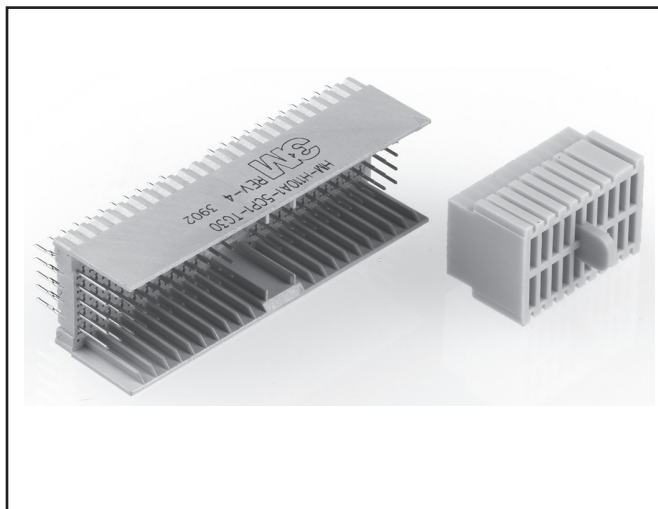


3M™ MetPak™ HM Header

2 mm Type A, 110/154 Contacts, 5 Rows, Straight

HM Series



- Modular/scalable format IEC 61076-4-101
- Press-fit or solder tail version
- 63 mated lines per linear inch
- Multi-purpose center (MPC) for keying and guidance
- Ships with protective cap, which also serves as an insertion tool
- End-to-end stackable with 5 row 3M™ MetPak™ CP2, HM and HSHM products
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of www.3mconnector.com for compliance information

Date Modified: November 16, 2010

TS-2005-B
Sheet 1 of 3

Physical

Insulation:

Material: High Temperature Thermoplastic (LCP)

Flammability: UL 94V-0

Color:

Material: Copper Alloy

Plating: See Ordering information

Marking: 3M Logo, Part Number, Revision, Date Code

Performance

Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal

Engagement Force (Nominal): 0.32 N [33 g] Signal

Separation Force (Nominal): 0.20 N [20 g] Signal

Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal

Mate/Unmate Cycles: 250

Application: This module is suitable for stand-alone use.

Electrical:

Current Rating (Fully Loaded): 1 A @ 70° C Signal

Insulation Resistance: $1 \times 10^4 \text{ M}\Omega$ @ 100 V_{DC}

Withstanding Voltage: 750 V_{rms}

Environmental

Temperature Rating: -55° C to 125° C

Process Rating: Maximum 260°C (per J-STD-020C)

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

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3M™ MetPak™ HM Header

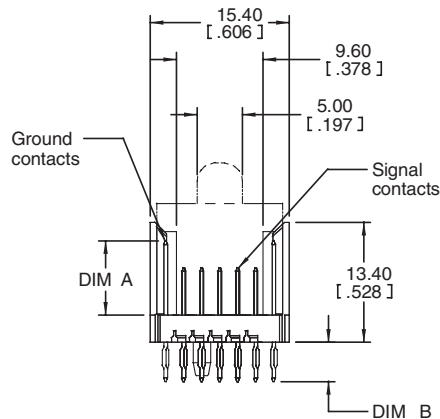
2 mm Type A, 110/154 Contacts, 5 Rows, Straight

HM Series

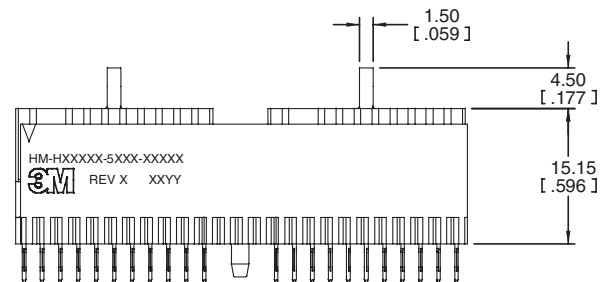
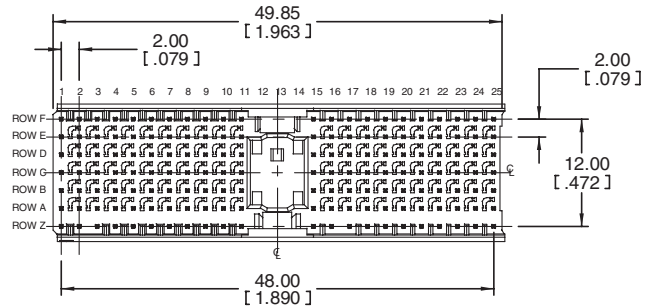


mm (Inch)		
Tolerance Unless Noted		
0	0.0	0.00
mm	±3	±0.3

[] Dimensions for Reference Only



DIM A = Pin mating length
DIM B = Pin tail length



This view shown with protective caps*

* Caps to be removed after press-fit installation process

Ordering Information

HM-H110A1 - 5CX1 - XXXXX (rows F and Z not loaded)

HM-H154A2 - 5BX1 - XXXXX (rows F and Z loaded 8.3 mm mate length)

Tail Style:

P = Press-fit tail

S = Solder tail

Standard configuration

DIM A = 5.3 mm for rows A through E

DIM B = 4.4 mm

For non-standard configurations contact sales representative

Plating μ [μ]:

TG30 = 0.76 [30] Min. Au Contact Area
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Standard Option

TG30L = 0.76 [30] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Typically higher make order quantities as compared to TG30.

TG50 = 1.27 [50] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Non-Standard Option (Available with longer lead times and higher make order quantities, MOQ)

TS-2005-B
Sheet 2 of 3



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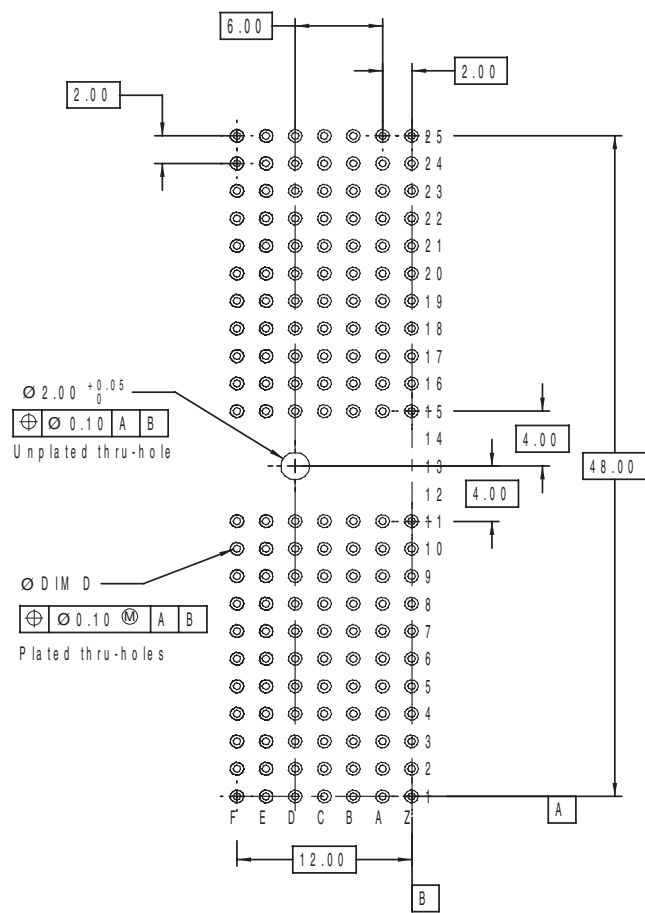
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3M™ MetPak™ HM Header

2 mm Type A, 110/154 Contacts, 5 Rows, Straight

HM Series



Recommended PCB hole mounting pattern

Hole Plating Table

Finished Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.550-0.650 [.0217-.0256]	0.025-0.045 [.0010-.0018]	0.008-0.018 [.0003-.0007]	0.686-0.727 [.0270-.0286]

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