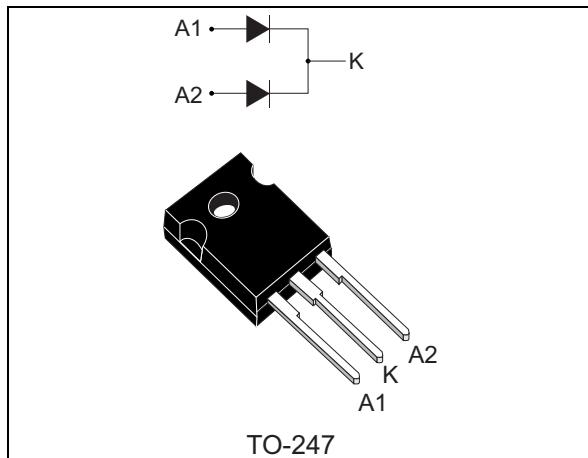


Turbo 2 ultrafast high voltage rectifier

Datasheet – production data



Features

- Ultrafast switching
- Low reverse recovery current
- Reduces switching losses
- Low thermal resistance
- ECOPACK®2 compliant component

Description

The STTH60SW03C uses ST Turbo 2 300 V technology. It is especially suited to be used for DC/DC and DC/AC converters in the secondary stage of MIG/MMA/TIG welding machines.

Housed in ST's TO-247, this device offers high power integration for all welding machines and industrial applications.

Table 1. Device summary

Symbol	Value
$I_{F(AV)}$	2 x 30A
V_{RRM}	300 V
t_{rr} (typ)	20 ns
V_F (typ)	1.05 V
T_j (max)	175 °C

1 Characteristics

Table 2. Absolute ratings (limiting values per diode at 25 °C, unless otherwise specified)

Symbol	Parameter			Value	Unit
V _{RRM}	Repetitive peak reverse voltage			300	V
I _{F(RMS)}	Forward rms current			45	A
I _{F(AV)}	Average forward current, $\delta = 0.5$ square waveform	T _C = 85 °C	Per diode	30	A
		T _C = 75 °C	Per device	60	
I _{FSM}	Surge non repetitive forward current	t _p = 10 ms sinusoidal		200	A
T _{stg}	Storage temperature range			-65 to +175	°C
T _j	Maximum operating junction temperature			175	°C

Table 3. Thermal parameters

Symbol	Parameter		Value	Unit
R _{th(j-c)}	Junction to case	Per diode	1.8	°C/W
		Total	1	
R _{th(c)}	Coupling		0.2	

When diodes 1 and 2 are used simultaneously:

$$T_{j(\text{diode1})} = P_{(\text{diode1})} \times R_{\text{th(j-c)}}(\text{per diode}) + P_{(\text{diode2})} \times R_{\text{th(c)}}$$

Table 4. Static electrical characteristics (per diode)

Symbol	Parameter	Test conditions		Min.	Typ.	Max.	Unit
I _R ⁽¹⁾	Reverse leakage current	T _j = 25 °C	V _R = V _{RRM}			15	µA
		T _j = 125 °C			15	150	
V _F ⁽²⁾	Forward voltage drop	T _j = 25 °C	I _F = 30 A			1.55	V
		T _j = 150 °C			1.05	1.25	
		T _j = 25 °C	I _F = 60 A			1.85	
		T _j = 150 °C			1.35	1.6	

1. Pulse test: t_p = 5 ms, δ < 2%

2. Pulse test: t_p = 380 µs, δ < 2%

To evaluate the conduction losses use the following equation:

$$P = 0.89 \times I_{F(\text{AV})} + 0.012 I_{F(\text{RMS})}^2$$

Table 5. Recovery characteristics (per diode)

Symbol	Parameter	Test conditions			Min.	Typ.	Max.	Unit
t_{rr}	Reverse recovery time	$T_j = 25^\circ\text{C}$	$I_F = 1\text{A}, V_R = 30\text{V},$ $dI_F/dt = -100\text{A}/\mu\text{s}$			20	27	ns
I_{RM}	Reverse recovery current	$T_j = 125^\circ\text{C}$	$I_F = 30\text{A}, V_R = 200\text{V},$ $dI_F/dt = -200\text{A}/\mu\text{s}$			7	9	A
Q_{rr}	Reverse recovery charge					190		nC
S_{factor}	Softness factor					0.3		
t_{fr}	Forward recovery time	$T_j = 25^\circ\text{C}$	$I_F = 30\text{A}, V_{FR} = 1.6\text{V},$ $dI_F/dt = +400\text{A}/\mu\text{s}$				180	ns
V_{FP}	Forward recovery voltage					3.5	5	V

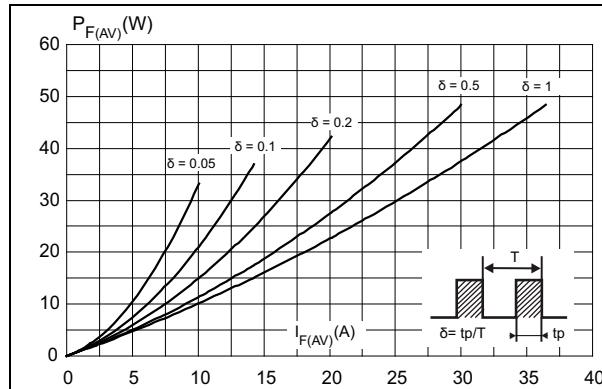
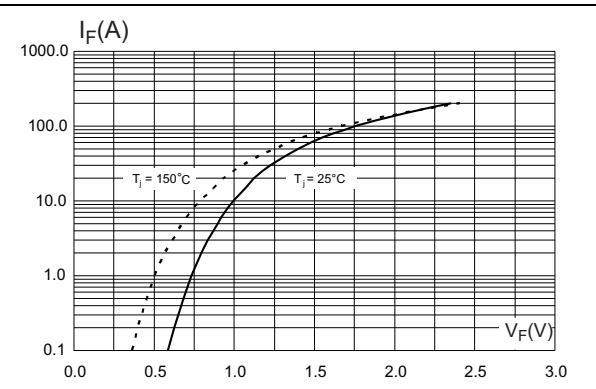
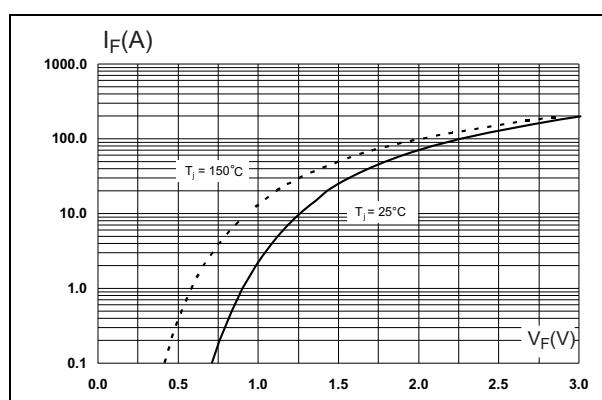
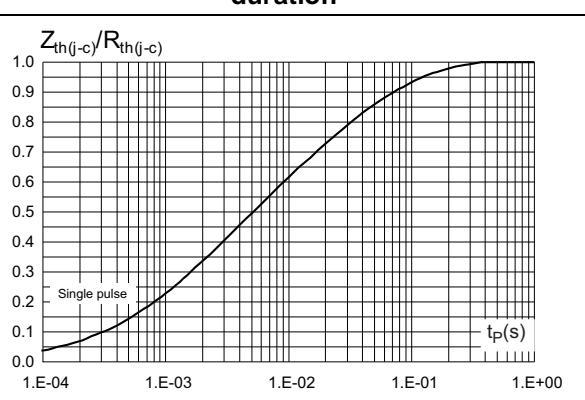
Figure 1. Average forward power dissipation versus average forward current (per diode)**Figure 2. Forward voltage drop versus forward current (typical values, per diode)****Figure 3. Forward voltage drop versus forward current (maximum values, per diode)****Figure 4. Relative variation of thermal impedance, junction to case, versus pulse duration**

Figure 5. Peak reverse recovery current versus dI_F/dt (typical values, per diode)

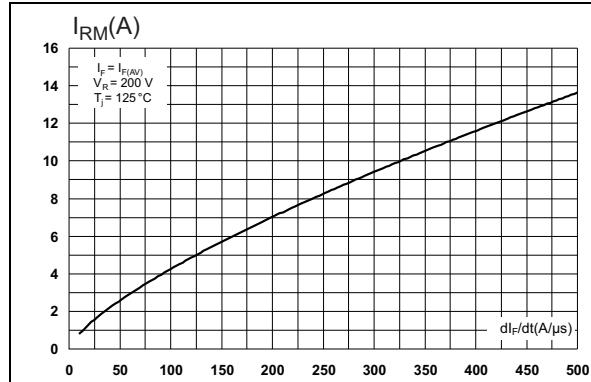


Figure 6. Reverse recovery time versus dI_F/dt (typical values, per diode)

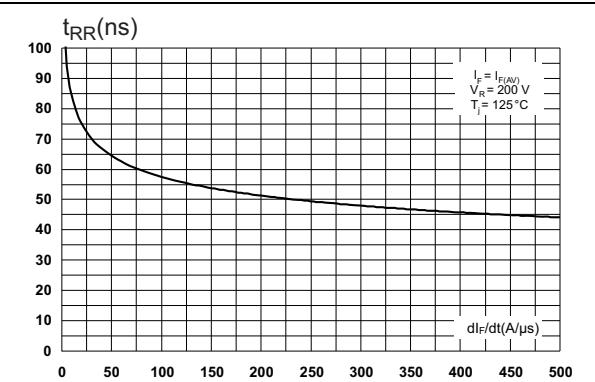


Figure 7. Reverse recovery charges versus dI_F/dt (typical values, per diode)

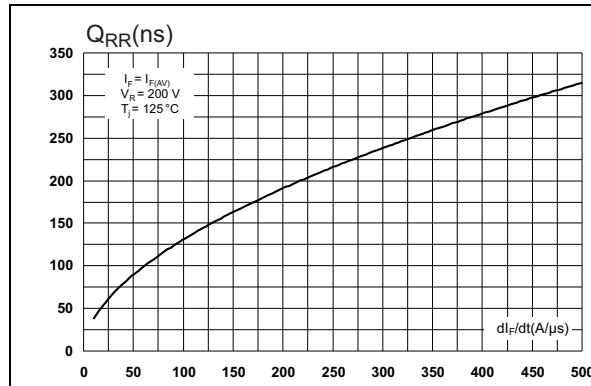


Figure 8. Reverse recovery softness factor versus dI_F/dt (typical values, per diode)

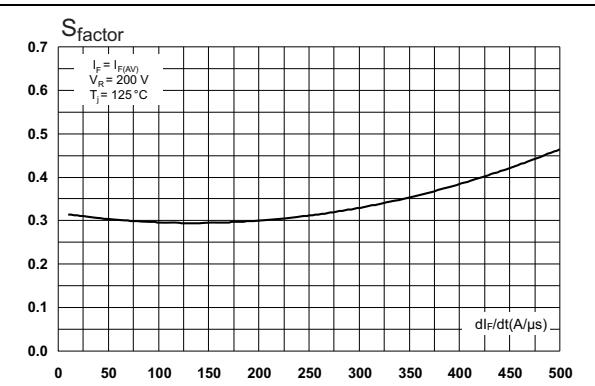


Figure 9. Relative variations of dynamic parameters versus junction temperature

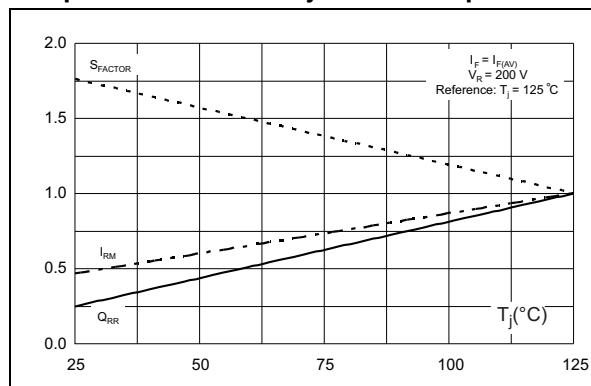


Figure 10. Transient peak forward voltage versus dI_F/dt (typical values, per diode)

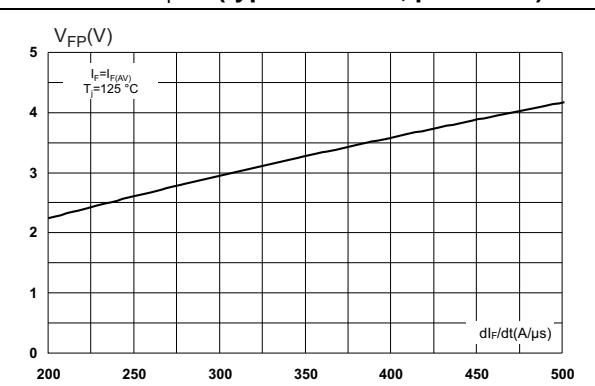


Figure 11. Forward recovery time versus dI_F/dt (typical values, per diode)

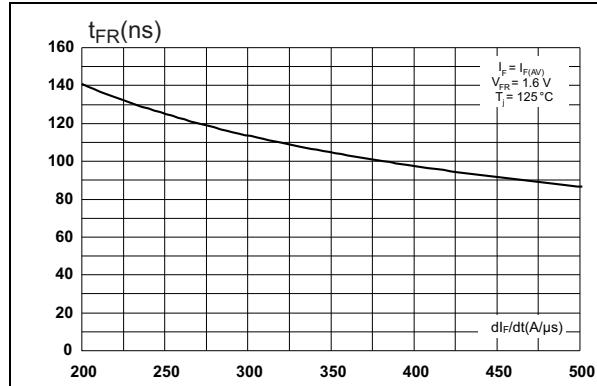
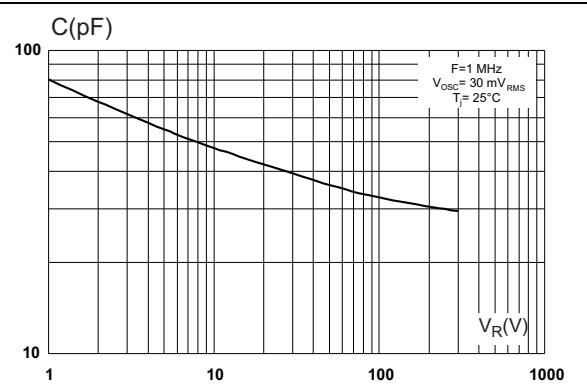


Figure 12. Junction capacitance versus reverse voltage applied (typical values, per diode)



2 Package information

- Epoxy meets UL94, V0
- Cooling method: by conduction (C)
- Recommended torque: TO-247 0.5 to 1.0 N·m

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com.
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Figure 13. TO-247 dimension definitions

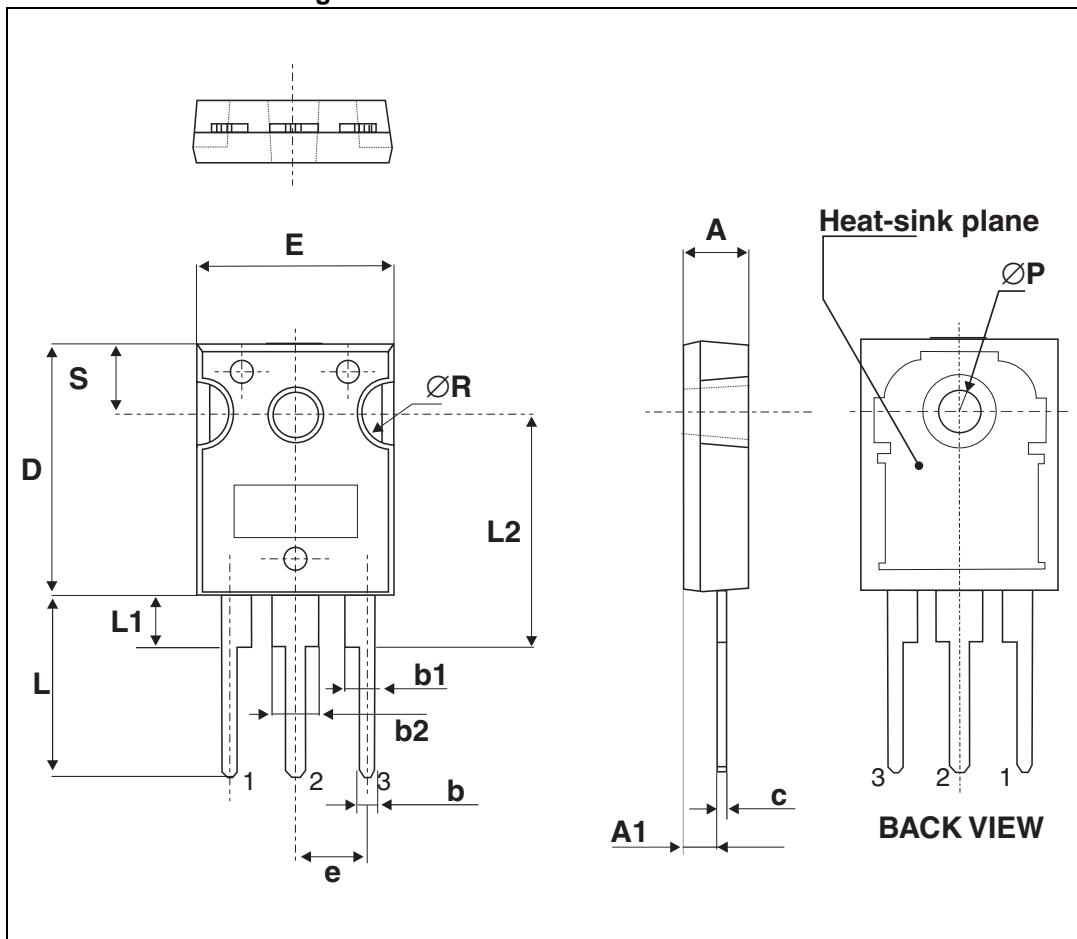


Table 6. TO-247 dimension values

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ	Max.
A	4.85		5.15	0.191		0.203
A1	2.20		2.60	0.086		0.102
b	1.00		1.40	0.039		0.055
b1	2.00		2.40	0.078		0.094
b2	3.00		3.40	0.118		0.133
c	0.40		0.80	0.015		0.031
D ⁽¹⁾	19.85		20.15	0.781		0.793
E	15.45		15.75	0.608		0.620
e	5.30	5.45	5.60	0.209	0.215	0.220
L	14.20		14.80	0.559		0.582
L1	3.70		4.30	0.145		0.169
L2	18.50 typ.			0.728 typ.		
ØP ⁽²⁾	3.55		3.65	0.139		0.143
ØR	4.50		5.50	0.177		0.217
S	5.30	5.50	5.70	0.209	0.216	0.224

1. Dimension D plus gate protrusion does not exceed 20.5 mm.
2. Resin thickness around the mounting hole is not less than 0.9 mm.

3 Ordering information

Table 7. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
STTH60SW03CW	STTH60SW03CW	TO-247	4.46	50	Tube

4 Revision history

Table 8. Document revision history

Date	Revision	Changes
13-Jan-2015	1	First release.

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