

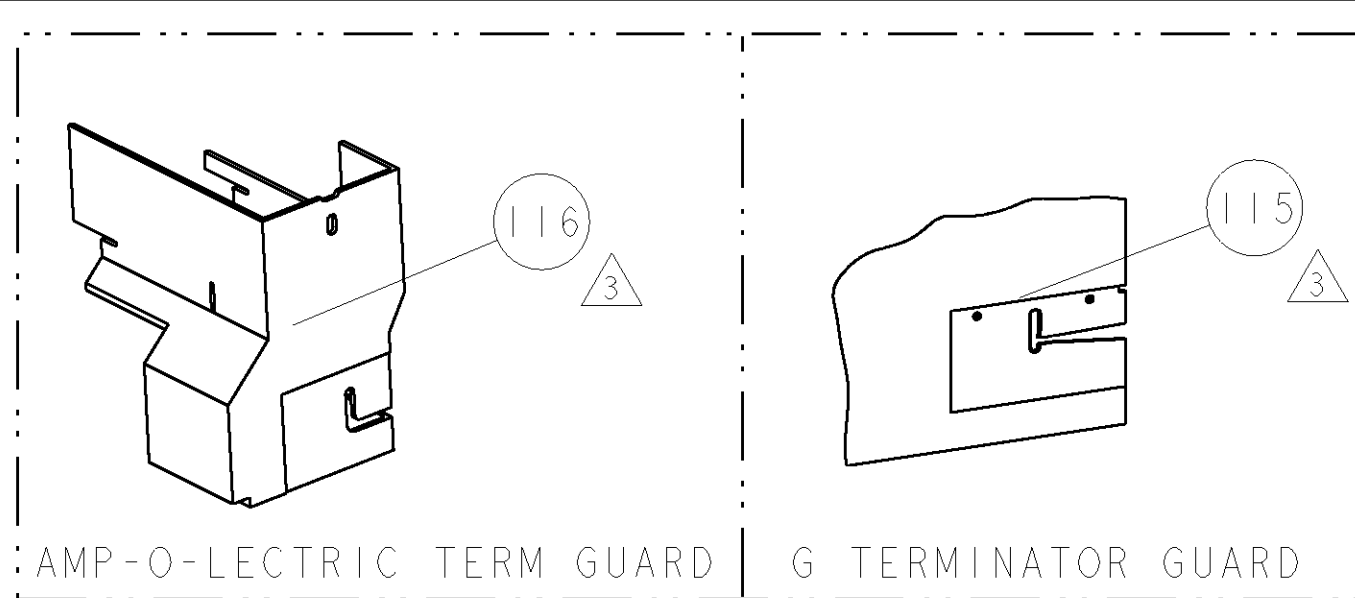
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852045-1	B	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852045-2	B	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852045-3	B	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852045-6	B	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852045-7	A	-	-		-	SPARE PARTS	

△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

△ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

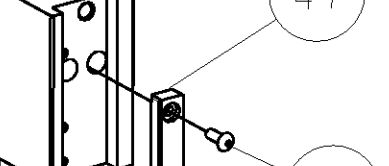
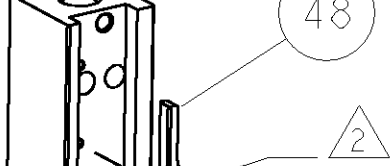
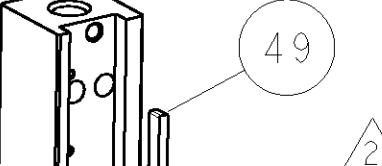


TERMINAL NAME: MALE METRI-PACK 280					
TE PN	MFG PN	DELPHI TERMINAL - DELPHI CRIMP SPECS			
286945	12129497				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.90±0.05mm [.075±.002]		3mm2
-	-	B	1.65±0.05mm [.065±.002]		2mm2
-	-	C	-		-
-	-	D	-		-
SEAL PN.	-	D	-		-
1572716-1	12010293	CRIMP	SIZE	TYPE	RANGE
1572716-2	12015359				
1572716-3	15324980	WIRE	3.25mm [.128]	F	2-3mm2
-	-	INSUL	4.32mm [.170]	O	Ø 2.80-3.49mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
4.90-5.28mm	NONE	15.88mm	408-8040	458637-	

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	13JUL2006
				A1		ECR-07-004570	27FEB2007
				B		ECR-08-018000	17JUL2008
							ROW
							LG
							MY
							GB

-	2	2	2	2	-	-	354779-8	PIN, WIRE DISC, .3030	127
-	2	2	2	2	-	-	8-354778-9	PIN, WIRE DISC, .2940	126
-	-	-	REF	-	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	-	690212-1	POST, RAM	35
-	1	1	1	1	-	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-6	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	-	1633381-5	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	2-240641-4	SPACER	7
-	1	1	1	1	-	-	318701-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	-	7-683454-7	CRIMPER, INSULATION O	3
-	1	1	1	1	-	-	1-455888-6	SPACER, CRIMPER	2
1	1	1	1	1	-	-	3-1673600-2	CRIMPER, WIRE	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
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9 PLC ±.01 1 PLC ±.01 3 PLC ±.01 5 PLC ±.001 4 PLC ±.0001							TYPED BY: R.O. WILSON 24MAY2006 CHECKED BY: R.O. WILSON 25MAY2006 APPROVED BY: T. ELBIN 26MAY2006	
MATERIAL: -							TYPED BY: R.O. WILSON 24MAY2006 CHECKED BY: R.O. WILSON 25MAY2006 APPROVED BY: T. ELBIN 26MAY2006	
FINISH: -							TYPED BY: R.O. WILSON 24MAY2006 CHECKED BY: R.O. WILSON 25MAY2006 APPROVED BY: T. ELBIN 26MAY2006	
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SHEET 1 OF 1							TYPED BY: R.O. WILSON 24MAY2006 CHECKED BY: R.O. WILSON 25MAY2006 APPROVED BY: T. ELBIN 26MAY2006	
REV B							TYPED BY: R.O. WILSON 24MAY2006 CHECKED BY: R.O. WILSON 25MAY2006 APPROVED BY: T. ELBIN 26MAY2006	

POST-FEED 5/8 STROKE	PRE-FEED 1/8 STROKE	PRE-FEED 5/8 STROKE
 Diagram showing the assembly for Post-Feed 5/8 Stroke. A vertical plate (47) is attached to a base (91) using a screw. A triangle symbol (2) is shown below the plate.	 Diagram showing the assembly for Pre-Feed 1/8 Stroke. A vertical plate (48) is attached to a base (91) using a screw. A triangle symbol (2) is shown below the plate.	 Diagram showing the assembly for Pre-Feed 5/8 Stroke. A vertical plate (49) is attached to a base (91) using a screw. A triangle symbol (2) is shown below the plate.
- 1 & - 6	- 2	- 3

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