

3M™ MetPak™ HSHM Press-Fit Socket

2 mm Type B19, 95 Signal Contacts, 5 Rows, Right Angle

HSHM Series



- Up to 5 Gb/s data rates
- Low crosstalk at high frequencies
- 50/100 Ω (single-ended /differential) impedance
- Modular/scalable format IEC 61076-4-101
- 63 mated lines per linear inch
- Dual beam contact construction for high reliability
- End-to-end stackable with 5 row 3M™ MetPak™ CP2, HM and HSHM sockets
- Mates with 3M™ MetPak™ HSHM headers
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of www.3mconnector.com for compliance information

Date Modified: October 7, 2010

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Physical

Insulation

Material: High Temperature Thermoplastic (LCP)
Flammability: UL 94V-0

Contact

Material: Copper Alloy
Plating: See Ordering Information

Performance

Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal, 0.74 N [75 g] Shield
Engagement Force (Nominal): 0.32 N [33 g] Signal, 0.22 N [22 g] Shield
Separation Force (Nominal): 0.20 N [20 g] Signal, 0.20 N [20 g] Shield
Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal, 1.57 mm [0.062 in] Shield
Mate/Unmate Cycles: 250
Application: This module is not suitable for stand-alone use.

Electrical:

Data Rate: 5 Gb/s
Characteristic Impedance: 50 Ω Single-ended, 100 Ω Differential
Current Rating (Fully Loaded): 1 A @ 70°C Signal
Insulation Resistance: 10^4 M Ω @ 100 V_{DC}
Withstanding Voltage: 750 V_{RMS}

Environmental

Temperature Rating: -55° C to 125° C

UL File No.: E68080

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| Tolerance Unless Noted | | | |
|------------------------|----|------|-------|
| | 0 | 0.0 | 0.00 |
| mm | ±3 | ±0.3 | ±0.13 |

[] Dimensions for Reference Only

Ordering Information

HSHM-S095BX - 5AP1- XXXXX

High Speed Option: _____

1 = Row differential applications

4 = Coaxial and column differential applications

Plating μm [μin]:

TG30 = 0.76 [30] Min. Au Contact Area
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Standard Option

TG30L = 0.76 [30] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Typically higher make order quantities as compared to TG30.

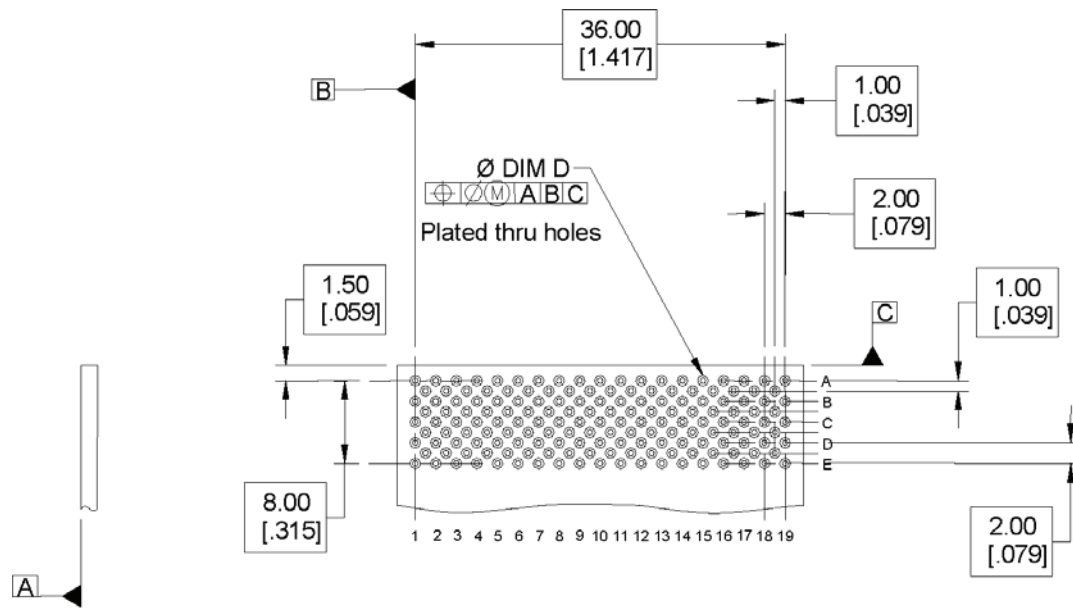
TG50 = 1.27 [50] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Non-Standard Option (Available with longer lead times and higher make order quantities, MOQ)

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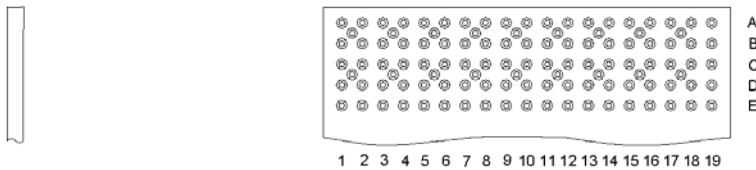
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Recommended PCB hole mounting pattern for coaxial, column differential and stripline applications



Recommended PCB hole mounting pattern for row differential applications

(Same geometry as above without the ground vias)

| Hole Plating Table mm [in.] | | | |
|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| Finished Hole Dia. "D" | Cu. Thickness | SnPb Thickness | Drilled Hole Dia. |
| 0.457 - 0.559 [.0180 - .0220] | 0.025 - 0.045 [.0010 - .0018] | 0.008 - 0.018 [.0003 - .0007] | 0.584 - 0.625 [.0230 - .0246] |

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