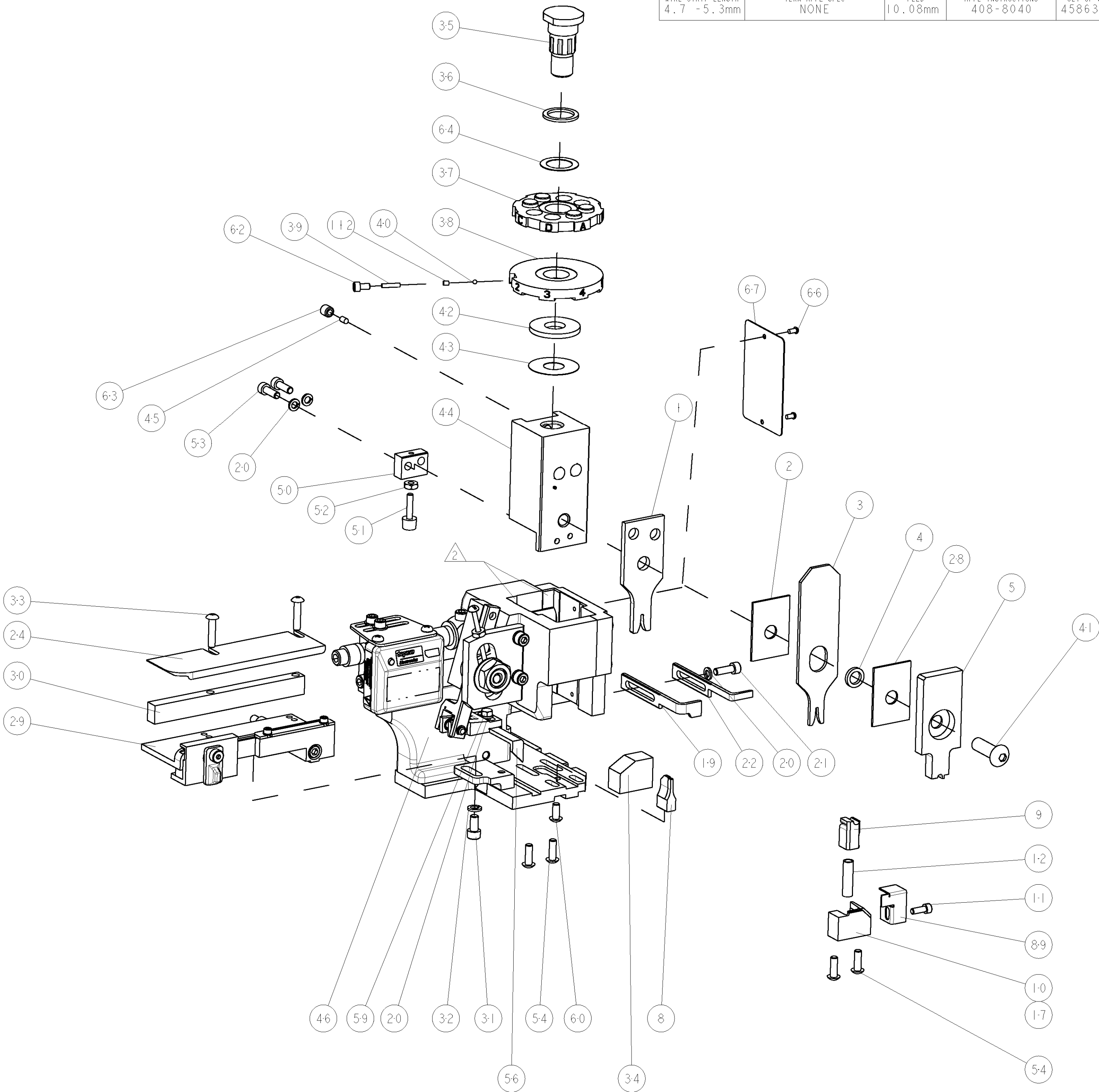
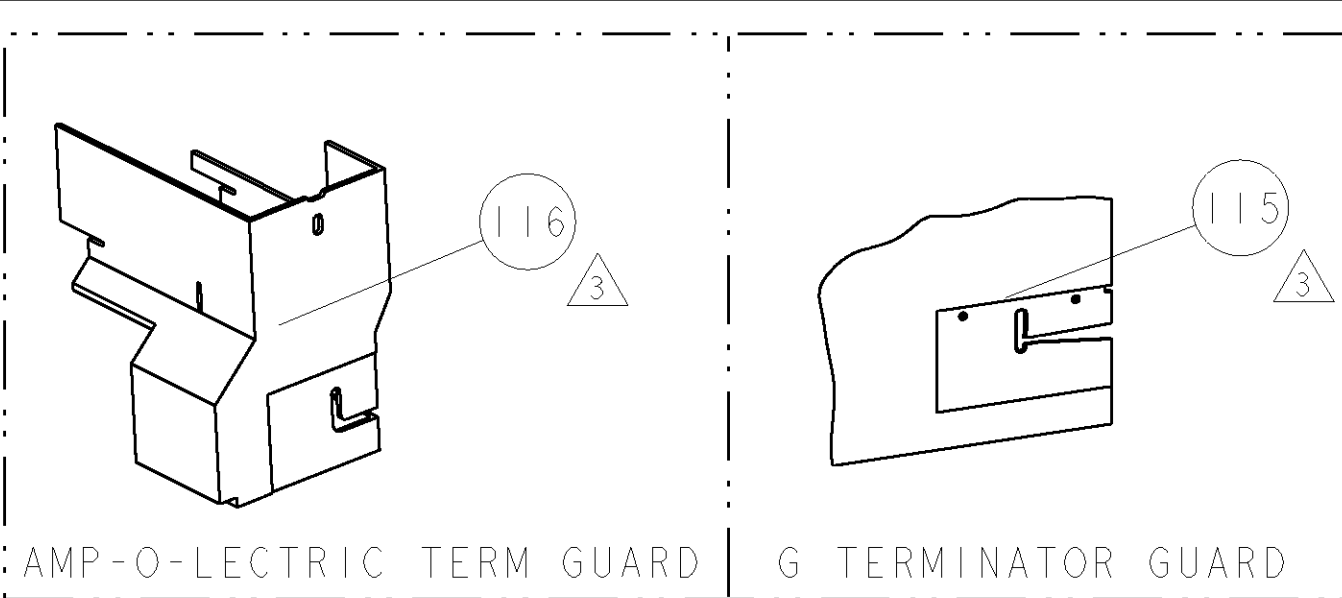
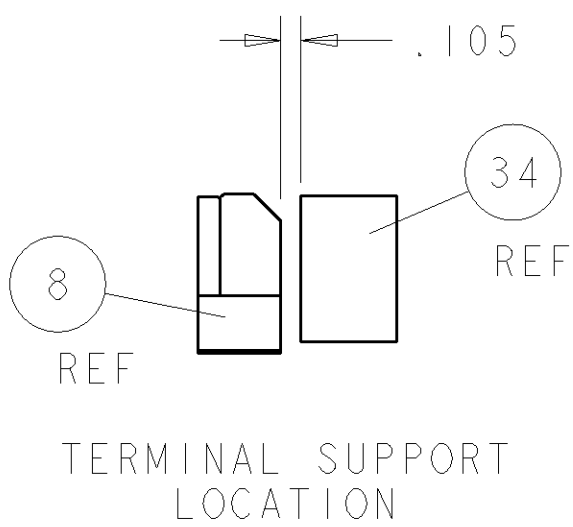
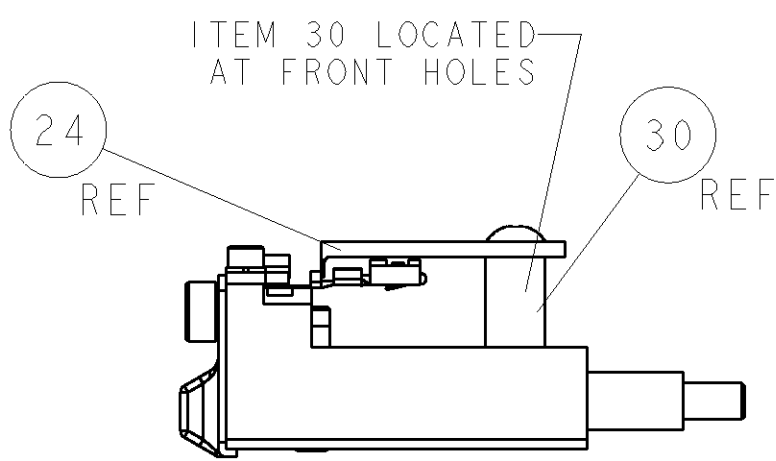
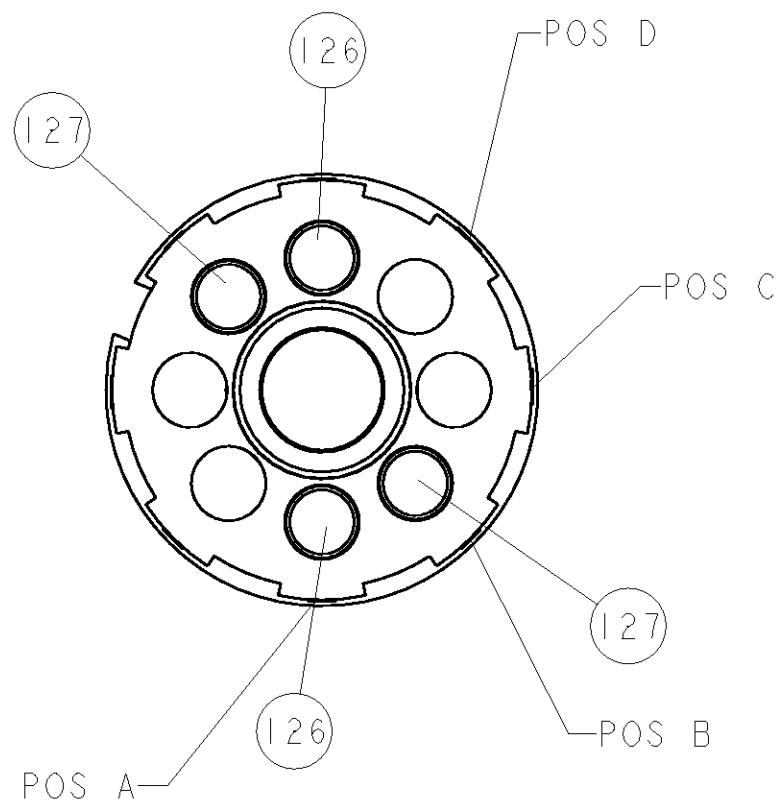


|                              |  |     |            |                                                       |           |                    |  |
|------------------------------|--|-----|------------|-------------------------------------------------------|-----------|--------------------|--|
| 8                            |  |     |            | 7                                                     |           |                    |  |
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| PART NUMBER                  |  | REV | FIRST USED | POWER UNIT                                            | FEED TYPE | DESCRIPTION        |  |
| 1852265-1                    |  | A   | 122500-1   | LEADMAKER                                             | POST FEED | CUTS CARRIER       |  |
| 1852265-2                    |  | A   | 565435-5   | BENCH MODEL K                                         | PRE FEED  | CUTS CARRIER       |  |
| 1852265-3                    |  | A   | 354500-1   | BENCH MODEL G                                         | PRE FEED  | CUTS CARRIER       |  |
| 1852265-6                    |  | A   | 122500-1   | LEADMAKER                                             | POST FEED | CONTINUOUS CARRIER |  |
| 7-1852265-7                  |  | A   | -          | -                                                     | -         | SPARE PARTS        |  |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



|                                      |                |                                    |                         |             |            |
|--------------------------------------|----------------|------------------------------------|-------------------------|-------------|------------|
| TERMINAL NAME: FEMALE METRI-PACK 150 |                |                                    |                         |             |            |
| AMP PN                               | PACKARD PN     | AMP TERMINAL - PACKARD CRIMP SPECS |                         |             |            |
| 1949048                              | 15317766       |                                    |                         |             |            |
| -                                    | -              | PAD LTR                            | CRIMP HEIGHT            | WIRE SIZE   |            |
| -                                    | -              | A                                  | .037±.002 [0.95±0.05mm] | 20 AWG      |            |
| -                                    | -              | B                                  | .033±.002 [0.85±0.05mm] | 22 AWG      |            |
| -                                    | -              | C                                  | -                       | -           |            |
| -                                    | -              | D                                  | -                       | -           |            |
| -                                    | -              | CRIMP                              | SIZE                    | TYPE        | RANGE      |
| -                                    | -              | WIRE                               | 1.75mm[.069]            | F           | 22-20 AWG  |
| -                                    | -              | INSUL                              | 1.80mm[.071]            | F           | ∅1.2-1.3mm |
| WIRE STRIP LENGTH                    | TERM APPL SPEC | FEED                               | APPL INSTRUCTIONS       | SET UP GAGE |            |
| 4.7 - 5.3mm                          | NONE           | 10.08mm                            | 408-8040                | 458637-1    |            |

|     |  |      |  |           |     |             |           |
|-----|--|------|--|-----------|-----|-------------|-----------|
| LOC |  | DIST |  | REVISIONS |     |             |           |
| A   |  | 66   |  | P         | LTR | DESCRIPTION | DATE      |
|     |  |      |  | A         |     | RELEASED    | 19MAY2006 |
|     |  |      |  |           |     |             | RK        |
|     |  |      |  |           |     |             | TE        |

|   |   |     |     |   |   |             |                                       |     |
|---|---|-----|-----|---|---|-------------|---------------------------------------|-----|
| - | 2 | 2   | 2   | 2 | - | 6-354779-0  | PIN, WIRE DISC, .3290                 | 127 |
| - | 2 | 2   | 2   | 2 | - | 5-354779-0  | PIN, WIRE DISC, .3240                 | 126 |
| - | - | -   | REF | - | - | 455749-1    | GUARD WINDOW                          | 116 |
| - | - | REF | -   | - | - | 679532-1    | INSERT, GUARD                         | 115 |
| - | 1 | 1   | 1   | 1 | - | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 112 |
| - | 1 | 1   | 1   | 1 | - | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
| - | 1 | 1   | 1   | 1 | - | 318563-1    | GUARD, FRONT CHIP                     | 89  |
| - | 1 | 1   | 1   | 1 | - | 4088040     | SF APPL INST 408-8040                 | 72  |
| - | 1 | 1   | 1   | 1 | - | 217238-1    | GENERAL INSTRUCTION PKG               | 71  |
| - | 1 | 1   | 1   | 1 | - | 461264-1    | PLATE, IDENTIFICATION                 | 67  |
| - | 2 | 2   | 2   | 2 | - | 21017-2     | SCREW, DRIVE                          | 66  |
| - | 1 | 1   | 1   | 1 | - | 986950-1    | WASHER, FLAT PRECISION                | 64  |
| - | 1 | 1   | 1   | 1 | - | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
| - | 1 | 1   | 1   | 1 | - | 23030-1     | SCR, SKT HD CAP 6-32 X .25            | 62  |
| - | 1 | 1   | 1   | 1 | - | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
| - | 1 | 1   | 1   | 1 | - | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 59  |
| - | 1 | 1   | 1   | 1 | - | 458537-2    | PAWL, FEED                            | 56  |
| - | 4 | 4   | 4   | 4 | - | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
| - | 2 | 2   | 2   | 2 | - | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 53  |
| - | 1 | 1   | 1   | 1 | - | 21018-5     | NUT, HEX, REG 6-32                    | 52  |
| - | 1 | 1   | 1   | 1 | - | 811242-2    | BUMPER, HOLD DOWN                     | 51  |
| - | 1 | 1   | 1   | 1 | - | 690753-1    | SPACER, TONKER                        | 50  |
| - | - | 1   | -   | - | - | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49  |
| - | - | -   | 1   | - | - | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48  |
| - | 1 | -   | -   | 1 | - | 690501-4    | CAM, POST FEED, 1 5/8                 | 47  |
| - | 1 | 1   | 1   | 1 | - | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MOCA) | 46  |
| - | 1 | 1   | 1   | 1 | - | 690191-1    | PLUG, NYLON                           | 45  |
| - | 1 | 1   | 1   | 1 | - | 455673-1    | RAM, SIDE FEED                        | 44  |
| - | 1 | 1   | 1   | 1 | - | 690125-1    | SHIM SUB-ASSY                         | 43  |
| - | 1 | 1   | 1   | 1 | - | 690124-1    | WASHER, RAM (.115)                    | 42  |
| - | 1 | 1   | 1   | 1 | - | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
| - | 1 | 1   | 1   | 1 | - | 23241-6     | BALL, STEEL                           | 40  |
| - | 1 | 1   | 1   | 1 | - | 690170-1    | SPRING, COMPRESSION                   | 39  |
| - | 1 | 1   | 1   | 1 | - | 690142-2    | DISC, INSULATION                      | 38  |
| - | 1 | 1   | 1   | 1 | - | 354777-1    | WIRE DISC, ASSEMBLY                   | 37  |
| - | 1 | 1   | 1   | 1 | - | 22480-5     | SPRING, COMPRESSION                   | 36  |
| - | 1 | 1   | 1   | 1 | - | 690212-1    | POST, RAM                             | 35  |
| - | 1 | 1   | 1   | 1 | - | 690786-3    | TERMINAL SUPPORT                      | 34  |
| - | 2 | 2   | 2   | 2 | - | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 33  |
| - | 1 | 1   | 1   | 1 | - | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32  |
| - | 1 | 1   | 1   | 1 | - | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31  |
| - | 1 | 1   | 1   | 1 | - | 1320908-4   | SPACER, STRIP GUIDE                   | 30  |
| - | 1 | 1   | 1   | 1 | - | 1633091-2   | ASSEMBLY, STRIP GUIDE                 | 29  |
| - | 1 | 1   | 1   | 1 | - | 1-455888-0  | SPACER, CRIMPER                       | 28  |
| - | 1 | 1   | 1   | 1 | - | 1320928-1   | PLATE, STRIP GUIDE                    | 24  |
| - | 1 | -   | -   | 1 | - | 690472-2    | STRIPPER                              | 22  |
| - | 1 | 1   | 1   | 1 | - | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21  |
| - | 4 | 4   | 4   | 4 | - | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20  |
| - | - | 1   | -   | - | - | 691353-1    | STRIPPER                              | 19  |
| - | 1 | -   | -   | - | - | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)          | 17  |
| - | 1 | 1   | 1   | 1 | - | 3-22280-3   | SPRING, COMPRESSION                   | 12  |
| - | 1 | 1   | 1   | 1 | - | 1-21000-9   | SCR, SKT HD CAP 6-32 X .375           | 11  |
| - | - | 1   | 1   | 1 | - | 690459-1    | SHEAR HOLDER, FRONT                   | 10  |
| - | 1 | 1   | 1   | 1 | - | 462006-7    | FLOATING SHEAR, FRONT                 | 9   |
| 1 | 1 | 1   | 1   | 1 | - | 6-1633116-2 | ANVIL, COMBINATION                    | 8   |
| - | 1 | 1   | 1   | 1 | - | 2-455889-0  | DEPRESSOR, SHEAR                      | 5   |
| - | 1 | 1   | 1   | 1 | - | 2-238011-2  | BLOCK, CRIMPER SPACER                 | 4   |
| 1 | 1 | 1   | 1   | 1 | - | 9-1424909-4 | CRIMPER, INSULATION F                 | 3   |
| - | 1 | 1   | 1   | 1 | - | 1-455888-0  | SPACER, CRIMPER                       | 2   |
| 1 | 1 | 1   | 1   | 1 | - | 2-1673600-3 | CRIMPER, WIRE                         | 1   |

|               |  |                                        |    |                  |    |                          |         |                           |         |
|---------------|--|----------------------------------------|----|------------------|----|--------------------------|---------|---------------------------|---------|
| -77           |  | -6                                     | -3 | -2               | -1 | U/M                      | PART NO | DESCRIPTION               | ITEM NO |
| DIMENSIONS:   |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |    | DWN              |    | 03MAY2006                |         | Tyco Electronics          |         |
| INCHES        |  | 9 PLC ±.01                             |    | R. KNEPPER       |    | 19MAY2006                |         | Harrisburg, PA 17105-3608 |         |
| 10 PLC ±.01   |  | T. ELBIN                               |    | NAME             |    | SIDE FEED HDM APPLICATOR |         |                           |         |
| 11 PLC ±.01   |  | T. BENCHOFF                            |    | PRODUCT SPEC     |    |                          |         |                           |         |
| 12 PLC ±.01   |  |                                        |    | APPLICATION SPEC |    |                          |         |                           |         |
| 13 PLC ±.01   |  |                                        |    | WEIGHT           |    | A1 00779                 |         | C=1852265                 |         |
| 14 PLC ±.0001 |  |                                        |    | CUSTOMER DRAWING |    | SCALE 3:5                |         | SHEET 1 OF 1              |         |
| MATERIAL      |  | FINISH                                 |    |                  |    |                          |         | REV A                     |         |

CUSTOMER VIEWABLE ASSEMBLY

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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