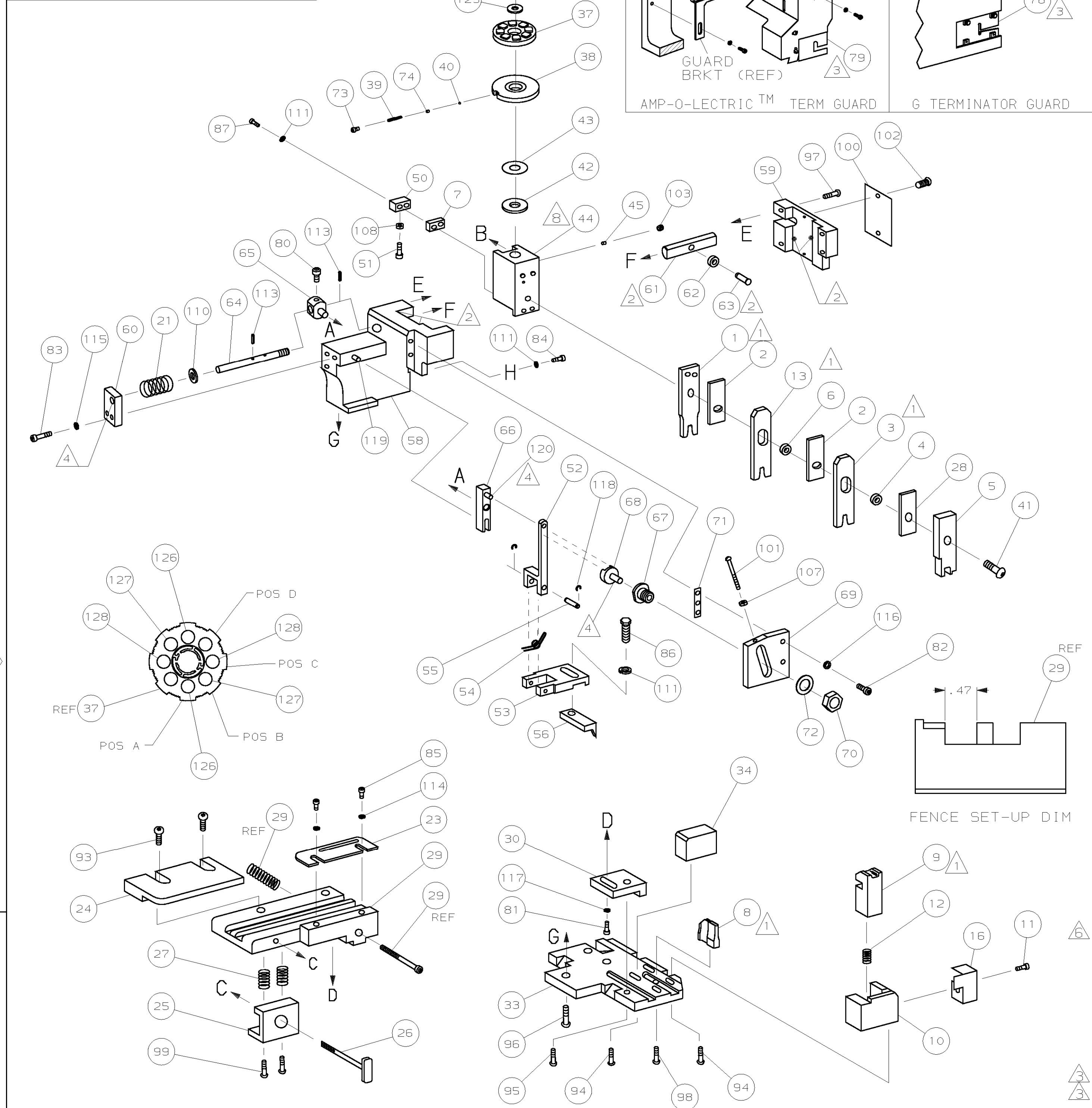


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 680709-1    | B   | 122500-1   |
| 680709-2    | B   | 565435-5   |
| 680709-3    | B   | 354500-1   |



POST FEED 1 5/8 STROKE

ROTATED 180°

PRE FEED 1 1/8 STROKE

ROTATED 180°

PRE FEED 1 5/8 STROKE

ROTATED 180°

K TERMINATOR

LEADMAKER

G TERMINATOR

BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY
- 7 GUIDE OFF STABILIZER BARREL.
- 8 PRESS SPRING PIN INTO RAM, FLUSH WITH WIRE CRIMPER, AT ASSEMBLY.

| TERMINAL NAME: .140 Ø SOCKET |     |     |                |            |                             |  |                                  |                     |              |  |  |
|------------------------------|-----|-----|----------------|------------|-----------------------------|--|----------------------------------|---------------------|--------------|--|--|
|                              |     |     | 927873         |            | CRIMP DATA (AMP TERMINAL)   |  |                                  |                     |              |  |  |
|                              |     |     | 927875         |            |                             |  |                                  |                     |              |  |  |
|                              |     |     | PAD LTR        |            | CRIMP HEIGHT                |  |                                  | WIRE SIZE           |              |  |  |
|                              |     |     |                |            | A .073 ±.002 [1.86 ±0.05mm] |  |                                  | 2.5 mm <sup>2</sup> |              |  |  |
|                              |     |     |                |            | B .068 ±.002 [1.72 ±0.05mm] |  |                                  | 2 mm <sup>2</sup>   |              |  |  |
|                              |     |     |                |            | C .062 ±.002 [1.58 ±0.05mm] |  |                                  | 1.5 mm <sup>2</sup> |              |  |  |
|                              |     |     |                |            | D NOT                       |  |                                  | USED                |              |  |  |
|                              |     |     | CRIMP          |            | SIZE                        |  | TYPE                             |                     | RANGE        |  |  |
|                              |     |     |                |            | WIRE .110 [2.79mm]          |  | F                                |                     | 1.5mm-2.5mm  |  |  |
|                              |     |     |                |            | INSUL .155 [3.94mm]         |  | F                                |                     | 2.7mm-3.7mm  |  |  |
| WIRE STRIP LENGTH            |     |     | TERM APPL SPEC |            | FEED                        |  | APPL INSTRUCTION                 |                     | SET UP GAGE  |  |  |
| .171-.188                    |     |     | NONE           |            | .590                        |  | 408-8040                         |                     | 458637-1     |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | LAYOUT L2143 |  |  |
| 2                            | 2   | 2   | -              | C          | 1-354779-0                  |  | PIN, WIRE DISC (.3040)C          |                     | 129          |  |  |
| 2                            | 2   | 2   | -              | C          | 9-354778-5                  |  | PIN, WIRE DISC (.2970)B          |                     | 127          |  |  |
| 2                            | 2   | 2   | -              | C          | 8-354778-7                  |  | PIN, WIRE DISC (.2930)A          |                     | 126          |  |  |
| 1                            | 1   | 1   | -              | A          | 986950-1                    |  | WASHER, FLAT PRECISION           |                     | 125          |  |  |
| 1                            | 1   | 1   | -              | A          | 217238-1                    |  | GENERAL INSTRUCTION PACKAGE      |                     | 124          |  |  |
| 1                            | 1   | 1   | -              | -          | 4088040                     |  | SF APPL INST 408-8040            |                     | 123          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 122          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 121          |  |  |
| REF                          | REF | REF | -              | A          | 1-21030-1                   |  | PIN,DOWEL (Ø.187x.50) LEVER      |                     | 120          |  |  |
| REF                          | REF | REF | -              | A          | 1-21030-6                   |  | PIN,DOWEL (Ø.187x1.25)HOUSING    |                     | 119          |  |  |
| REF                          | REF | REF | -              | A          | 21045-3                     |  | RING,RET "C" (Ø.187)FD FING PIN  |                     | 118          |  |  |
| 1                            | 1   | 1   | -              | A          | 21024-5                     |  | WASHER, LOCK (#10)ADJ BLOCK      |                     | 117          |  |  |
| REF                          | REF | REF | -              | A          | 21024-5                     |  | WASHER,LOCK (#10)ADJ PLATE       |                     | 116          |  |  |
| REF                          | REF | REF | -              | A          | 21024-5                     |  | WASHER,LOCK (#10)FEED GDE ROD    |                     | 115          |  |  |
| 2                            | 2   | 2   | -              | A          | 21024-2                     |  | WASHER,LOCK (#4)FRONT STP GUIDE  |                     | 114          |  |  |
| REF                          | REF | REF | -              | A          | 5-21028-1                   |  | PIN,SLT 5PR (Ø.125x.50)ADJ ROD   |                     | 113          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 112          |  |  |
| 4                            | 4   | 4   | -              | A          | 21024-4                     |  | WASHER, LOCK (#8) STRIPPER       |                     | 111          |  |  |
| REF                          | REF | REF | -              | A          | 21899-4                     |  | WASHER,FLAT (Ø5/16)SCREW ADJ     |                     | 110          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 109          |  |  |
| 1                            | 1   | 1   | -              | A          | 21018-5                     |  | NUT, HEX (NO. 6) HOLDDOWN        |                     | 108          |  |  |
| REF                          | REF | REF | -              | A          | 21068-5                     |  | NUT, HEX (6-32)FEED ADJ          |                     | 107          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 106          |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 105          |  |  |
| 1                            | 1   | -   | -              | A          | 992031-1                    |  | PIN, CLEVIS                      |                     | 104          |  |  |
| 1                            | 1   | 1   | -              | A          | 21009-2                     |  | SCR,SKT SET (1/4-20x.25 LW)RAM   |                     | 103          |  |  |
| 2                            | 2   | 2   | -              | A          | 21017-2                     |  | SCR, DRIVE (#2x.19) ID PLATE     |                     | 102          |  |  |
| REF                          | REF | REF | -              | A          | 6-23715-5                   |  | SCR,PAN HD (6-32x1.50)FEED ADJ   |                     | 101          |  |  |
| 1                            | 1   | 1   | -              | B          | 461264-1                    |  | PLATE, IDENTIFICATION            |                     | 100          |  |  |
| 2                            | 2   | 2   | -              | A          | 3-21002-0                   |  | SCR,BHC (10-32x.88)DRAG          |                     | 99           |  |  |
| 1                            | 1   | 1   | -              | A          | 22733-8                     |  | SCR,BHC (8-32x.38 LW)ANVIL       |                     | 98           |  |  |
| REF                          | REF | REF | -              | A          | 2-21002-9                   |  | SCR,BHC (10-32x.75)CAP           |                     | 97           |  |  |
| REF                          | REF | REF | -              | A          | 2-22733-8                   |  | SCR,BHC (1/4-20x.62)HOUSING      |                     | 96           |  |  |
| REF                          | REF | REF | -              | A          | 2-21002-7                   |  | SCR,BHC (10-32x.50)SG ADJ BLOCK  |                     | 95           |  |  |
| 4                            | 4   | 4   | -              | A          | 2-21002-2                   |  | SCR,BHC (8-32x.50)TERM H DWN     |                     | 94           |  |  |
| 2                            | 2   | 2   | -              | A          | 2-21002-3                   |  | SCR,BHC (8-32x.62)R STP GDE      |                     | 93           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 92           |  |  |
| 1                            | 1   | 1   | -              | A          | 1-21002-7                   |  | SCR,BHC (6-32x.38)CAM            |                     | 91           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 90           |  |  |
| 1                            | 1   | -   | -              | A          | 7-21000-9                   |  | SCR,SHC (4-40x.19)STRIPPER       |                     | 89           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 88           |  |  |
| 2                            | 2   | 2   | -              | A          | 2-21000-8                   |  | SCR,SHC (8-32x.54)DEP-HOLD       |                     | 87           |  |  |
| 1                            | 1   | 1   | -              | A          | 2-22603-0                   |  | SCR,HEX HD (8-32x.31)FEED FINGER |                     | 86           |  |  |
| 2                            | 2   | 2   | -              | A          | 1-21000-3                   |  | SCR,SHC (4-40x.25)F ST GUIDE     |                     | 85           |  |  |
| 1                            | 1   | 1   | -              | A          | 2-21000-7                   |  | SCR,SHC (8-32x.50)STRIPPER       |                     | 84           |  |  |
| REF                          | REF | REF | -              | A          | 3-21000-7                   |  | SCR,SHC (10-32x.75)FEED ROD GD   |                     | 83           |  |  |
| REF                          | REF | REF | -              | A          | 3-21000-6                   |  | SCR,SHC (10-32x.62)FD ADJ BLK    |                     | 82           |  |  |
| 1                            | 1   | 1   | -              | A          | 3-21000-4                   |  | SCR,SHC (10-32x.38)SG ADJ BL     |                     | 81           |  |  |
| REF                          | REF | REF | -              | A          | 3-21000-4                   |  | SCR,SHC (10-32x.38)PIVOT BLK     |                     | 80           |  |  |
| -                            | REF | -   | -              | B          | 455749-1                    |  | GUARD, WINDOW                    |                     | 79           |  |  |
| REF                          | -   | -   | -              | B          | 679532-1                    |  | INSERT, GUARD                    |                     | 78           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 77           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 76           |  |  |
|                              |     |     |                |            |                             |  |                                  |                     | 75           |  |  |
| 1                            | 1   | 1   | -              | A          | 690603-1                    |  | SPRING, ASSIST                   |                     | 74           |  |  |
| 1                            | 1   | 1   | -              | A          | 23030-1                     |  | SCR,SHC (6-32x.25 SL)INS DISC    |                     | 73           |  |  |
| REF                          | REF | REF | -              | A          | 458109-1                    |  | WASHER, SPECIAL                  |                     | 72           |  |  |
| REF                          | REF | REF | -              | A          | 690517-1                    |  | SPACER                           |                     | 71           |  |  |
| -3                           | -2  | -1  | U/M            | DWG SIZE   | PART NO                     |  | DESCRIPTION                      |                     | ITEM NO      |  |  |
| QTY REQD PER ASSY            |     |     |                | PARTS LIST |                             |  |                                  |                     |              |  |  |

| -1 LEADMAKER     |     |     |   |   | MECH POST FEED |                             |  |  |    |
|------------------|-----|-----|---|---|----------------|-----------------------------|--|--|----|
| -2 BENCH MODEL K |     |     |   |   | MECH PRE FEED  |                             |  |  |    |
| -3 BENCH MODEL G |     |     |   |   | MECH PRE FEED  |                             |  |  |    |
| REF              | REF | REF | - | B | 22594-8        | NUT,HEX(1/2-20)             |  |  | 70 |
| REF              | REF | REF | - | B | 240628-1       | PLATE, ADJUSTMENT           |  |  | 69 |
| REF              | REF | REF | - | B | 240626-1       | SHAFT, PIVOT                |  |  | 68 |
| REF              | REF | REF | - | B | 240633-1       | BUSHING                     |  |  | 67 |
| REF              | REF | REF | - | A | 455680-1       | LEVER, INTERMEDIATE         |  |  | 66 |
| REF              | REF | REF | - | B | 240629-1       | BLOCK, PIVOT                |  |  | 65 |
| REF              | REF | REF | - | A | 240632-2       | SCREW, ADJ FEED ROD         |  |  | 64 |
| REF              | REF | REF | - | B | 240659-3       | PIN, CAM ROLLER             |  |  | 63 |
| REF              | REF | REF | - | B | 240658-1       | ROLLER, CAM                 |  |  | 62 |
| REF              | REF | REF | - | B | 454398-2       | ROD, FEED                   |  |  | 61 |
| REF              | REF | REF | - | A | 454178-1       | GUIDE, FEED ROD             |  |  | 60 |
| REF              | REF | REF | - | C | 454220-1       | CAP, RAM                    |  |  | 59 |
| REF              | REF | REF | - | D | 454485-1       | HOUSING                     |  |  | 58 |
|                  |     |     |   |   |                |                             |  |  |    |
| 1                | 1   | 1   | - | B | 1-694433-6     | PAWL, FEED                  |  |  | 56 |
| REF              | REF | REF | - | B | 240624-1       | PIN, FEED FINGER            |  |  | 55 |
| REF              | REF | REF | - | B | 691499-1       | SPRING, FEED FINGER         |  |  | 54 |
| REF              | REF | REF | - | B | 690541-1       | HOLDER, FEED FINGER         |  |  | 53 |
| REF              | REF | REF | - | A | 455679-2       | LEVER, TERMINAL FEED ARM    |  |  | 52 |
| 1                | 1   | 1   | - | A | 811242-2       | BUMPER, HOLDDOWN            |  |  | 51 |
| 1                | 1   | 1   | - | A | 690753-1       | SPACER, TONKER              |  |  | 50 |
| 1                | -   | -   | - | B | 690602-6       | CAM, PRE-FEED 1 5/8 ST      |  |  | 49 |
| -                | 1   | -   | - | B | 690602-5       | CAM, PRE-FEED 1 1/8 ST      |  |  | 48 |
| -                | -   | 1   | - | B | 690501-4       | CAM, POST-FEED 1 5/8 ST     |  |  | 47 |
| 1                | 1   | 1   | - | B | 459456-2       | APPLICATOR, BASIC (SUBASSY) |  |  | 46 |
| 1                | 1   | 1   | - | A | 690191-1       | PLUG, NYLON                 |  |  | 45 |
| 1                | 1   | 1   | - | C | 819307-4       | RAM                         |  |  | 44 |
| 1                | 1   | 1   | - | A | 690125-1       | WASHER, LAMINATED           |  |  | 43 |
| 1                | 1   | 1   | - | A | 690124-1       | WASHER, RAM                 |  |  | 42 |
| 1                | 1   | 1   | - | A | 690686-2       | BOLT, CRIMPER(5/16x1.00)    |  |  | 41 |
| 1                | 1   | 1   | - | A | 23241-6        | BALL, STEEL                 |  |  | 40 |
| 1                | 1   | 1   | - | A | 690170-1       | SPRING, COMPRESSION         |  |  | 39 |
| 1                | 1   | 1   | - | C | 1-690142-0     | DISC, INSULATION            |  |  | 38 |
| 1                | 1   | 1   | - | D | 354777-1       | WIRE DISC, PLASTIC          |  |  | 37 |
| 1                | 1   | 1   | - | A | 22480-5        | WASHER, SPRING              |  |  | 36 |
| 1                | 1   | 1   | - | B | 690212-1       | POST, RAM                   |  |  | 35 |
| 1                | 1   | 1   | - | B | 690786-1       | SUPPORT, TERMINAL           |  |  | 34 |
| REF              | REF | REF | - | D | 455675-1       | PLATE, BASE                 |  |  | 33 |
|                  |     |     |   |   |                |                             |  |  |    |
|                  |     |     |   |   |                |                             |  |  |    |
| REF              | REF | REF | - | B | 455689-1       | BLOCK, STRIP GUIDE ADJ      |  |  | 30 |
| 1                | 1   | 1   | - | C | 318756-1       | STRIP GUIDE PLATE ASSY      |  |  | 29 |

## Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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