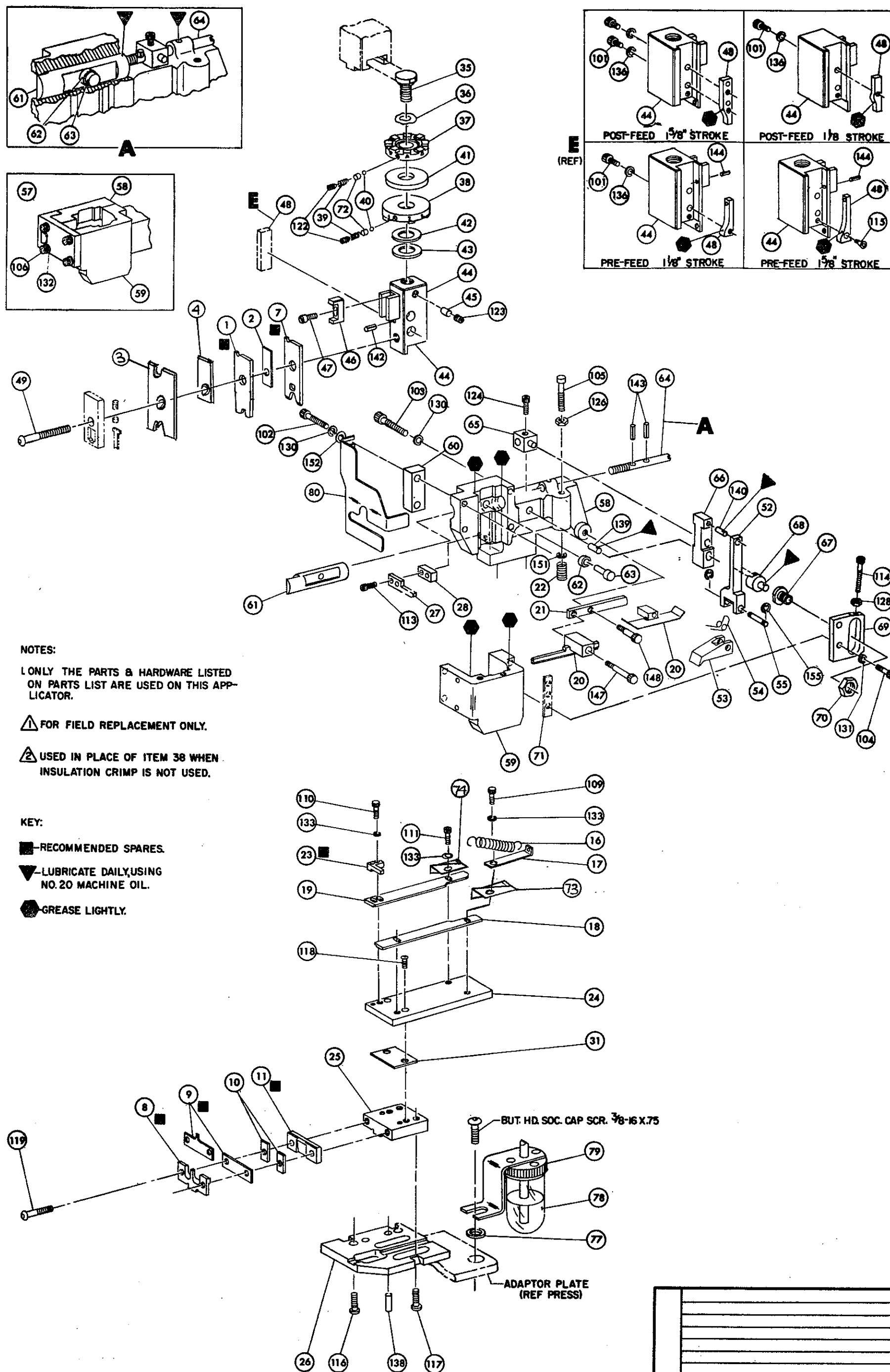




NOTES:

ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ FOR FIELD REPLACEMENT ONLY.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

KEY:

■ - RECOMMENDED SPARES.

▼ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● - GREASE LIGHTLY.

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REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	152	1	690517-1	SPACER	71
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	153	1	22594-8	NUT, HEX	70
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	154	1	240628-1	PLATE, ADJUSTMENT	69
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	155	1	240626-1	SHAFT, PIVOT	68
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	156	1	240633-1	BUSHING	67
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	157	1	240630-1	LEVER, INTERMEDIATE	66
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	158	1	240629-1	BLOCK, PIVOT	65
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	159	1	240632-1	SCREW, ADJUSTMENT	64
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	160	1	240659-1	PIN, CAM ROLLER	63
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	161	1	240658-1	CAM, ROLLER	62
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	162	1	240631-1	ROD, FEED	61
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	163	1	240845-1	PLATE, WEAR	60
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	164	1	240621-1	CAP, RAM	59
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	165	1	240619-1	HOUSING	58
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	166	1	240624-1	PIN, FEED FINGER	57
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	167	1	240638-1	SPRING FEED FINGER	56
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	168	1	240635-1	FINGER, FEED	55
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	169	1	240634-1	LEVER, TERMINAL	54
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	170	1	240634-1	LEVER, TERMINAL	53
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	171	1	240634-1	LEVER, TERMINAL	52
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	172	1	240634-1	LEVER, TERMINAL	51
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	173	1	240634-1	LEVER, TERMINAL	50
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	174	1	240634-1	LEVER, TERMINAL	49
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	175	1	240634-1	LEVER, TERMINAL	48
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	176	1	240634-1	LEVER, TERMINAL	47
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	177	1	240634-1	LEVER, TERMINAL	46
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	178	1	240634-1	LEVER, TERMINAL	45
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	179	1	240634-1	LEVER, TERMINAL	44
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	180	1	240634-1	LEVER, TERMINAL	43
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	181	1	240634-1	LEVER, TERMINAL	42
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	182	1	240634-1	LEVER, TERMINAL	41
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	183	1	240634-1	LEVER, TERMINAL	40
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	184	1	240634-1	LEVER, TERMINAL	39
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	185	1	240634-1	LEVER, TERMINAL	38
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	186	1	240634-1	LEVER, TERMINAL	37
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	187	1	240634-1	LEVER, TERMINAL	36
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	188	1	240634-1	LEVER, TERMINAL	35
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	189	1	240634-1	LEVER, TERMINAL	34
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	190	1	240634-1	LEVER, TERMINAL	33
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	191	1	240634-1	LEVER, TERMINAL	32
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	192	1	240634-1	LEVER, TERMINAL	31
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	193	1	240634-1	LEVER, TERMINAL	30
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	194	1	240634-1	LEVER, TERMINAL	29
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	195	1	240634-1	LEVER, TERMINAL	28
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	196	1	240634-1	LEVER, TERMINAL	27
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	197	1	240634-1	LEVER, TERMINAL	26
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	198	1	240634-1	LEVER, TERMINAL	25
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	199	1	240634-1	LEVER, TERMINAL	24
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	200	1	240634-1	LEVER, TERMINAL	23
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	201	1	240634-1	LEVER, TERMINAL	22
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	202	1	240634-1	LEVER, TERMINAL	21
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	203	1	240634-1	LEVER, TERMINAL	20
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	204	1	240634-1	LEVER, TERMINAL	19
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	205	1	240634-1	LEVER, TERMINAL	18
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	206	1	240634-1	LEVER, TERMINAL	17
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	207	1	240634-1	LEVER, TERMINAL	16
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	208	1	240634-1	LEVER, TERMINAL	15
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	209	1	240634-1	LEVER, TERMINAL	14
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	210	1	240634-1	LEVER, TERMINAL	13
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	211	1	240634-1	LEVER, TERMINAL	12
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	212	1	240634-1	LEVER, TERMINAL	11
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	213	1	240634-1	LEVER, TERMINAL	10
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	214	1	240634-1	LEVER, TERMINAL	9
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	215	1	240634-1	LEVER, TERMINAL	8
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	216	1	240634-1	LEVER, TERMINAL	7
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	217	1	240634-1	LEVER, TERMINAL	6
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	218	1	240634-1	LEVER, TERMINAL	5
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	219	1	240634-1	LEVER, TERMINAL	4
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	220	1	240634-1	LEVER, TERMINAL	3
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	221	1	240634-1	LEVER, TERMINAL	2
1	21045-3	RING, RTNG. "C" (3/16 DIA) FEED PIN	222	1	240634-1	LEVER, TERMINAL	1

CRIMPING DATA

PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH
A	.071	16	
B	.068	(2) 20	
C	.064	18	
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE	.100	F	.505
INSULATION	.100	F	.505
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION	
-H	18-16	8024	

AMP-O-LECTRIC
PRE-FEED

SET UP GAGE 619108-1	LAYOUT NO. 206	AMP INCORPORATED HARRISBURG, PENNA.
DRAWN HARRY STAKEM	APPROVED 7/78	LOC A C NO. 686941-4
CHECKED BFW	REL. 7/78	REV. A2

MINIATURE QUICK CHANGE APPLICATOR
END-FEED, SPLICE TYPE.

CUSTOMER AND ASSEMBLY DRAWING

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