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LOC

DIST

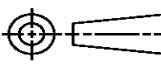
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H1	ECR-14-002342	21FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151104-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426108
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426108

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426108	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV H1

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1426108

SET UP GAGE 458637-3

2000

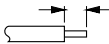
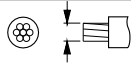
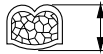
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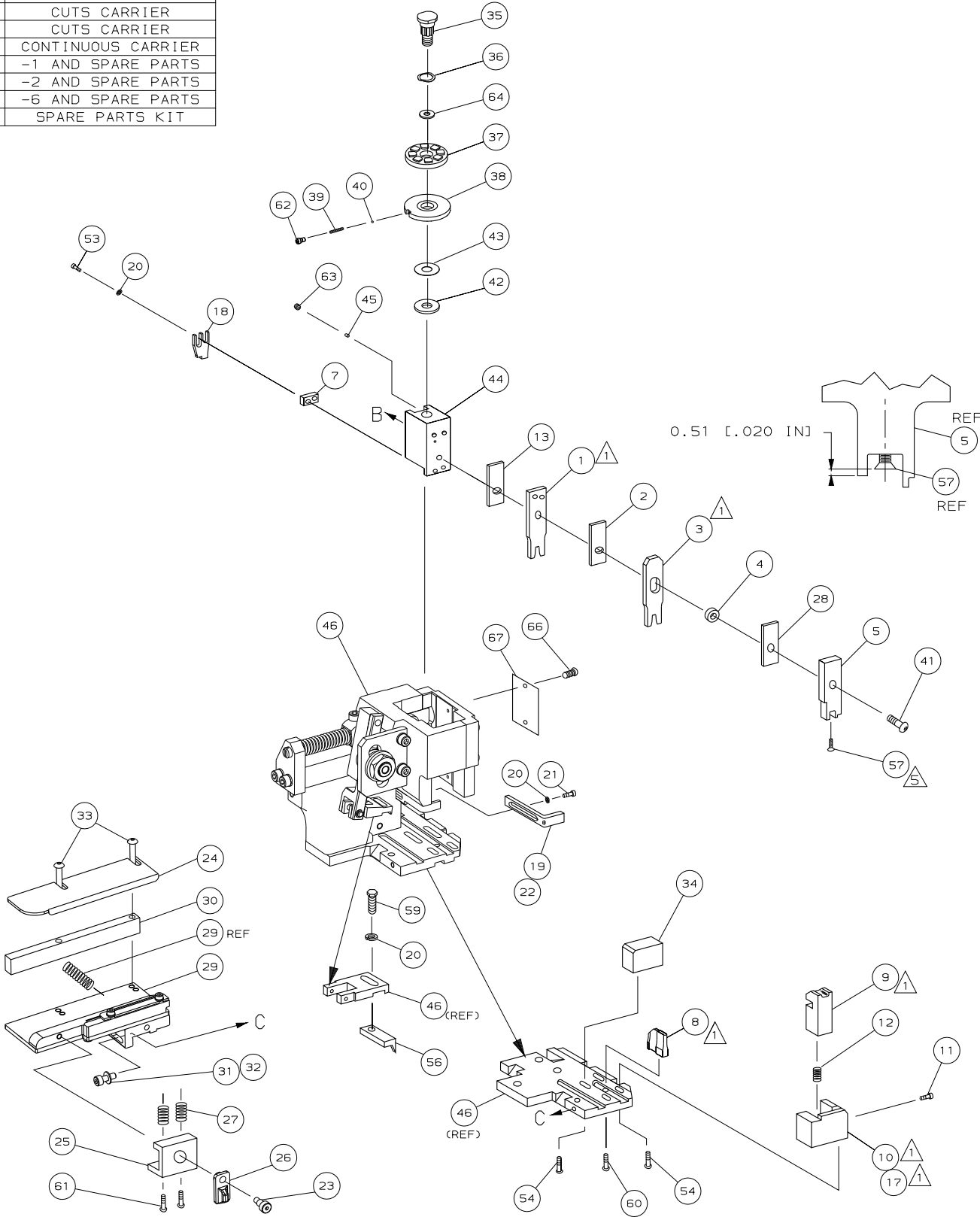
AMP 1756 REV 3-92

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426108-1	H	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426108-2	H	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426108-6	H	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426108-1	H	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426108-2	H	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426108-6	H	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426108-7	F	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: MICRO QUADLOK PIN CONTACT SEALED 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [0.055 IN]	F	0.2mm ² - 0.5mm ² 	
INSUL	2.79 [0.110 IN]	0	0.90-1.60 [0.035-0.063 IN] 	
WIRE STRIP LENGTH 3.05-3.35 [0.120-0.132 IN] 		APPL INSTRUCTION 408-8322		
TERMINAL	-	-		FEED
APPL SPEC	114-18025	-	-	7.00 [0.276 IN]
TERMINALS APPLIED 				
TERMINAL	SEAL	-	-	-
962886	967067-1 (A)	-	-	-
962885	967067-2 (B)	-	-	-
-	963142-1 (A)	-	-	-
-	963142-2 (B)	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG 		CRIMP HEIGHT 		PIN PN & LENGTH [IN]
(A) 0.50mm ² 		0.86 ±0.03 [0.034 ±0.001 IN]		5-354779-0 [0.3240]
(B) 0.35mm ²		0.76 ±0.03 [0.030 ±0.001 IN]		5-354779-9 [0.3285]
(B) 0.25mm ²		0.72 ±0.03 [0.028 ±0.001 IN]		6-354779-3 [0.3305]
(B) 0.20mm ²		0.69 ±0.03 [0.027 ±0.001 IN]		6-354779-6 [0.3320]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. INSULATION RANGE IS DEPENDENT UPON SEAL BEING USED.
7. 0.5mm² NOT RECOMMENDED FOR AIR BAG APPLICATIONS.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			



-	1	1	1	1	1	1	1426108	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
									71
									70
									69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
									58
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-0	SCR,SKT CAP (M4X8) HOLD DOWN	53
									52
									51
									50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	879657-2	HOLD DOWN TERMINAL	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333201-8	ANVIL	8
-	1	1	1	1	1	1	4-240641-2	SPACER , SLUG BLADE	7
									6
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	6-683454-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-562108-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.							-	-	-
TOLERANCES UNLESS OTHERWISE SPECIFIED,							DR 02NOV00	APP 02NOV00	
1 PLC DEC ±0.5 (0.02 IN)							L.LOFTHOUSE	F.BACKHURST	
2 PLC DEC ±-							CHK 08-12-00	REL 08-12-00	
3 PLC DEC ±-							M.CLIFFORD	L.LOFTHOUSE	
ANGLES ±-							NAME	SIDE FEED HD-I APPLICATOR	
SURF TEXTURE: ✓							SCALE -	DWG NO	1426108
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX									
TM	AUG06	MACHINE REF							
CE	MAR06	HD-I APPL							
APP	DATE	SHEET 1 OF 1							
		REV H							
CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO -

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

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