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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-007044	22MAY2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266265-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385409
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385409

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385409	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1

DRAWING MADE IN THIRD ANGLE PROJECTION

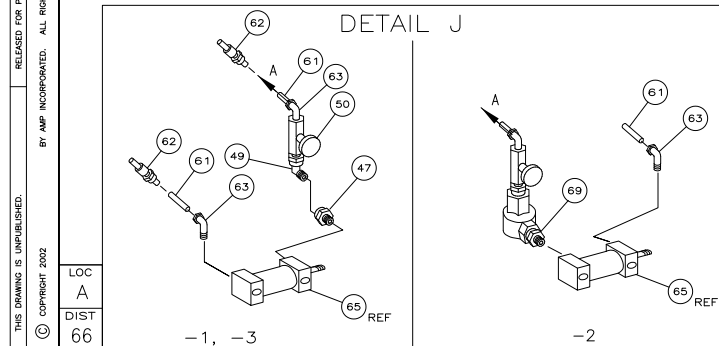
PART NUMBER	REV	FIRST USED
1385409-1	B	122500-1
1385409-2	B	565435-5
1385409-3	B	354500-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

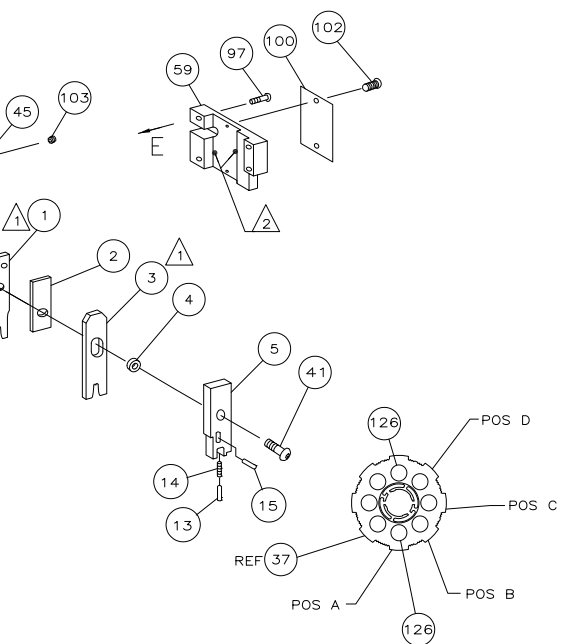
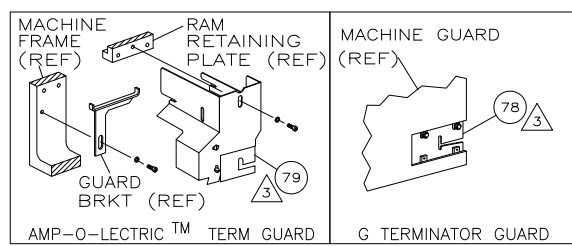
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AMP 1756 REV 3-02 Transferred to 162255 (AMP HDM) by Computer-Aided Design, Inc. Machine Revision 1385409-1 amp52641



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



1385409 1385409

TERMINAL NAME: 1.00MM SH CONNECTOR									
AMP TERM PN		MFR TERM PN		JST TERMINAL			CUSTOMER CRIMP SPECS		
1572083		SZH-002T-P0.5		PAD LTR	CRIMP HEIGHT		WIRE SIZE		
773749		SZH-002T-P0.5		A	.023 ±.001	[0.58 ±0.02mm]	26		
				B	.021 ±.001	[0.53 ±0.02mm]	28		
				C	NOT		USED		
				D	NOT		USED		
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.039	[0.99mm]	F	26-28	
				INSUL	.038	[0.95mm]	F	.031-.043	
WIRE STRIP LENGTH		TERM APPL		SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT
.034-.049				NONE	.243	408-8040		458637-1	I2655
									129
									128
2	2	2	-	C	3-354779-2	PIN, WIRE DISC (.3150)B			127
2	2	2	-	C	2-354779-8	PIN, WIRE DISC (.3130)A			126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040	SF APPL INST 408-8040			123
									122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL			121
									120
									119
									118
3	3	3	-	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK			117
									116
									115
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE			114
									113
									112
2	2	2	-	A	21024-4	WASHER,LOCK(#8)STRIPPER			111
									110
									109
									108
									107
									106
1	1	1	-	A	22353-8	SCR, SHLD (Ø187x.25) DRAG LEVER			105
1	1	1	-	A	992031-1	PIN, CLEVIS			104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE			102
									101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG			99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL			98
4	4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP			97
3	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG			96
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK			95
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN			94
2	2	2	-	A	2-21002-1	SCR,BHC(8-32x.38)R STP GDE			93
									92
									91
									90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER			89
									88
									87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER			86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE			85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER			84
									83
									82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL			81
									80
-	1	-	-	B	462992-7	GUARD ASSY			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
									77
									76
1	1	1	-	A	2-21008-9	SCR, SKT SET (6-32 x.25)			75
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC			73
1	1	1	-	A	690191-5	PLUG NYLON			72
1	1	1	-	A	1633020-1	FINE ADJUST SCREW BLOCK			71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY				PARTS LIST					

-1 LEADMAKER AIRFEED										1385409
-2 BENCH MODEL K AIRFEED										
-3 BENCH MODEL G AIRFEED										
A	-	1	-	-	C	455350-1	AIR BLAST ASSEMBLY	70	D	
	-	1	-	-	C	692655-1	AIR FEED VALVE ASSY	66		
	-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67		
A	-	1	-	-	C	1633030-1	AIR FEED ASSEMBLY	65	C	
	1	1	1	-	B	3-21000-7	SCR,SHC(10-32x.75)AIR ASSY	64		
A	2	2	2	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63	B	
	2	1	2	-	A	23238-1	QUICK DISCONNECT	62		
A	48.00	21	48.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61	A	
	1	1	1	-	C	454220-8	CAP, RAM	59		
A	1	1	1	-	D	454485-7	HOUSING	58	C	
	1	1	1	-	B	1-694433-5	PAWL, FEED	56		
A	1	1	1	-	B	461062-2	FEED FINGER ASSY	53	B	
	1	1	1	-	A	22374-7	VALVE, QUICK EXHAUST	48		
A	1	1	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47	A	
	1	1	1	-	A	690191-1	PLUG, NYLON	45		
A	1	1	1	-	C	1-455673-0	RAM	44	C	
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43		
A	1	1	1	-	A	690124-4	WASHER, RAM	42	B	
	1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41		
A	1	1	1	-	A	23241-6	BALL, STEEL	40	A	
	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39		
A	1	1	1	-	C	690142-4	DISC, INSULATION	38	A	
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37		
A	1	1	1	-	A	22480-5	WASHER, SPRING	36	A	
	1	1	1	-	B	690212-1	POST, RAM	35		
A	1	1	1	-	D	1633017-1	PLATE, BASE	33	A	
	1	1	1	-	A	1633031-1	SCREW, ADJUSTMENT	32		
A	1	1	1	-	B	1633014-1	BLOCK, STRIP GUIDE ADJ	30	A	
	1	1	1	-	C	1633016-1	PLATE, STRIP GUIDE	29		
A	2	2	2	-	A	22281-8	SPRING, DRAG	27	A	
	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26		
A	1	1	1	-	B	679754-2	DRAG, TERMINAL	25	A	
	1	1	1	-	D	1633013-2	GUIDE, STRIP (REAR)	24		
A	1	1	1	-	A	1633015-1	GUIDE, STRIP (FRONT)	23	A	
	-	-	1	-	B	690472-2	STRIPPER	22		
A	1	1	1	-	B	2-1338987-8	STRIPPER	21	A	
	1	1	1	-	C	318563-1	GUARD, CHIP, FRONT	16		
A	1	1	1	-	A	21028-2	PIN SLOTTED SPRING	15	A	
	1	1	1	-	A	1-22278-0	SPRING COMPRESSION	14		
A	1	1	1	-	A	854769-1	INSULATION HOLDER	13	A	
	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12		
A	1	1	1	-	B	690461-1	STOP, SHEAR	11	A	
	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10		
A	1	1	1	-	C	1-462006-7	SHEAR, FLOAT (FRONT)	9	A	
	1	1	1	-	C	5-805887-4	ANVIL	8		
A	1	1	1	-	C	2-455888-4	SPACER, CRIMPER	6	A	
	1	1	1	-	C	854772-8	DEPRESSOR, SHEAR (FRONT)	5		
A	1	1	1	-	B	2-238011-8	SPACER, BLOCK CRIMPER	4	A	
	1	1	1	-	C	1633022-2	CRIMPER, INSULATION	3		
A	1	1	1	-	C	455888-4	SPACER, CRIMPER	2	A	
	1	1	1	-	C	1633021-2	CRIMPER, WIRE	1		
A	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	A	
	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
A	QTY RECD PER ASSY								A	
	PARTS LIST									
A	DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:								A	
	2 PLC DEC ±.25 3 PLC DEC ±. 4 PLC DEC ±. ANGLES ±- SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX									
A	MAR19 OCT02 SEPT02 JULY02 DATE								A	
	OR C.REICHELDERFER 19APRIL02 APP T.ELBIN 19APRIL02									
A	CHK - REL -								A	
	NAME									
A	SCALE - DWG NO 1385409								A	
	SIDE FEED HDM APPLICATOR									
A	MACHINE REF APPL								A	
	SHEET 1 of 1 REV B									
A	CUSTOMER AND ASSEMBLY DRAWING								A	
	RESTRICTED TO									

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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