

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

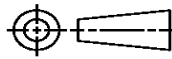
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001883	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151350-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528574
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528574

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
		APPLICATION SPEC		A3 C- 1528574	
MATERIAL		WEIGHT		CUSTOMER DRAWING	
FINISH		SCALE		SHEET 1 OF 2 REV A1	

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528574-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528574-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528574-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528574-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528574-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528574-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528574-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA GHW TERMINAL GHW CRIMP SPECS

TERMINAL NAME: VKR PLUS

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.50-1.00mm ² & 18 AWG
INSUL	5.08 [.200 IN]	0	1.40-2.00 [.055-.079 IN]

WIRE STRIP LENGTH	APPL INSTRUCTION
4.00-4.50 [.157-.177 IN]	408-8322 & 408-8490

TERMINAL	-	FEED
APPL SPEC	GHW CRIMP SPEC. 26570	17.50 [.689 IN]

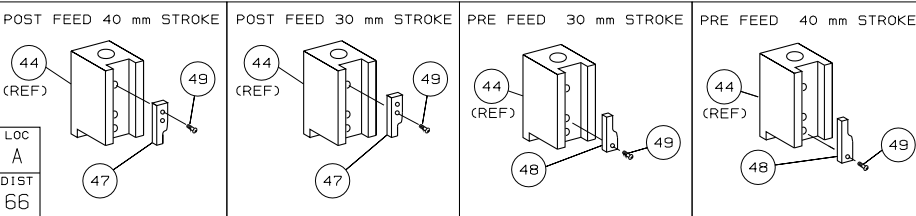
TERMINALS APPLIED

AMP TERM PN	MFR TERM PN	AMP SEAL PN	MFR SEAL PN
1572392-1	26570.201.184	1572407-1 (A)	14414.627.626 (A)
1572392-2	26570.201.707	1572408-1 (B)	14415.627.670 (B)

WIRE SIZE mm ² AWG	CRIMP HEIGHT	REF SETTING
1.00mm ² (A)	1.50 ±0.05 [.059 ±.002 IN]	B 0
18 AWG (B)	1.45 ±0.05 [.057 ±.002 IN]	B 4
0.75mm ² (A)	1.40 ±0.05 [.055 ±.002 IN]	B 8
0.50mm ² (A)	1.35 ±0.05 [.053 ±.002 IN]	C 2

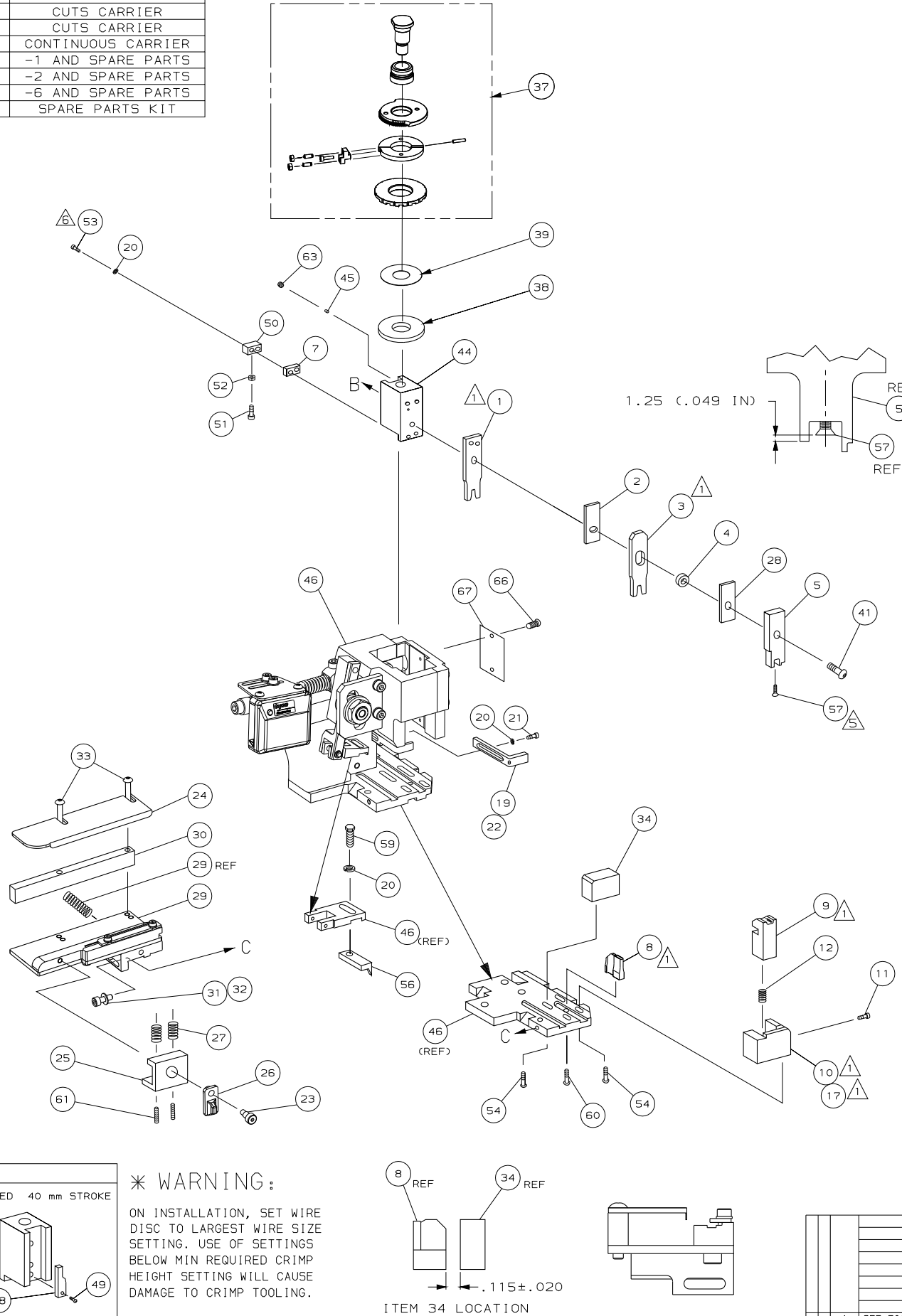
- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGE QUOTED IS THAT OF THE TERMINAL.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS. CUT TO LENGTH AT ASSY.
-

VIEW B ROTATED 180°



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1528574	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	64
-	-	-	-	-	-	-	-	-	63
-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20) DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	60
-	-	-	-	-	-	-	-	-	59
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	-	-	-	-	-	-	-	-	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	-	-	-	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1-469367-0	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1320934-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-8	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	7-1333204-9	ANVIL	8
-	1	1	1	1	1	1	240641-5	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-5	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	3-238011-2	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	1-1583690-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456405-6	CRIMPER, WIRE	1

QTY REQD PER ASSY	MATL	HT TR	FIN
-	-	-	-
DO NOT SCALE PRINT.	DR 23AUG05 APP 23AUG05	F.BACKHURST	AMP Tyco Electronics Harrisburg, PA 17105-3608
TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK -	REL 01NOV05	L.LOFTHOUSE
1 PLC DEC ±-	NAME	FINE ADJ SIDE FD HD-I APPL	MACHINE REF
2 PLC DEC ±-	SCALE	D	1528574
3 PLC DEC ±-	DWG NO	1528574	SHEET REV
ANGLES ±-	DATE	00779	1 of 1 A
SURF TEXTURE: ✓	REVISION RECORD	SEE ECO-05-012632	RESTRICTED TO
REMOVE BURRS SHARP EDGES R0.38 MAX	APP	LJL	MC
CASE CODE	DATE	00779	DATE

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9