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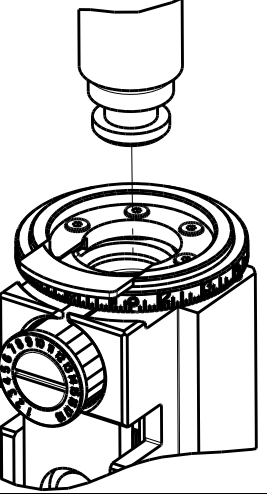
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RELEASED FOR PUBLICATION

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151431-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2151431-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

-

8-2151431-4

-

-

-

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2151431-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

-

8-2151431-4

-

-

-

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

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CONVERT TO

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2-2151431-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2151431-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

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CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

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CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

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CONVERT TO

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2-2151431-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

SERVO LATCH PLATE

2119951-1

-

8-2151431-5

1901094-3

-

2168400-6 (QUANTITY 2)

CONVERT TO

SMART APPLICATOR

2161326-1

-

8-2151431-4

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-

-

CONVERT TO

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

CONVERT TO

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

CONVERT TO

-

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CONVERT TO

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2-2151431-7

A

FINE CRIMP HEIGHT ADJUST

NONE

CONVERT TO

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CONVERT TO

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7-2151431-7

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CRIMP TOOLING KIT

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CONVERT TO

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CONVERT TO

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APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.01 mm [.079]	F
INSUL	2.82 mm [.111]	F

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: PIN AND SOCKET TERMINAL

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.18-3.96 mm [.125-.156 IN]	Ø1.52-3.05 mm [.060-.120 IN]

TERMINAL APPLICATION SPECIFICATION

MLX #011182017

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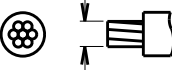
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TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
1572015-7	02-06-1101	1572015-1	02-06-2101
1572015-8	02-06-5101	1572015-2	02-06-6101
1572015-9	02-06-5108	1572015-3	02-06-6118
1-1572015-0	02-06-5100	1572015-4	02-06-6116
1-1572015-1	02-06-5105	1572015-5	02-06-6100
1-1572015-2	02-06-1118	1572015-6	02-06-6105
1-1572015-3	02-06-2201		

WIRE SIZE



CRIMP HEIGHT



CRIMP HEIGHT REFERENCE SETTING



18 AWG

1.055+/-0.015 [.0415+/- .0005]

5.9

20 AWG

0.99+/-0.03 [.039+/- .001]

6.3

22 AWG

0.935+/-0.025 [.037+/- .001]

6.8

24 AWG

0.885+/-0.025 [.035+/- .001]

7.1

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151431-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
-	- - - - - - -
-	- - - - - - -

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.01 mm [.079]	F
INSUL	2.82 mm [.111]	F

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: PIN AND SOCKET TERMINAL

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.18-3.96 mm [.125-.156 IN]	Ø1.52-3.05 mm [.060-.120 IN]

TERMINAL APPLICATION SPECIFICATION

MLX #011182017

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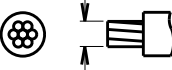
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TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
1572015-7	02-06-1101	1572015-1	02-06-2101
1572015-8	02-06-5101	1572015-2	02-06-6101
1572015-9	02-06-5108	1572015-3	02-06-6118
1-1572015-0	02-06-5100	1572015-4	02-06-6116
1-1572015-1	02-06-5105	1572015-5	02-06-6100
1-1572015-2	02-06-1118	1572015-6	02-06-6105
1-1572015-3	02-06-2201		

WIRE SIZE



CRIMP HEIGHT



CRIMP HEIGHT REFERENCE SETTING



18 AWG

1.055+/-0.015 [.0415+/- .0005]

5.9

20 AWG

0.99+/-0.03 [.039+/- .001]

6.3

22 AWG

0.935+/-0.025 [.037+/- .001]

6.8

24 AWG

0.885+/-0.025 [.035+/- .001]

7.1

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151431-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
-	- - - - - - -
-	- - - - - - -

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.01 mm [.079]	F
INSUL	2.82 mm [.111]	F

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: PIN AND SOCKET TERMINAL

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.18-3.96 mm [.125-.156 IN]	Ø1.52-3.05 mm [.060-.120 IN]

TERMINAL APPLICATION SPECIFICATION

MLX #011182017

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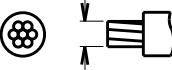
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-

TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
1572015-7	02-06-1101	1572015-1	02-06-2101
1572015-8	02-06-5101	1572015-2	02-06-6101
1572015-9	02-06-5108	1572015-3	02-06-6118
1-1572015-0	02-06-5100	1572015-4	02-06-6116
1-1572015-1	02-06-5105	1572015-5	02-06-6100
1-1572015-2	02-06-1118	1572015-6	02-06-6105
1-1572015-3	02-06-2201		

WIRE SIZE



CRIMP HEIGHT



CRIMP HEIGHT REFERENCE SETTING



18 AWG

1.055+/-0.015 [.0415+/- .0005]

5.9

20 AWG

0.99+/-0.03 [.039+/- .001]

6.3

22 AWG

0.935+/-0.025 [.037+/- .001]

6.8

24 AWG

0.885+/-0.025 [.035+/- .001]

7.1

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151431-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
-	- - - - - - -
-	- - - - - - -

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.01 mm [.079]	F
INSUL	2.82 mm [.111]	F

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: PIN AND SOCKET TERMINAL

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.18-3.96 mm [.125-.156 IN]	Ø1.52-3.05 mm [.060-.120 IN]

TERMINAL APPLICATION SPECIFICATION

MLX #011182017

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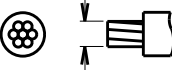
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TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
1572015-7	02-06-1101	1572015-1	02-06-2101
1572015-8	02-06-5101	1572015-2	02-06-6101
1572015-9	02-06-5108	1572015-3	02-06-6118
1-1572015-0	02-06-5100	1572015-4	02-06-6116
1-1572015-1	02-06-5105	1572015-5	02-06-6100
1-1572015-2	02-06-1118	1572015-6	02-06-6105
1-1572015-3	02-06-2201		

WIRE SIZE



CRIMP HEIGHT



CRIMP HEIGHT REFERENCE SETTING



18 AWG

1.055+/-0.015 [.0415+/- .0005]

5.9

20 AWG

0.99+/-0.03 [.039+/- .001]

6.3

22 AWG

0.935+/-0.025 [.037+/- .001]

6.8

24 AWG

0.885+/-0.025 [.035+/- .001]

7.1

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151431-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151431-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
SERVO LATCH PLATE	2119951-1 - 8-2151431-5 1901094-3 - - 2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1 - 8-2151431-4 - - - -
MECHANICAL FEED	2119949-1 1338685-1 5-18022-5 2119653-2 - - -
PNEUMATIC FEED	2119950-1 1338685-1 5-18022-5 2119641-2 2119799-1 2063440-1
-	- - - - - - -
-	- - - - - - -

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.01 mm [.079]	F
INSUL	2.82 mm [.111]	F

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: PIN AND SOCKET TERMINAL

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.18-3.96 mm [.125-.156 IN]	Ø1.52-3.05 mm [.060-.120 IN]

TERMINAL APPLICATION SPECIFICATION

MLX #011182017

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TERMINALS APPLIED

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LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
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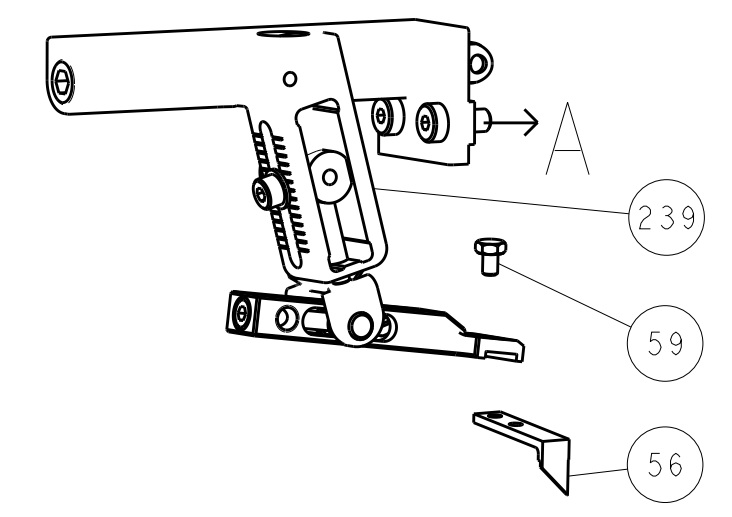
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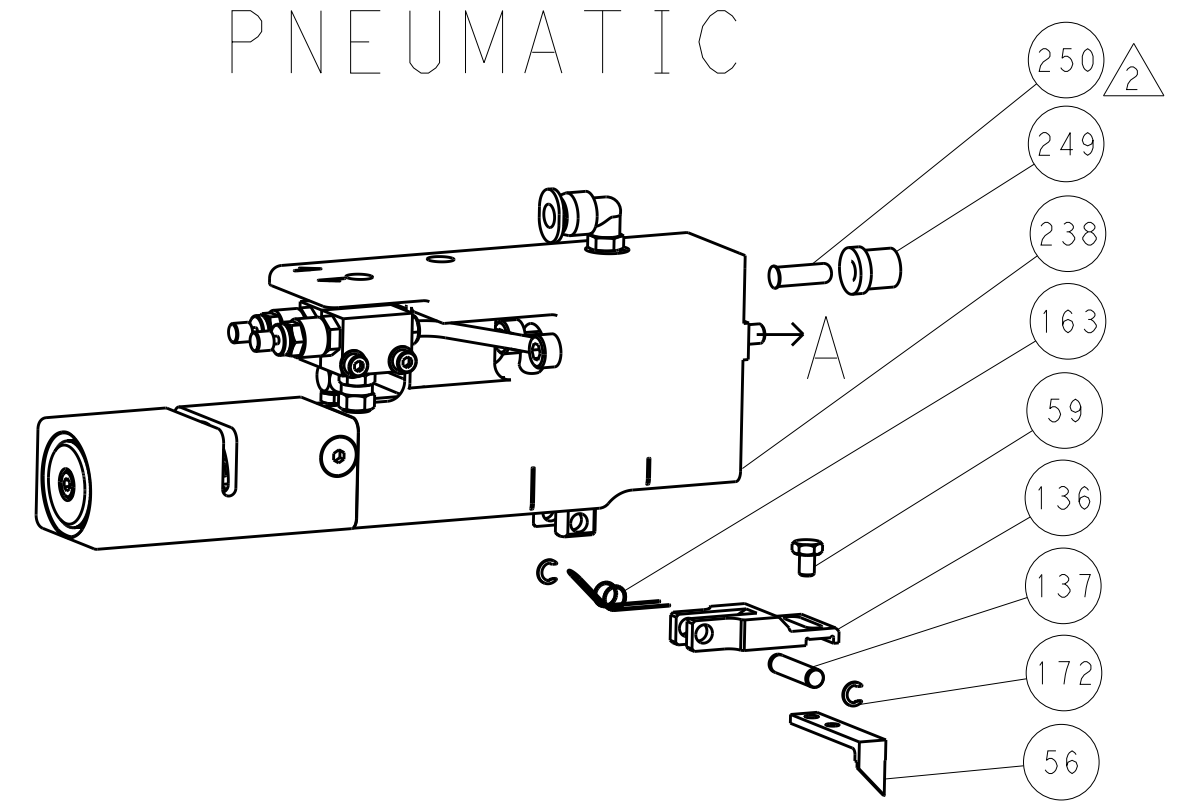
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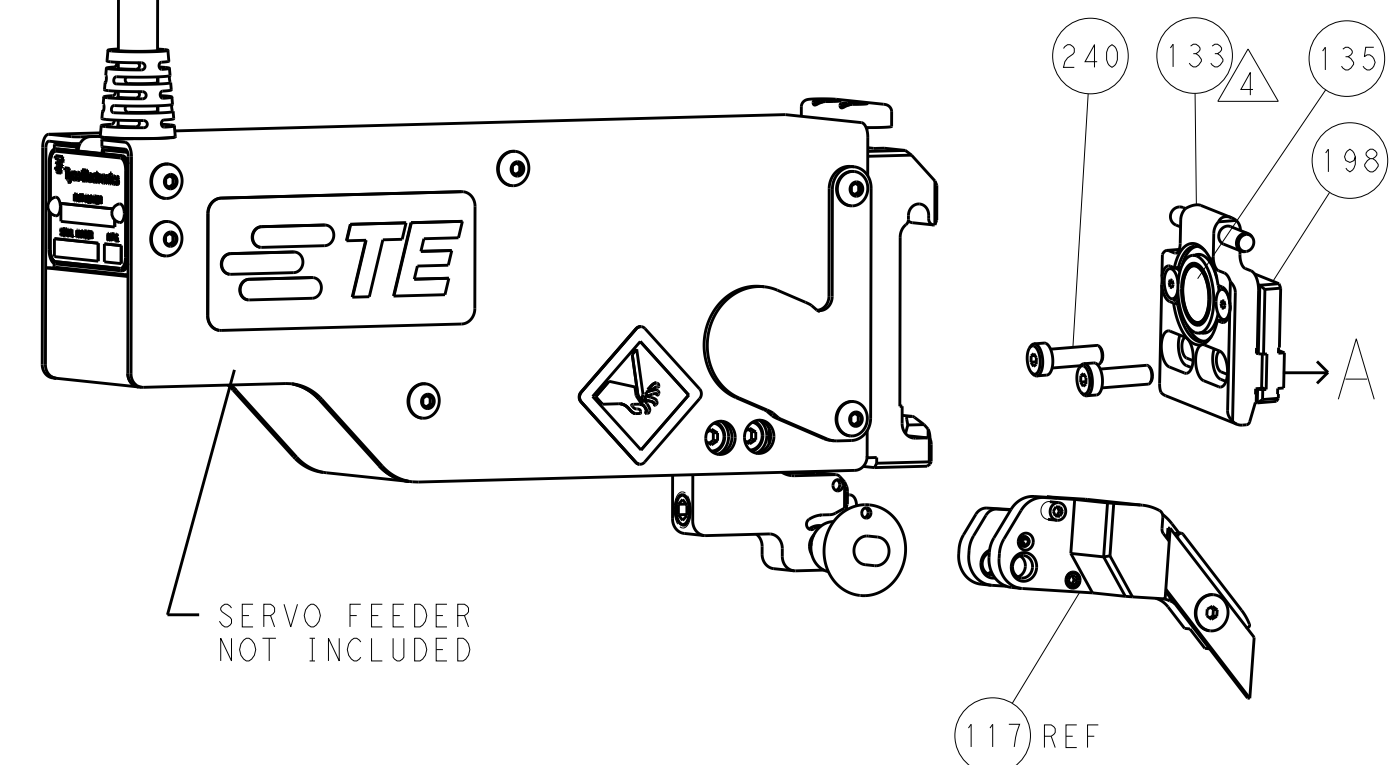
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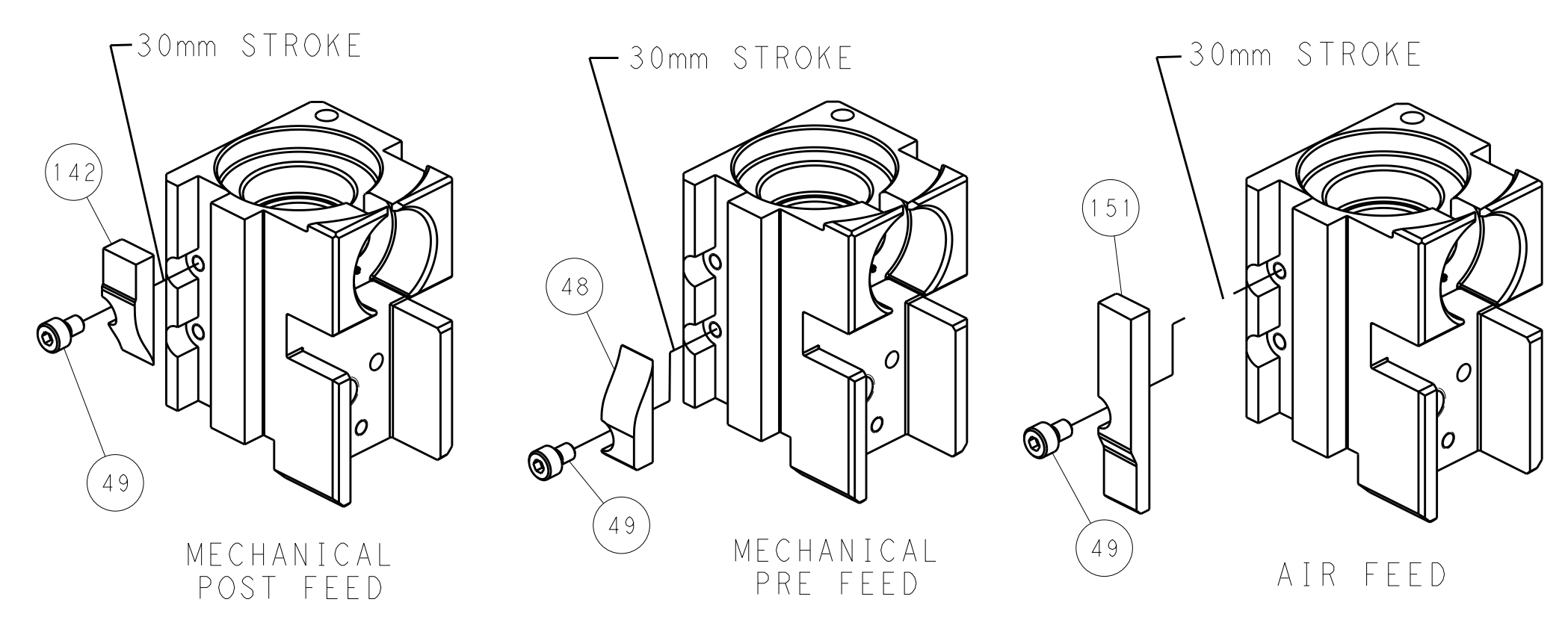
PNEUMATIC



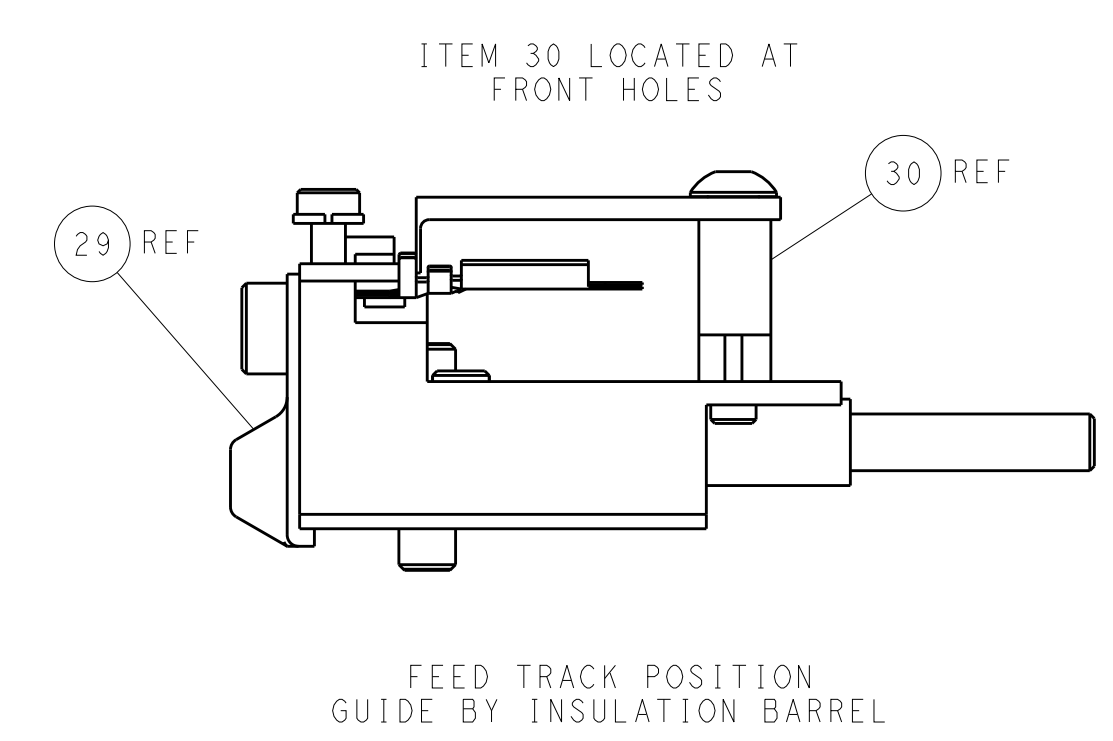
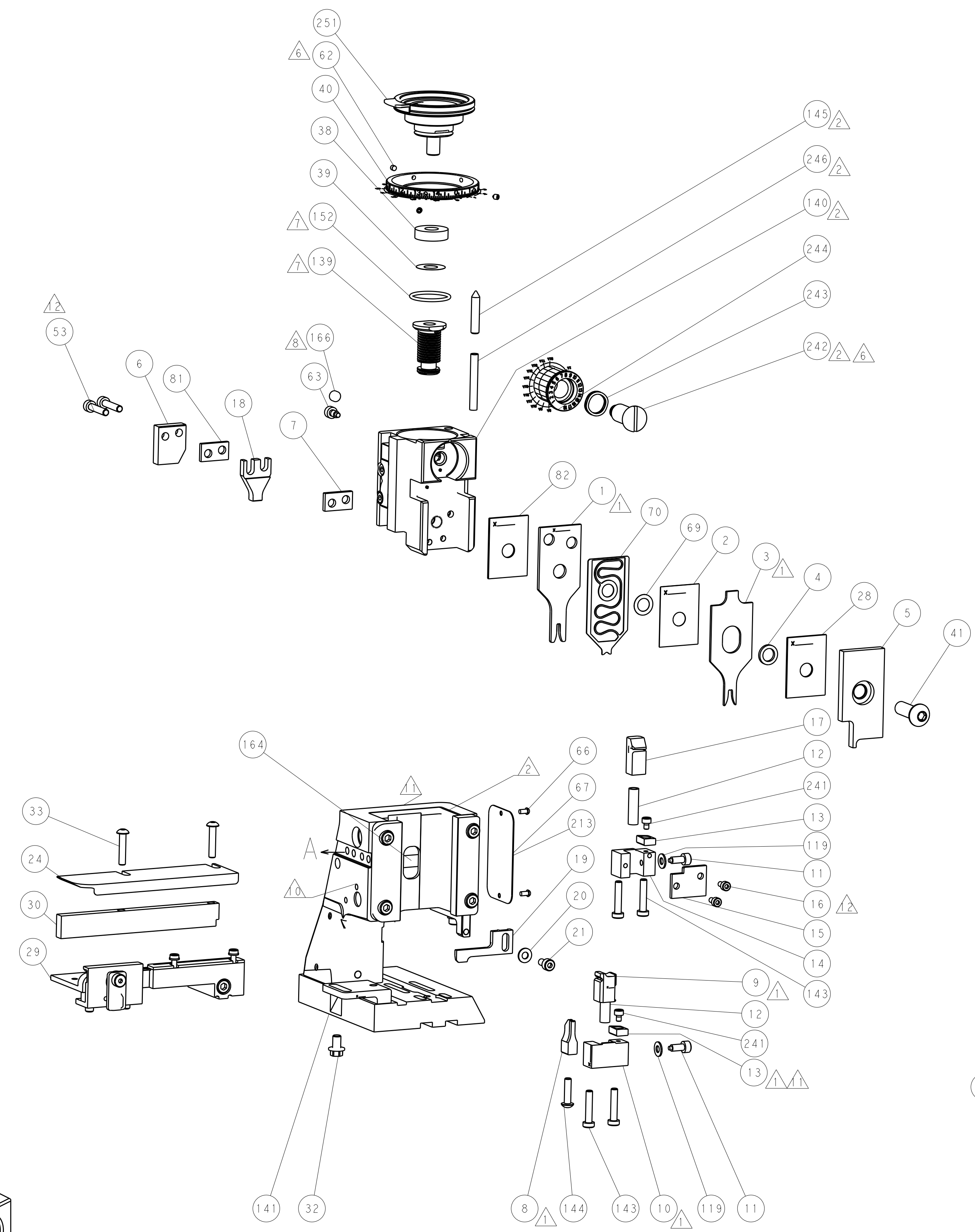
SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		14MAY2012		STE Connectivity	
mm		0 PLC ±.1		CHK		K. HUANG		Harrisburg, PA 17105-3608	
1 PLC ±0.1		2 PLC ±0.02		APVD		S. XI		NAME	
3 PLC ±0.005		4 PLC ±0.0005		PRODUCT SPEC		-		Ocean Side Feed	
ANGLES FINISH		WEIGHT		APPLICATION SPEC		-		Applicator	
MATERIAL		SCALE		SIZE		CAGE CODE		DRAWING NO	
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Customer Accessible Production Drawing		SHEET		REV		4		A	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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