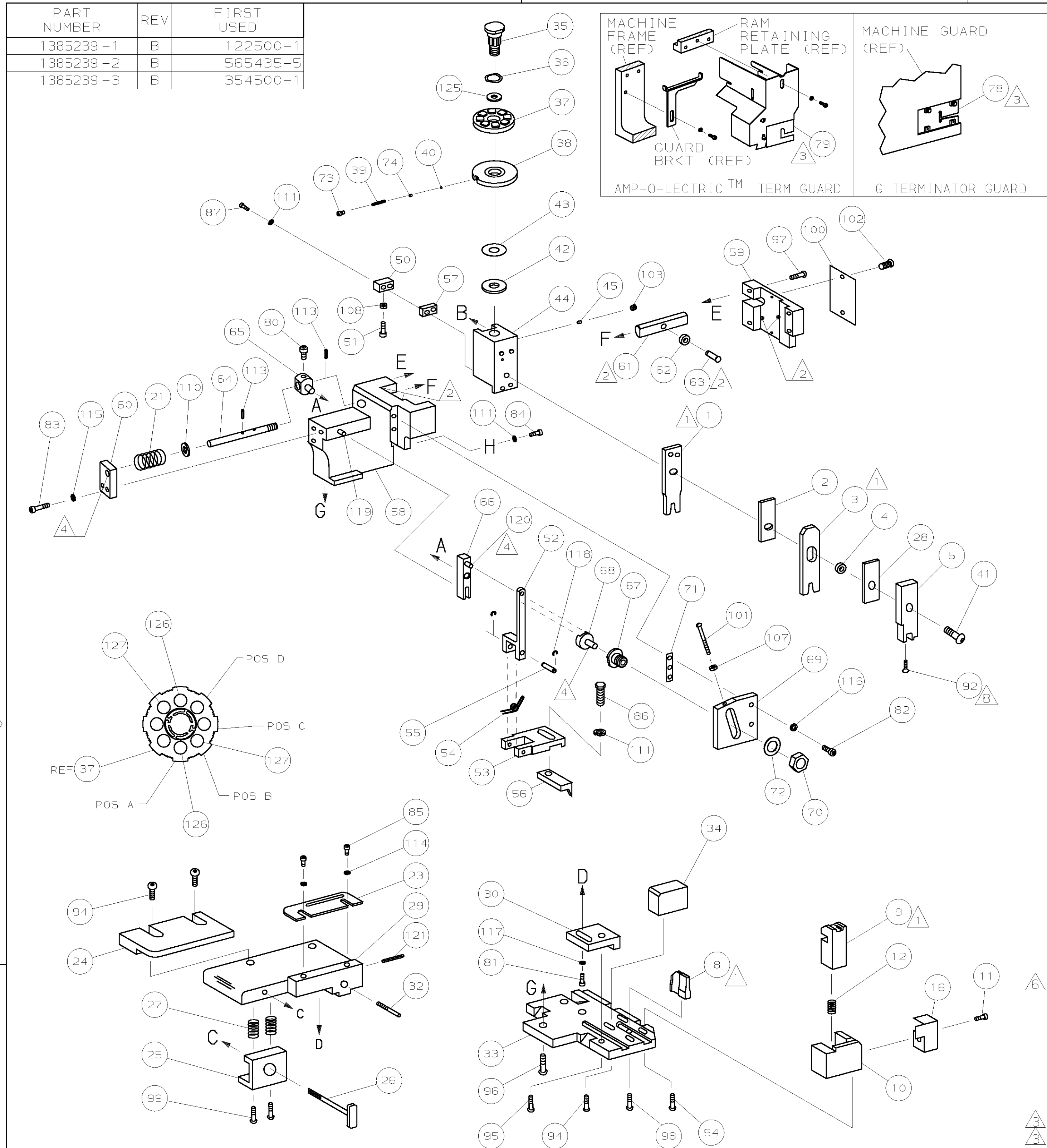


| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385239 -1     | B   | 122500-1      |
| 1385239 -2     | B   | 565435-5      |
| 1385239 -3     | B   | 354500-1      |



|                                                         |                                                      |                                                        |
|---------------------------------------------------------|------------------------------------------------------|--------------------------------------------------------|
| <p>POST FEED 1 5/8 STROKE</p> <p>ROTATED 180°<br/>B</p> | <p>PRE FEED 1/8 STROKE</p> <p>ROTATED 180°<br/>B</p> | <p>PRE FEED 1 5/8 STROKE</p> <p>ROTATED 180°<br/>B</p> |
| <p>H</p> <p>22</p>                                      | <p>K TERMINATOR</p>                                  | <p>G TERMINATOR</p>                                    |
| <p>LOC<br/>A<br/>DIST<br/>66</p> <p>LEADMAKER</p>       |                                                      | <p>20 89 19 104</p>                                    |
|                                                         |                                                      | <p>BENCH MACHINE</p>                                   |

| TERMINAL NAME: RK-TYPE |  |              |                |                                  |                           |  |                  |      |                               |  |        |
|------------------------|--|--------------|----------------|----------------------------------|---------------------------|--|------------------|------|-------------------------------|-----------------------------------------------------------------------------------|--------|
| AMP PN                 |  | MFR PN       |                | YAZAKI TERMINAL CUST CRIMP SPECS |                           |  |                  |      |                               |                                                                                   |        |
| 286931                 |  | 7114-1466-08 |                | PAD LTR                          | CRIMP HEIGHT              |  |                  |      | WIRE SIZE                     |                                                                                   |        |
|                        |  |              |                | A                                | .037 ±.002 [0.94 ±0.05mm] |  |                  |      | 0.5 mm <sup>2</sup> (CAVS)    |                                                                                   |        |
|                        |  |              |                | B                                | .036 ±.002 [0.91 ±0.05mm] |  |                  |      | 0.5F mm <sup>2</sup> (TAVSSX) |                                                                                   |        |
|                        |  |              |                | C                                | NOT                       |  |                  |      | USED                          |                                                                                   |        |
|                        |  |              |                | D                                | NOT                       |  |                  |      | USED                          |                                                                                   |        |
|                        |  |              |                | CRIMP                            | SIZE                      |  |                  | TYPE | RANGE                         |                                                                                   |        |
|                        |  |              |                | WIRE                             | .066 [1.68mm]             |  |                  | F    | 0.3-0.5mm <sup>2</sup>        |                                                                                   |        |
|                        |  |              |                | INSUL                            | .110 [2.79mm]             |  |                  | OV   | 2.4MM MAX                     |                                                                                   |        |
| WIRE STRIP LENGTH      |  |              | TERM APPL SPEC |                                  | FEED                      |  | APPL INSTRUCTION |      | SET UP GAGE                   |                                                                                   | LAYOUT |
| .187                   |  |              | NONE           |                                  | .375                      |  | 408-8040         |      | 458637-1                      |                                                                                   | L2510  |

|     |      |          |     |          |            |                                  | 129     |
|-----|------|----------|-----|----------|------------|----------------------------------|---------|
| 2   | 2    | 2        | -   | C        | 5-354779-4 | PIN, WIRE DISC (.3260)B          | 127     |
| 2   | 2    | 2        | -   | C        | 5-354779-2 | PIN, WIRE DISC (.3250)A          | 126     |
| 1   | 1    | 1        | -   | A        | 986950-1   | WASHER, FLAT PRECISION           | 125     |
| 1   | 1    | 1        | -   | A        | 217238-1   | GENERAL INSTRUCTION PACKAGE      | 124     |
| 1   | 1    | 1        | -   | -        | 4088040    | SF APPL INST 408-8040            | 123     |
|     |      |          |     |          |            |                                  | 122     |
| 1   | 1    | 1        | -   | A        | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL  | 121     |
| REF | REF  | REF      | -   | A        | 1-21030-1  | PIN,DOWEL (Ø.187x.50)LEVER       | 120     |
| REF | REF  | REF      | -   | A        | 1-21030-6  | PIN,DOWEL (Ø.187x1.25)HOUSING    | 119     |
| REF | REF  | REF      | -   | A        | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN   | 118     |
| 1   | 1    | 1        | -   | A        | 21024-5    | WASHER, LOCK (#10) ADJ BLOCK     | 117     |
| REF | REF  | REF      | -   | A        | 21024-5    | WASHER,LOCK (#10)ADJ PLATE       | 116     |
| REF | REF  | REF      | -   | A        | 21024-5    | WASHER,LOCK (#10)FEED GDE ROD    | 115     |
| 2   | 2    | 2        | -   | A        | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE  | 114     |
| REF | REF  | REF      | -   | A        | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD    | 113     |
|     |      |          |     |          |            |                                  | 112     |
| 4   | 4    | 4        | -   | A        | 21024-4    | WASHER,LOCK (#8)STRIPPER         | 111     |
| REF | REF  | REF      | -   | A        | 21899-4    | WASHER,FLAT (Ø5/16)SCREW ADJ     | 110     |
|     |      |          |     |          |            |                                  | 109     |
| 1   | 1    | 1        | -   | A        | 21018-5    | NUT, HEX (NO.6)HOLDDOWN          | 108     |
| REF | REF  | REF      | -   | A        | 21068-5    | NUT, HEX (6-32)FEED ADJ          | 107     |
|     |      |          |     |          |            |                                  | 106     |
|     |      |          |     |          |            |                                  | 105     |
| 1   | 1    | -        | -   | A        | 992031-1   | PIN, CLEVIS                      | 104     |
| 1   | 1    | 1        | -   | A        | 21009-2    | SCR,SKT SET (1/4-20x.25 LW)RAM   | 103     |
| 2   | 2    | 2        | -   | A        | 21017-2    | SCR,DRIVE (#2x.19)ID PLATE       | 102     |
| REF | REF  | REF      | -   | A        | 6-23715-5  | SCR,PAN HD (6-32x1.50)FEED ADJ   | 101     |
| 1   | 1    | 1        | -   | B        | 461264-1   | PLATE, IDENTIFICATION            | 100     |
| 2   | 2    | 2        | -   | A        | 3-21002-0  | SCR,BHC (10-32x.88)DRAG          | 99      |
| 1   | 1    | 1        | -   | A        | 22733-8    | SCR,BHC (8-32x.38 LW)ANVIL       | 98      |
| REF | REF  | REF      | -   | A        | 2-21002-9  | SCR,BHC (10-32x.75)CAP           | 97      |
| REF | REF  | REF      | -   | A        | 2-22733-8  | SCR,BHC (1/4-20x.62)HOUSING      | 96      |
| REF | REF  | REF      | -   | A        | 2-21002-7  | SCR,BHC (10-32x.50)SG ADJ BLOCK  | 95      |
| 6   | 6    | 6        | -   | A        | 2-21002-2  | SCR,BHC (8-32x.50)TERM H DWN     | 94      |
|     |      |          |     |          |            |                                  | 93      |
| 1   | 1    | 1        | -   | A        | 1-21003-9  | SCR,FHC (6-32x.38)DEP            | 92      |
| 1   | 1    | 1        | -   | A        | 1-21002-7  | SCR,BHC (6-32x.38)CAM            | 91      |
|     |      |          |     |          |            |                                  | 90      |
| 1   | 1    | -        | -   | A        | 7-21000-9  | SCR,SHC (4-40x.19)STRIPPER       | 89      |
|     |      |          |     |          |            |                                  | 88      |
| 2   | 2    | 2        | -   | A        | 2-21000-7  | SCR,SHC (8-32x.48)DEP-HOLD       | 87      |
| 1   | 1    | 1        | -   | A        | 2-22603-0  | SCR,HEX HD (8-32x.31)FEED FINGER | 86      |
| 2   | 2    | 2        | -   | A        | 1-21000-3  | SCR,SHC (4-40x.25)F ST GUIDE     | 85      |
| 1   | 1    | 1        | -   | A        | 2-21000-7  | SCR,SHC (8-32x.50)STRIPPER       | 84      |
| REF | REF  | REF      | -   | A        | 3-21000-7  | SCR,SHC (10-32x.75)FEED ROD GD   | 83      |
| REF | REF  | REF      | -   | A        | 3-21000-6  | SCR,SHC (10-32x.62)FD ADJ BLK    | 82      |
| 1   | 1    | 1        | -   | A        | 3-21000-4  | SCR,SHC (10-32x.38)SG ADJ BL     | 81      |
| REF | REF  | REF      | -   | A        | 3-21000-4  | SCR,SHC (10-32x.38)PIVOT BLK     | 80      |
| -   | REF  | -        | -   | B        | 455749-1   | GUARD, WINDOW                    | 79      |
| REF | -    | -        | -   | B        | 679532-1   | INSERT, GUARD                    | 78      |
|     |      |          |     |          |            |                                  | 77      |
|     |      |          |     |          |            |                                  | 76      |
|     |      |          |     |          |            |                                  | 75      |
| 1   | 1    | 1        | -   | A        | 690603-1   | SPRING, ASSIST                   | 74      |
| 1   | 1    | 1        | -   | A        | 23030-1    | SCR,SHC (6-32x.25 SL)INS DISC    | 73      |
| REF | REF  | REF      | -   | A        | 458109-1   | WASHER, SPECIAL                  | 72      |
| REF | REF  | REF      | -   | A        | 690517-1   | SPACER                           | 71      |
| -3  | -2   | -1       | U/M | DWG SIZE | PART NO    | DESCRIPTION                      | ITEM NO |
| QTY | REQD | PER ASSY |     |          | PARTS LIST |                                  |         |

| LEADMAKER                                                                                                                                                                                                           |               |     |     |                          | MECH POST FEED                                          |                             |             |         |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----|-----|--------------------------|---------------------------------------------------------|-----------------------------|-------------|---------|--|
| -2                                                                                                                                                                                                                  | BENCH MODEL K |     |     |                          | MECH PRE FEED                                           |                             |             |         |  |
| -3                                                                                                                                                                                                                  | BENCH MODEL G |     |     |                          | MECH PRE FEED                                           |                             |             |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 22594-8                                                 | NUT, HEX (1/2-20)           | 70          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240628-1                                                | PLATE, ADJUSTMENT           | 69          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240626-1                                                | SHAFT, PIVOT                | 68          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240633-1                                                | BUSHING                     | 67          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | A                        | 455680-1                                                | LEVER, INTERMEDIATE         | 66          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240629-1                                                | BLOCK, PIVOT                | 65          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | A                        | 240632-2                                                | SCREW, ADJ FEED ROD         | 64          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240659-3                                                | PIN, CAM ROLLER             | 63          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240658-1                                                | ROLLER, CAM                 | 62          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 454398-2                                                | ROD, FEED                   | 61          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | A                        | 454178-1                                                | GUIDE, FEED ROD             | 60          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | C                        | 454220-1                                                | CAP, RAM                    | 59          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | D                        | 454485-1                                                | HOUSING                     | 58          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 5-240641-2                                              | SPACER, BUMPER, HOLDDOWN    | 57          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 690542-2                                                | PAWL, FEED                  | 56          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 240624-1                                                | PIN, FEED FINGER            | 55          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 691499-1                                                | SPRING, FEED FINGER         | 54          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 690541-1                                                | HOLDER, FEED FINGER         | 53          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | A                        | 455679-1                                                | LEVER, TERMINAL FEED ARM    | 52          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 811242-2                                                | BUMPER, HOLDDOWN            | 51          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690753-1                                                | SPACER, TONKER              | 50          |         |  |
| 1                                                                                                                                                                                                                   | -             | -   | -   | B                        | 690602-6                                                | CAM, PRE-FEED 1 5/8 ST      | 49          |         |  |
| -                                                                                                                                                                                                                   | 1             | -   | -   | B                        | 690602-5                                                | CAM, PRE-FEED 1 1/8 ST      | 48          |         |  |
| -                                                                                                                                                                                                                   | -             | 1   | -   | B                        | 690501-4                                                | CAM, POST-FEED 1 5/8 ST     | 47          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 459456-1                                                | APPLICATOR, BASIC (SUBASSY) | 46          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690191-1                                                | PLUG, NYLON                 | 45          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 455673-1                                                | RAM                         | 44          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690125-1                                                | WASHER, LAMINATED           | 43          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690124-1                                                | WASHER, RAM                 | 42          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 7-21002-9                                               | BOLT, CRIMPER (5/16x1.00)   | 41          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 23241-6                                                 | BALL, STEEL                 | 40          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690170-1                                                | SPRING, COMPRESSION         | 39          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 690142-1                                                | DISC, INSULATION            | 38          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | D                        | 354777-1                                                | WIRE DISC, PLASTIC          | 37          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 22480-5                                                 | WASHER, SPRING              | 36          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 690212-1                                                | POST, RAM                   | 35          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 690786-6                                                | SUPPORT, TERMINAL           | 34          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | D                        | 455675-1                                                | PLATE, BASE                 | 33          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690432-3                                                | SCREW, ADJUSTMENT           | 32          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 31          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | B                        | 455689-1                                                | BLOCK, STRIP GUIDE ADJ      | 30          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 455671-1                                                | PLATE, STRIP GUIDE          | 29          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 1-455888-9                                              | SPACER, FRONT SHEAR DEP     | 28          |         |  |
| 2                                                                                                                                                                                                                   | 2             | 2   | -   | A                        | 1-22284-0                                               | SPRING, DRAG                | 27          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 690546-1                                                | LEVER, DRAG RELEASE         | 26          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 240792-1                                                | DRAG, TERMINAL              | 25          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | D                        | 6-690504-8                                              | GUIDE, STRIP (REAR)         | 24          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 690438-1                                                | GUIDE, STRIP (FRONT)        | 23          |         |  |
| -                                                                                                                                                                                                                   | -             | 1   | -   | B                        | 690472-2                                                | STRIPPER                    | 22          |         |  |
| REF                                                                                                                                                                                                                 | REF           | REF | -   | A                        | 4-22284-9                                               | SPRING, FEED RETURN         | 21          |         |  |
| 1                                                                                                                                                                                                                   | 1             | -   | -   | A                        | 679218-1                                                | STRIPPER WIRE STOP ASSY     | 20          |         |  |
| 1                                                                                                                                                                                                                   | 1             | -   | -   | B                        | 458949-1                                                | STRIPPER                    | 19          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 18          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 17          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 318563-1                                                | GUARD, CHIP, FRONT          | 16          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 15          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 14          |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 13          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | A                        | 5-22280-0                                               | SPRING, SHEAR               | 12          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 690461-2                                                | STOP, SHEAR                 | 11          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 1-690459-0                                              | HOLDER, SHEAR (FRONT)       | 10          |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 318707-1                                                | SHEAR, FLOAT (FRONT)        | 9           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 8-662520-2                                              | ANVIL                       | 8           |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 7           |         |  |
|                                                                                                                                                                                                                     |               |     |     |                          |                                                         |                             | 6           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 318701-1                                                | DEPRESSOR, SHEAR (FRONT)    | 5           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | B                        | 238011-5                                                | SPACER, BLOCK CRIMPER       | 4           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 2-854830-7                                              | CRIMPER, INSULATION         | 3           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 1-455888-5                                              | SPACER, CRIMPER             | 2           |         |  |
| 1                                                                                                                                                                                                                   | 1             | 1   | -   | C                        | 1673600-9                                               | CRIMPER, WIRE               | 1           |         |  |
| -3                                                                                                                                                                                                                  | -2            | -1  | U/M | DWG SIZE                 | PART NO                                                 | DESCRIPTION                 | ITEM NO     |         |  |
| ←                                                                                                                                                                                                                   |               |     |     |                          | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                             |             |         |  |
| QTY REQD PER ASSY                                                                                                                                                                                                   |               |     |     | PARTS LIST               |                                                         |                             |             |         |  |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>2 PLC DEC ±-<br>3 PLC DEC ±-<br>4 PLC DEC ±-<br>ANGLES ±-<br>SURF TEXTURE: ✓<br>REMOVE BURRS, BREAK SHARP EDGES R.015 MAX |               |     |     | MATL                     |                                                         | HT TR                       | FIN         |         |  |
|                                                                                                                                                                                                                     |               |     |     | -                        |                                                         | -                           | -           |         |  |
|                                                                                                                                                                                                                     |               |     |     | DR R. KNEPPER            |                                                         | 06MAR01                     | APP T.ELBIN | 06MAR01 |  |
|                                                                                                                                                                                                                     |               |     |     | CHK -                    |                                                         | REL -                       |             |         |  |
| NAME                                                                                                                                                                                                                |               |     |     | SIDE FEED HDM APPLICATOR |                                                         | MACHINE REF                 | APPL        |         |  |
| SCALE                                                                                                                                                                                                               |               | D   |     | DWG NO                   |                                                         | SHEET                       | REV         |         |  |
| -                                                                                                                                                                                                                   |               |     |     | 1385239                  |                                                         | 1 of 1                      | B           |         |  |

## Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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