

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	F1	ECR-14-002337	18FEB2014	GK	HMR

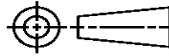
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151106-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426077
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426077

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	F1	

TE Connectivity	
NAME	
SIDE FEED HD-I APPLICATOR	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 1426077

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426077

SET UP GAGE
458637-3

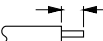
2000

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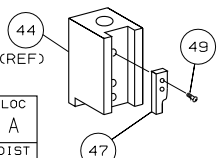
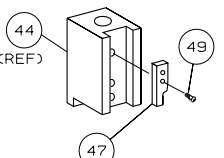
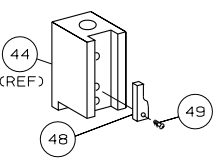
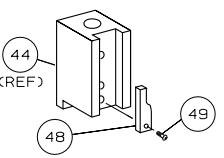
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DRAWING MADE IN THIRD ANGLE PROJECTION

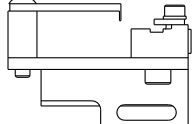
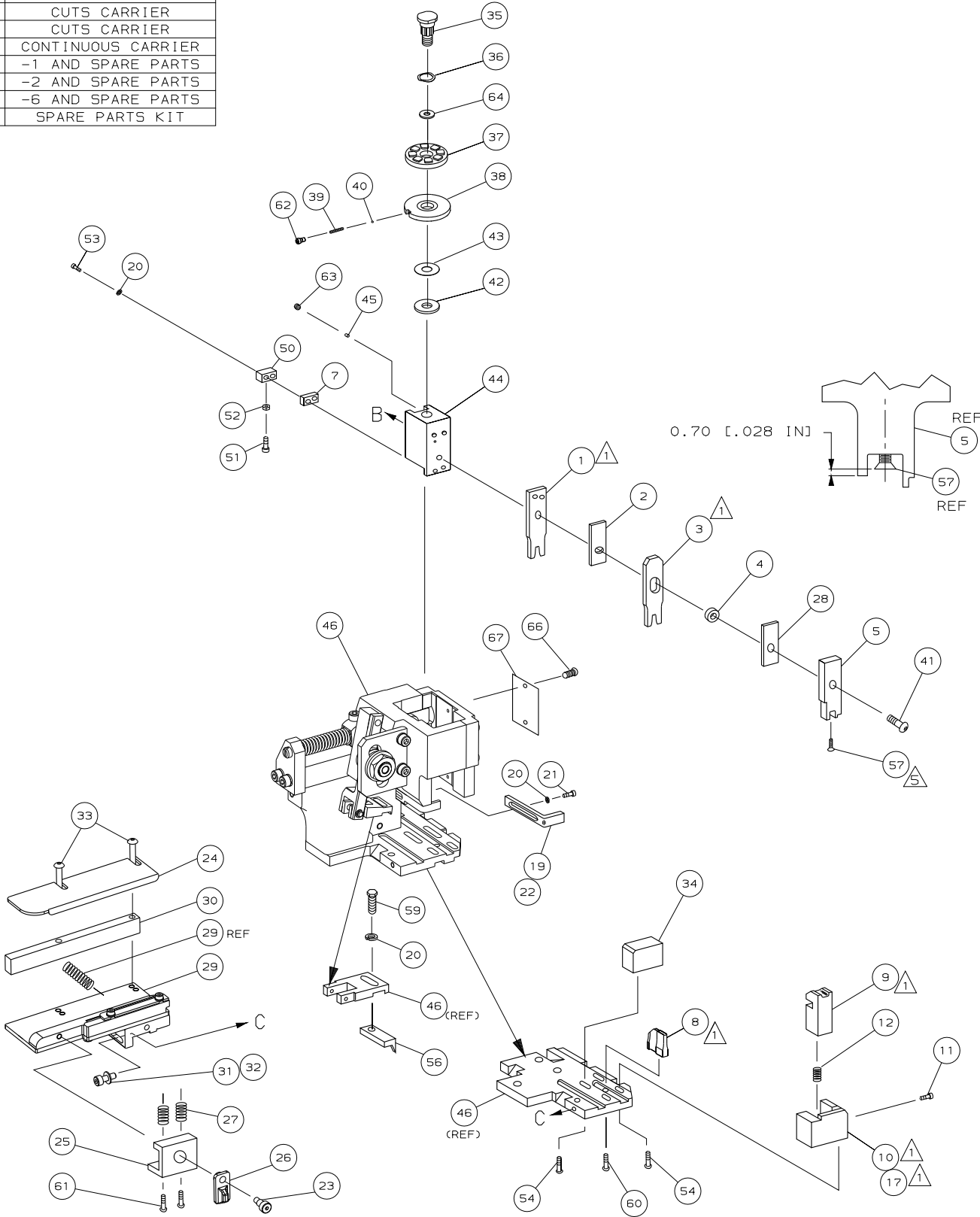
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426077-1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426077-2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426077-6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426077-1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426077-2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426077-6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426077-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: .070 RECEPTACLE ECONOSEAL 3 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.75 - 2.00mm ²	
INSUL	3.68 [.145 IN]	0	1.85-2.70 [.073-.106 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
4.00-4.50 [.157-.177 IN]			408-8322	
TERMINAL	-	-		FEED
APPL SPEC	114-3040	-		9.80 [.386 IN]
TERMINALS APPLIED				
TERMINAL	SEAL	-	-	-
345806	347874-1	-	-	-
344113	172888-2	-	-	-
175104-2	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]
mm ² AWG				
2.00mm ²		1.70 ±0.05 [.067 ±.002 IN]		9-354778-3 [.2960]
1.50mm ²		1.50 ±0.05 [.059 ±.002 IN]		1-354779-1 [.3045]
1.25mm ²		1.42 ±0.05 [.056 ±.002 IN]		1-354779-7 [.3075]
1.00mm ²		1.32 ±0.05 [.052 ±.002 IN]		2-354779-6 [.3120]
0.75mm ²		1.22 ±0.05 [.048 ±.002 IN]		3-354779-5 [.3165]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

-  1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGE IS DEPENDENT ON SEAL BEING USED. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
-  5.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			
LOC A DIST 66			

AMP 1756 REV 3-92 24-AUG-06 15:32:09 b8420



REV	DESCRIPTION	DATE
F	ECR-06-020000	TM AUG06
E	ECN 0150-1093-04	TE 8-04
D	EC 0150-0992-04	CMR JULY04
C	EC 0150-0570-04	TE 5-04
B	SEE ECN 0150-0739-03	CMR JUL03
A	SEE ECN 015A-0563-01	LJL JUL01
P	REVISION RECORD	APP DATE

-	1	1	1	1	1	1	1426077	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4X14) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
-	1	1	1	1	1	1	690124-1	WASHER, RAM	41
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	40
-	1	1	1	1	1	1	23241-1	BALL, STEEL	39
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	38
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	37
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	36
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333205-9	ANVIL	8
-	1	1	1	1	1	1	3-240641-7	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	318712-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
-	1	2	2	2	1	1	3-456406-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS: mm [INCHES]							MATL	HT TR	FIN
DO NOT SCALE PRINT.							DR M. CLIFFORD		
TOLERANCES UNLESS OTHERWISE SPECIFIED:							CHK -	REL 12JUL01	L. LOFTHOUSE
1 PLC DEC ±0.5 [.02 IN]							NAME SIDE FEED HD-I APPLICATOR		
2 PLC DEC ±-							SCALE -		
3 PLC DEC ±-							DWG NO 1426077		
ANGLES ±-							SHEET 1 OF 1		
SURF TEXTURE:							MACHINE REF HD-I APPL		
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX							REV F		
CHG CODE 00779							CUSTOMER AND ASSEMBLY DRAWING		
RESTRICTED TO							-		

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<http://moschip.ru/get-element>

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