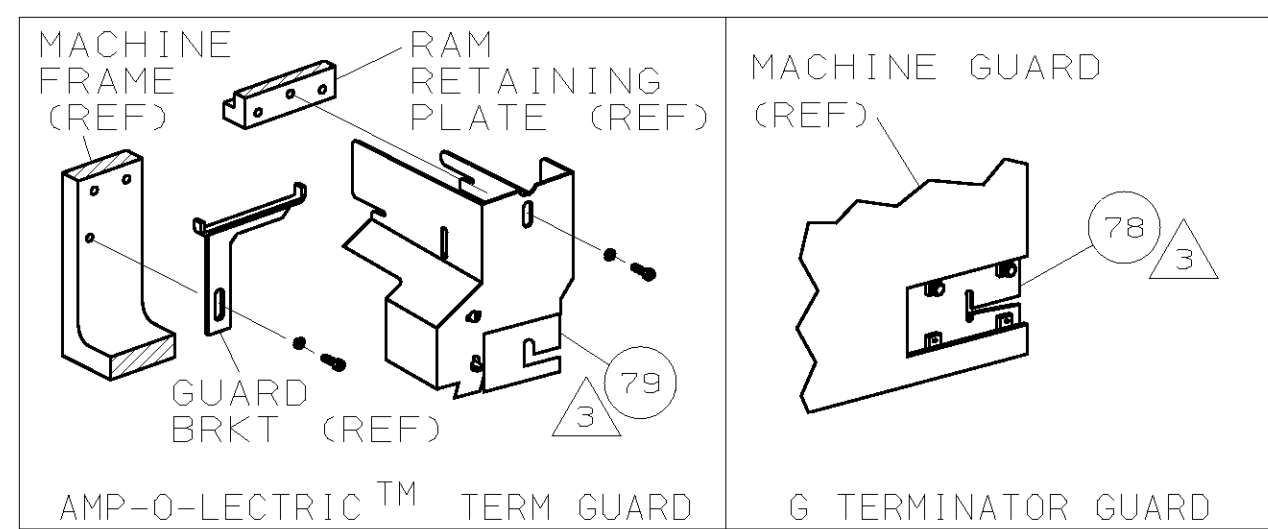
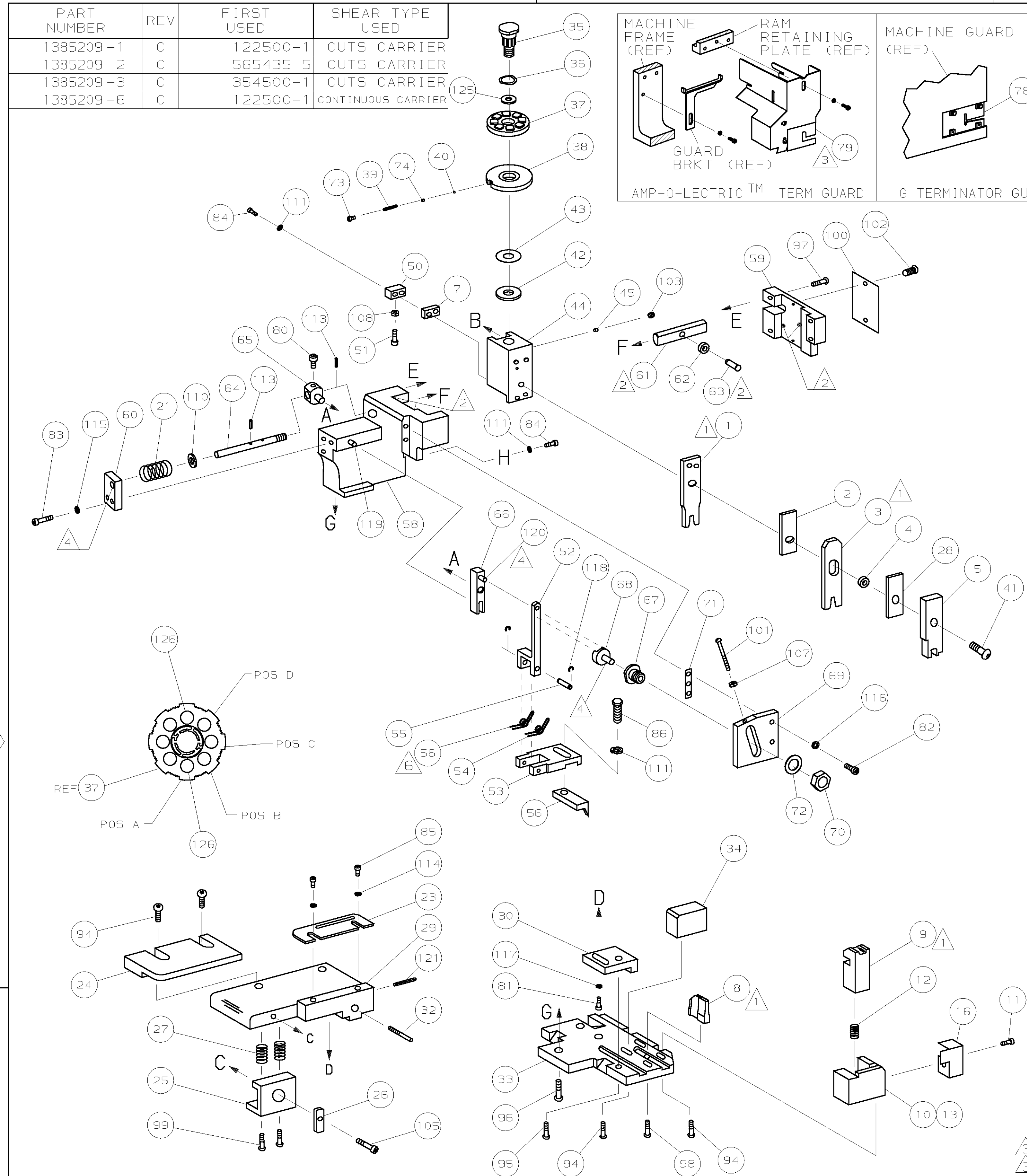


PART NUMBER	REV	FIRST USED	SHEAR TYPE USED
1385209-1	C	122500-1	CUTS CARRIER
1385209-2	C	565435-5	CUTS CARRIER
1385209-3	C	354500-1	CUTS CARRIER
1385209-6	C	122500-1	CONTINUOUS CARRIER



TERMINAL NAME: SOCKET									
AMP PN		MFR PN		CCC TERMINAL CUST CRIMP SPECS					
286906		471810-08-02		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
FORD		E8EB-14488-AJA		A	.052 ±.002 [1.32 ±0.05mm]			0.85mm ² (18)	
				B	.047 ±.002 [1.19 ±0.05mm]			0.5mm ² (20)	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.080 [2.03mm]		F	0.5mm-0.85mm ²	
				INSUL	.100 [2.54mm]		F	.080 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.220-.250		NONE		.520		408-8040		458637-1	L2468

-1&-6		LEADMAKER		MECH POST FEED				
-2		BENCH MODEL K		MECH PRE FEED				
-3		BENCH MODEL G		MECH PRE FEED				
REF	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	REF	-	D	454485-1	HOUSING	58
1	-	-	-	-	B	691499-1	SPRING, FEED FINGER	57
1	1	1	1	-	B	458537-2	PAWL, FEED	56
REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	1	-	A	690753-1	SPACER, TONKER	50
-	1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
1	-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	1	-	C	455673-1	RAM	44
1	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	1	-	A	690686-1	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
								31
REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29
1	1	1	1	-	C	2-455888-7	SPACER, FRONT SHEAR DEP	28
2	2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	1	-	D	90765-6	GUIDE, STRIP (REAR)	24
1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
1	-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
-	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
-	1	1	-	-	B	458949-1	STRIPPER	19
								18
								17
1	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
								15
								14
1	-	-	-	-		679625-1	HOLDER, SHEAR (FRONT)	13
1	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	1	-	B	690461-1	STOP, SHEAR	11
-	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	1	-	C	454276-2	SHEAR, FLOAT (FRONT)	9
1	1	1	1	-	C	5-662186-3	ANVIL	8
1	1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7
								6
1	1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	1	-	B	2-238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	1	-	C	4-456134-8	CRIMPER, INSULATION	3
1	1	1	1	-	C	1-455888-5	SPACER, CRIMPER	2
1	1	1	1	-	C	456405-8	CRIMPER, WIRE	1
-6	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

LOC A

DIST 66

LEADMAKER

BENCH MACHINE

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

ADD SECOND FEED FINGER SPRING TO BASIC SUB

								129
2	2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B	128
2	2	2	2	-	C	3-354779-0	PIN, WIRE DISC (.3140)A	126
1	1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	1	-	-	4088040	SF APPL INST 408-8040	123
								122
1	1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER	120
REF	REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING	119
REF	REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
REF	REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE	116
REF	REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD	115
2	2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114
REF	REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
								112
4	4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111
REF	REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ	110
								109
1	1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	108
REF	REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ	107
								106
1	1	1	1	-	A	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
1	1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
REF	REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
REF	REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95
6	6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94
								93
								92
1	1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM	91
								90
1	1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
								88
								87
1	1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE	85
3	3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
REF	REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK	82
1	1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
REF	REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK	80
-	-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	REF	-	-	-	B	679532-1	INSERT, GUARD	78
								77
								76
								75
1	1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	REF	-	A	690517-1	SPACER	71
-6	-3	-2	-1	U/M	ØWG SIZE	PART NO	DESCRIPTION	ITEM NO
	QTY RECD PER ASSY				PARTS LIST			

6	REF	REF	REF	REF	-	C	454220-1	CAP, RAM	59
	1	-	-	-	-	D	454485-1	HOUSING	58
	1	-	-	-	-	B	691499-1	SPRING, FEED FINGER	57
	1	1	1	1	-	B	458537-2	PAWL, FEED	56
	REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
	REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
	REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
	REF	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
	1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	1	-	A	690753-1	SPACER, TONKER	50
-	1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
1	-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	1	-	C	455673-1	RAM	44	
1	1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	1	-	A	690686-1	BOLT, CRIMPER(5/16x1.00)	41	
1	1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	1	-	B	690212-1	POST, RAM	35	
1	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34	
REF	REF	REF	REF	-	D	455675-1	PLATE, BASE	33	
1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	
								31	
REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29	
1	1	1	1	-	C	2-455888-7	SPACER, FRONT SHEAR DEP	28	
2	2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26	
1	1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	1	-	D	90765-6	GUIDE, STRIP (REAR)	24	
1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
1	-	-	1	-	B	690472-2	STRIPPER	22	
REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	
-	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	
-	1	1	-	-	B	458949-1	STRIPPER	19	
								18	
								17	
1	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16	
								15	
								14	
1	-	-	-	-	A	679625-1	HOLDER, SHEAR (FRONT)	13	
1	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12	
1	1	1	1	-	B	690461-1	STOP, SHEAR	11	
-	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	1	-	C	454276-2	SHEAR, FLOAT (FRONT)	9	
1	1	1	1	-	C	5-662186-3	ANVIL	8	
1	1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7	
								6	
1	1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	1	-	B	2-238011-2	SPACER, BLOCK CRIMPER	4	
1	1	1	1	-	C	4-456134-8	CRIMPER, INSULATION	3	
1	1	1	1	-	C	1-455888-5	SPACER, CRIMPER	2	
1	1	1	1	-	C	456405-8	CRIMPER, WIRE	1	
-6	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
						← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
	QTY REQD PER ASSY					PARTS LIST			

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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