

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

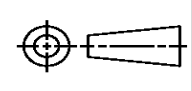
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-003325	11MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266084-2

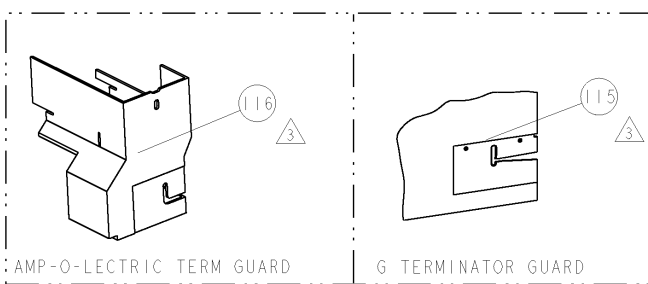
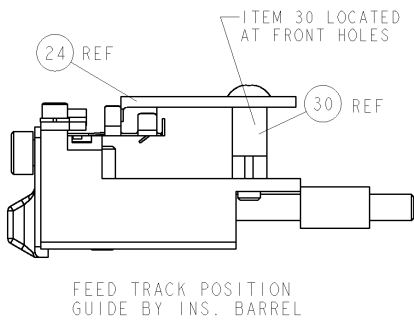
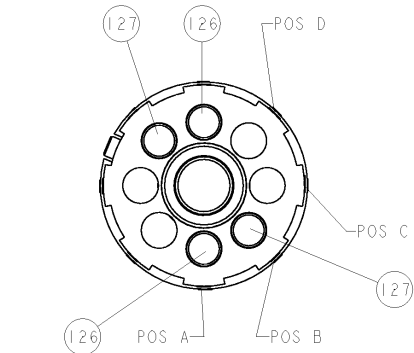
FOR REPLACEMENT PARTS FOR APPLICATOR 1852790
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852790

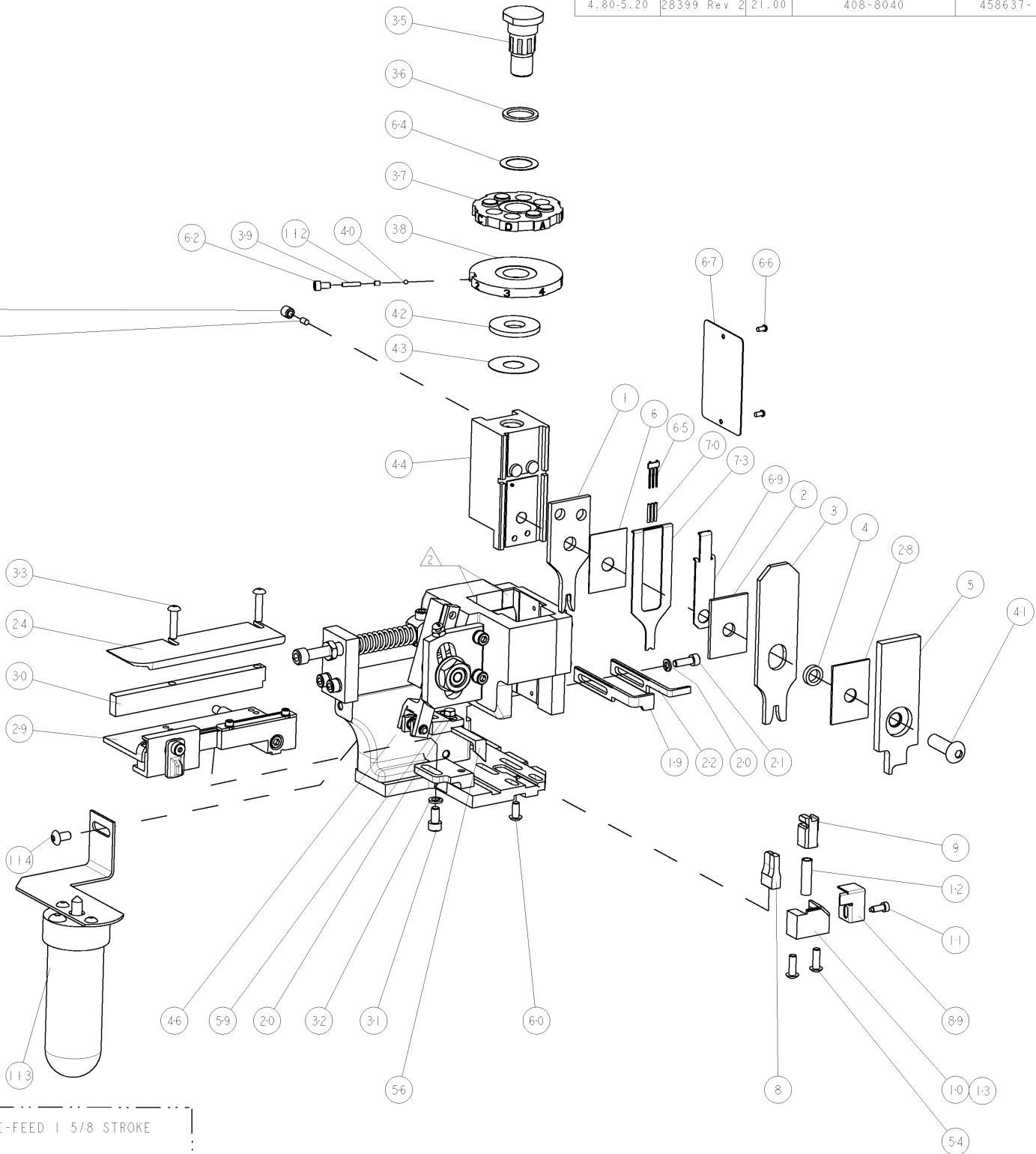
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1852790	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV A1	

8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
20				20			
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852790-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852790-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852790-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852790-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852790-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RECEPTACLE, ANGLED 6.3 X 0.8									
TE PN		LEAR		LEAR TERMINAL - LEAR CRIMP SPECS					
1949847		28399 213 011		PAD LTR		CRIMP HEIGHT		WIRE SIZE	
-		-		A		1.70mm+.05/--.05[.067+.002/--.002]		2.5mm2	
-		-		B		1.50mm+.05/--.05[.059+.002/--.002]		1.5mm2	
-		-		C				-	
-		-		D				-	
				CRIMP		SIZE		TYPE	
								RANGE	
-		-		WIRE		2.84mm [1.12]		F	
-		-		INSUL		3.80mm [1.50]		F	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPLICATOR INSTRUCTIONS		SET UP GAGE	
4.80-5.20		28399 Rev 2		21.00		408-8040		458637-1	



LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	20FEB2009
							DATE
							DWN
							APVD
							66

-	2	2	2	2	-	1-354779-6	PIN, WIRE DISC, .3070	127
-	2	2	2	2	-	9-354778-7	PIN, WIRE DISC, .2980	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	69
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633665-5	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1213077-5	CRIMPER, INSULATION PREMIUM	3
1	1	1	1	1	-	1-455888-8	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1633664-2	CRIMPER, WIRE	1

THIS DRAWING IS CONTROLLED BY THE DRAWING OFFICE. ANY REVISIONS OR MODIFICATIONS TO THIS DRAWING MUST BE APPROVED BY THE DRAWING OFFICE. THE ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DATE: 14JAN2009 BY: R. O. WILSON		TycO Electronics TycO Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.0001 4 PLC ±.0001 5 PLC ±.0001 6 PLC ±.0001 7 PLC ±.0001 8 PLC ±.0001 9 PLC ±.0001 10 PLC ±.0001 11 PLC ±.0001 12 PLC ±.0001 13 PLC ±.0001 14 PLC ±.0001 15 PLC ±.0001 16 PLC ±.0001 17 PLC ±.0001 18 PLC ±.0001 19 PLC ±.0001 20 PLC ±.0001 21 PLC ±.0001 22 PLC ±.0001 23 PLC ±.0001 24 PLC ±.0001 25 PLC ±.0001 26 PLC ±.0001 27 PLC ±.0001 28 PLC ±.0001 29 PLC ±.0001 30 PLC ±.0001 31 PLC ±.0001 32 PLC ±.0001 33 PLC ±.0001 34 PLC ±.0001 35 PLC ±.0001 36 PLC ±.0001 37 PLC ±.0001 38 PLC ±.0001 39 PLC ±.0001 40 PLC ±.0001 41 PLC ±.0001 42 PLC ±.0001 43 PLC ±.0001 44 PLC ±.0001 45 PLC ±.0001 46 PLC ±.0001 47 PLC ±.0001 48 PLC ±.0001 49 PLC ±.0001 50 PLC ±.0001 51 PLC ±.0001 52 PLC ±.0001 53 PLC ±.0001 54 PLC ±.0001 55 PLC ±.0001 56 PLC ±.0001 57 PLC ±.0001 58 PLC ±.0001 59 PLC ±.0001 60 PLC ±.0001 61 PLC ±.0001 62 PLC ±.0001 63 PLC ±.0001 64 PLC ±.0001 65 PLC ±.0001 66 PLC ±.0001 67 PLC ±.0001 68 PLC ±.0001 69 PLC ±.0001 70 PLC ±.0001 71 PLC ±.0001 72 PLC ±.0001 73 PLC ±.0001 74 PLC ±.0001 75 PLC ±.0001 76 PLC ±.0001 77 PLC ±.0001 78 PLC ±.0001 79 PLC ±.0001 80 PLC ±.0001 81 PLC ±.0001 82 PLC ±.0001 83 PLC ±.0001 84 PLC ±.0001 85 PLC ±.0001 86 PLC ±.0001 87 PLC ±.0001 88 PLC ±.0001 89 PLC ±.0001 90 PLC ±.0001 91 PLC ±.0001 92 PLC ±.0001 93 PLC ±.0001 94 PLC ±.0001 95 PLC ±.0001 96 PLC ±.0001 97 PLC ±.0001 98 PLC ±.0001 99 PLC ±.0001 100 PLC ±.0001		NAME: SIDE FEED HDM APPLICATOR	
MATERIAL: -		WEIGHT: -		SIZE: A	
FINISH: -		CUSTOMER DRAWING: -		CAGE CODE: 00779	
-		-		DRAWING NO: C=1852790	
-		-		RESTRICTED TO: -	
-		-		SCALE: 3:5	
-		-		SHEET: 1 OF 1	
-		-		REV: A	
-		-		CUSTOMER VIEWABLE ASSEMBLY	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9