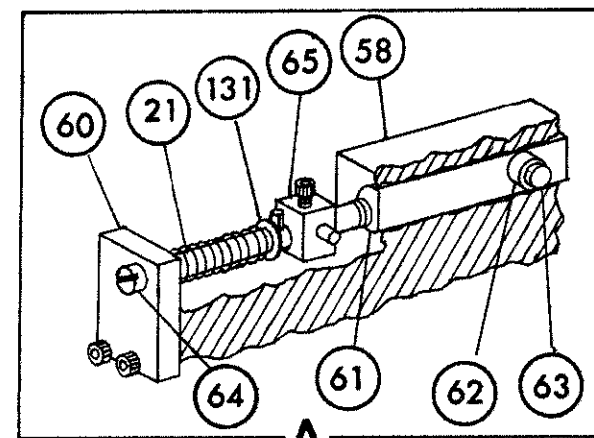
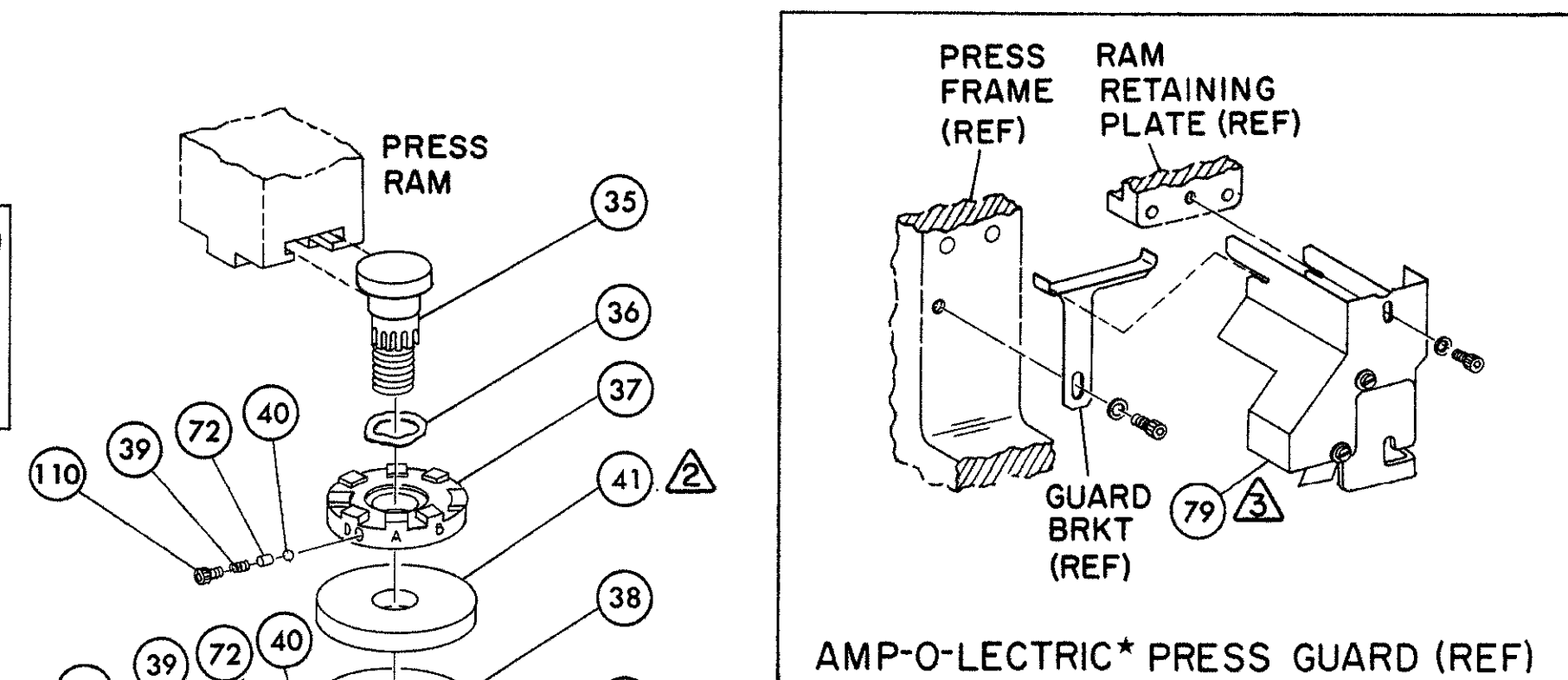
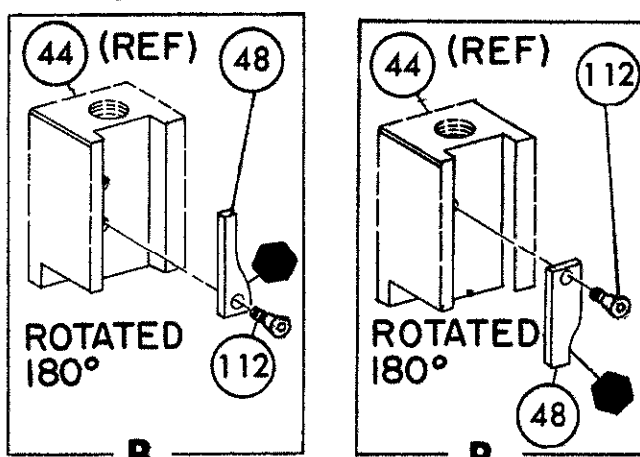


PRE-FEED
1 1/8" STROKE



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

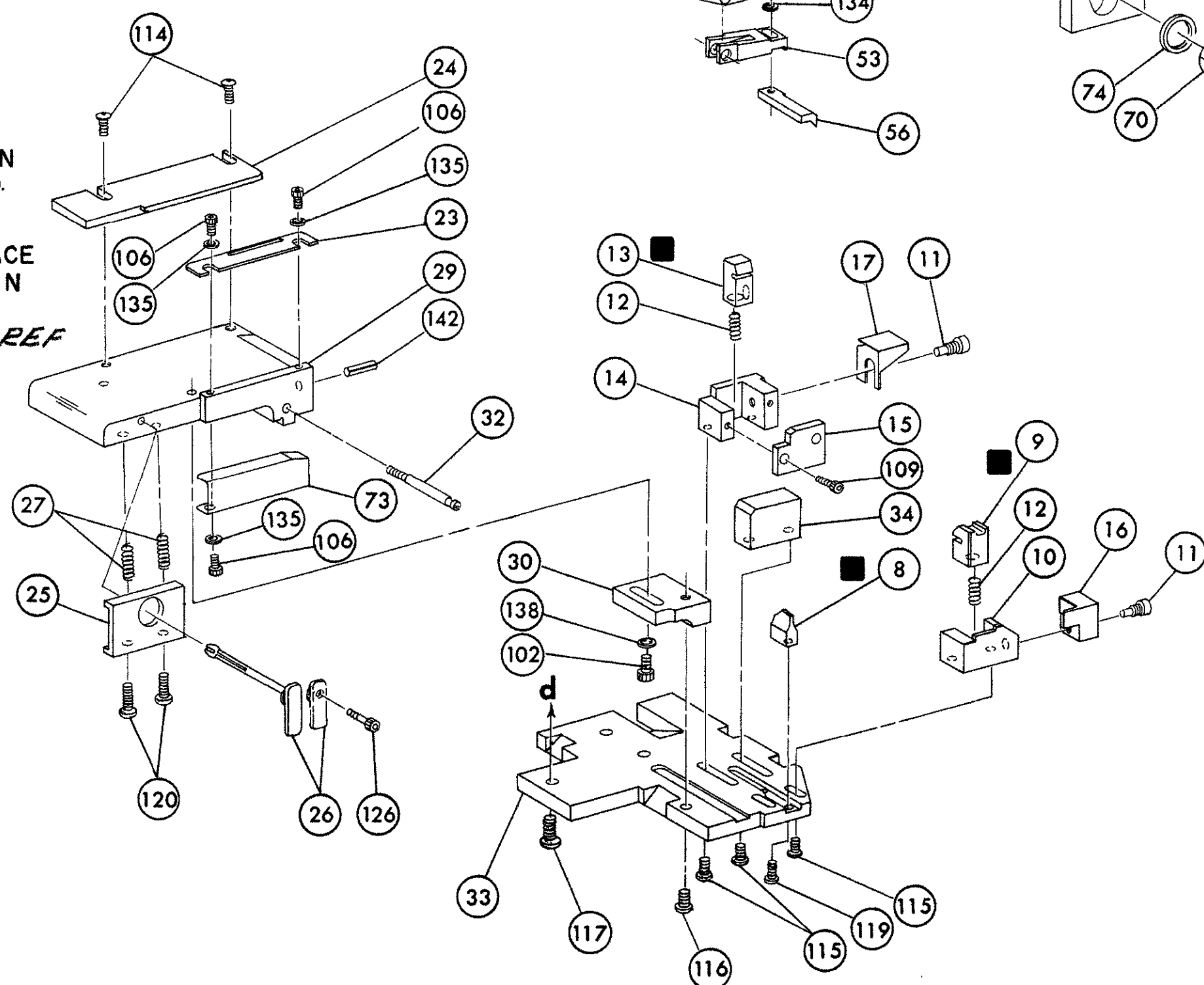
2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4- ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

5- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

6- LUBRICATE DAILY USING NO. 20 MACHINE OIL.



REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143	1	690542-2	PAWL, FEED	57
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	REF	240624-1	PIN, FEED FINGER	56
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF	691499-1	SPRING, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF	455679-1	LEVER, TERMINAL FEED ARM	53
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	1	811242-2	BUMPER, HOLDDOWN	52
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137	1	690753-1	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	7-21022-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	690501-4	CAM POST FEED	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133	1	690191-1	PLUG, NYLON	47
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132	1	455673-1	RAM	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	690125-1	WASHER, LAMINATED	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	690124-1	WASHER, RAM	44
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	23241-6	DISC, SPACER	43
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	128	2	690170-1	BALL, STEEL	42
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	127	2	455689-1	SPRING, COMPRESSION	41
2	21017-2	SCR, DRIVE (#2 X .19) I.D. PLATE	126	1	690142-3	DISC, INSULATION	40
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	125	1	4-692155-2	DISC, WIRE	39
1	461264-1	PLATE, IDENTIFICATION	124	1	22480-5	WASHER, SPRING	38
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	123	1	690212-1	POST, RAM	37
1	22735-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	122	1	455675-1	SUPPORT, TERMINAL	36
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	121	1	690432-3	PLATE, BASE	35
REF	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	120	1	455689-1	SCREW, ADJUSTMENT	34
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	119	1	455671-3	BLOCK, STRIP GUIDE ADJ	33
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	118	1	1-455888-0	PLATE, STRIP GUIDE	32
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	117	2	1-22284-0	SPRING, DRAG	31
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	116	1	690542-1	LEVER, DRAG RELEASE	30
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	115	1	240792-5	DRAG, STOCK	29
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	114	1	690440-2	GUIDE STRIP (REAR)	28
2	2-21000-7	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	113	1	690438-1	GUIDE, STRIP (FRONT)	27
1	2-22603-0	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	112	1	4-22284-9	SPRING, FEED RETURN	26
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	111	1	690472-1	STRIPPER	25
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	110	1	690459-1	HOLDER, TERMINAL	24
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	109	1	454276-1	GUARD, CHIP (REAR)	23
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	108	1	691467-1	GUARD, CHIP (FRONT)	22
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	107	1	455888-5	PLATE, SHEAR (REAR)	21
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	106	1	455888-5	HOLDER, SHEAR (REAR)	20
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	105	1	5-22280-0	SHEAR, FLOAT (REAR)	19
REF	455749-1	GUARD, WINDOW	104	1	690461-1	SPRING, SHEAR	18
1	1-465184-0	LUBRICATOR ASSY	103	1	690459-1	STOP, SHEAR	17
1	458109-1	WASHER, SPECIAL	102	1	690459-1	HOLDER, SHEAR (FRONT)	16
1	454877-3	PLATE, STRIP GUIDE COVER	101	1	454276-1	SHEAR, FLOAT (FRONT)	15
2	690603-1	SPRING, ASSIST	100	1	690720-3	ANVIL	14
REF	690517-1	SPACER	99	1	455888-9	SPACER, DEPRESSOR (REAR)	13
REF	22594-8	NUT, HEX	98	1	2-238011-2	DEPRESSOR, SHEAR (REAR)	12
REF	240628-1	PLATE, ADJUSTMENT	97	1	1-456135-1	DEPRESSOR, SHEAR (FRONT)	11
REF	240626-1	SHAFT, PIVOT	96	1	455888-5	SPACER, TUBULAR, INS CRIMPER	10
REF	240633-1	BUSHING	95	1	455888-5	CRIMPER, INSULATION	9
REF	455680-1	LEVER, INTERMEDIATE	94	1	455888-5	SPACER, CRIMPER	8
REF	240629-1	BLOCK, PIVOT	93	1	455888-5	CRIMPER, WIRE	7
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	92	1	455888-5	CRIMPER, WIRE	6
REF	240659-3	PIN, CAM ROLLER	91	1	455888-5	CRIMPER, WIRE	5
REF	240658-1	ROLLER, CAM	90	1	455888-5	CRIMPER, WIRE	4
REF	454398-2	ROD, FEED	89	1	455888-5	CRIMPER, WIRE	3
REF	454178-1	GUIDE, FEED ROD	88	1	455888-5	CRIMPER, WIRE	2

QTY	PART NO	DESCRIPTION	ITEM NO
1	458109-1	WASHER, SPECIAL	99
1	454877-3	PLATE, STRIP GUIDE COVER	98
2	690603-1	SPRING, ASSIST	97
REF	690517-1	SPACER	96
REF	22594-8	NUT, HEX	95
REF	240628-1	PLATE, ADJUSTMENT	94
REF	240626-1	SHAFT, PIVOT	93
REF	240633-1	BUSHING	92
REF	455680-1	LEVER, INTERMEDIATE	91
REF	240629-1	BLOCK, PIVOT	90
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	89
REF	240659-3	PIN, CAM ROLLER	88
REF	240658-1	ROLLER, CAM	87
REF	454398-2	ROD, FEED	86
REF	454178-1	GUIDE, FEED ROD	85

CRIMPING DATA	APPLICATOR WILL APPLY		
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.062	18 or 16	530501
B	NOT USED		530503
C	NOT USED		530505
D	NOT USED		530507

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F	.560	A1 B040
INSUL *	.140	O		

WIRE RANGE	INSULATION RANGE	PRESS NO
18-16	.090-.130	

REMARKS	NO	REV
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CITY	ENG APP	FIELD ENG COPY

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Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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