

4

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2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

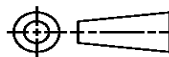
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

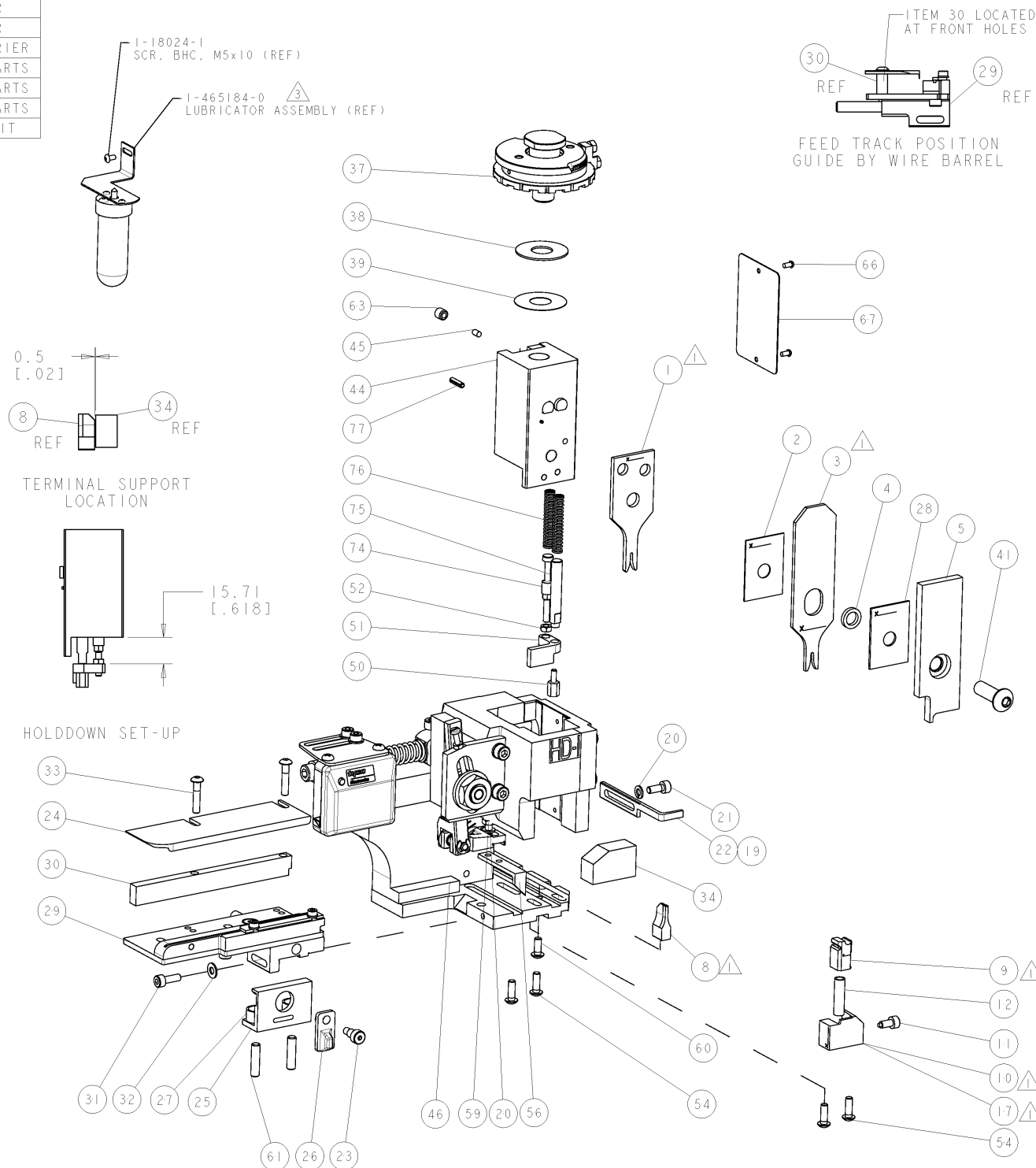
1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7	
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20		20	
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PART NUMBER	REV	TERMINATOR	DESCRIPTION
1528698-1	C	LEADMAKER	MECH POST FEED CUTS CARRIER
1528698-2	C	BENCH	MECH PRE FEED CUTS CARRIER
1528698-6	C	LEADMAKER	MECH POST FEED CONTINUOUS CARRIER
7-1528698-1	C	LEADMAKER	MECH POST FEED -1 AND SPARE PARTS
7-1528698-2	C	BENCH	MECH PRE FEED -2 AND SPARE PARTS
7-1528698-6	C	LEADMAKER	MECH POST FEED -6 AND SPARE PARTS
7-1528698-7	A	-	- SPARE PARTS KIT

[illegible]

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
5. INSULATION CRIMP HEIGHT NOT TO EXCEED 2.10mm FOR ALL WIRE SIZES.
6. WIDTH OF TERMINAL, ALONG ITS ENTIRE LENGTH, MUST NOT EXCEED 2.05mm.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	1	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	77
-	2	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	76
-	1	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	75
-	1	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	74
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS						
	A	66	P	LTB	DESCRIPTION	DATE	DWN	APD	
				A	SEE ECO-07-011558	16MAY2007	MC	MC	
				B	ECR-07-019068	13AUG2007	MY	GB	
				C	ECR-11-017641	26AUG2011	L.Z	S.X	

-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-							1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-							461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	64
-							3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-							18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-							5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-							1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	-	-	-	-	-	-	-	-	53
-							1-18030-0	NUT, HEX, REG M3.5	52
-							1901681-1	HOLDDOWN, TERMINAL	51
-							1-1752354-7	STANDOFF,HOLD-DOWN	50
-							18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-		-	-		-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-		-				-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-							1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-							690191-1	PLUG,NYLON	45
-							1633724-1	RAM, (SIDE FEED)	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-							2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	40
-							690125-1	SHIM SUB-ASSY	39
-							469367-7	SHIM	38
-							879103-3	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-							1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-							18027-2	WASHER, FLAT, REG M4	32
-							1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-							1320908-4	SPACER, STRIP GUIDE	30
-							1-1633073-8	STRIP GUIDE ASSEMBLY	29
-							1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-							356835-1	LEVER, DRAG RELEASE	26
-							240792-1	DRAG, TERMINAL	25
-							1320928-1	PLATE, STRIP GUIDE	24
-							980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-		-			-		690472-2	STRIPPER	22
-							1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-		-	-		-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-		-	-		-	-	1338684-1	HOLDER, SHEAR, NO-CUT	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-							3-22280-3	SPRING, COMPRESSION	12
-	-						356885-4	STOP, SHEAR	11
-	-			-			1320921-1	SHEAR HOLDER, FRONT, CUT	10
-							1-462006-8	FLOATING SHEAR, FRONT	9
	2	2	2				1-1633138-9	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-							2-455889-0	DEPRESSOR, SHEAR	5
-							1-238011-0	BLOCK, CRIMPER SPACER	4
	2	2	2				904741-7	CRIMPER, INSUL O PREMIUM	3
-	-						455888-5	SPACER, CRIMPER	2
	2	2	2				1-1673600-0	CRIMPER, WIRE	1

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DIMENSIONS: mm [IN]		TOLERANCES (UNLESS OTHERWISE SPECIFIED): 0.0125 [0.0050] 0.025 [0.010] 0.050 [0.020] 0.125 [0.050] ANGLES		NAME FINE ADJUST SIDE FEED HDI APPLICATOR		RESTRICTED TO	
		PRODUCT SPEC APPLICATOR See Table		SIZE CAGE CODE DRAWING NO A1 00779 C=1528698		SCALE 2.5	
MATERIAL -		FINISH -		CUSTOMER DRAWING		SHEET OF REV C	

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