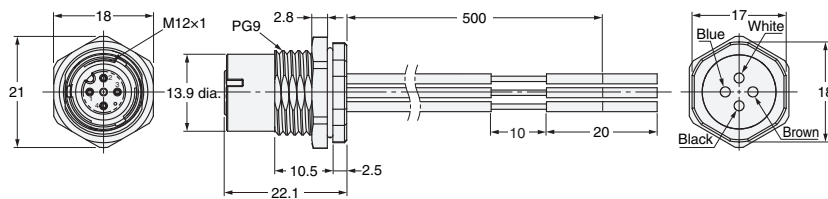
#### Wiring

| Pin No. | Color |
|---------|-------|
| 1       | Brown |
| 2       | White |
| 3       | Blue  |
| 4       | Black |

#### Wire Specifications

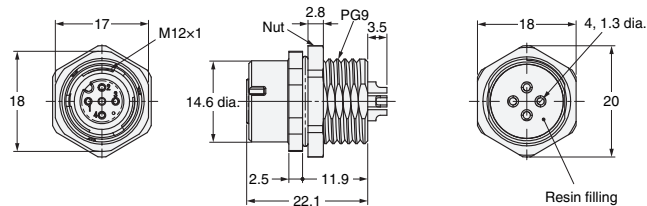
| Specification |                         | UL1007 |
|---------------|-------------------------|--------|
| Nominal size  |                         | AWG20  |
| Configuration | Number of wires         | 21     |
|               | Wire diameter           | 0.18   |
|               | Standard outer diameter | 1.8    |

##### Front lock XS5P-D427-5

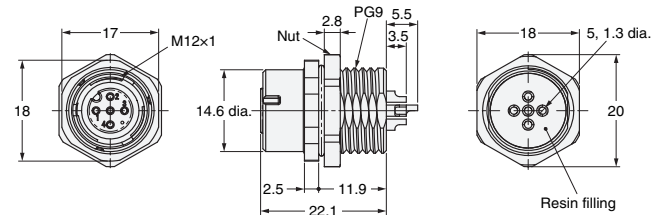


#### Solder cup pins

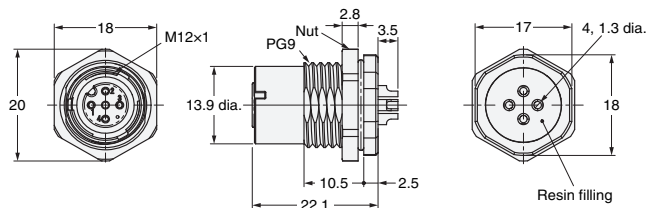
##### Rear lock XS5P-D426-4



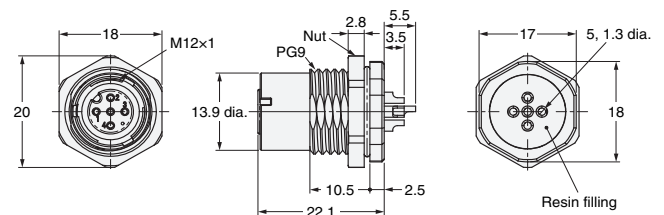
##### Rear lock XS5P-D526-4



##### Front lock XS5P-D427-4



##### Front lock XS5P-D527-4



### Panel Cutout



Panel Cutout Dimension  
Panel thickness = 1 to 4 mm

Note 1. The panel cutout dimension is the same for Front Locking and Rear Locking Sockets.  
2. Rotational positioning is not possible for connector rotation.

# XS5M Panel-mounting Plugs

## Ordering Information

| Type      | No. of poles | Lock       | Wire length (m) | Model       |
|-----------|--------------|------------|-----------------|-------------|
| With wire | 4            | Rear lock  | 0.5             | XS5M-D426-5 |
|           |              | Front lock |                 | XS5M-D427-5 |

| Type            | No. of poles | Lock*      | Applicable wires | Model       |
|-----------------|--------------|------------|------------------|-------------|
| Solder cup pins | 4            | Rear lock  | AWG20 to AWG28   | XS5M-D426-4 |
|                 |              | Front lock |                  | XS5M-D427-4 |
|                 | 5            | Rear lock  |                  | XS5M-D526-4 |
|                 |              | Front lock |                  | XS5M-D527-4 |

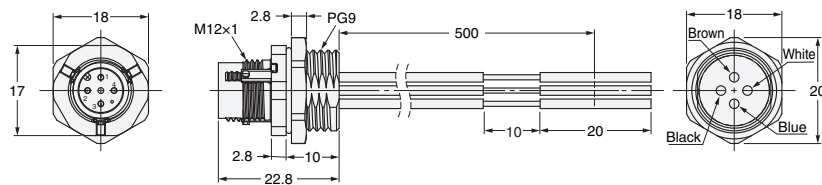
\*Install the rear lock type from the front of the panel and tighten the nut from the rear.  
Install the front lock type from the rear of the panel and tighten the nut from the front.

## Dimensions

(Unit: mm)

### With wire

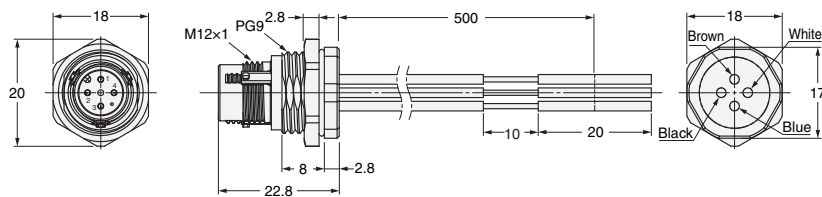
#### Rear lock XS5M-D426-5



### Wiring

| Pin No. | Color |
|---------|-------|
| 1       | Brown |
| 2       | White |
| 3       | Blue  |
| 4       | Black |

#### Front lock XS5M-D427-5

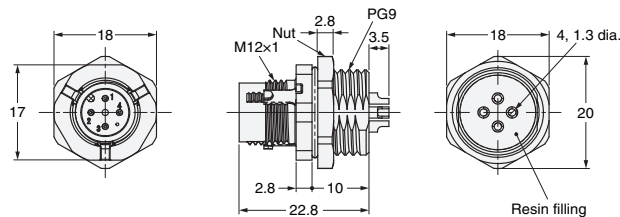


### Wire Specifications

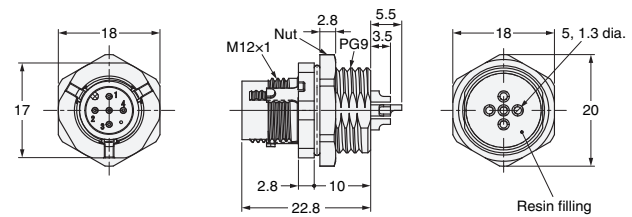
| Specification |                         | UL1007 |
|---------------|-------------------------|--------|
| Nominal size  |                         | AWG20  |
| Configuration | Number of wires         | 21     |
|               | Wire diameter           | 0.18   |
|               | Standard outer diameter | 1.8    |

### Solder cup pins

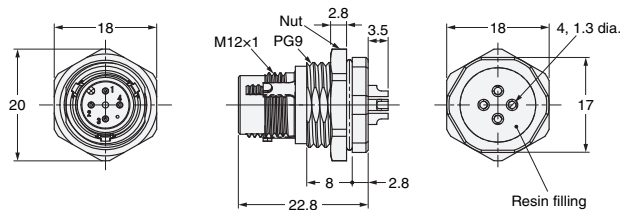
#### Rear lock XS5M-D426-4



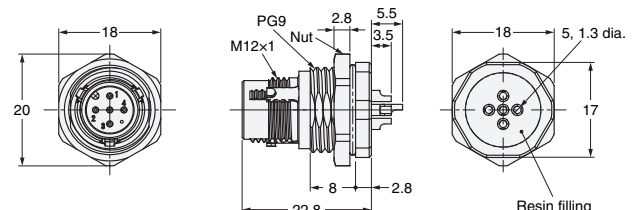
#### Rear lock XS5M-D526-4



#### Front lock XS5M-D427-4



#### Front lock XS5M-D527-4



## Panel Cutout



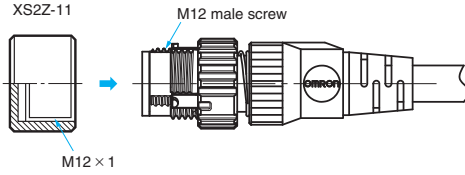
Panel Cutout Dimension  
Panel thickness = 1 to 4 mm

Note 1. The panel cutout dimension is the same for Front Locking and Rear Locking Sockets.  
2. Rotational positioning is not possible for connector rotation.

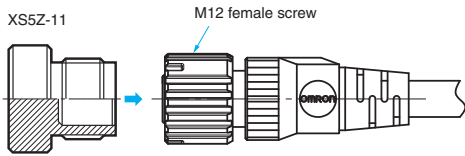
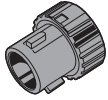
## Connector Covers

### Waterproof Covers

#### XS2Z-11



#### XS5Z-11



#### Application Example: XS2Z-11



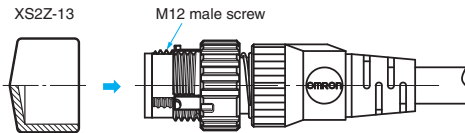
The Waterproof Cover ensures IP67. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.

XS5Z-11 is Smartclick mechanism. There's no need to keep track of locking torque.

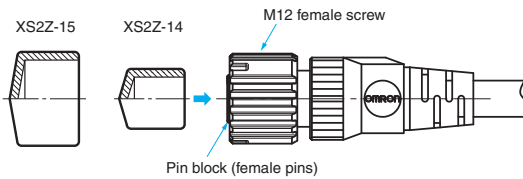
| Model   | Material            | Suitable connector                                |                  |
|---------|---------------------|---------------------------------------------------|------------------|
|         |                     | Model                                             | Mounting portion |
| XS2Z-11 | Brass/nickel plated | XS5G/XS5H/XS5M/XS5R/XS5W/XS2G/XS2H/XS2M/XS2R/XS2W | M12 male screw   |
| XS5Z-11 | PBT                 | XS5C/XS5F/XS5P/XS5R/XS5W/XW3D                     | M12 female screw |

### Dust Covers

#### XS2Z-13



#### XS2Z-15/XS2Z-14



#### Application Example: XS2Z-13

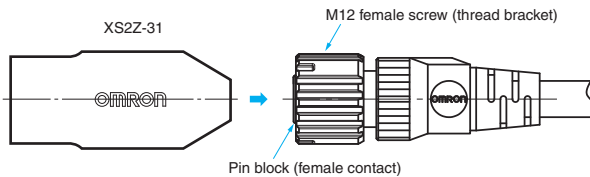
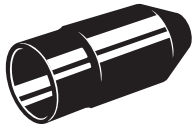


The Dust Cover is for dust prevention and does not ensure IP67 degree of protection. When mounting the Dust Cover to a Connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

| Model   | Material     | Suitable connector                                          |                         |
|---------|--------------|-------------------------------------------------------------|-------------------------|
|         |              | Model                                                       | Mounting portion        |
| XS2Z-13 | Rubber/black | XS5G/XS5H/XS5M/XS5R/XS5W/XS2G/XS2H/XS2M/XS2R                | M12 male screw          |
| XS2Z-14 |              | XS5C/XS5F/XS5P/XS5R/XS5W/XS2C/XS2F/XS2P/XS2R/XS2W/XW3B/XW3D | Pin block (female pins) |
| XS2Z-15 |              |                                                             | M12 female screw        |

### Sputter Protective Cover

#### XS2Z-31



#### Application Example: XS2Z-31



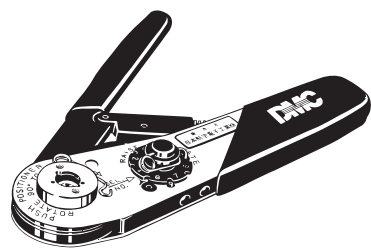
The Sputter Protective Cover protects the connector from weld sputter. Make sure it covers the entire connector.

| Model   | Material              | Suitable connector            |
|---------|-----------------------|-------------------------------|
| XS2Z-31 | Silicone rubber/black | XS5F/XS5H/XS5W/XS2F/XS2H/XS2W |

## Tools

### Crimp Tool

XY2F-0002

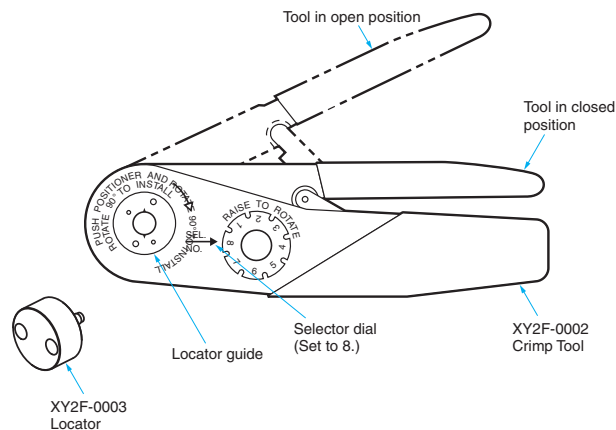


Use the Crimp Tool to crimp a cable core to the XS5U or XS2U Crimping Pin used with the XS□C or XS□G Crimping Connector.

- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.

### Locator

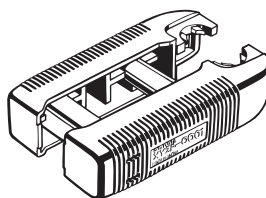
XY2F-0003



### Pin-block Extraction Tool

XY2F-0001

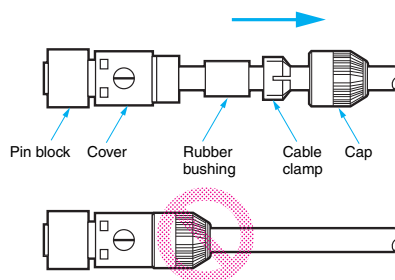
Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS□C/ XS□G, soldering/crimping).



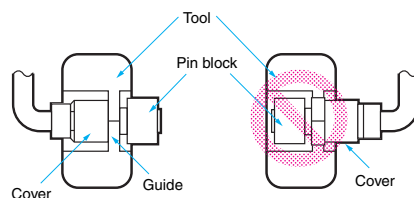
## Extraction Procedure

### (1) Disconnecting Components

- Disconnect all components on the cap side from the cover.

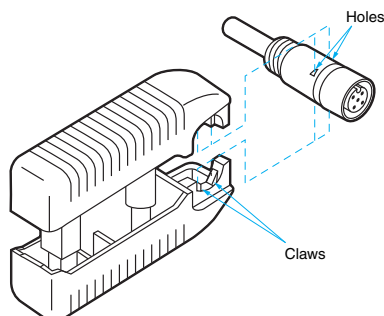


- Make sure that the pin block is outside the Tool.

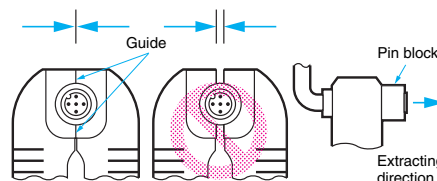


### (2) Extracting Pin Block

- Insert the claws of the Tool into the four holes of the cover.



- Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.

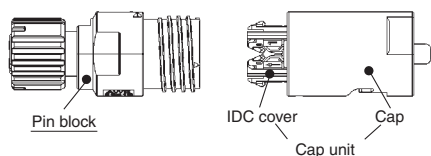


## Precautions for Correct Use

- The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

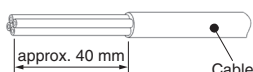
## Assembly Procedure for XS5C/XS5G (IDC models) Connector Assemblies

### (1) Preparations (Make sure they are all at hand.)



### (2) Dressing the cable end

- Peel covering of a cable.



| External diameter of applicable cable | Core conductor size                        |
|---------------------------------------|--------------------------------------------|
| 3 to 8 mm                             | 0.14 to 0.75 mm <sup>2</sup> / AWG26 to 18 |

### (3) Choose the waterproof bushing

- Choose the waterproof bushing type according to the cable size.

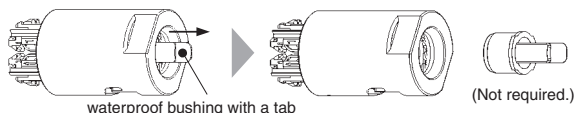
**External diameter of cable: In case of 3 to 5 mm**

Use the cap unit in the delivery state.



**External diameter of cable: In case of 5 to 8 mm**

When using, pick tab both sides of the waterproof bushing with a tab and pull it out in the direction of an arrow.



Note: When it isn't necessary to pull out bushing, do not pull a tab or pull out waterproof bushing carelessly. Do not insert the pulled-out bushing again.

### (4) Cable insertion

- Insert a cable in the cap unit.

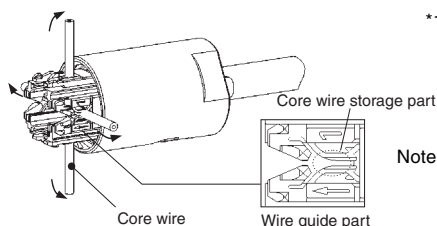


\*Insert fully until a cable doesn't enter any more.

\*It's shown by a figure in case of cable diameter 3 to 5 mm.

### (5) Wiring

- Confirm the terminal number indication<sup>\*1</sup> of a IDC (Insulation Displacement Contact) cover, insert a core wire in each wire guide according to the terminal number and push in to the lowermost part of a core wire storage part.

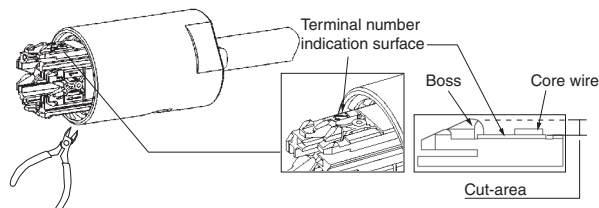


\*1. Terminal No.1: Brown  
Terminal No.2: White  
Terminal No.3: Blue  
Terminal No.4: Black

Note: There is a difference in a storing state depending on core wire diameter.

### (6) Processing the core wire end

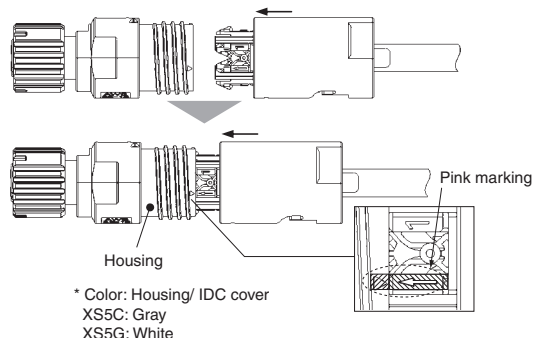
- Cut the end part of each core wire with nippers. Cutting the core wire end in the range of cut-area of figure.



Note: Please be careful not to cut the boss.

### (7) Assembling the Pin block

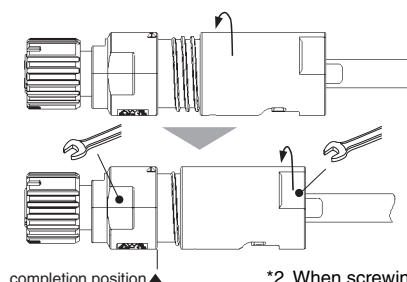
- Insert the cap unit core wire end processing has completed in a pin block.
- Use a  $\triangle$  mark of a housing and an arrow of a IDC cover, as a guideline of alignment. The location of the arrow is the side of the terminal No.1.



Note: Confirm that the color of the housing and the IDC cover is same before insertion.

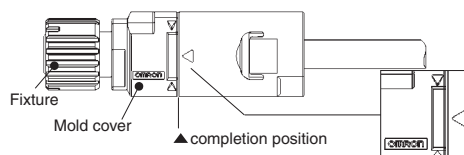
### (8) Tightening up the cap

- After inserting the cap unit and tightening a screw up lightly by hand, screw up the cap by a tool of a spanner or wrench (size 15 mm).<sup>\*2</sup>



\*2 When screwing up the cap by large size tool, it may cause damage.

- When a gap between a mold cover of pin block and a cap disappeared assembly and wire connection has completed.



Note 1. When the operation has completed,  $\triangle$  mark of cap comes into the square of the indicator formed into a mold cover ( $\triangleright \square \triangleleft$ ), so also use it as guideline to know to complete.

2. Avoid tightening a cap up beyond the completion position. It may cause damage.

### (9) Final checking

- When the connector has been assembled, make sure the line insulation is as specified.

## Repair work procedure

### Cap unit removal

- When releasing wire connection, remove the cap unit in the opposite procedure of assembly work. [from (8) to (7)]

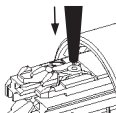
Note 1. The core wire remain connected to the IDC connection part rarely. In that case, remove core wire end part to the vertical direction by tweezers etc.

Do not touch the IDC contact directly at that time.

2. When IDC cover was left on the housing side, remove it by pulling a cable. In case IDC cover has been removed by holding strongly and pulling, it may cause damage.

### Cable removal

- When removing the cable from the cap unit, pull the cable to the opposite direction of assembly work procedure (4). When tip of the core wire end has been pushed lightly into the IDC cover by tweezers etc, cable removal becomes easy.



### Repair work

- When connecting the wire again, do assembly (repair work) according to assembling procedure from (1) to (8).

Note 1. In case of repair, use a cable of the same diameter and a core wire of the same diameter.

The number of times of repair wire connection is maximum 10 times.

2. When doing a repair, work after enough removing the foreign substance and moisture adhering to a connector.

Be careful so that the foreign substance and moisture do not enter the wire connection part.

It may cause short-circuit etc.

## Assembly Procedure for XS5C/XS5G (Crimping/Soldering/Screw-on models) Connector Assemblies

### (1) Connector and Cable Diameters

- Connectors for 8, 7, 6, 4, and 3 mm diameter Cables (i.e., Cables that are 7 to 8, 6 to 7, 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available.

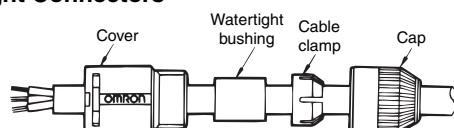
When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.

- A waterproof bushing for 6/7 mm diameter Cable has no stripe, that for 8/4 mm diameter Cable has a single stripe, and that for 3 mm diameter Cable has two stripes.

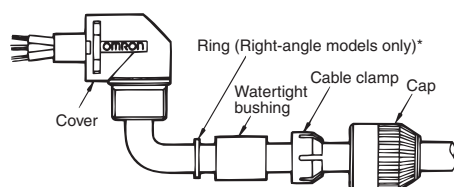
### (2) Component Insertion

#### Crimping/Soldering Connectors

##### Straight Connectors



##### (Right-angle Model)

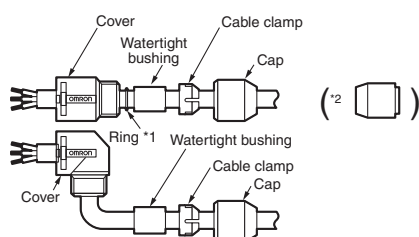


\*A ring is not required for Screw-on Connectors.

- As shown in the above illustration, connect the above components to the Cable with its end processed.

#### Screw-on Connectors

Confirm that you have all of the required parts.



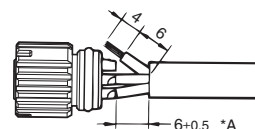
**Insulation caps and insulation tubes are included with 5-pole Connectors (XS5C-D5S□ and XS5G-D5S□).**

\*1. Rings are not required with 7-mm and 8-mm cables.

\*2. Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

### (3) Wiring (Dressing the Cable Ends)

#### Soldering Connectors



- Strip 10mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, solder-coat each of them.
- The following conditions are recommended for soldering each solder cup pin.

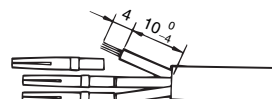
Soldering temperature: 350±5°C

Soldering period: 3±1 s

- The length marked \*A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

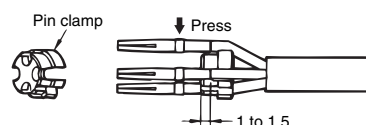
#### Crimping Connectors

##### Crimping



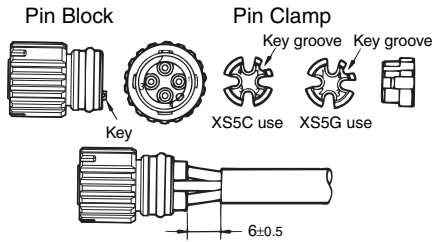
- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimp Tool, both of which are sold separately, and set the selector dial of the Crimp Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.  
(Squeeze the handle firmly until the handle automatically returns to the release position.)

##### Wiring



- After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

## Insertion

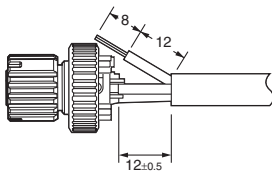


- Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

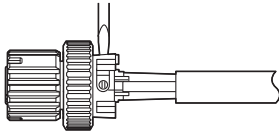
## Screw-on Connectors

### Dressing the Cable End

#### • Four-pole Connectors



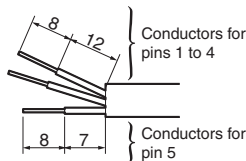
- Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



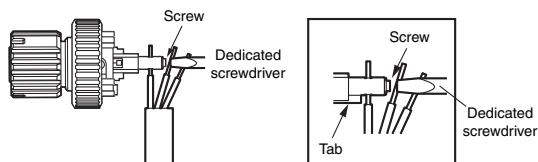
- Use the dedicated Screwdriver (XW4Z-00B)\* and tighten the screws securely so that the cores do not pull out. (0.15 to 0.2 N·m)

#### • Five-pole Connectors

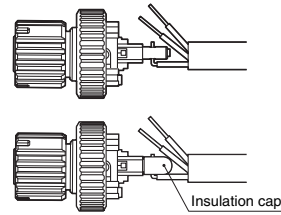
- Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N·m, Pin 5: 0.03 to 0.05 N·m), and then cut off the excess wire with wire cutters.



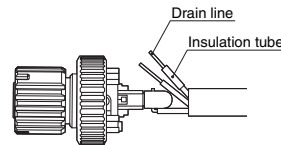
- Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



- Connect the cores to pins 1 to 4.

## Connecting Shielded Cables to Five-pole Connectors

- Place the insulation tub on the drain line of the shield and connect it to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



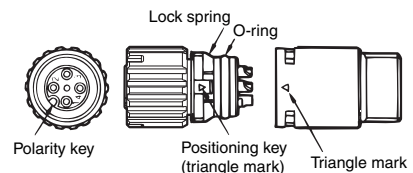
\*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



## (4) Inserting Pin Block

### Pin block (Soldering Model)

### Cover (Straight Model)

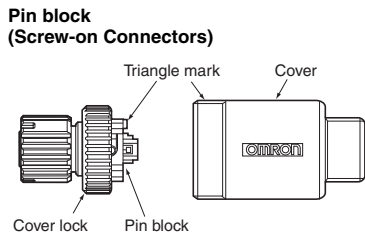


### (Crimping Model)

### (Right-angle Model)



- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for a Right-angle model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.

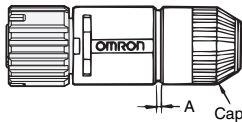


- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly until the pin block does not come out of the cover. (0.39 to 0.49 N·m)

#### (5) Mounting Cap

- After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand (0.39 to 0.49 N·m)

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.



- After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model. (Use these as a guide.)

| External diameter of applicable cable | Cable external diameter (mm) |      |      |      |
|---------------------------------------|------------------------------|------|------|------|
|                                       | 6 mm                         | 5 mm | 4 mm | 3 mm |
| For 6-mm-dia. cable                   | 1                            | 0    | —    | —    |
| For 4-mm-dia. cable                   | —                            | 2    | 1    | —    |
| For 3-mm-dia. cable                   | —                            | —    | 2    | 1    |

#### (6) After Assembly

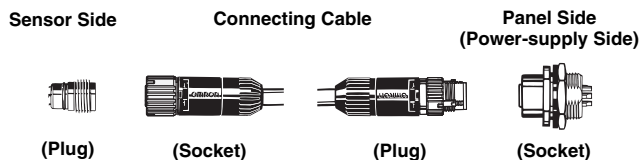
- Confirm the insulation between cores after completing assembly.

## Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core conductor sizes of 0.18 to 0.75 mm<sup>2</sup> for crimping connectors and 0.5 mm<sup>2</sup> maximum for soldering connectors.

## Connector Arrangement

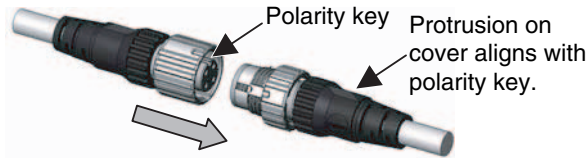
For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



## Connector Connection Procedure

### 1. Connecting the XS5 Plug and Socket

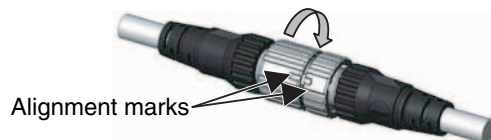
- Align the projection on the plug cover with the polarity key on the socket, then insert the plug all the way in.



- Hold the knurled socket grip, then insert the projection on the plug into the groove of the socket.



- Turn the knurled grips of the socket clockwise approximately 45 degrees in respect to the plug. A click will indicate that the Connectors are locked. The locking condition can also be confirmed by the alignment marks on the plug and socket.



### 2. Connecting the XS5 and XS2

- Align the projection on the plug cover with the polarity key on the socket, then insert the plug all the way in.
- In the same way as when connecting two XS2 Connectors, screw the knurled grip in the clockwise direction.
- Use your fingers to tighten the Connectors sufficiently.

## Safety Precautions

### Definitions of Precautions

|                                    |                                                                                                                                                                                |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Precautions for Safe Use</b>    | These refer to actions that should be performed or refrained from in order to ensure safe product usage.                                                                       |
| <b>Precautions for Correct Use</b> | These refer to actions that should be performed or refrained from in order to prevent product breakage, malfunctioning, and negative effects to performance and functionality. |

### Precautions for Safe Use

#### Degree of Protection

Do not use these products if their protective structures have deteriorated, such as swelling or breakage of housing and sealing components.  
If products with deteriorated protective structures continue to be used, breakage or fire damage, etc., may occur.

#### Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable when disconnecting Connectors. Use after confirming the direction of the polarity key groove.
- Do not touch wiring with wet hands. Doing so may result in malfunction or breakage when the device is turned on.
- When mating Connectors, be sure to insert the plug all the way to the back of the socket before attempting to lock the Connectors.  
After operating the lock, always confirm that the Connector is connected.
- Do not use tools of any sort to mate the Connectors. Always use your hands.  
Pliers or other tools may damage the Connectors.
- When replacing the Connector, confirm that no foreign substances such as liquids or cutting oils are adhered to the connection surface of the Connector before connecting.
- When mating the Connectors to XS2 or other M12 Connectors, tighten the thread bracket by hand to a torque of 0.39 to 0.49 N·m.

### Precautions for Correct Use

- Do not use the Connectors in an atmosphere or environment that exceeds the specifications.
- Do not perform wiring while power is flowing. Doing so may result in electrical shock or device breakage.
- Do not use the Connectors in an environment where corrosive gases or high temperature/high humidity are present. Doing so may result in malfunctions such as connection/contact failures and corrosion.
- Do not pull excessively on the Connectors or cables.
- Do not step on or place any objects on the Connectors. Doing so may damage the Connectors.
- Install the Connectors in a location where they will not be stepped on, to prevent disconnection of the cables or damage to the Connectors. If the Connectors or cables must be installed where they might be stepped on, protect them with covers.
- If sensors or switches are not attached during installation, or if plug connectors are not connected, protect the mating surface of the Connector with a XS5Z-11 or XS2Z-11 Waterproof Cover or XS2Z-13/14/15 Dust Cover.

### Wiring

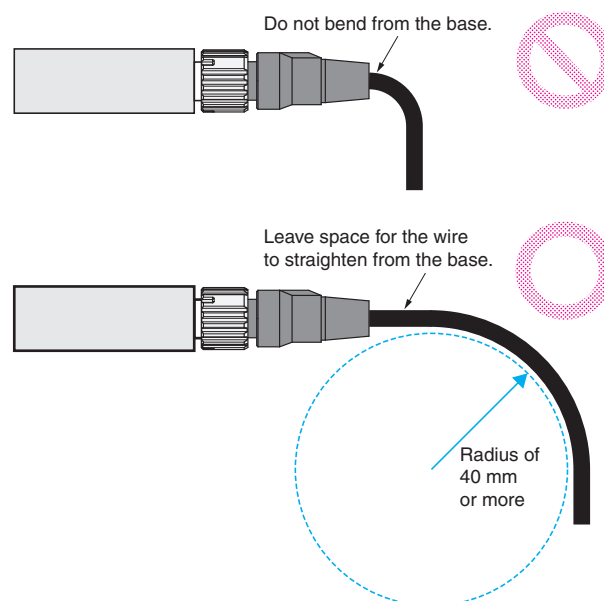
- Do not perform wiring in environments where the cable ends may be exposed to liquids such as water or cutting oils.
- Follow the wiring diagrams when wiring the cables. When using Sensors or Limit Switches, confirm whether connections are possible.
- Lay the cables so that external force is not applied to the Connectors. Otherwise, the degree of protection may not be achieved.

#### Degree of Protection (IP67)

- The degree of protection of Connectors (IP67) is not for a fully watertight structure. Do not use the Connectors underwater.

#### Setup

- Do not install the Connectors or cables in any way that would place a load directly on the mating section or cable connections. Doing so can damage the Connectors or break the wires inside the cables.
- Any bends made must have a minimum radius of 40 mm.



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