



SR Silicone Conformal Coating

2102

Techspray offers a variety of coating formulas to match field and engineering requirements. Specifications generally depend on the type of protection needed: e.g. thermal, moisture, and static resistance.

Coatings contain Opti/Scan to allow quality control inspection of coverage and evenness of the coating on a PCB. A coated board can be passed under a standard, low-cost UV (short-wave black) light, and the coated areas glow. The brighter the glow, the thicker the coating.



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Ideal for moisture, thermal and vibration protection

Silicone Conformal Coating is the most universal coating, offering protection for a wide variety of environments.

- UL recognized (UL746E) - file #E95150
- Max operating temperature Up to 392°F (200°C)
- Non-ozone depleting
- Dielectric strength & 1100 volts/mil
- Moisture resistant
- Chemically resistant
- Vibration resistant & flexible
- IPC-CC-830B & MIL-I-46058C qualified

Specifications:

- MIL-I-46058C Type SR
- IPC-CC-830B
- UL94 V-0 rated, UL# E95150.

Product Packaging

2102-12S
 Fine-L-Kote SR Conformal Coating
 12 oz
 12 units/case



2102-P
 Fine-L-Kote SR Conformal Coating
 1 pt
 2 units/case



2102-G
 Fine-L-Kote SR Conformal Coating
 1 gal
 1 units/case



2102-5G
 Fine-L-Kote SR Conformal Coating
 5 gal
 1 units/case



Techspray
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Instructions

Surface to be sprayed should be thoroughly cleaned with solvent such as Flux Remover G3 (1631). Surface must be completely dry before application of coating. As you spray or brush coating, allow material to flow around components. Coating will be tack free in approximately 60 minutes; however, full cure requires 72 hours depending on humidity and thickness of application. Coated boards can be reworked by applying soldering iron directly to coating, or complete removal can be achieved in 1 to 3 hours by using Conformal Coating Remover (2510). Removal time depends on temperature, thickness of coating, and application.

Technical Information

Chemical & Physical Properties

Appearance	Clear, colorless liquid
Odor	Aromatic odor
Flash Point	-12.2°C (10°F)
VOC (EPA)	481 g/l
Boiling Point	79°C (134°F)

Chemical Composition

CHEMICAL NAME	CAS #
Acetone	67-64-1
Hexane	110-54-3
1-(2-Methoxy-Methyl-Ethoxy)-2-Propanol Acetate	88917-22-0
Dimethyl methylphenylmethoxy siloxane	68952-93-2
Methyltrimethoxysilane	1185-55-3
Benzene- methyl, (Toluene)	108-88-3
Propane (aerosol only)	74-98-6



Performance & Application Data

Cure type	Thermal / air
Tack-free time (min)	60
Accelerated cure time/temp	2 Step: 30 Min.@ 32°C, 45 Min.@ 93°C
Ambient cure time	72 hrs
Viscosity (bulk)	4-10 cps
Operating temperature range	-65° - 200° C
Dielectric strength	1.1 kV/Mil
Insulation resistance (ohms)	6.87 x 10 ¹⁵

Environmental Policy

Techspray is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

Resources

Techspray products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray products in the United States, call the technical sales department at 800-858-4043, email tsales@techspray.com or visit our web site at: www.techspray.com.

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Countries Outside US

Call to locate a distributor in your country.

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.

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Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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