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LOC

DIST

REVISIONS

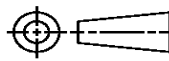
P	LTR	DESCRIPTION	DATE	DWN	APVD
	G1	ECR-14-001882	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151330-2

FOR REPLACEMENT PARTS FOR APPLICATOR 567244-2
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

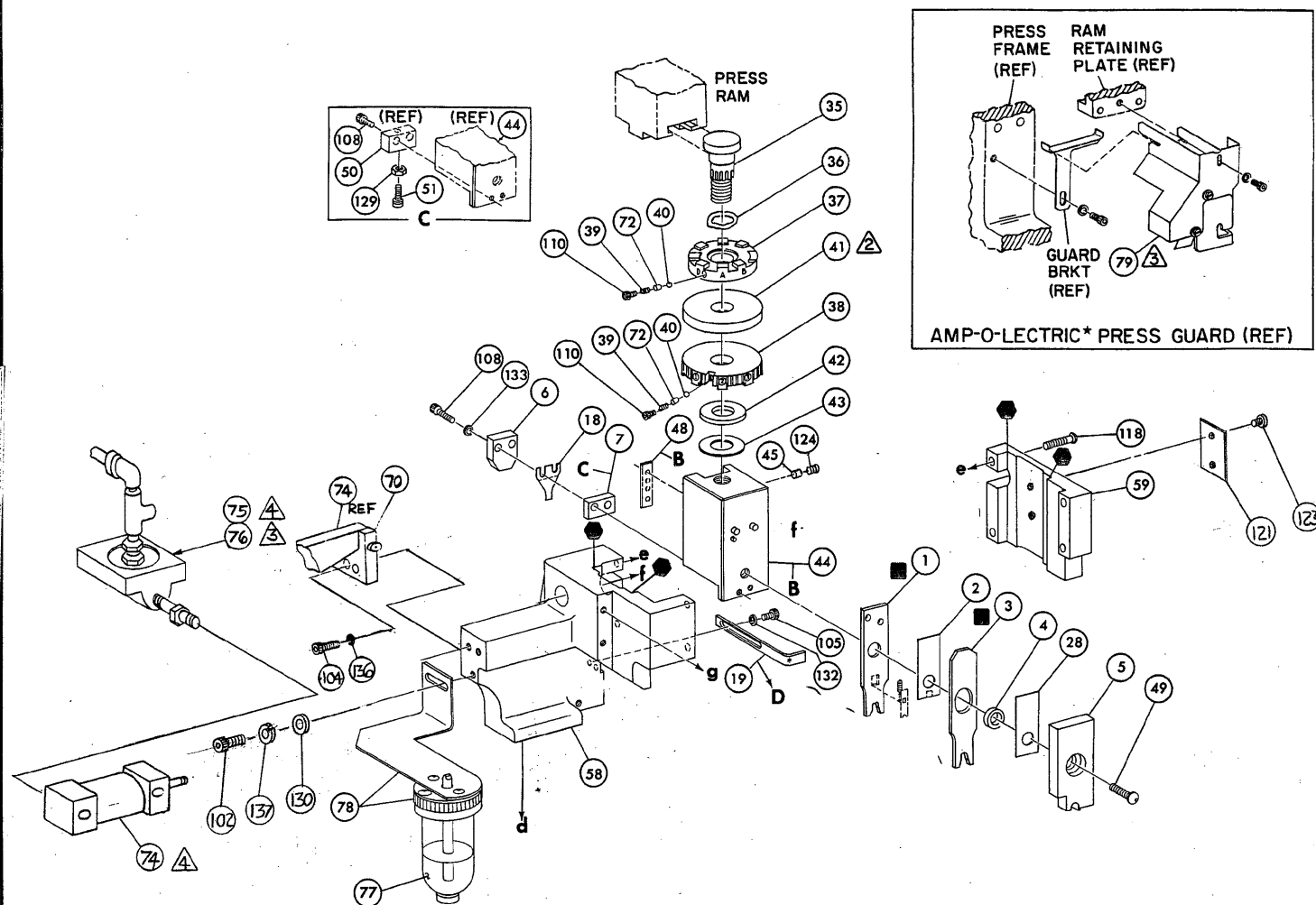
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
567244-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	G1	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC	±
		1 PLC	±
		2 PLC	±
		3 PLC	±
		4 PLC	±
		ANGLES	±
MATERIAL		FINISH	

NAME		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (MALE CONT	
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 567244-2	

 TE Connectivity



NOTES:

I.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△2-USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3-GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

④ SEE DWGS FOR COMPONENTS

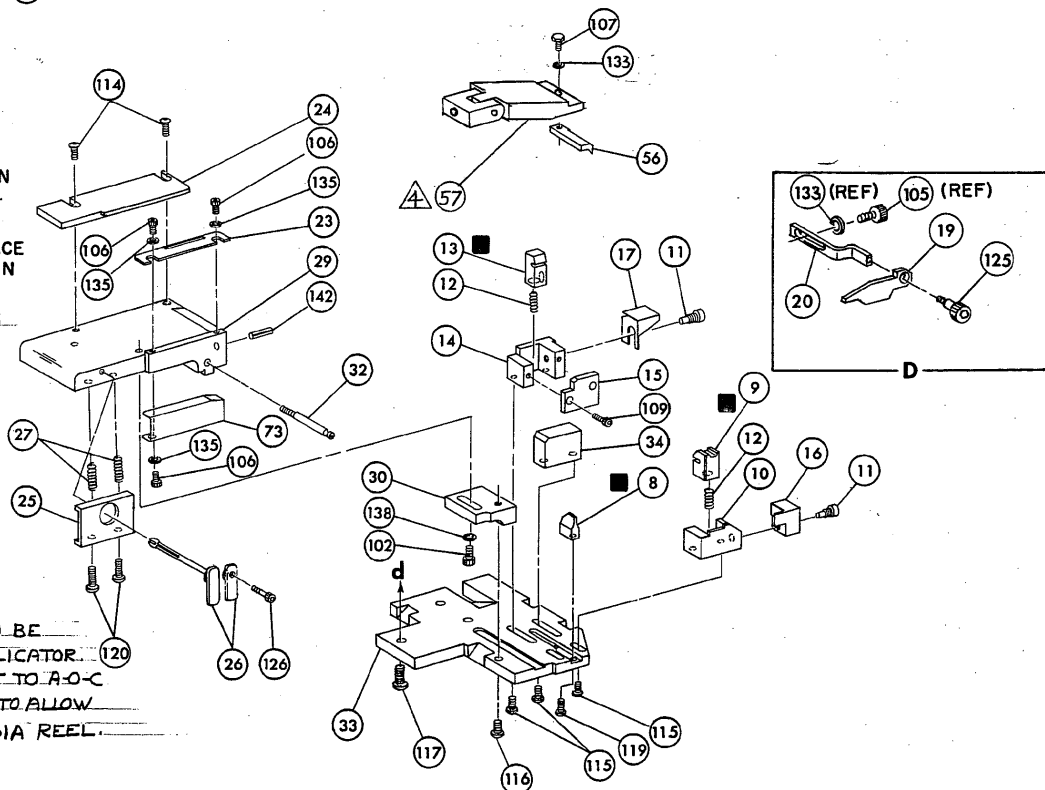
KEY:

RECOMMENDED SPARE PARTS

-LUBRICATE DAILY USING NO. 20
MACHINE OIL.

 GREASE LIGHTLY

5 ITEMS 73, 113, 127 & 139 TO BE
PACKAGED WITH THIS APPLICATOR.
THESE COMPONENTS MOUNT TO A-O-C
REEL BRACKET EXTENSION TO ALLOW
ACCEPTANCE OF 36 INCH DIA REEL.



	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
			144	1	454485-1	HOUSING	58
	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	1	461062-1	FEED FINGER ASSY	57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	458537-1	PAWL, FEED	56
	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141		240624-1	PIN, FEED FINGER	55
	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140		691499-1	SPRING, FEED FINGER	54
2	21024-8	WASHER, LOCK, REEL BRACKET	139		690541-1	FINGER, FEED	53
	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138		455679-1	LEVER, TERMINAL FEED ARM	52
3	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	51
	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	50
2	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134			CAM FEED STROKE	48
4	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
	21024-4	WASHER, LOCK (NO 8) STRIPPER	132		459456-1	APPLICATOR, BASIC (SUB ASSY)	46
	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	819307-1	RAM	44
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
2	1-21018-7	NUT, HEX (3/8-16) REEL BRACKET	127			DISC, SPACER	41
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-5	DISC, INSULATION	38
2	21017-2	SCR, DRIVE, #2 X 1.9	123	1	6-455829-8	DISC, WIRE	37
	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	4-61264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	690786-6	SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	819309-1	PLATE, BASE	33
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
2	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117				31
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	458144-1	PLATE, STRIP GUIDE	29
2	2-21002-3	SCR, BUT HD SKT CAP (8-32 X .62) R STRIP GUIDE	114			SPACER, FRONT SHEAR DEPRESSOR	28
2	3-21001-3	SCR, SKT HD CAP (3/8-16 X .75) REEL BRACKET	113	2	1-22284-0	SPRING, DRAG	27
	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	240793-1	LEVER, DRAG RELEASE	26
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-2	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	9-690504-0	GUIDE STRIP (REAR)	24
		SCR, SKT HD CAP (6-32 X .) REAR SHEAR PLATE	109	1	690438-4	GUIDE, STRIP (FRONT)	23
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) DEPRESSOR	108				22
1	2-22603-1	SCR, HEX HD MACH (8-32 X .38) FEED FINGER	107		4-22284-9	SPRING, FEED RETURN	21
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	19
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	18
	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	17
2	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102			GUARD, CHIP (FRONT)	16
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	15
1	462992-7	GUARD ASSY	79			HOLDER, SHEAR (REAR)	14
1	1-465184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	13
REF	852931-2	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
1	24042-2	VALVE, SHUT-OFF	76	1	690461-7	STOP, SHEAR	11
1	692655-1	VALVE ASSY-692655-5	75	1	1-690459-4	HOLDER, SHEAR (FRONT)	10
1	461065-1	AIR FEED ASSY	74	1	1-454226-3	SHEAR, FLOAT (FRONT)	9
1	819574-1	EXTENSION, REEL	73	1	1-454356-3	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	2-240641-4	SPACER, DEPRESSOR (REAR)	7
	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
1	459610-1	MOUNT, FEED BRACKET	70	1	819306-1	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69	1	238011-3	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68	1	1-683453-5	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	1-455888-0	SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	66	1	2-458141-5	CRIMPER, WIRE	1

[illegible]

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