

TJF1051

High-speed CAN transceiver

Rev. 5 — 13 July 2016

Product data sheet

1. General description

The TJF1051 is a high-speed CAN transceiver that provides an interface between a Controller Area Network (CAN) protocol controller and the physical two-wire CAN bus. The transceiver is designed for high-speed CAN industrial applications, providing differential transmit and receive capability to (a microcontroller with) a CAN protocol controller.

The TJF1051 belongs to the third generation of high-speed CAN transceivers from NXP Semiconductors, offering significant improvements over first- and second-generation devices such as the TJA1050. It offers improved ElectroMagnetic Compatibility (EMC) and ElectroStatic Discharge (ESD) performance, and also features ideal passive behavior to the CAN bus when the supply voltage is off. The TJF1051T/3 can be interfaced directly to microcontrollers with supply voltages from 3 V to 5 V.

The TJF1051 implements the CAN physical layer as defined in the current ISO11898 standard (ISO11898-2:2003, ISO11898-5:2007) and the pending updated version of ISO 11898-2:2016. Pending the release of the updated version of ISO11898-2:2016 including CAN FD and SAE J2284-4/5, additional timing parameters defining loop delay symmetry are specified. This implementation enables reliable communication in the CAN FD fast phase at data rates up to 5 Mbit/s.

These features make the TJF1051 an excellent choice for all types of HS-CAN networks, in nodes that do not require a standby mode with wake-up capability via the bus.

2. Features and benefits

2.1 General

- Fully ISO 11898-2:2003 compliant
- Timing guaranteed for data rates up to 5 Mbit/s in the CAN FD fast phase
- Low ElectroMagnetic Emission (EME) and high ElectroMagnetic Immunity (EMI)
- V_{IO} input on the TJF1051T/3 allows for direct interfacing with 3 V to 5 V microcontrollers
- Dark green product (halogen free and Restriction of Hazardous Substances (RoHS) compliant)

2.2 Low-power management

- Functional behavior predictable under all supply conditions
- Transceiver disengages from the bus when not powered up (zero load)



2.3 Protection

- High ESD handling capability on the bus pins
- Transmit Data (TXD) dominant time-out function
- Undervoltage detection on pins V_{CC} and V_{IO}
- Thermally protected

3. Quick reference data

Table 1. Quick reference data

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|----------------|--|-------------------------------|-----|-----|-----|---------|
| V_{CC} | supply voltage | | 4.5 | - | 5.5 | V |
| V_{IO} | supply voltage on pin V_{IO} | | 2.8 | - | 5.5 | V |
| $V_{uvd(VCC)}$ | undervoltage detection voltage on pin V_{CC} | | 3.5 | - | 4.5 | V |
| $V_{uvd(VIO)}$ | undervoltage detection voltage on pin V_{IO} | | 1.3 | 2.0 | 2.7 | V |
| I_{CC} | supply current | Silent mode | 0.1 | 1 | 2.5 | mA |
| | | Normal mode; bus recessive | 2.5 | 5 | 10 | mA |
| | | Normal mode; bus dominant | 20 | 50 | 70 | mA |
| I_{IO} | supply current on pin V_{IO} | Normal and Silent modes | | | | |
| | | recessive; $V_{TXD} = V_{IO}$ | 10 | 80 | 250 | μ A |
| | | dominant; $V_{TXD} = 0$ V | 50 | 350 | 500 | μ A |
| V_{ESD} | electrostatic discharge voltage | HBM on pins CANH and CANL | -8 | - | +8 | kV |
| V_{CANH} | voltage on pin CANH | | -58 | - | +58 | V |
| V_{CANL} | voltage on pin CANL | | -58 | - | +58 | V |

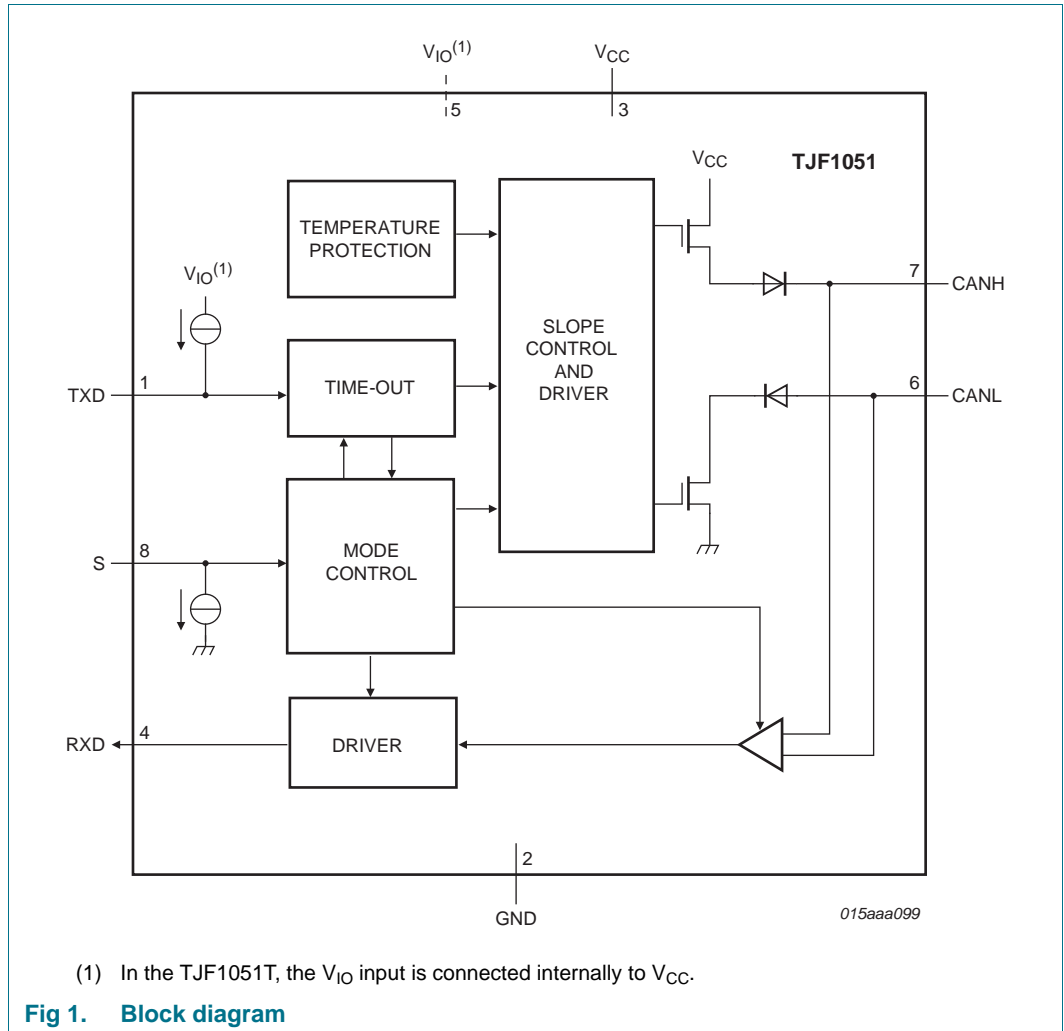
4. Ordering information

Table 2. Ordering information

| Type number | Package | | |
|---------------------------|---------|---|---------|
| | Name | Description | Version |
| TJF1051T | SO8 | plastic small outline package; 8 leads; body width 3.9 mm | SOT96-1 |
| TJF1051T/3 ^[1] | SO8 | plastic small outline package; 8 leads; body width 3.9 mm | SOT96-1 |

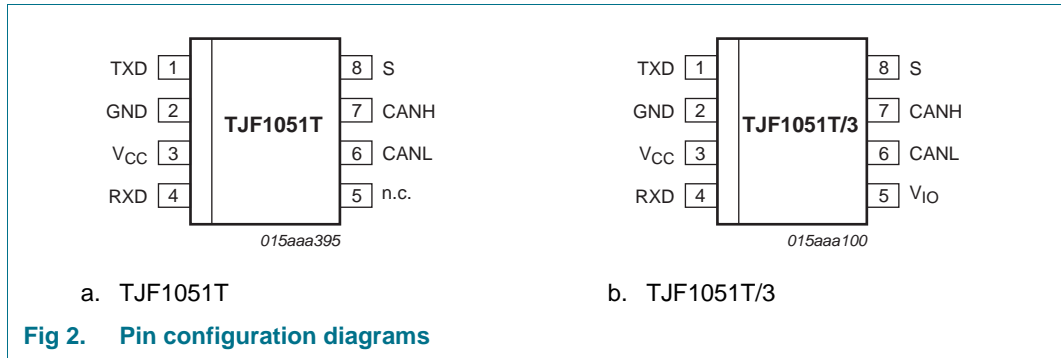
[1] TJF1051T/3 with V_{IO} pin.

5. Block diagram



6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3. Pin description

| Symbol | Pin | Description |
|-----------------|-----|--|
| TXD | 1 | transmit data input |
| GND | 2 | ground |
| V _{CC} | 3 | supply voltage |
| RXD | 4 | receive data output; reads out data from the bus lines |
| n.c. | 5 | not connected; in TJF1051T |
| V _{IO} | 5 | supply voltage for I/O level adapter; TJF1051T/3 only |
| CANL | 6 | LOW-level CAN bus line |
| CANH | 7 | HIGH-level CAN bus line |
| S | 8 | Silent mode control input |

7. Functional description

The TJF1051 is a stand-alone high-speed CAN transceiver with Silent mode. It combines the functionality of the TJA1050 transceiver with improved EMC and ESD handling capability. Improved slope control and high DC handling capability on the bus pins provides additional application flexibility. The TJF1051T/3 allows for direct interfacing to microcontrollers with supply voltages down to 3 V.

7.1 Operating modes

The TJF1051 supports two operating modes, Normal and Silent. The operating mode is selected via pin S. See [Table 4](#) for a description of the operating modes under normal supply conditions.

Table 4. Operating modes

| Mode | Inputs | | Outputs | |
|--------|--------|------------------|------------|-----------------------|
| | Pin S | Pin TXD | CAN driver | Pin RXD |
| Normal | LOW | LOW | dominant | active ^[1] |
| | LOW | HIGH | recessive | active ^[1] |
| Silent | HIGH | X ^[2] | recessive | active ^[1] |

[1] LOW if the CAN bus is dominant, HIGH if the CAN bus is recessive.

[2] X = don't care.

7.1.1 Normal mode

A LOW level on pin S selects Normal mode. In this mode, the transceiver is able to transmit and receive data via bus lines CANH and CANL (see [Figure 1](#) for the block diagram). The differential receiver converts the analog data on the bus lines into digital data which is output to pin RXD. The slopes of the output signals on the bus lines are controlled internally and are optimized in a way that guarantees the lowest possible EME levels.

7.1.2 Silent mode

A HIGH level on pin S selects Silent mode. In Silent mode the transmitter is disabled, releasing the bus pins to recessive state. All other IC functions, including the receiver, continue to operate as in Normal mode. Silent mode can be used to prevent a faulty CAN controller from disrupting all network communications.

7.2 Fail-safe features

7.2.1 TXD dominant time-out function

A 'TXD dominant time-out' timer is started when pin TXD is set LOW. If the LOW state on pin TXD persists for longer than $t_{to(dom)TXD}$, the transmitter is disabled, releasing the bus lines to recessive state. This function prevents a hardware and/or software application failure from driving the bus lines to a permanent dominant state (blocking all network communications). The TXD dominant time-out timer is reset when pin TXD is set HIGH. The TXD dominant time-out time also defines the minimum possible bit rate of 20 kbit/s.

7.2.2 Internal biasing of TXD and S input pins

Pin TXD has an internal pull-up to V_{IO} and pin S has an internal pull-down to GND. This ensures a safe, defined state in case one (or both) of these pins is left floating.

7.2.3 Undervoltage detection on pins V_{CC} and V_{IO}

Should V_{CC} or V_{IO} drop below their respective undervoltage detection levels ($V_{uvd(VCC)}$ and $V_{uvd(VIO)}$); see [Table 7](#), the transceiver will switch off and disengage from the bus (zero load) until V_{CC} and V_{IO} have recovered.

7.2.4 Overtemperature protection

The output drivers are protected against overtemperature conditions. If the virtual junction temperature exceeds the shutdown junction temperature, $T_{j(sd)}$, the output drivers will be disabled until the virtual junction temperature falls below $T_{j(sd)}$ and TXD becomes recessive again. Including the TXD condition ensures that output driver oscillations due to temperature drift are avoided.

7.3 V_{IO} supply pin (TJF1051T/3)

Pin V_{IO} on the TJF1051T/3 should be connected to the microcontroller supply voltage (see [Figure 5](#)). This adjusts the signal levels on pins TXD, RXD and S to the I/O levels of the microcontroller. In the TJF1051T, the V_{IO} input is internally connected to V_{CC} . This sets the signal levels of pins TXD, RXD and S to levels compatible with 5 V microcontrollers.

8. Limiting values

Table 5. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134). All voltages are referenced to GND.

| Symbol | Parameter | Conditions | Min | Max | Unit |
|-------------------|---------------------------------------|---|--------------------|------|--------------|
| V_x | voltage on pin x ^[1] | on pins CANH, CANL | -58 | +58 | V |
| | | on any other pin | -0.3 | +7 | V |
| $V_{(CANH-CANL)}$ | voltage between pin CANH and pin CANL | | -27 | +27 | V |
| V_{ESD} | electrostatic discharge voltage | Human Body Model (HBM); 100 pF, 1.5 k Ω | ^[2] | | |
| | | pins CANH and CANL | -8 | +8 | kV |
| | | any other pin | -4 | +4 | kV |
| | | Machine Model (MM); 200 pF, 0.75 μ H, 10 Ω | ^[3] | | |
| | | any pin | -300 | +300 | V |
| T_{vj} | virtual junction temperature | | ^[4] -40 | +125 | $^{\circ}$ C |
| T_{stg} | storage temperature | | -55 | +150 | $^{\circ}$ C |

- [1] The device can sustain voltages up to the specified values over the product lifetime, provided applied voltages (including transients) never exceed these values.
- [2] According to AEC-Q100-002.
- [3] According to AEC-Q100-003.
- [4] In accordance with IEC 60747-1. An alternative definition of virtual junction temperature is: $T_{vj} = T_{amb} + P \times R_{th(vj-a)}$, where $R_{th(vj-a)}$ is a fixed value to be used for the calculation of T_{vj} . The rating for T_{vj} limits the allowable combinations of power dissipation (P) and ambient temperature (T_{amb}).

9. Thermal characteristics

Table 6. Thermal characteristics

According to IEC 60747-1.

| Symbol | Parameter | Conditions | Value | Unit |
|----------------|---|-------------|-------|------|
| $R_{th(vj-a)}$ | thermal resistance from virtual junction to ambient | in free air | 120 | K/W |

10. Static characteristics

Table 7. Static characteristics

$T_{amb} = -40\text{ }^{\circ}\text{C}$ to $+105\text{ }^{\circ}\text{C}$; $V_{CC} = 4.5\text{ V}$ to 5.5 V ; $V_{IO} = 2.8\text{ V}$ to 5.5 V ^[2]; $R_L = 60\text{ }\Omega$; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device^[1].

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|---|--|--|---|------|-------------------------------|---------------|
| Supply; pin V_{CC} | | | | | | |
| V_{CC} | supply voltage | | 4.5 | - | 5.5 | V |
| I_{CC} | supply current | Silent mode | 0.1 | 1 | 2.5 | mA |
| | | Normal mode | | | | |
| | | recessive | 2.5 | 5 | 10 | mA |
| | | dominant; $V_{TXD} = 0\text{ V}$ | 20 | 50 | 70 | mA |
| $V_{uvd(VCC)}$ | undervoltage detection voltage on pin V_{CC} | | 3.5 | - | 4.5 | V |
| I/O level adapter supply; pin V_{IO}^[2] | | | | | | |
| V_{IO} | supply voltage on pin V_{IO} | | 2.8 | - | 5.5 | V |
| I_{IO} | supply current on pin V_{IO} | Normal and Silent modes | | | | |
| | | recessive; $V_{TXD} = V_{IO}$ ^[3] | 10 | 80 | 250 | μA |
| | | dominant; $V_{TXD} = 0\text{ V}$ | 50 | 350 | 500 | μA |
| $V_{uvd(VIO)}$ | undervoltage detection voltage on pin V_{IO} | | 1.3 | 2.0 | 2.7 | V |
| Mode control input; pin S | | | | | | |
| V_{IH} | HIGH-level input voltage | | ^[4] $0.7V_{IO}$ ^[3] | - | $V_{IO} + 0.3$ ^[3] | V |
| V_{IL} | LOW-level input voltage | | -0.3 | - | $+0.3V_{IO}$ ^[3] | V |
| I_{IH} | HIGH-level input current | | 1 | 4 | 10 | μA |
| I_{IL} | LOW-level input current | $V_S = 0\text{ V}$ | -1 | 0 | +1 | μA |
| CAN transmit data input; pin TXD | | | | | | |
| V_{IH} | HIGH-level input voltage | | ^[4] $0.7V_{IO}$ ^[3] | - | $V_{IO} + 0.3$ ^[3] | V |
| V_{IL} | LOW-level input voltage | | -0.3 | - | $+0.3V_{IO}$ ^[3] | V |
| I_{IH} | HIGH-level input current | $V_{TXD} = V_{IO}$ ^[3] | -5 | 0 | +5 | μA |
| I_{IL} | LOW-level input current | Normal mode; $V_{TXD} = 0\text{ V}$ | -260 | -150 | -30 | μA |
| C_i | input capacitance | | - | 5 | 10 | pF |
| CAN receive data output; pin RXD | | | | | | |
| I_{OH} | HIGH-level output current | $V_{RXD} = V_{IO} - 0.4\text{ V}$ ^[3] | -8 | -3 | -1 | mA |
| I_{OL} | LOW-level output current | $V_{RXD} = 0.4\text{ V}$; bus dominant | 2 | 5 | 12 | mA |

Table 7. Static characteristics ...continued

$T_{amb} = -40\text{ }^{\circ}\text{C}$ to $+105\text{ }^{\circ}\text{C}$; $V_{CC} = 4.5\text{ V}$ to 5.5 V ; $V_{IO} = 2.8\text{ V}$ to 5.5 V [2]; $R_L = 60\text{ }\Omega$; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device [1].

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit | |
|--------------------------------------|--|--|-------------------------|--------------|--------------|------------------|--|
| Bus lines; pins CANH and CANL | | | | | | | |
| $V_{O(dom)}$ | dominant output voltage | $V_{TXD} = 0\text{ V}$; $t < t_{to(dom)TXD}$ | | | | | |
| | | pin CANH; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$ | 2.75 | 3.5 | 4.5 | V | |
| | | pin CANL; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$ | 0.5 | 1.5 | 2.25 | V | |
| $V_{dom(TX)sym}$ | transmitter dominant voltage symmetry | $V_{dom(TX)sym} = V_{CC} - V_{CANH} - V_{CANL}$ | -400 | 0 | +400 | mV | |
| V_{TXsym} | transmitter voltage symmetry | $V_{TXsym} = V_{CANH} + V_{CANL}$; $f_{TXD} = 250\text{ kHz}$; $C_{SPLIT} = 4.7\text{ nF}$ | [5] [6] 0.9 V_{CC} | - | 1.1 V_{CC} | V | |
| $V_{O(dif)}$ | differential output voltage | dominant; Normal mode | | | | | |
| | | $V_{TXD} = 0\text{ V}$; $t < t_{to(dom)TXD}$; $V_{CC} = 4.75\text{ V}$ to 5.25 V ; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$ | 1.5 | - | 3 | V | |
| | | $V_{TXD} = 0\text{ V}$; $t < t_{to(dom)TXD}$; $V_{CC} = 4.75\text{ V}$ to 5.25 V ; $R_L = 45\text{ }\Omega$ to $70\text{ }\Omega$ | 1.4 | - | 3.3 | V | |
| | | $V_{TXD} = 0\text{ V}$; $t < t_{to(dom)TXD}$; $V_{CC} = 4.75\text{ V}$ to 5.25 V ; $R_L = 2240\text{ }\Omega$ | 1.5 | - | 5 | V | |
| | | recessive | | | | | |
| | | Normal mode: $V_{TXD} = V_{IO}$ [3]; no load | -50 | - | +50 | mV | |
| $V_{O(rec)}$ | recessive output voltage | Normal and Silent modes; $V_{TXD} = V_{IO}$ [3]; no load | 2 | 0.5 V_{CC} | 3 | V | |
| $V_{th(RX)dif}$ | differential receiver threshold voltage | Normal and Silent modes $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$ | 0.5 | 0.7 | 0.9 | V | |
| $V_{rec(RX)}$ | receiver recessive voltage | Normal/Silent mode; $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$ | -3 | - | +0.5 | V | |
| $V_{dom(RX)}$ | receiver dominant voltage | Normal/Silent mode; $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$ | 0.9 | - | 8.0 | V | |
| $V_{hys(RX)dif}$ | differential receiver hysteresis voltage | Normal and Silent modes $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$ | 50 | 120 | 400 | mV | |
| $I_{O(sc)dom}$ | dominant short-circuit output current | $V_{TXD} = 0\text{ V}$; $t < t_{to(dom)TXD}$; $V_{CC} = 5\text{ V}$ | | | | | |
| | | pin CANH; $V_{CANH} = -3\text{ V}$ to $+40\text{ V}$ | -120 | -70 | -40 | mA | |
| | | pin CANL; $V_{CANL} = -3\text{ V}$ to $+40\text{ V}$ | 40 | 70 | 120 | mA | |
| $I_{O(sc)rec}$ | recessive short-circuit output current | Normal and Silent modes; $V_{TXD} = V_{CC}$; $V_{CANH} = V_{CANL} = -27\text{ V}$ to $+32\text{ V}$ | -5 | - | +5 | mA | |
| I_L | leakage current | $V_{CC} = V_{IO} = 0\text{ V}$ or $V_{CC} = V_{IO} =$ shorted to ground via $47\text{ k}\Omega$; $V_{CANH} = V_{CANL} = 5\text{ V}$ | -5 | 0 | +5 | μA | |
| R_i | input resistance | | 9 | 15 | 28 | $\text{k}\Omega$ | |

Table 7. Static characteristics ...continued

$T_{amb} = -40\text{ }^{\circ}\text{C}$ to $+105\text{ }^{\circ}\text{C}$; $V_{CC} = 4.5\text{ V}$ to 5.5 V ; $V_{IO} = 2.8\text{ V}$ to 5.5 V ^[2]; $R_L = 60\text{ }\Omega$; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device^[1].

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|-------------------------------|--------------------------------|-----------------------------------|-----|-----|-----|--------------------|
| ΔR_i | input resistance deviation | between V_{CANH} and V_{CANL} | -3 | 0 | +3 | % |
| $R_{i(dif)}$ | differential input resistance | | 19 | 30 | 52 | k Ω |
| $C_{i(cm)}$ | common-mode input capacitance | | - | - | 20 | pF |
| $C_{i(dif)}$ | differential input capacitance | | - | - | 10 | pF |
| Temperature protection | | | | | | |
| $T_{j(sd)}$ | shutdown junction temperature | | - | 190 | - | $^{\circ}\text{C}$ |

- [1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.
- [2] Only the TJF1051T/3 has a V_{IO} pin; in the TJF1051T, the V_{IO} input is internally connected to V_{CC} .
- [3] $V_{IO} = V_{CC}$ for the non- V_{IO} product variants TJF1051T
- [4] Maximum value assumes $V_{CC} < V_{IO}$; if $V_{CC} > V_{IO}$, the maximum value will be $V_{CC} + 0.3\text{ V}$.
- [5] Not tested in production; guaranteed by design.
- [6] The test circuit used to measure the bus output voltage symmetry (which includes C_{SPLIT}) is shown in [Figure 7](#).

11. Dynamic characteristics

Table 8. Dynamic characteristics

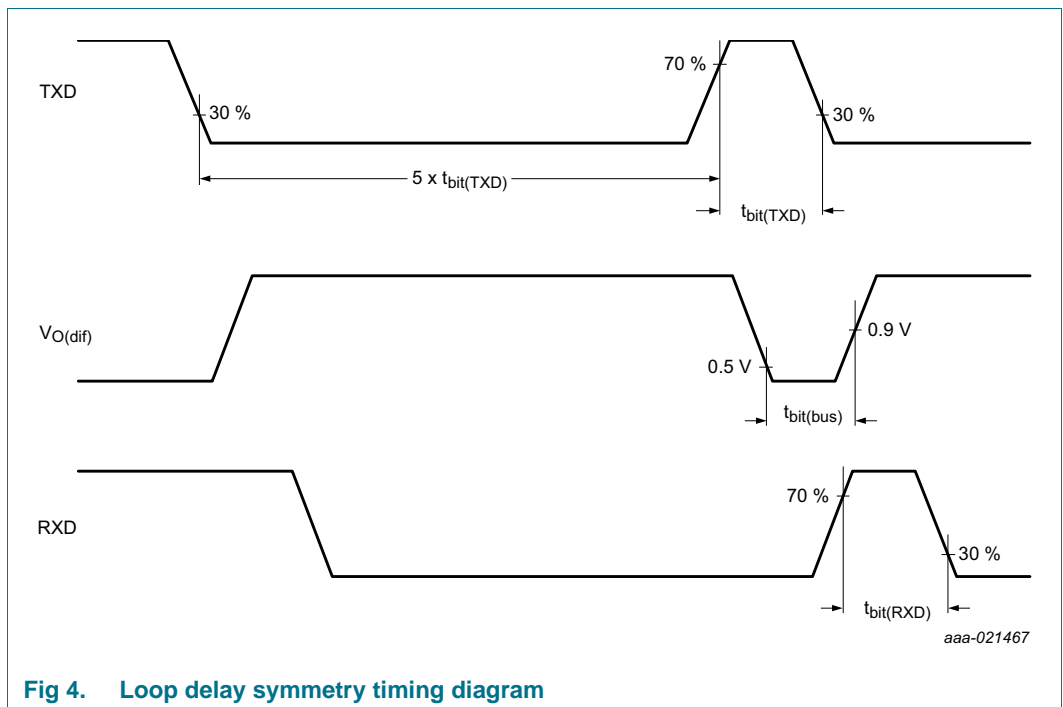
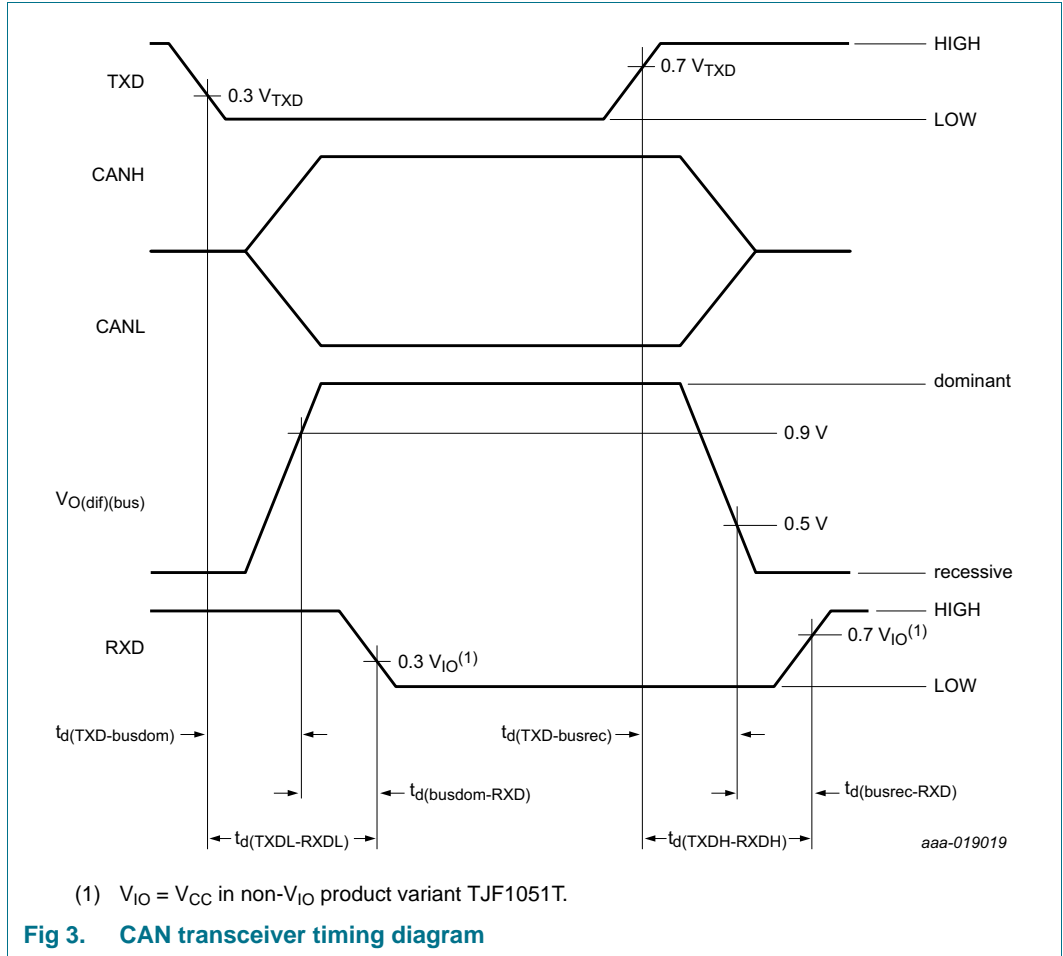
$T_{vj} = -40\text{ }^{\circ}\text{C}$ to $+150\text{ }^{\circ}\text{C}$; $V_{CC} = 4.5\text{ V}$ to 5.5 V ; $V_{IO} = 2.8\text{ V}$ to 5.5 V ^[1]; $R_L = 60\text{ }\Omega$ unless specified otherwise. All voltages are defined with respect to ground. Positive currents flow into the IC.^[2]

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
|--|--------------------------------------|---|-----|-----|-----|------|
| Transceiver timing; pins CANH, CANL, TXD and RXD; see Figure 6 and Figure 3 | | | | | | |
| $t_{d(\text{TXD-busdom})}$ | delay time from TXD to bus dominant | Normal mode | - | 65 | - | ns |
| $t_{d(\text{TXD-busrec})}$ | delay time from TXD to bus recessive | Normal mode | - | 90 | - | ns |
| $t_{d(\text{busdom-RXD})}$ | delay time from bus dominant to RXD | Normal and Silent modes | - | 60 | - | ns |
| $t_{d(\text{busrec-RXD})}$ | delay time from bus recessive to RXD | Normal and Silent modes | - | 65 | - | ns |
| $t_{d(\text{TXDL-RXDL})}$ | delay time from TXD LOW to RXD LOW | Normal mode: versions with V_{IO} pin | 40 | - | 250 | ns |
| | | Normal mode: other versions | 40 | - | 220 | ns |
| $t_{d(\text{TXDH-RXDH})}$ | delay time from TXD HIGH to RXD HIGH | Normal mode: versions with V_{IO} pin | 40 | - | 250 | ns |
| | | Normal mode: other versions | 40 | - | 220 | ns |
| $t_{\text{bit}(\text{bus})}$ | transmitted recessive bit width | $t_{\text{bit}(\text{TXD})} = 500\text{ ns}$ ^[3] | 435 | - | 530 | ns |
| | | $t_{\text{bit}(\text{TXD})} = 200\text{ ns}$ ^[3] | 155 | - | 210 | ns |
| $t_{\text{bit}(\text{RXD})}$ | bit time on pin RXD | $t_{\text{bit}(\text{TXD})} = 500\text{ ns}$ ^[3] | 400 | - | 550 | ns |
| | | $t_{\text{bit}(\text{TXD})} = 200\text{ ns}$ ^[3] | 120 | - | 220 | ns |
| Δt_{rec} | receiver timing symmetry | $t_{\text{bit}(\text{TXD})} = 500\text{ ns}$ | -65 | - | +40 | ns |
| | | $t_{\text{bit}(\text{TXD})} = 200\text{ ns}$ | -45 | - | +15 | ns |
| $t_{\text{to}(\text{dom})\text{TXD}}$ | TXD dominant time-out time | $V_{\text{TXD}} = 0\text{ V}$; Normal mode | 0.3 | 1 | 5 | ms |

[1] Only TJF1051T/3 and TJF1051TK/3 have a V_{IO} pin. In transceivers without a V_{IO} pin, the V_{IO} input is internally connected to V_{CC} .

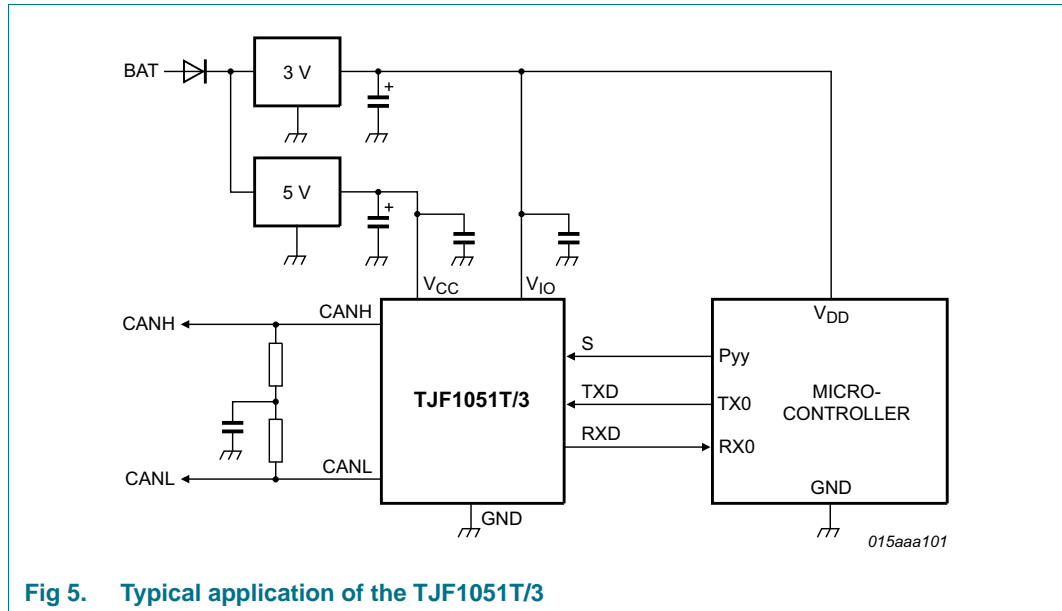
[2] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.

[3] See Figure 4.



12. Application information

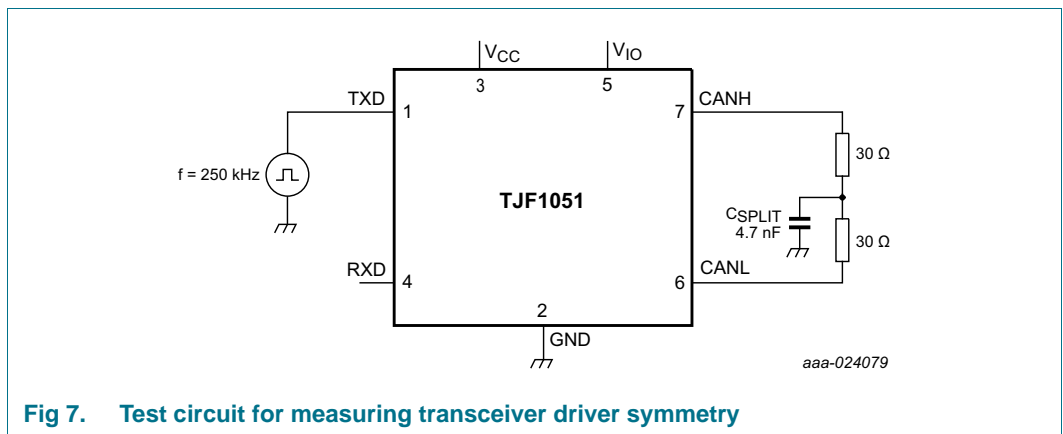
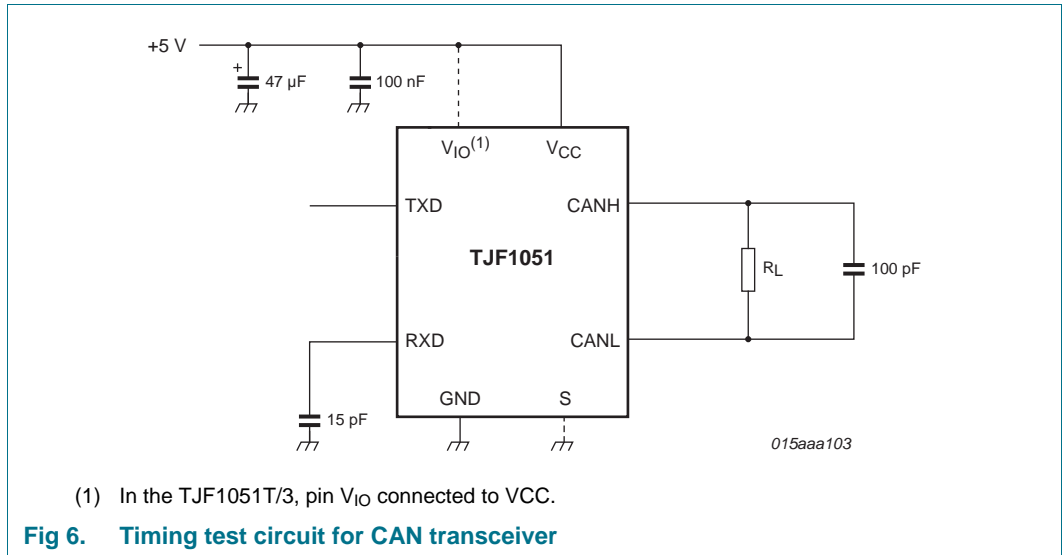
12.1 Application diagram



12.2 Application hints

Further information on the application of the TJF1051 can be found in NXP application hints *AH1014 Application Hints - Standalone high speed CAN transceiver TJA1042/TJA1043/TJA1048/TJA1051*.

13. Test information



14. Package outline

SO8: plastic small outline package; 8 leads; body width 3.9 mm

SOT96-1

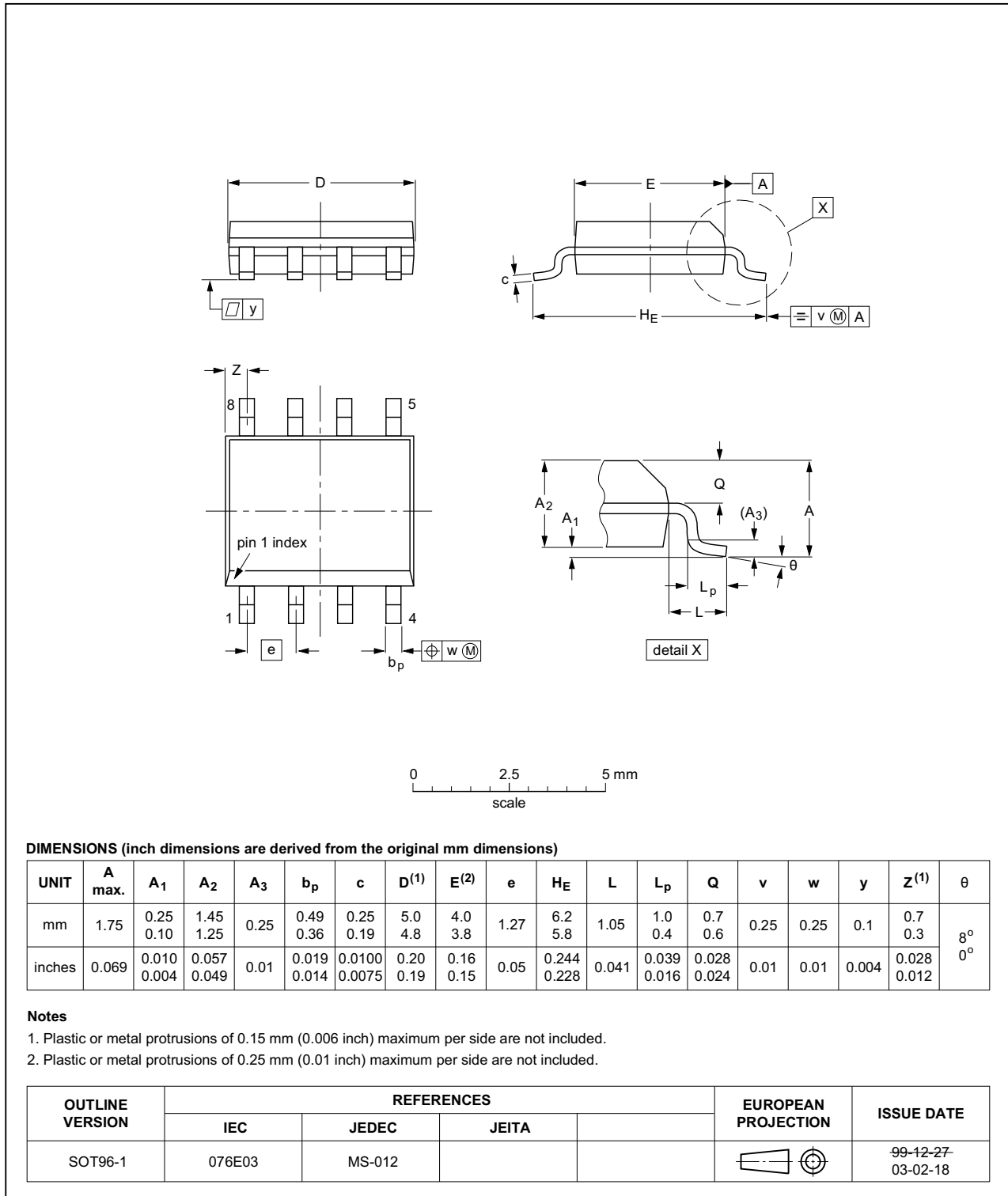


Fig 8. Package outline SOT96-1 (SO8)

15. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see [Figure 9](#)) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with [Table 9](#) and [10](#)

Table 9. SnPb eutectic process (from J-STD-020D)

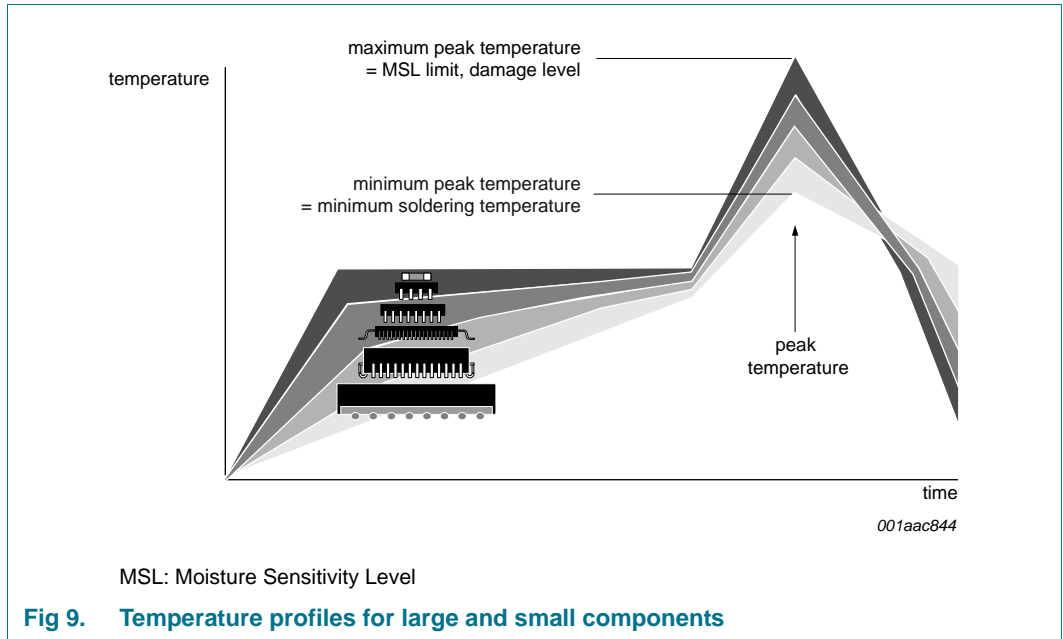
| Package thickness (mm) | Package reflow temperature (°C) | |
|------------------------|---------------------------------|-------|
| | Volume (mm ³) | |
| | < 350 | ≥ 350 |
| < 2.5 | 235 | 220 |
| ≥ 2.5 | 220 | 220 |

Table 10. Lead-free process (from J-STD-020D)

| Package thickness (mm) | Package reflow temperature (°C) | | |
|------------------------|---------------------------------|-------------|--------|
| | Volume (mm ³) | | |
| | < 350 | 350 to 2000 | > 2000 |
| < 1.6 | 260 | 260 | 260 |
| 1.6 to 2.5 | 260 | 250 | 245 |
| > 2.5 | 250 | 245 | 245 |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see [Figure 9](#).



For further information on temperature profiles, refer to Application Note AN10365 “Surface mount reflow soldering description”.

17. Appendix: ISO 11898-2:2016 parameter cross-reference list

Table 11. ISO 11898-2:2016 to NXP data sheet parameter conversion

| ISO 11898-2:2016 | | NXP data sheet | |
|--|------------------------------|--------------------|---|
| Parameter | Notation | Symbol | Parameter |
| HS-PMA dominant output characteristics | | | |
| Single ended voltage on CAN_H | V_{CAN_H} | $V_{O(dom)}$ | dominant output voltage |
| Single ended voltage on CAN_L | V_{CAN_L} | | |
| Differential voltage on normal bus load | V_{Diff} | $V_{O(dif)}$ | differential output voltage |
| Differential voltage on effective resistance during arbitration | | | |
| Optional: Differential voltage on extended bus load range | | | |
| HS-PMA driver symmetry | | | |
| Driver symmetry | V_{SYM} | V_{TXsym} | transmitter voltage symmetry |
| Maximum HS-PMA driver output current | | | |
| Absolute current on CAN_H | I_{CAN_H} | $I_{O(sc)dom}$ | dominant short-circuit output current |
| Absolute current on CAN_L | I_{CAN_L} | | |
| HS-PMA recessive output characteristics, bus biasing active/inactive | | | |
| Single ended output voltage on CAN_H | V_{CAN_H} | $V_{O(rec)}$ | recessive output voltage |
| Single ended output voltage on CAN_L | V_{CAN_L} | | |
| Differential output voltage | V_{Diff} | $V_{O(dif)}$ | differential output voltage |
| Optional HS-PMA transmit dominant timeout | | | |
| Transmit dominant timeout, long | t_{dom} | $t_{to(dom)TXD}$ | TXD dominant time-out time |
| Transmit dominant timeout, short | | | |
| HS-PMA static receiver input characteristics, bus biasing active/inactive | | | |
| Recessive state differential input voltage range | V_{Diff} | $V_{th(RX)dif}$ | differential receiver threshold voltage |
| Dominant state differential input voltage range | | $V_{rec(RX)}$ | receiver recessive voltage |
| | | $V_{dom(RX)}$ | receiver dominant voltage |
| HS-PMA receiver input resistance (matching) | | | |
| Differential internal resistance | R_{Diff} | $R_{i(dif)}$ | differential input resistance |
| Single ended internal resistance | R_{CAN_H} R_{CAN_L} | R_i | input resistance |
| Matching of internal resistance | MR | ΔR_i | input resistance deviation |
| HS-PMA implementation loop delay requirement | | | |
| Loop delay | t_{Loop} | $t_{d(TXDH-RXDH)}$ | delay time from TXD HIGH to RXD HIGH |
| | | $t_{d(TXDL-RXDL)}$ | delay time from TXD LOW to RXD LOW |
| Optional HS-PMA implementation data signal timing requirements for use with bit rates above 1 Mbit/s up to 2 Mbit/s and above 2 Mbit/s up to 5 Mbit/s | | | |
| Transmitted recessive bit width @ 2 Mbit/s / @ 5 Mbit/s, intended | $t_{Bit(Bus)}$ | $t_{bit(bus)}$ | transmitted recessive bit width |
| Received recessive bit width @ 2 Mbit/s / @ 5 Mbit/s | $t_{Bit(RXD)}$ | $t_{bit(RXD)}$ | bit time on pin RXD |
| Receiver timing symmetry @ 2 Mbit/s / @ 5 Mbit/s | Δt_{Rec} | Δt_{rec} | receiver timing symmetry |

Table 11. ISO 11898-2:2016 to NXP data sheet parameter conversion ...continued

| ISO 11898-2:2016 | | NXP data sheet | |
|--|--|--|---------------------------------------|
| Parameter | Notation | Symbol | Parameter |
| HS-PMA maximum ratings of V_{CAN_H}, V_{CAN_L} and V_{Diff} | | | |
| Maximum rating V _{Diff} | V _{Diff} | V _(CANH-CANL) | voltage between pin CANH and pin CANL |
| General maximum rating V _{CAN_H} and V _{CAN_L} | V _{CAN_H} | V _x | voltage on pin x |
| Optional: Extended maximum rating V _{CAN_H} and V _{CAN_L} | V _{CAN_L} | | |
| HS-PMA maximum leakage currents on CAN_H and CAN_L, unpowered | | | |
| Leakage current on CAN_H, CAN_L | I _{CAN_H} I _{CAN_L} | I _L | leakage current |
| HS-PMA bus biasing control timings | | | |
| CAN activity filter time, long | t _{Filter} | t _{wake(busdom)} ^[1] | bus dominant wake-up time |
| CAN activity filter time, short | | t _{wake(busrec)} ^[1] | bus recessive wake-up time |
| Wake-up timeout, short | t _{Wake} | t _{to(wake)bus} | bus wake-up time-out time |
| Wake-up timeout, long | | | |
| Timeout for bus inactivity | t _{Silence} | t _{to(silence)} | bus silence time-out time |
| Bus Bias reaction time | t _{Bias} | t _{d(busact-bias)} | delay time from bus active to bias |

[1] t_{filtr(wake)bus} - bus wake-up filter time, in devices with basic wake-up functionality

18. Revision history

Table 12. Revision history

| Document ID | Release date | Data sheet status | Change notice | Supersedes |
|----------------|---|--------------------|---------------|-------------|
| TJF1051 v.5.1 | 20160713 | Product data sheet | - | TJF1051 v.4 |
| Modifications: | <ul style="list-style-type: none"> • Table 5 <ul style="list-style-type: none"> – Table note 1: added for parameter V_x – new parameter added: ($V_{(CANH-CANL)}$) – text in Conditions column of parameter V_x corrected – parameter V_{trt} reformatted • Section 7.2.1: Last sentence: bit rate changed from 40 kbit/s to 20 kbit/s • Section 12.1: Figure 5 modified • ISO 11898-2:2016 compliance <ul style="list-style-type: none"> – Section 1: text revised (3rd paragraph) – Section 2.1: second list item revised – Table 7: New table note added for the non-V_{IO} product variant TJF1051T (Table note 3) – Table 7: Parameter for $V_{O(dom)}$ modified – Table 7: Parameter V_{TXsym} added – Table 7: Parameter $V_{O(dif)bus}$ changed to $V_{O(dif)}$; Conditions revised – Table 7: Parameter $V_{th(RX)dif}$: Conditions revised; previous Table note 3 deleted – Table 7: Parameter $V_{rec(RX)}$ added – Table 7: Parameter $V_{dom(RX)}$ added – Table 7: Parameter $V_{hys(RX)dif}$: Conditions revised – Table 7: Parameter $I_{O(sc)dom}$: Conditions revised – Table 7: Parameter I_L: Conditions revised – Table 7: previous note 3 deleted – Section 11: Figure 3 and Figure 4 replaced – Table 8: parameters $t_{bit(bus)}$ and Δ_{trec} added – Table 8: parameter $t_{PD(RXD-RXD)}$ replaced by $t_{d(TXDL-RXDL)}$ and $t_{d(TXDH-RXDH)}$ – Table 8: additional condition and specification values added to parameter $t_{bit(RXD)}$ – Section 13: Figure 7 added – Section 17 “Appendix: ISO 11898-2:2016 parameter cross-reference list” added | | | |
| TJF1051 v.4 | 20150115 | Product data sheet | - | TJF1051 v.3 |
| TJF1051 v.3 | 20130208 | Product data sheet | - | TJF1051 v.2 |
| TJF1051 v.2 | 20110512 | Product data sheet | - | TJF1051 v.1 |
| TJF1051 v.1 | 20100810 | Product data sheet | - | - |

19. Legal information

20. Data sheet status

| Document status ^{[1][2]} | Product status ^[3] | Definition |
|-----------------------------------|-------------------------------|---|
| Objective [short] data sheet | Development | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification | This document contains data from the preliminary specification. |
| Product [short] data sheet | Production | This document contains the product specification. |

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

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