

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

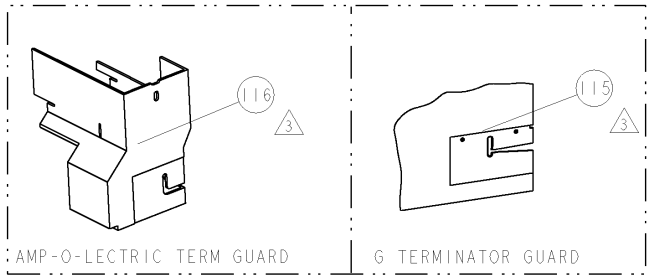
1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7		6		5		4		3		2		1	
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION										
1855283-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER										
1855283-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER										
1855283-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER										
1855283-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER										
7-1855283-7	A	-	-	-	SPARE PARTS										

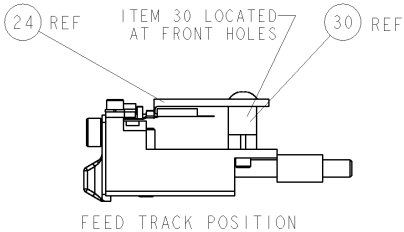
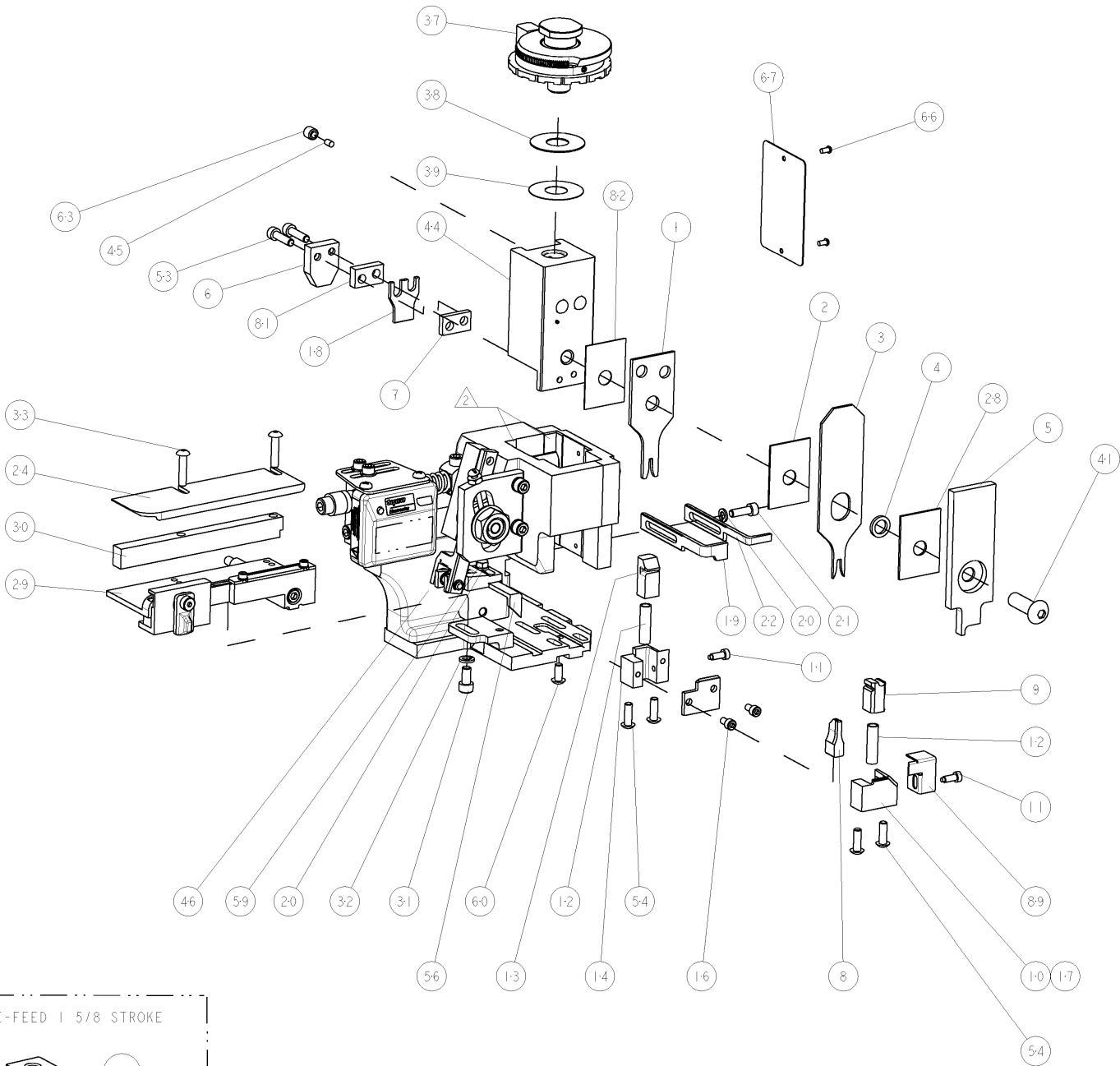
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: PIN AND SOCKET TERMINAL						
TYCO PN SOCKET	TYCO PN PIN	MOLEX TERMINAL - MOLEX CRIMP SPECS				
1572153	1572154					
-	1832534	CRIMP HEIGHT		WIRE SIZE		REF SETTING
MOLEX PN SOCKET	MOLEX PN PIN	1.055±0.015mm [.041±.0005]		18AWG		B7
02-06-1101	02-06-2101	0.99±0.03mm [.039±.001]		20AWG		B9
02-06-5101	02-06-6101	0.94±0.03mm [.037±.001]		22AWG		C2
02-06-5108	02-06-6118	0.89±0.03mm [.035±.001]		24AWG		C5
02-06-5100	02-06-6100	CRIMP	SIZE	TYPE	RANGE	
02-06-1118	02-06-6116					
-	-					
-	-	WIRE	2.01mm [.079]	F	18-24 AWG	
-	-	INSUL	2.83mm [.111]	F	Ø1.52-3.05	
WIRE STRIP LENGTH 2.57-2.95	TERM APPL SPEC NONE	FEED 9.53mm	APPLICATOR INSTRUCTIONS 408-8040 & 408-8490		SET UP GAGE 458637-1	

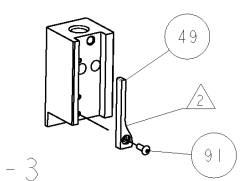
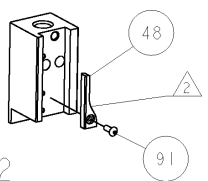
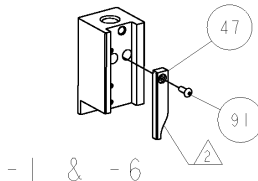
LOC		DIST		REV		REVISIONS		DATE		BY		APPD	
A		66				DESCRIPTION		21MAY2007		RK		TE	
						RELEASED							



POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
△	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
△	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
△	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
△	-	1	1	1	1	-	2-240641-9	SPACER	81
△	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
△	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
△	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
△	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
△	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
△	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
△	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
△	-	1	1	1	1	-	458537-2	PAWL, FEED	56
△	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
△	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
△	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
△	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
△	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
△	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
△	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
△	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
△	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
△	-	1	1	1	1	-	1-469367-2	SHIM	38
△	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
△	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
△	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
△	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
△	-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
△	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
△	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
△	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
△	-	1	-	-	1	-	690472-2	STRIPPER	22
△	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
△	-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
△	-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	1	1	1	-	2-690518-2	HOLD DOWN, TERMINAL	18
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
△	-	1	1	1	1	-	1-690691-3	PLATE, REAR SHEAR	15
△	-	1	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
△	-	1	1	1	1	-	690463-6	FLOATING SHEAR, REAR	13
△	-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
△	-	2	2	2	2	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1633381-8	ANVIL, COMBINATION	8
△	-	1	1	1	1	-	3-240641-0	SPACER	7
△	-	1	1	1	1	-	453393-3	DEPRESSOR, REAR SHEAR	6
△	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
△	-	1	1	1	1	-	1-238011-6	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	3-1633471-9	CRIMPER, INSULATION F	3
△	-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
△	-	1	1	1	1	-	7-1633305-8	CRIMPER, WIRE PREMIUM	1
△	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: T. ELBIN		DATE: 21MAY2007		BY: R. KNEPPER		DATE: 03MAY2007		NAME: T. ELBIN		DATE: 03MAY2007	
0 PLC ±.001		1 PLC ±.001		2 PLC ±.001		3 PLC ±.001		4 PLC ±.001		5 PLC ±.001		6 PLC ±.001		7 PLC ±.001	
MATERIAL: -		FINISH: -		WEIGHT: -		SCALE: 3:5		SHEET: 1		OF: 1		REV: A		DATE: 00779	
CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING		CUSTOMER DRAWING	

CUSTOMER VIEWABLE ASSEMBLY

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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