

This diagram illustrates the assembly of a mechanical component, likely a valve or actuator, with various parts numbered 1 through 63. The assembly is shown in an exploded view, with arrows indicating the direction of assembly. Key components include a main body (44), a handle (1), a lever (2), a pin (3), a spring (4), a plate (5), a screw (57), a bracket (6), a nut (7), a washer (8), a pin (9), a screw (10), a plate (11), a spring (12), a pin (13), a screw (14), a plate (15), a pin (16), a screw (17), a plate (18), a pin (19), a screw (20), a plate (21), a pin (22), a screw (23), a plate (24), a pin (25), a spring (26), a pin (27), a plate (28), a pin (29), a screw (30), a plate (31), a pin (32), a spring (33), a plate (34), a pin (35), a screw (36), a plate (37), a pin (38), a screw (39), a plate (40), a pin (41), a screw (42), a plate (43), a pin (44), a screw (45), a plate (46), a pin (47), a screw (48), a plate (49), a pin (50), a screw (51), a plate (52), a pin (53), a screw (54), a plate (55), a pin (56), a screw (57), a plate (58), a pin (59), a screw (60), a plate (61), a pin (62), a screw (63).

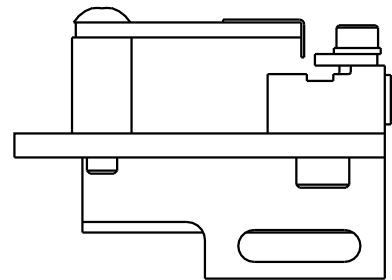
Assembly instructions are provided for several steps:

- Step 1: Insert the handle (1) into the lever (2) and secure it with the pin (3).
- Step 2: Insert the lever (2) into the main body (44) and secure it with the pin (3).
- Step 3: Insert the spring (4) into the plate (5) and secure it with the screw (57).
- Step 4: Insert the bracket (6) into the main body (44) and secure it with the nut (7).
- Step 5: Insert the washer (8) into the pin (9) and secure it with the screw (10).
- Step 6: Insert the plate (11) into the main body (44) and secure it with the spring (12).
- Step 7: Insert the pin (13) into the screw (14) and secure it with the plate (15).
- Step 8: Insert the pin (16) into the screw (17) and secure it with the plate (18).
- Step 9: Insert the pin (19) into the screw (20) and secure it with the plate (21).
- Step 10: Insert the pin (22) into the screw (23) and secure it with the plate (24).
- Step 11: Insert the pin (25) into the spring (26) and secure it with the pin (27).
- Step 12: Insert the pin (28) into the plate (29) and secure it with the screw (30).
- Step 13: Insert the pin (31) into the plate (32) and secure it with the spring (33).
- Step 14: Insert the pin (34) into the plate (35) and secure it with the pin (36).
- Step 15: Insert the pin (37) into the screw (38) and secure it with the plate (39).
- Step 16: Insert the pin (40) into the screw (41) and secure it with the plate (42).
- Step 17: Insert the pin (43) into the screw (44) and secure it with the plate (45).
- Step 18: Insert the pin (46) into the screw (47) and secure it with the plate (48).
- Step 19: Insert the pin (49) into the screw (50) and secure it with the plate (51).
- Step 20: Insert the pin (52) into the screw (53) and secure it with the plate (54).
- Step 21: Insert the pin (55) into the screw (56) and secure it with the plate (57).
- Step 22: Insert the pin (58) into the screw (59) and secure it with the plate (60).
- Step 23: Insert the pin (61) into the screw (62) and secure it with the plate (63).

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- Exploded view diagram of the front panel assembly. Components are labeled with circled numbers: 25 (top plate), 27 (screws), 26 (bottom plate), 61 (screws), 23 (corner bracket), 46 (REF) (top plate), 54 (screws), 60 (bottom plate), 54 (screws), 10 (top plate), 17 (bottom plate), 1 (corner bracket), and 1 (corner bracket).

* WARNING:

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



GUIDE OFF
INSULATION BARREL

		B	ECR-05-018124
		A	RELEASED
P	F	LTR	REVISION RECORD

	-	1	1	1	1	1	1	1528186	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
										58
	-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10)DEP	57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
										38
	-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
	-	-	1	-	-	1	-	690472-9	STRIPPER	19
										18
△	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
△	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
△	-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
△	1	2	2	2	1	1	1	1725149-1	ANVIL	8
	-	1	1	1	1	1	1	2-240641-4	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
△	1	2	2	2	1	1	1	5-904741-6	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
△	1	2	2	2	1	1	1	8-568176-4	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY. NO. (WHEN BLANK, USE DWG REVISION)		
								PARTS LIST		

				DIMENSIONS: mm [INCHES]				MATL				HT TR				FIN							
				DO NOT SCALE PRINT.																			
				TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR 22MAY03				APP 22MAY03											
				1 PLC DEC ±				CRISMAN				F. BACKHURST				 Type Electronics Harrisburg, PA 17105-3608							
				2 PLC DEC ±				CHK 02JUL03				REL 02JUL03											
				3 PLC DEC ±				T. BENCHOFF				R. KNEPPER											
				ANGLES ±				NAME				FINE ADJ SIDE FD HD-I APPL				MACHINE REF							
RK	DEC05			SURF TEXTURE:				SCALE				D				DWG NO				1528186			
RK	JUL03			REMOVE BURRS, BREAK																SHEET			
APP	DATE			SHARP EDGES RO. 38 MAX																1 OF 1			
				CAGE CODE				00779				CUSTOMER AND ASSEMBLY DRAWING				RECTIFIED TO							
																-							

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