

# Scotch®



## Performance Masking Tape

### 231/231A\*

**Technical Data**

**February, 2010**

\*231A designation was added 12/04 for the Aerospace market

#### Product Description

Scotch® Performance Masking Tape 231/231A is a premium high performance crepe paper masking tape designed to perform well in most industrial painting situations, including the use of bake cycles. This smooth to the touch masking tape, embodies all the features that are desirable of a paint masking tape and designed specifically for the professional painter.

#### Construction

| Backing  | Adhesive | Color | Standard Roll Length |
|--|----------|-------|----------------------|
| Smooth mini-crepe paper, treated with a heat resistant saturant. | Rubber   | Tan   | 55 m (60.15 yds.)    |

#### Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

|                        |  | ASTM Test Method |
|------------------------|--|------------------|
| Adhesion to Steel:     | 38 oz./in. width (41 N/100 mm)                           | D-3330           |
| Tensile Strength:      | 28 lbs./in. width (490 N/100 mm)                         | D-3759           |
| Elongation at Break:   | 10%  | D-3759           |
| Tape Thickness:        | 7.6 mils (0.19 mm)                                       | D-3652           |
| Temperature Use Range: | Up to 300°F (149°C) for up to 30 min.<br>Removes cleanly |                  |

#### Features

- Can be qualified for ASTM D-6123 (replaces obsolete PPP-T-42C, Type I, (CID-A-A-883B).
- Rubber adhesive with instant adhesion that sticks easily and allows fast application.
- Good holding power that resists lifting or curling that helps reduce rework.
- Superior adhesive transfer resistance with clean removal that helps reduce rework.
- Smooth mini-crepe backing results in excellent surface contact with very secure holding.
- Excellent conformability and easy handling that reduces time involved in application.
- The backing is solvent and moisture resistant that helps reduce bleed-through minimizing rework.
- The backing has excellent dead stretch for minimal recovery that reduces rework.
- Easy to tear backing aids in handling, yet strong enough to resist slivering giving one piece removal to help reduce labor.
- Special backsize treatment gives a balanced unwind that helps reduce waste.
- Paint flake resistance that reduces rework due to contamination, results in a quality paint job.
- Designed for indoor use only as it should not be subjected to outdoor exposure for prolonged periods of sunlight as the tape may become very difficult to remove. Best results are obtained if applied and removed within 24 hours.

# Scotch® Paint Masking Tape

231/231A

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**Application Ideas**      • Scotch® Performance Masking Tape 231/231A is well suited for painting on automobiles, aircraft, trucks, boats and painting of fabricated parts.

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**Storage**      Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

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**Use Recommendations**      To obtain best performance, use within one year from date of manufacture.

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**Technical Information**      The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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