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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001596	30JAN2014	GK	HMR

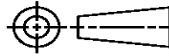
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151440-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034076
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034076

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity	
SYSTEM III SIDE FEED APPLICATOR WITH FINE ADJUST	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 2034076

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ±
	1 PLC ±
	2 PLC ±
	3 PLC ±
	4 PLC ±
MATERIAL	FINISH

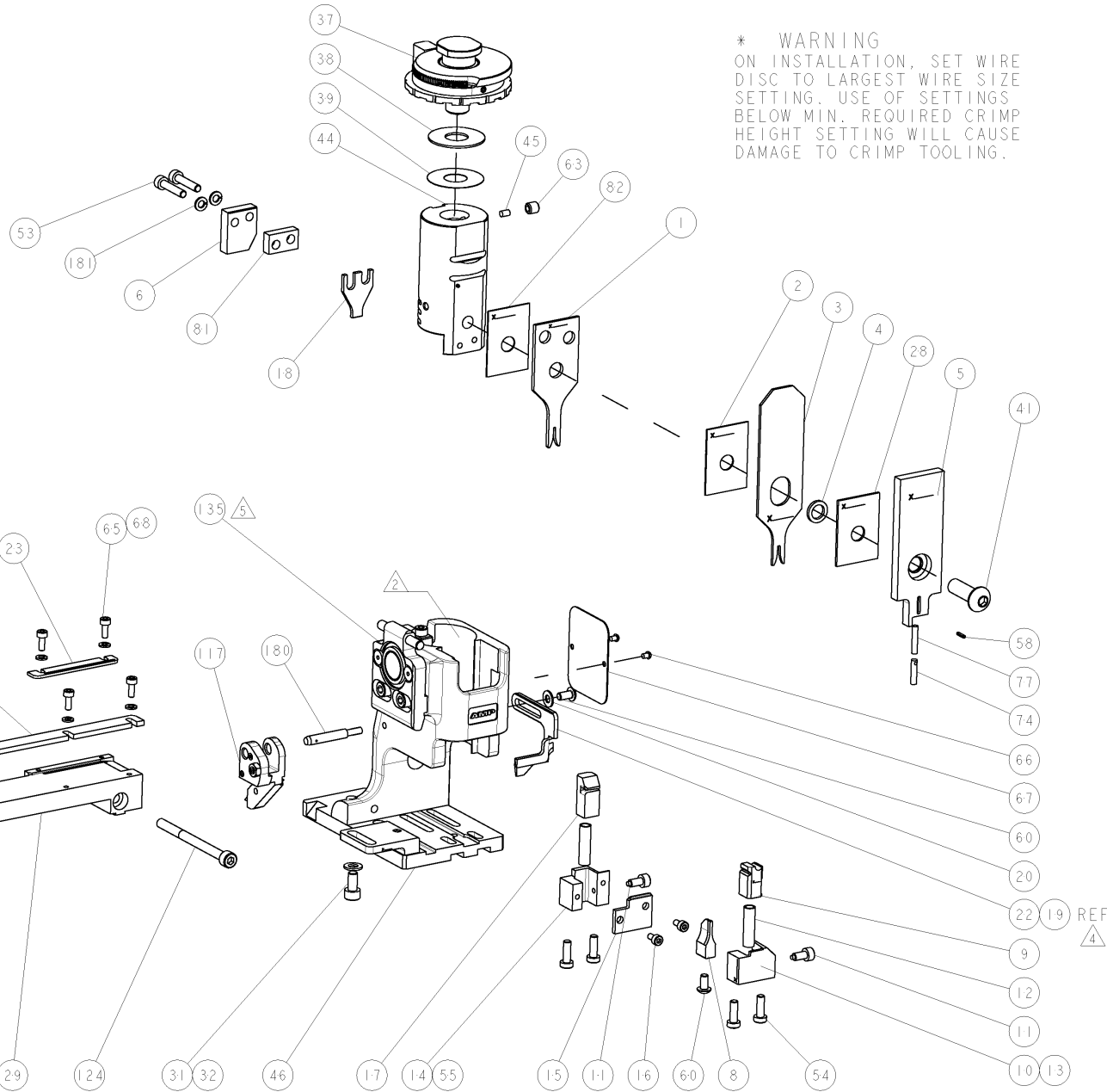
8				7			
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20				20			
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PART NUMBER		REV	DESCRIPTION		PROGRAMMED MEMORY CHIP		
2034076-1		A	CUTS CARRIER		8-2034076-1		
2034076-6		A	CONTINUOUS CARRIER		8-2034076-6		
7-2034076-1		A	-1 AND SPARE PARTS		9-2034076-1		
7-2034076-6		A	-6 AND SPARE PARTS		9-2034076-6		
7-2034076-7		A	SPARE PARTS KIT		-		

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.039 [.99mm]	F
INSUL	.063 [1.60mm]	F
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPEC	
TERMINAL NAME: SL FEMALE CRIMP TERMINAL			
WIRE STRIP LENGTH .125-.140 IN [3.2-3.6 mm]			INSULATION DIAMETER RANGE .040-.060 IN [1.02-1.52mm]
TERMINAL APPL SPEC	 63900-3100	-	-
TERMINALS APPLIED			
			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
286784-1	16-02-0069	1572377-1	16-02-0119
286784-2	16-02-0082	1572377-2	16-02-1113
286784-3	16-02-0083	1572377-3	16-02-1112

WIRE SIZE	CRIMP HEIGHT INCH[mm]	REF SETTING*
24AWG	.032±.001 [.81±.03]	A-9
26AWG	.030±.001 [.76±.03]	B-4
28AWG	.029±.001 [.74±.03]	B-4
30AWG	.027±.001 [.69±.03]	C-0

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- 5 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- 6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

SET UP GAGE 1901067-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APPR	
	A	RELEASED		23JAN2009	MEH	GB	

-	2	2	2	2	18026-2	WASHER, SPRG LOCK, REG M4	181
-	1	1	1	1	1976043-1	PIN, BALL LOCK, THREADED	180
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	8-1655316-7	SCR, SKT HD CAP, M5 X 6.5	124
-	1	1	1	1	1901092-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	96
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	83
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	7-240641-1	SPACER	81
-	1	1	1	1	22278-7	SPRING, COMPRESSION	77
-	1	1	1	1	854769-1	HOLDER, INS	74
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE S111	71
-	4	4	4	4	18026-1	WASHER, SPRG LOCK, REG M3	68
-	1	1	1	1	1976552-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	4	4	4	4	4-1655316-4	SCR, SKT HD CAP, M3 X 8.0	65
-	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	1	-	1	-	1338723-1	HOLDER, SHEAR, REAR [NO CUT]	55
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	2	2	2	2	2-1655316-6	SCR, SKT HD CAP, M4 X 20.0	53
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	469367-7	SHIM	38
-	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1901091-1	PLATE, REAR STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1-690487-7	GUIDE, FRONT STRIP	24
-	1	1	1	1	690438-1	FRONT STRIP GUIDE	23
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	690518-1	HOLD DOWN, TERMINAL	18
-	1	1	1	1	690463-1	FLOATING SHEAR, REAR	17
-	2	2	2	2	1-1655316-6	SCR, SKT HD CAP, M3 X 6.0	16
-	1	1	1	1	1-690691-4	PLATE, REAR SHEAR	15
-	-	1	-	1	1320920-1	SHEAR HOLDER, REAR [CUTTING]	14
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	2	2	2	2	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	6-1633139-6	ANVIL, COMBINATION	8
-	1	1	1	1	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	8-1633471-4	CRIMPER, INSULATION F	3
-	1	1	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	2	1	4-1633588-0	CRIMPER, WIRE	1

DIMENSIONS: INCHES[mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRW M MORRIS 17DEC2008	Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
10 PLC ±.001		10 PLC ±.001		CHK M MORRIS 17DEC2008	NAME SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
2 PLC ±.001		2 PLC ±.001		APPR N DEMING 17DEC2008		
3 PLC ±.001		3 PLC ±.001		PRODUCT SPEC		
4 PLC ±.001		4 PLC ±.001		APPLICATION SPEC		
MATERIAL		FINISH		SEE TABLE	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
				WEIGHT	A1 00779 C=2034076	
				CUSTOMER DRAWING	SCALE 3:5 SHEET 1 OF 1 REV A	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

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